5 Port Solenoid Valve Metal Seal/Rubber Seal Series SQ1000/2000

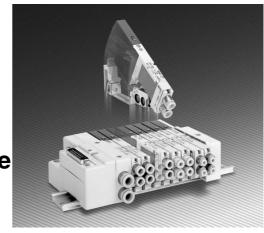
Stacking Manifold

The use of cassette style valves and manifolds makes it easy to increase or decrease the number of stations on a DIN rail. The plug-in type includes two extra valve station connectors. This design makes rewiring unnecessary during manifold expansion.

Also, the use of a single part number simplifies the ordering process.

Manifold Mounted Type

Valve maintenance is simple and labor time is reduced by a single mounting screw.



VQC

SQ

VQ0

VQ4

VQ5

VQZ

VQD

Easy Replacement of Clip Type One-touch Fittings

One-touch fittings can be replaced without removing valves.

Connector Entry Direction Can be Changed with a Single Push.

The connector entry direction can be changed from the top to the side by simply pressing the manual release button. It is not necessary to use the manual release button when switching from the side to the top.

Built-in Back Pressure Check Valve (Option symbol: B)

Eliminates trouble with back pressure when driving a single acting cylinder or when using an exhaust center type valve, etc.

Unprecedented High Speed Response and Long Service Life

Model	Response time	Life ^{Note)}
SQ1000	12 ms or less	200 million
SQ2000	20 ms or less	cycles

Note) For metal seal, single type,

DC specifications, based on SMC life conditions.

* For applications which demand high speed, high frequency, long life and a precise response time.

Cylinder Speed Chart

Pressure: 0.5 MPa/Load factor: 50%

		F	low Chara	cteristics Note)]					ım)		
Base mounted	Metal seal			Rubber seal			Average speed (mm/s)	Series CJ2		Series CM2				
	C [dm3/(s·bar)]	b	Cv	C [dm3/(s·bar)]	b	Cv	(11111/5)	ø6	ø10	ø16	ø20	ø25	ø32	ø40
							800					 	Perpe	ndicular,
							700							rd actuation
						0.20 0.19	600						☐ Horiz	
					0.20		500					┼	actua	ition
SQ1000	0.63	0.11	0.14	0.80			400				<u></u>		 	
						300			 -			+		
							200						+-	- <u></u>
						100						+		
							0							
							800							
							700							
							600				·	ł	ł	
							500						 	
SQ2000	2.4	0.14	0.75	3.1	0.18	0.71	400					-	╂- <u></u> ├	
							300			├			.+-	
							200						+	
							100						+	
							0							



- * It is when the cylinder is extending that is meter-out controlled by speed controller which is directly connected with cylinder, and its needle valve with being fully open.
- * The average velocity of the cylinder is what the stroke is divided by the total stroke time.

* Load factor: ((Load weight x 9.8) /Theoretical force) x 100%

Conditions

O Traition o									
Base m	nounted	Series CJ2	Series CM2	Series MB/CA1					
	Tube x Length		TO604 x 1 m						
SQ1000	Speed controller	AS3001F-06							
	Silencer AN110-01								
	Tube x Length	T0604 x 1 m	T1075 x 1 m	T1209 x 1 m					
SQ2000	Speed controller	AS3001F-06 AS4001F-10							
	Silencer	AN200-02							

SMC

Note) 2 position single, $4/2 \rightarrow 5/3$ (A/B \rightarrow R1/R2)

♠ Precautions 1

Be sure to read before handling. For Safety Instructions and Solenoid Valve Precautions, refer to page 2-9-2.

Manual Override

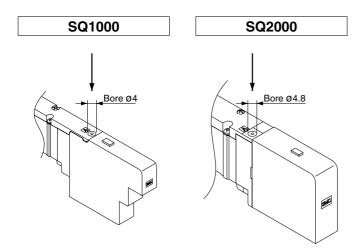
⚠ Warning

Use to switch the main valve.

Push Type (Tool required)

Push down on the manual override button with a small screwdriver until it stops.

(Available for all types except 2 position double (Latching).)

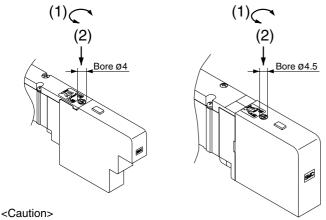


Push Type (Tool required) 2 Position Double (Latching) Type

- To lock in set position (Flow path: $P \rightarrow A$): Turn the manual override clockwise by 180° to ▶ mark press down. Valve is now locked in the set condition.
 - (Flow path: $P \rightarrow A$)
- To reset (Flow path: $P \rightarrow B$): Turn manual override counterclockwise to mark ▶ and press down. Valve will then be in the reset condition.



SQ2000 SQ1000



Do not turn the manual override when it is pushed in, as this may cause damage.

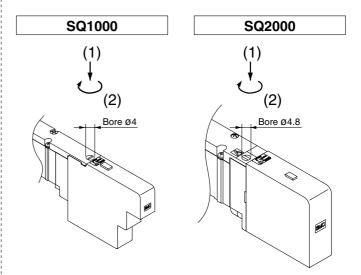
The construction is such that the operating force is different on sides A and B.

Locking Type (Tool required)

Push down completely on the manual override button with a small screwdriver. While down, turn clockwise 90° to lock it. Turn it counterclockwise to release it.

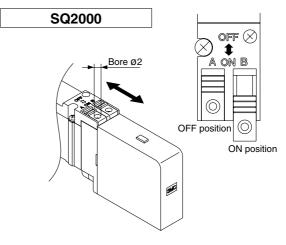


(Available for all types except 2 position double (Latching).)



Slide Locking Type (Manual type) (SQ2000 only)

The manual override is locked by sliding it all the way to the pilot valve side (ON side) with a small flat head screwdriver or finger. Slide it to the fitting side (OFF side) to release it. In addition, it can also be used as a push type by using a screwdriver, etc., of ø2 or less. (Available for all types except 2 position double (Latching).)



VQC

SQ

VQ0

VQ4

VQ5

VQZ

VQD

♠ Precautions 2

Be sure to read before handling. For Safety Instructions and Solenoid Valve Precautions, refer to page 2-9-2.

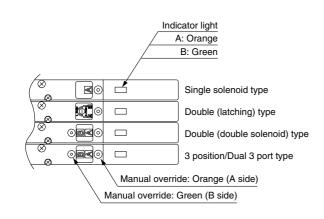
Light/Surge Voltage Suppressor

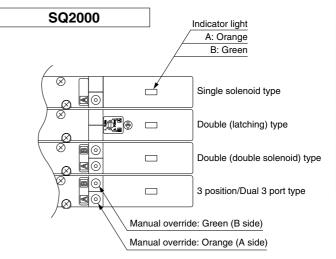
⚠ Caution

Indicator lights are all positioned on one side for both single solenoid and double solenoid types.

For double, 3 position, and 4 position dual 3 port types, 2 colors are used to indicate the energization of A side or B side.

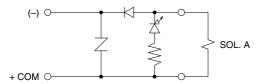
SQ1000



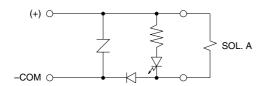


● Single Solenoid Type (SQ1000/2000)

Positive common specifications

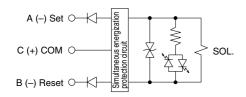


Negative common specifications

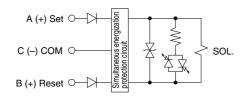


● Double (Latching) Type (SQ1000/2000)

Positive common specifications



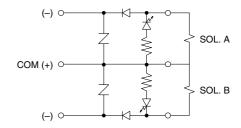
Negative common specifications



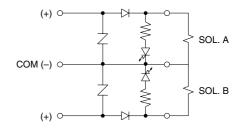
● Double (Double solenoid) Type (SQ1000/2000)

- 3 Position Type (SQ1000/2000)
- 4 Position Dual 3 Port Type (SQ1000/2000)

Positive common specifications



Negative common specifications





⚠Precautions 3

Be sure to read before handling. For Safety Instructions and Solenoid Valve Precautions, refer to page 2-9-2.

2 Position Double (Latching solenoid) Type

Within the double type, a latching (with self holding mechanism) solenoid type is available in addition to the conventional double solenoid. The appearance is the same as the single solenoid. However, the construction allows the armature inside the solenoid to hold the A side ON position and B side ON position during momentary energization (20 ms or longer). The operating method and functions are the same as the conventional double solenoid type.

<Special precautions for latching solenoid>

- 1. Use in a circuit that does not have simultaneous energization of ON and OFF signals.
- **2.** To operate with momentary energization, the energized time should be 20 ms or longer.
- 3. Although there is no problem for normal operations and environments, do not operate in an environment with vibration (3 G or more) or strong magnetic field.
- 4. This valve is shipped with the armature inside the solenoid holding the B side ON position (Reset). However, energize to conform whether it is holding the A side ON position or B side ON position before operation.
- 5. To operate for an extended time, use SQ ½ 2 ¾1-□□-□□-X11 with energy savign circuit.

Mounting and Removal of Valves

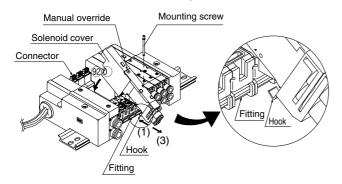
∧ Caution

Mounting

- Insert the hook of the valve into the fitting on the manifold block, then push the valve down into place and tighten the mounting screw.
- Tighten the screw with the appropriate tightening torque shown below.

SQ1000	0.17 to 0.23 N·m
SQ2000	0.25 to 0.35 N·m

 When pushing the valve down, press it on the area near the manual override. Be careful not to push the solenoid cover.



Removing

 Loosen the valve mounting screw, lift the valve from the solenoid cover side and remove it by sliding it in the direction of arrow (3).

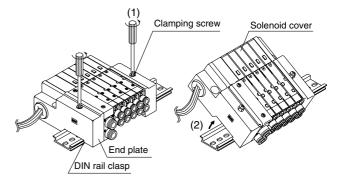
If it is difficult to loosen the screw, loosen it while pressing the valve gently on the area near the manual override.

Mounting and Removal of Manifold with DIN Rail

∕ Caution

Removing Manifold from DIN Rail

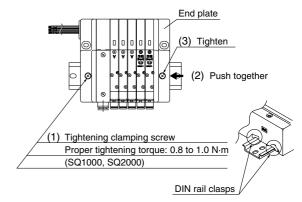
- (1) Loosen the end plate clamping screws on both sides until they turn freely. (The screws do not come out.)
- (2) Remove the manifold from the DIN rail by lifting it from the solenoid cover side.



When a manifold contains a large number of stations and is difficult to remove all at once, separate the manifold into several sections before removing it.

Mounting Manifold on DIN Rail

The procedure is the reverse of that above. After tightening the clamping screw on one side, push on the opposite end plate so that there are no gaps between the manifold blockes and then tighten the other clamping screw.



Confirm that the DIN rail clasps are securely hooked into the DIN rail.

⚠ Precautions 4

Be sure to read before handling. For Safety Instructions and Solenoid Valve Precautions, refer to page 2-9-2.

Replacement of Cylinder Port Fittings

⚠ Caution

The cylinder port fittings are a cassette for easy replacement.

Fittings are secured with a clip that is inserted from the top side of the valve. Remove the clip with a flat head screwdriver, etc., to replace the fittings.

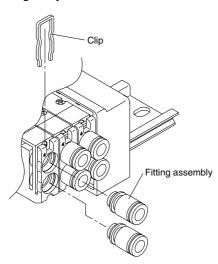
To mount a fitting, insert the fitting assembly until it stops and reinsert the clip to its designated position.

Applicable tubing O.D.	Fitting as	ssembly part no.
(mm)	SQ1000	SQ2000
3.2	VVQ1000-50A-C3	_
4	VVQ1000-50A-C4	VVQ1000-51A-C4
6	VVQ1000-50A-C6	VVQ1000-51A-C6
8	_	VVQ1000-51A-C8

* Part numbers above are for one fitting; however, order them in 10 piece units.

⚠ Caution

Use caution that O-rings must be free from scratches and dust. Otherwise, air leakage may result.



Built-in Silencer Replacement Element

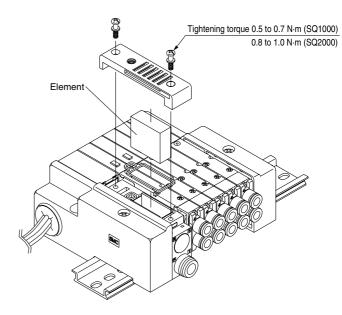
⚠ Caution

A filter element is built into the manifold base end plate. When the element becomes dirty and clogged, this will cause trouble such as a drop in the cylinder speed, etc. Therefore, replace the element regularly.

Element part no.

Tuna	Elemen	t part no.
Туре	SQ1000	SQ2000
Built-in silencer direct exhaust (-S)	SSQ1000-SE	SSQ2000-SE

* Part numbers above are for a set of ten elements.



To replace an element, remove the cover on the top side of the end plate and remove the old element with a flat head screwdriver, etc.

How to Calculate the Flow Rate

For obtaining the flow rate, refer to pages 2-1-8 to 2-1-11.

SWC

SQ

VQC

VQ0

VQ4

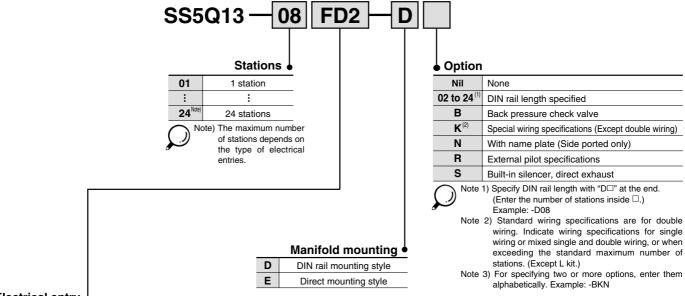
VQ5

VQZ

VQD

Series SQ1000 **Plug-in Unit**

How to Order Manifold

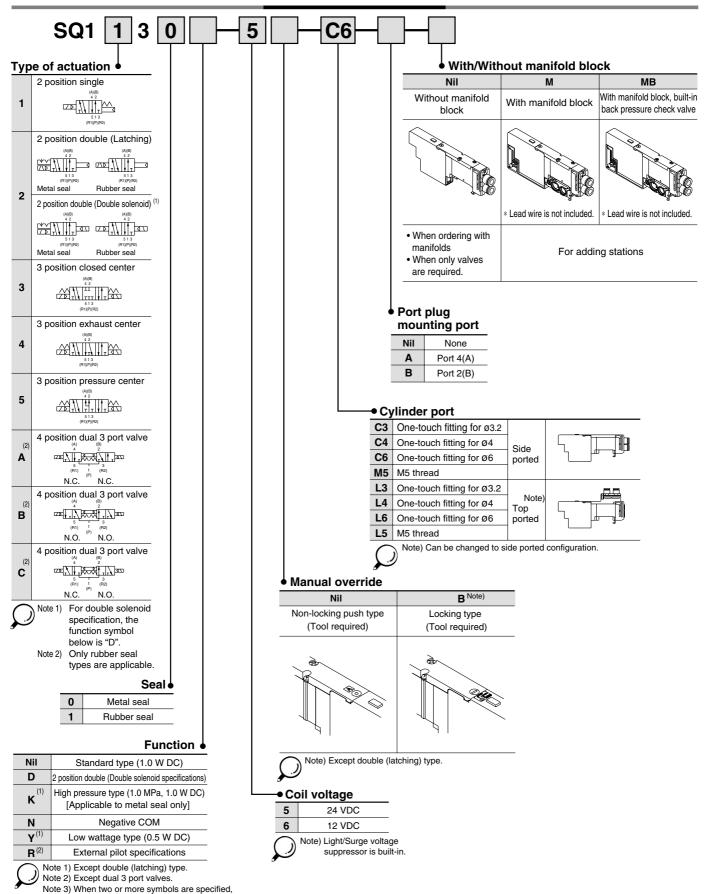


Electrical entry						
Kit type		Lead wire connector location	Cable specifications	Station	Max. number of stations for special wiring specifications	(2) Max. number of solenoids
F kit U side	FD0		D-sub connector (25P) kit, without cable			0.4
	FD1	D -:	D-sub connector (25P) kit, with 1.5 m cable	1 to 10 stations	04 stations	
D-sub D side	FD2	D side	D-sub connector (25P) kit, with 3.0 m cable	1 to 12 stations	24 stations	24
connector kit	FD3		D-sub connector (25P) kit, with 5.0 m cable			
P kit	PD0		Flat ribbon cable (26P) kit, without cable			
	PD1] "	Flat ribbon cable (26P) kit, with 1.5 m cable	1 to 12 stations	24 stations	24
	PD2	D side (1)	Flat ribbon cable (26P) kit, with 3.0 m cable	T to 12 stations	5 24 Stations	
(26B)	PD3		Flat ribbon cable (26P) kit, with 5.0 m cable			
Flat ribbon cable connector kit (26P) PDC			Flat ribbon cable (20P) kit, without cable	1 to 9 stations	18 stations	18
Flat ribbon cable (20P) (PC Wiring System compatible)	JD0	D side	Flat ribbon cable (20P) PC Wiring System compatible	1 to 8 stations	16 stations	16
L kit	LD0	D side	Lead wire kit with 0.6 m cable	1 to 12 stations		
	LU0	U side	Lead wife kit with 0.5 m cable			
	LD1	D side	Lead wire kit, with 1.5 m cable			
	LU1	U side	Lead wife kit, with 1.5 in cable	1 to 12 stations	_	_
	LD2	D side	Lead wire kit, with 3.0 m cable			
Lead wire kit	LU2	U side	Load Wile Id., Will 6.6 III dabie			
S kit	SDF		NKE Corp.: Uni-wire System			
	SDH		NKE Corp.: Uni-wire H System	1 to 8 stations	16 stations	16
	SDJ1		SUNX Corp.: S-LINK System (16 output points)			
	SDJ2	D side	SUNX Corp.: S-LINK System (8 output points)	1 to 4 stations	8 stations	8
	SDQ	5 3108	DeviceNet, CompoBus/D (OMRON Corp.)	1 to 8 stations	16 stations	16
	SDR1		OMRON Corp.: CompoBus/S System (16 output points)	i to o stations	16 stations	
	SDR2		OMRON Corp.: CompoBus/S System (8 output points)	1 to 4 stations	8 stations	8
Serial transmission kit	SDV		Mitsubishi Electric Corp.: CC-LINK System	1 to 8 stations	16 stations	16

Note 1) Separately order the 20P type cable assembly for the P kit.

Note 2) The maximum number of solenoids are counted as: 1 for single solenoids. (The number of solenoids are counted as: 1 for single solenoids and 2 for type 3P and 4P double solenoids.)

How to Order Valves



indicate them alphabetically.

VQC

SQ

VQ0

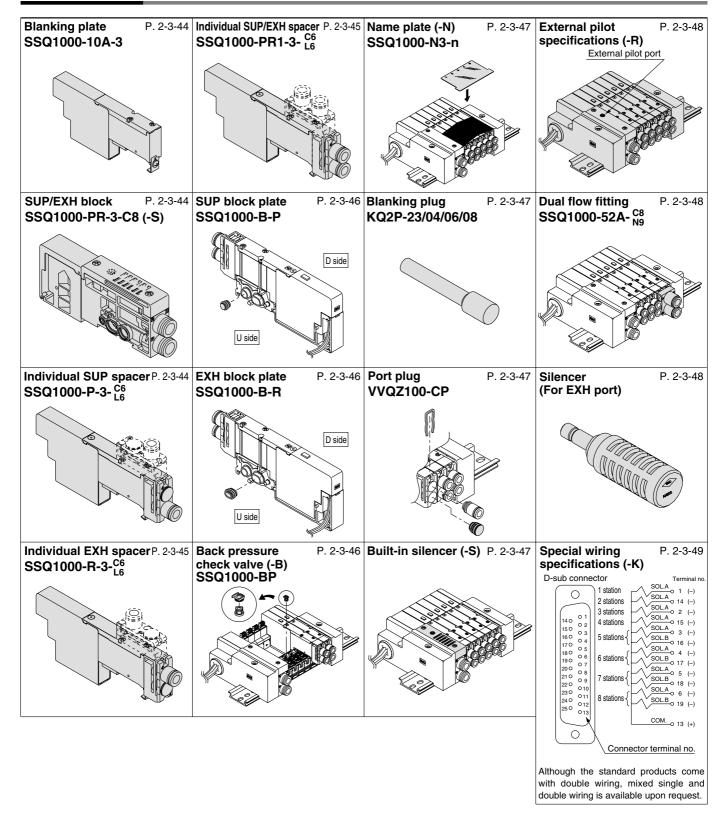
VQ4

VQ5

VQZ

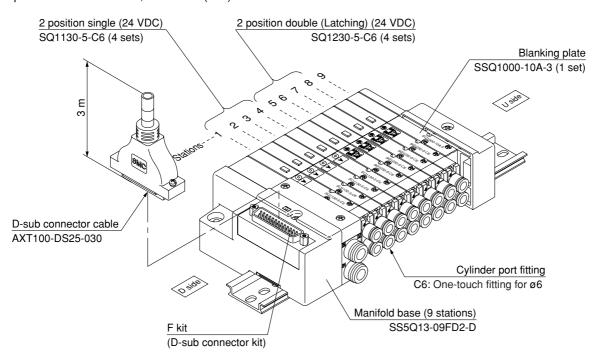
VQD

Manifold Option



How to Order Manifold Assembly (Example)

Example: D-sub connector kit, with cable (3 m)



SS5Q13-09FD2-D 1 set (F kit 9 station manifold base)

*SQ1130-5-C6 4 sets (2 position single)

*SQ1230-5-C6 ····· 4 sets (2 position double [latching])

*SSQ1000-10A-3 ·········· 1 set (Blanking plate)

The asterisk denotes the symbol for assembly. Prefix it to the part nos. of the solenoid valve, etc.

Add the valve and option part numbers in order starting from the first station on the D side. When entry of part numbers becomes complicated, indicate on the manifold specification sheet.

VQC

SQ

VQ0

VQ4 VQ5

VOZ

VQZ

VQD

Valve Specifications

Model

		Number of				Flow characteristic						Response time (ms) ⁽²⁾	
Series		solenoids	I IVIOGEI		1 → 4	$1 \rightarrow 4/2 \ (P \rightarrow A/B)$			B (A/B → I	R1/R2)	Standard:	Low	Weight (g)
					C [dm ³ /(s·bar)]	b	Cv	C [dm3/(s·bar)]	b	Cv	1 W	wattage	(9)
	2 position	Single	Metal seal	SQ1130	0.62	0.10	0.14	0.63	0.11	0.14	12 or less	15 or less	80
			Rubber seal	SQ1131	0.79	0.20	0.19	0.80	0.20	0.19	15 or less	20 or less	80
		L (Latching)	Metal seal	SQ1230	0.62	0.10	0.14	0.63	0.11	0.14	15 or less	_	80
			Rubber seal	SQ1231	0.79	0.20	0.19	0.80	0.20	0.19	20 or less	_	80
		Double (Double solenoid)	Metal seal	SQ1230D	0.62	0.10	0.14	0.63	0.11	0.14	10 or less	13 or less	95
			Rubber seal	SQ1231D	0.79	0.20	0.19	0.80	0.20	0.19	15 or less	20 or less	95
SQ1000	_	Closed center	Metal seal	SQ1330	0.58	0.12	0.14	0.63	0.11	0.14	20 or less	26 or less	100
341000			Rubber seal	SQ1331	0.64	0.20	0.15	0.58	0.26	0.16	25 or less	33 or less	100
	position	Exhaust center	Metal seal	SQ1430	0.58	0.12	0.14	0.60	0.14	0.14	20 or less	26 or less	100
	3 po		Rubber seal	SQ1431	0.64	0.20	0.15	0.80	0.20	0.19	25 or less	33 or less	100
		Pressure	Metal seal	SQ1530	0.62	0.12	0.14	0.63	0.14	0.14	20 or less	26 or less	100
		center	Rubber seal	SQ1531	0.79	0.21	0.19	0.59	0.20	0.14	25 or less	33 or less	100
	4 position	Dual 3 port valve	Rubber seal	SQ1 831	0.59	0.28	0.15	0.59	0.28	0.15	25 or less	33 or less	95

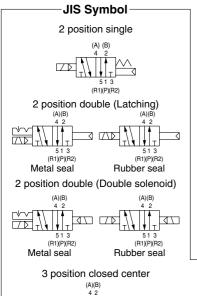


Note 1) Values for the cylinder port size of C6.

Note 2) Based on JIS B 8375-1981. (Values with a supply pressure of 0.5 MPa and light/surge voltage suppressor. Values fluctuate depending on the pressure and air quality.)



JIS Symbol



(R1)(P)(R2)

3 position exhaust center

(R1)(P)(R2)

(A)(B)

Specifications

Орссп							
	Valve construc	etion	Metal seal	Rubber seal			
	Fluid		Air/Inert gas				
	Maximum oper	rating pressure	0.7 MPa (High pressure type: 1.0 MPa) (3)				
દ		Single	0.1 MPa	0.15 MPa			
Valve specifications		Double (Latching)	0.18 MPa	0.18 MPa			
	Min. operating pressure	Double (Double solenoid)	0.1 MPa	0.1 MPa			
sbec	pressure	3 position	0.1 MPa	0.2 MPa			
Valve		4 position	_	0.15 MPa			
	Ambient and fl	uid temp.	−10 to 50°C ⁽¹⁾				
	Lubrication		Not required				
	Pilot valve mar	nual override	Push type/Locking type (Tool required)				
	Vibration/Impa	ct resistance (2)	30/150 m/s ²				
	Protection stru	cture	Dust tight				
	Coil rated volta	age	12 VDC,	24 VDC			
ions	Allowable volta	age fluctuation	±10% of ra	ted voltage			
eno	Coil insulation	type	Equivalent to class B				
Sol	Power consump	tion 24 VDC	1 W DC (42 mA), 0	.5 W DC (21 mA) ⁽⁴⁾			
ds	(Current)	12 VDC	1 W DC (83 mA), 0.5 W DC (42 mA) ⁽⁴⁾				
Solenoid specifications	Coil rated volta Allowable volta Coil insulation Power consump	age age fluctuation type	12 VDC, ±10% of ra Equivalent 1 W DC (42 mA), 0	24 VDC ted voltage to class B .5 W DC (21 mA) (4)			



Note 1) Use dry air to prevent condensation when operating at low temperatures.

Note 2) Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz. Test was performed at both energized and de-energized states in the axial direction and at the right angles to the main valve and armature. (Values at the initial period)

Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energized and de-energized states every once for each condition. (Values at the initial period)

Note 3) Metal seal type only. [Except double (latching) type.] Note 4) Values for the low wattage (0.5 W) specifications.

4 position dual 3 port valve (B) 3 position pressure center (A)(B) N.O. N.O. (R1)(P)(R2) 4 position dual 3 port valve (A) 4 position dual 3 port valve (C) N.C.

Manifold Specifications

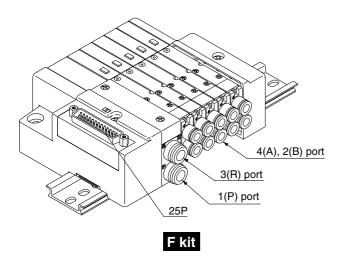
Base model	Porting specifications Port size (1)			Applicable solenoid	Type of connection		(3) Applicable	5 station	1 station
base model	1(P), 3(R) 4(A), 2(B) Port location Port size		5	valve	Type of connection		station	weight (g)	weight (g)
		location	Port Size	SQ1 <u></u> 30	F kit: D-sub connector		1 to 12 stations	420	20
	(For ø8) Option	Side	C3 (For ø3.2) C4 (For ø4) C6 (For ø6) M5 (M5 thread)		P kit: Flat ribbon cable	26P	1 to 12 stations	420	
						20P	1 to 9 stations	420	20
SS5Q13-					J kit: Flat ribbon cable		1 to 8 stations	420	20
	Built-in silencer,		L3 (For ø3.2)	SQ1 <u></u> 31	PC Wiring System com	patible	. 10 0 010110110		
	direct exhaust	Top ⁽²⁾	L4 (For ø4) L6 (For ø6)		L kit: Lead wire		1 to 12 stations	460	35
			L5 (M5 thread)		S kit: Serial transmission		1 to 8 stations	475	20

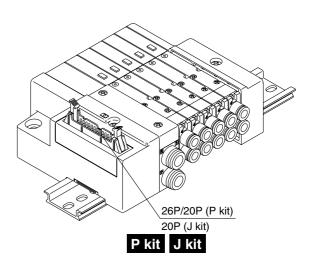
Note 1) One-touch fittings in inch sizes are also available. For details, refer to page 2-3-56.

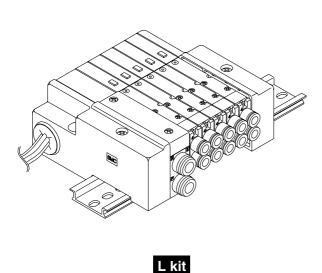
Note 2) Can be changed to side ported configuration.

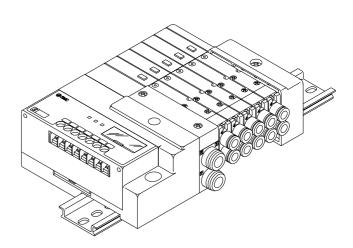
Note 3) An optional specification for special wiring is available to increase the maximum number of stations. Refer to page 2-3-54 for details.

Note 4) Except valves. For valve weight, refer to page 2-3-10.









S kit

SMC

VQC

SQ

VQ0

VQ4

VQ5

VQZ

VQD

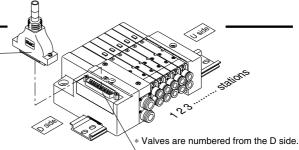
Kit (D-sub connector kit)

- Simplification and labor savings for wiring work can be achieved by using a D-sub connector for the electrical connection.
- Using connector for flat ribbon cable (25P) conforming to MIL standard permits the use of connectors put on the market and gives a wide interchangeability.
- •Top or side entry for the connector can be changed freely, allowing later changes according to the mounting space.

D-sub Connector (25 pins)

Manifold Specifications

	P	Maximum		
Series	Port	Port	number of	
	location	1(P), 3(R)	4(A), 2(B)	stations
SQ1000	Side, Top	C8	C3, C4, C6, M5	12 stations (24 as an option)



Electrical wiring specifications

D-sub connector

As the standard electrical wiring specifications, double wiring (connected to SOL. A and SOL. B) is adopted for the internal wiring of each station for 12 stations or less, regardless of valve and option types.

Mixed single and double wiring is available as an option.

For details, refer to page 2-3-54.

Connector terminal no.

Torminal no Polarity Load

Lead wire colors for D-sub connector assembly (AXT100-DS25-030)

	Termin	al no.	Polarity	Lead wire color	Dot marking
l ſ	SOL.A 1	(-)	(+)	Black	None
1 station {	SOL.B _O 14	(-)	(+)	Yellow	Black
O atations S	SOL.A 2	(-)	(+)	Brown	None
2 stations {	SOL.B o 15	(-)	(+)	Pink	Black
3 stations {	SOL.A 3	(-)	(+)	Red	None
3 Stations 7	SOL.B o 16	(-)	(+)	Blue	White
4 stations {	SOL.A 4	(-)	(+)	Orange	None
4 Stations	SOL.B 17	(-)	(+)	Purple	None
5 stations {	SOL.A 5		(+)	Yellow	None
J Stations \	SOL.B 0 18	(-)	(+)	Gray	None
6 stations {	SOL.A 6	(-)	(+)	Pink	None
O Stations (SOL.B 19	(-)	(+)	Orange	Black
7 stations {	SOL.A 7	(-)	(+)	Blue	None
/ 5141.57.5	SOL.B 20	(-)	(+)	Red	White
8 stations {	SOL.A 8	(-)	(+)	Purple	White
Commons	SOL.B 21	(-)	(+)	Brown	White
9 stations {	SOL.A 9	(-)	(+)	Gray	Black
(SOL.B 22	(-)	(+)	Pink	Red
10 stations {	SOL.A 10	(-)	(+)	White	Black
(SOL.B 23	(-)	(+)	Gray	Red
11 stations {	SOL.A 11	(-)	(+)	White	Red
(SOL.B 24	(-)	(+)	Black	White
12 stations ₹	SOL.A 0 12	(-)	(+)	Yellow	Red
	SOL.B 25		(+)	White	None
	COM. ○ 13	(+)	(-)	Orange Note)	Red
	F	ositive com	ımon Negative	e common	

specifications

negative common.

Note) When using the negative common specifications, use valves for

specifications

Cable assembly •

AXT100-DS25-030

D-sub connector cable assemblies can be ordered with manifolds.

Refer to manifold ordering.

D-sub Connector Cable Assembly Terminal No. Terminal Lead wire Dot number color marking

Black

Red None

Orange None

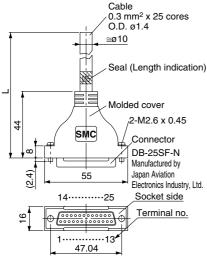
None

None

1

2 Brown

3



	5	I GIIOW	INOHE
	6	Pink	None
	7	Blue	None
	8	Purple	White
	9	Gray	Black
	10	White	Black
	11	White	Red
	12	Yellow	Red
•	13	Orange	Red
	14	Yellow	Black
	15	Pink	Black
	16	Blue	White
	17	Purple	None
	18	Gray	None
	19	Orange	Black
	20	Red	White
	21	Brown	White
	22	Pink	Red
	23	Gray	Red
	24	Black	White

25 White None

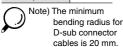
D-sub Connector Cable Assembly (Option)

Cable length (L)	Assembly part no.	Note
1.5 m	AXT100-DS25-015	Cable
3 m	AXT100-DS25-030	0.3 mm ² x
5 m	AXT100-DS25-050	25 cores

- For other commercial connectors, use a 25 pins type with female connector conforming to MIL-C-24308.
- * Cannot be used for transfer wiring.

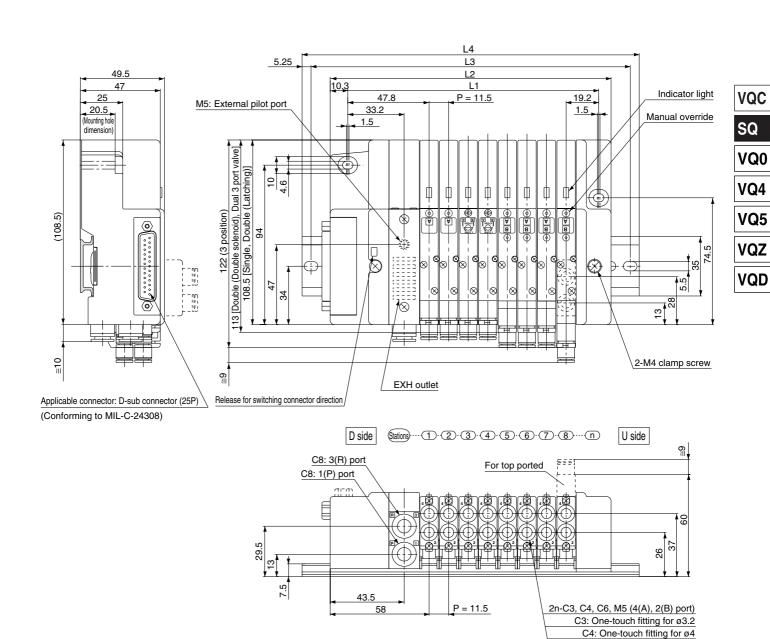
Electric Characteristics

Citaracteris	เเเเน
Item	Characteristics
Conductor resistance Ω/km , 20°C	65 or less
Voltage limit VAC, 1 min.	1000
Insulation resistance MΩ/km, 20°C	5 or less



Connector manufacturers' example

- Fujitsu, Ltd.
- Japan Aviation Electronics Industry, Ltd.
- J.S.T. Mfg. Co., Ltd.
- Hirose Electric Co., Ltd.



Di	Dimensions Formula: L1 = 11.5n + 55.5, L2 = 11.5n + 73 n: Stations (Maximum 24 stations)											ations)													
L	n	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
	L1	67	78.5	90	101.5	113	124.5	136	147.5	159	170.5	182	193.5	205	216.5	228	239.5	251	262.5	274	285.5	297	308.5	320	331.5
	L2	84.5	96	107.5	119	130.5	142	153.5	165	176.5	188	199.5	211	222.5	234	245.5	257	268.5	280	291.5	303	314.5	326	337.5	349
	L3	112.5	125	137.5	150	150	162.5	175	187.5	200	212.5	225	237.5	250	262.5	275	287.5	300	300	312.5	325	337.5	350	362.5	375
	L4	123	135.5	148	160.5	160.5	173	185.5	198	210.5	223	235.5	248	260.5	273	285.5	298	310.5	310.5	323	335.5	348	360.5	373	385.5

C6: One-touch fitting for ø6

M5: M5 thread



Kit (Flat ribbon cable connector)

- Simplification and labor savings for wiring work can be achieved by using a flat ribbon cable for the electrical connection.
- Using connector for flat ribbon cable (26P, 20P) conforming to MIL standard permits the use of connectors put on the market and gives a wide interchangeability.
- Top or side entry for the connector can be changed freely, allowing later changes according to the mounting space.

Manifold Specifications

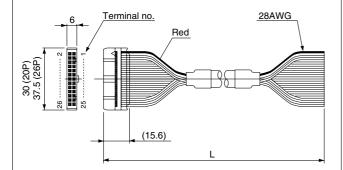
	F	fications	Maximum			
Series	Port	Por	number of			
	location	1(P), 3(R)	4(A), 2(B)	stations		
SQ1000	Side, Top	C8	C3, C4, C6, M5	12 stations (24 as an option)		

Flat Ribbon Cable (26 pins, 20 pins)

Cable assembly •

AXT100-FC 20 - 2

/Type 26P flat ribbon cable connector assemblies can be ordered with manifolds. Refer to manifold ordering.



Flat Ribbon Cable Connector Assembly (Option)

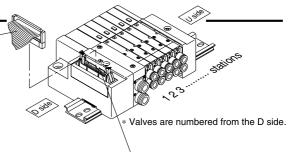
Cable	Assemb	ly part no.
length (L)	26P	20P
1.5 m	AXT100-FC26-1	AXT100-FC20-1
3 m	AXT100-FC26-2	AXT100-FC20-2
5 m	AXT100-FC26-3	AXT100-FC20-3

- * For other commercial connectors, use a 26 pins or 20 pins with strain relief conforming to MIL-C-83503.

 * Cannot be used for transfer wiring.

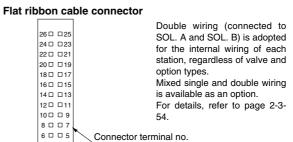
Connector manufacturers' example

- Hirose Electric Co., Ltd.
- Sumitomo 3M Limited
- Fujitsu Limited
- Japan Aviation Electronics Industry, Ltd.
- J.S.T. Mfg. Co., Ltd.
- Oki Electric Cable Co., Ltd.



Electrical wiring specifications

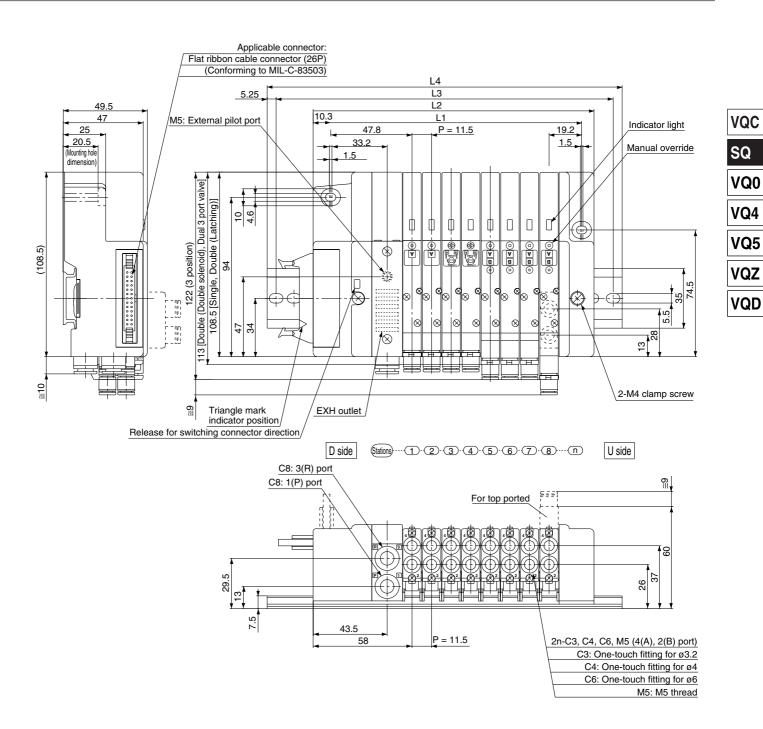
4 🗆 🗆 3 2 🗆 🗆 1



Triangle mark indicator position

Thangle if	iaini	Hulcator position
<26P>		<20P>
Terminal no. Pola	arity	Terminal no. Polarity
1 station { SOL.A 0 1 (-) SOL.B 0 2 (-) SOL.A 3 (-) SOL.B 4 (-)	(+) (+) (+) (+)	1 station { SOL.A 1 (-) (+) SOL.B 2 (-) (+) SOL.A 3 (-) (+) SOL.B 4 (-) (+)
3 stations { SOL.A 5 (-) SOL.B 6 (-) SOL.A 7 (-)	(+) (+) (+)	3 stations { SOL.A 5 (-) (+) SOL.B 6 (-) (+) SOL.A 7 (-) (+)
4 stations	(+) (+) (+) (+)	4 stations \ SOL.B \ 8 \ (-) \ (+) \ SOL.A \ 9 \ (-) \ (+) \ SOL.B \ 10 \ (-) \ (+) \ SOL.A \ 11 \ (-) \
6 stations SOL.B 12 (-) SOL.A 13 (-) 7 stations SOL.B 14 (-)	(+) (+) (+)	6 stations SOL.B 12 (-) (+) SOL.A 13 (-) (+) SOL.B 14 (-) (+)
8 stations { SOL.A o 15 (-) SOL.B o 16 (-) SOL.A o 17 (-)	(+) (+)	8 stations SOL.A _o 15 (-) (+) SOL.B _o 16 (-) (+) SOL.A _o 17 (-) (+)
9 stations { SOL.B _o 18 (-) SOL.A _o 19 (-) SOL.B _o 20 (-)	(+) (+) (+)	9 stations \ SOL.B \circ 18 (-) (+) \\ COM. \circ 19 (+) (-)
SOL.A ₀ 21 (-) SOL.B ₀ 22 (-) SOL.A ₀ 23 (-)	(+) (+)	COM. 20 (+) (-) Positive Negative common common
12 stations SOL.B ₀ 24 (-)	(+) (+)	specifications specifications
COM. ○ 25 (+) COM. ○ 26 (+) Positive	(-) (-) Nega	tive
common specifications	comr	mon

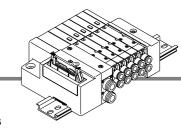
Note) When using the negative common specifications, use valves for negative common.



Dimensions Formula: L1 = 11.5n + 55.5, L2 = 11.5n + 73 n: Stations (Maximum 24 stations)																								
L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	67	78.5	90	101.5	113	124.5	136	147.5	159	170.5	182	193.5	205	216.5	228	239.5	251	262.5	274	285.5	297	308.5	320	331.5
L2	84.5	96	107.5	119	130.5	142	153.5	165	176.5	188	199.5	211	222.5	234	245.5	257	268.5	280	291.5	303	314.5	326	337.5	349
L3	112.5	125	137.5	150	150	162.5	175	187.5	200	212.5	225	237.5	250	262.5	275	287.5	300	300	312.5	325	337.5	350	362.5	375
L4	123	135.5	148	160.5	160.5	173	185.5	198	210.5	223	235.5	248	260.5	273	285.5	298	310.5	310.5	323	335.5	348	360.5	373	385.5



Kit (PC Wiring System compatible flat ribbon cable kit)



- PC Wiring System compatible.
- Using connector for flat ribbon cable (20P) conforming to MIL standard permits the use of connectors put on the market and gives a wide interchangeability.
- Top or side entry for the connector can be changed freely, allowing later changes according to the mounting space.

Manifold Specifications

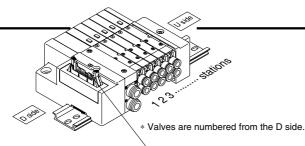
	Р	orting specifi	cations	Maximum		
Series	Port	Port	number of			
	location	1(P), 3(R)	4(A), 2(B)	stations		
SQ1000	Side, Top	C8	C3, C4, C6, M5	8 stations (16 as an option)		

Terminal no. Polarity

common

specifications

common

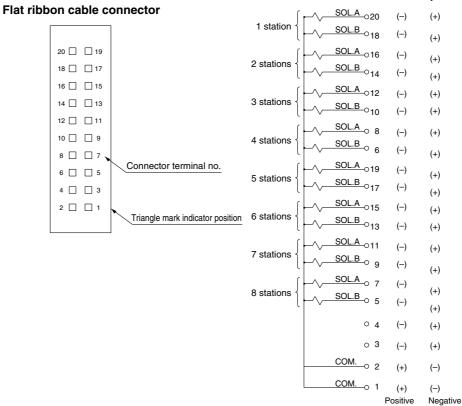


Electrical wiring specifications

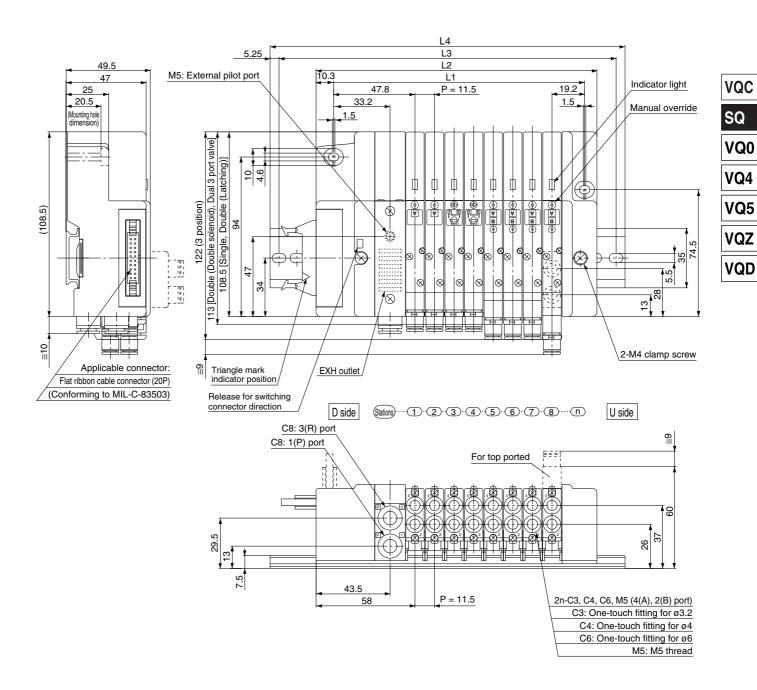
Double wiring (connected to SOL. A and SOL. B) is adopted for the internal wiring of each station, regardless of valve and option types.

Mixed single and double wiring is available as an option. For details, refer to page 2-3-54.



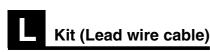


Note) When using the negative common specifications, use valves for negative common. For details about the PC Wiring System, refer to catalog CAT.ES02-20 separately.



I	Dimensions Formula: L1 = 11.5n + 55.5, L2 = 11.5n + 73 n: Stations (Maximum 16 stations)											ations)					
Ī	L n	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
	L1	67	78.5	90	101.5	113	124.5	136	147.5	159	170.5	182	193.5	205	216.5	228	239.5
Ī	L2	84.5	96	107.5	119	130.5	142	153.5	165	176.5	188	199.5	211	222.5	234	245.5	257
	L3	112.5	125	137.5	150	150	162.5	175	187.5	200	212.5	225	237.5	250	262.5	275	287.5
Ī	L4	123	135.5	148	160.5	160.5	173	185.5	198	210.5	223	235.5	248	260.5	273	285.5	298

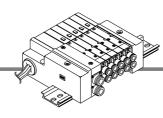


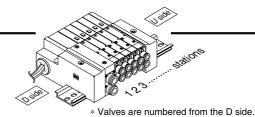


Direct electrical entry type

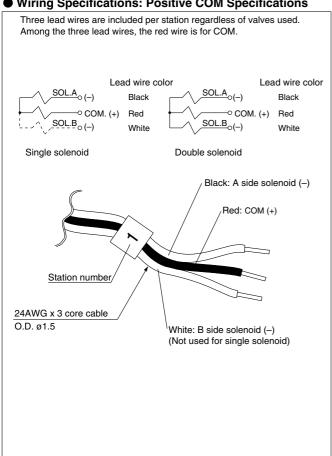
Manifold Specifications

_	Po	Maximum				
Series	Port	Port	number of			
	location	1(P), 3(R)	4(A), 2(B)	stations		
SQ1000	Side, Top	C8	C3, C4, C6, M5	12 stations		

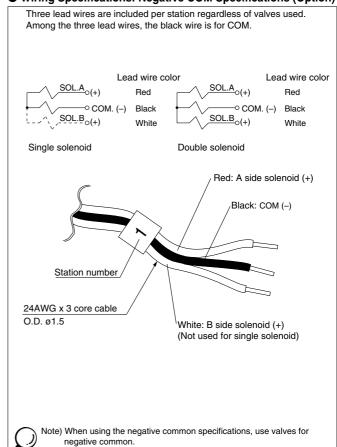


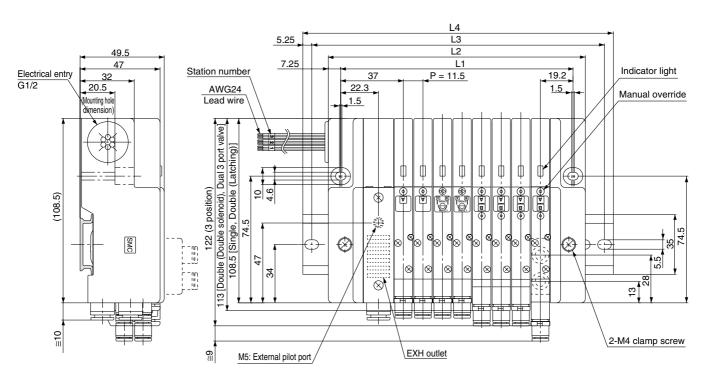


Wiring Specifications: Positive COM Specifications



Wiring Specifications: Negative COM Specifications (Option)





Lead wire length: L□0, ≅ 600 mm L□1, ≅ 1500 mm L□2, ≅ 3000 mm C8: 3(R) po C8: 1 (P) port	— For top ported	8 n U side
7.5	29.5 44 P = 11.5	2n-C3, C4, C6, M5 (4(A), 2(B) port) C3: One-touch fitting for ø3.2 C4: One-touch fitting for ø4 C6: One-touch fitting for ø6 M5: M5 thread

Dimen	sion	s	Formu	la: L1 =	11.5n +	44.5, L2	= 11.5n	+ 59 n:	Station	s (Maxir	num 12	stations)
L	1	2	3	4	5	6	7	8	9	10	11	12
L1	56	67.5	79	90.5	102	113.5	125	136.5	148	159.5	171	182.5
L2	70.5	82	93.5	105	116.5	128	139.5	151	162.5	174	185.5	197
L3	100	112.5	125	125	137.5	150	162.5	175	187.5	200	212.5	225
L4	110.5	123	135.5	135.5	148	160.5	173	185.5	198	210.5	223	235.5

VQ0

VQC

SQ

VQ5

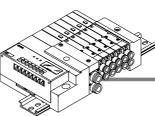
VQZ

VQD

S

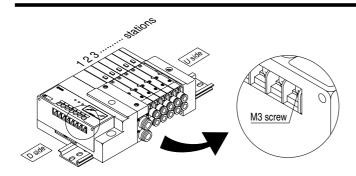
Kit (Serial transmission unit)

- The serial transmission system reduces wiring work, while minimizing wiring and saving space.
- The maximum number of stations is 8. (16 as an option).
 Only for type J2 and R2, the maximum stations are 4 (8 as an option).



Manifold Specifications

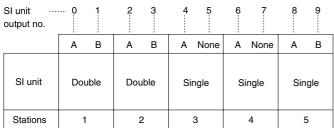
	Р	orting specifi	cations	Maximum
Series	Port	Port	number of	
	location	1(P), 3(R)	4(A), 2(B)	stations
SQ1000	Side, Top	C8	C3, C4, C6, M5	8 stations



- Stations are counted from station 1 on the D side.
- Double wiring (connected to SOL. A and SOL. B) is adopted for the internal wiring of each station, regardless of valve and option types.

Item	Specifications
External power supply	24 VDC, +10%, -5%
Current consumption (Inside unit)	0.1 A or less

Corresponding SI unit output numbers and solenoid coils Wiring example 1>



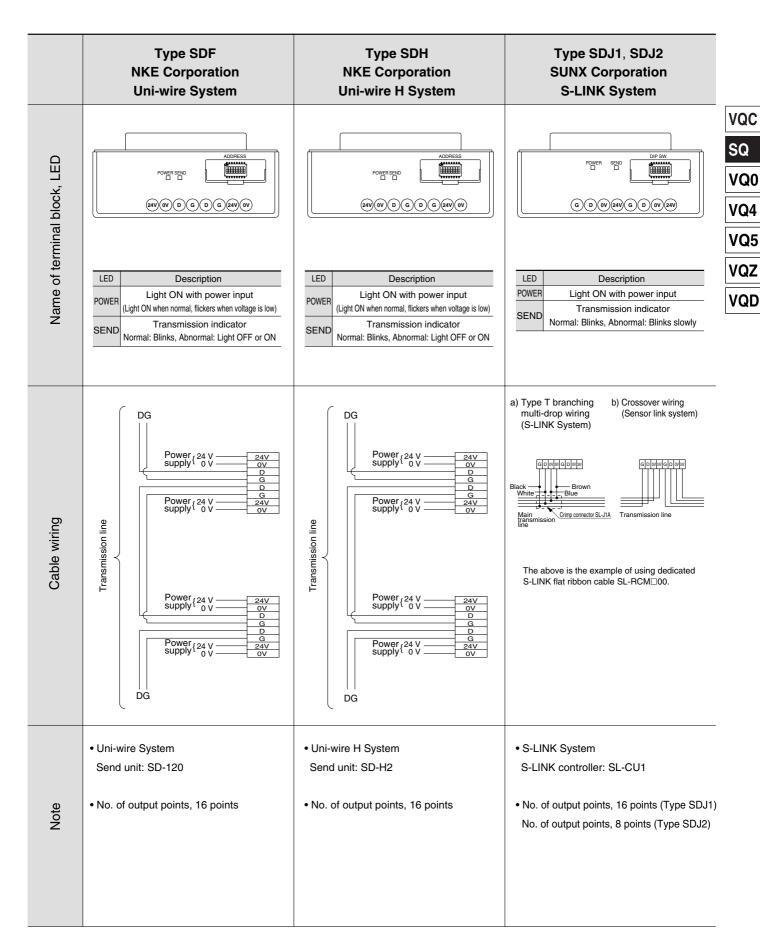
Double wiring (Standard)

<Wiring example 2>

 Mixed wiring is available as an option. Specify the wiring specification by means of the manifold specification sheet. Refer to page 2-3-54 for details.

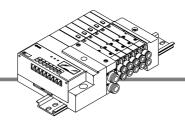
SI unit output no.	0 1	2 3	4	5	6 7
	А В	А В	Α	Α	А В
SI unit	Double	Double	Single	Single	Double
Stations	1	2	3	4	5

Mixed single and double wiring (Option)

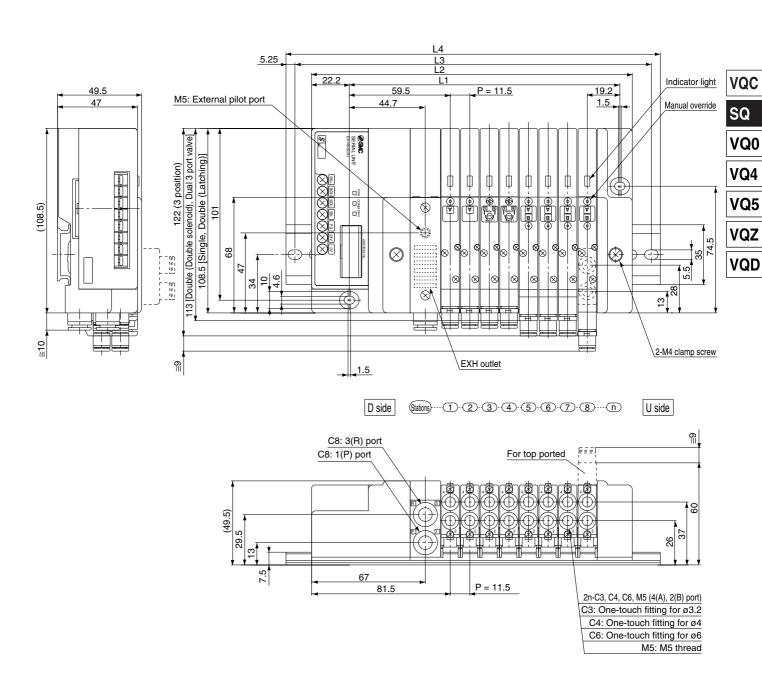




S Kit (Serial transmission unit)



	Type SDQ OMRON Corporation DeviceNet, CompoBus/D	Type SDR1, SDR2 OMRON Corporation CompoBus/S System	Type SDV Mitsubishi Electric Corporation CC-LINK System
Name of terminal block, LED	PWR MODNET SETTINGS PWR MODNET 24 V OV V- CAM FG CAM VI	PWR COM ERR ADDRESS NO. PWR COM ERR (SS) (EDH) (EDL) (ES-) (FG) (24 V) (0 V)	PARE LEUN B RATE STATION NO. LERR SO RO (24 1) (1) (44) (24G) (DA) (DB) (DG) (FG)
Name of term	LED Description POWER Green light ON with circuit power input Light OFF: When the unit is not online or circuit power is OFF Green light ON continuously: When the unit is online and in operation Red light blinks: When a reversible abnormal transmission occurs Red light ON continuously: When irreversible abnormal transmission occurs or the same line is unable to go online	LED Description POWER Light ON with transmission power input, light Off without it Light ON with normal transmission, light OFF with abnormal or standby transmission Light ON with abnormal transmission, light Off with normal transmission, light Off with normal or standby transmission	LED Description Light ON with transmission power input, light Off without it L RUN Light ON when receiving normal data SD Light ON when sending data RD Light ON when receiving data Light ON with transmission error/setting error, light blinks with changes in the station no. or transmission speed setting
Cable wiring	V- CANL FG CANH V+ V+ V- CANL FG CANH V+ V- CANL FG CANH V- CANL FG CANL FG CANH V- CANL FG CAN	Master BDH BDL BS 24 V 0 V BS-BOH BDL BS-BOH BDL BS 24 V 0 V BS-BOH BDL BS-BOH	Terminal Master unit SI unit SI unit Terminal resistor DA DB DB DB DB PG PG Type 3 ground Type 3 ground Twisted pair line with shielding
Note	DeviceNet OMRON Corporation CompoBus/D System Master unit: C200HW-DRM21 No. of output points, 16 points	CompoBus/S System Master unit: C200HW-SRM21 Master unit: CQM1-SRM21 No. of output points, 16 points (Type SDR1) No. of output points, 8 points (Type SDR2)	



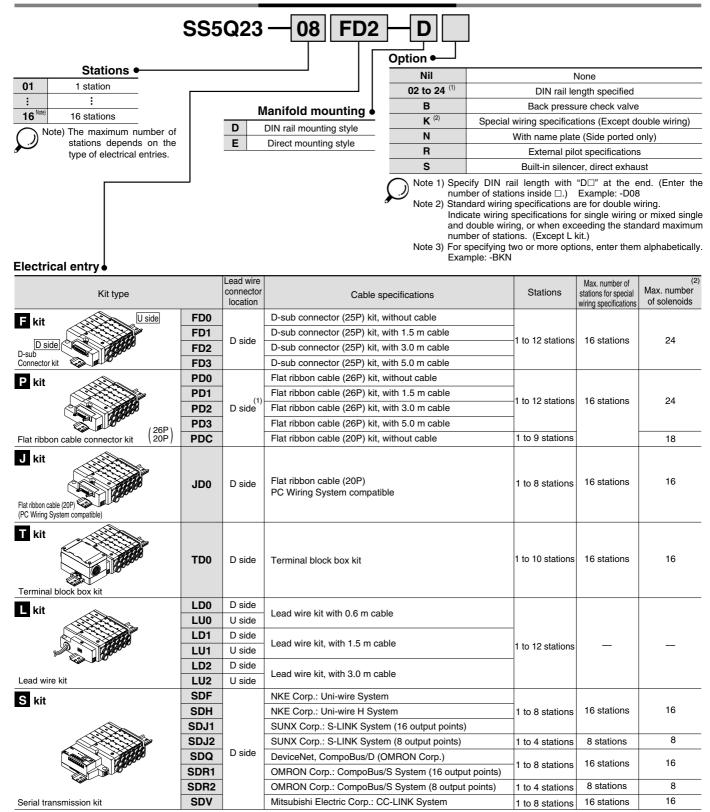
	11 12	13	14	15	16
L1 78.5 90 101.5 113 124.5 136 147.5 159 170.5 182 193	3.5 205	216.5	228	239.5	251
L2 108 119.5 131 142.5 154 165.5 177 188.5 200 211.5 223	234.5	246	257.5	269	280.5
L3 137.5 150 162.5 162.5 175 187.5 200 212.5 225 237.5 250	0 262.5	275	287.5	300	300
L4 148 160.5 173 173 185.5 198 210.5 223 235.5 248 260	0.5 273	285.5	298	310.5	310.5





Series SQ2000 Plug-in Manifold

How to Order Manifold



Note 1) Separately order the 20P type cable assembly for the P kit.

Note 2) The maximum number of stations should not be more than the maximum number of solenoids. (The number of solenoids are counted as: 1 for single solenoids and 2 for type 3P and 4P double solenoids.)



VQC

SQ

VQ0

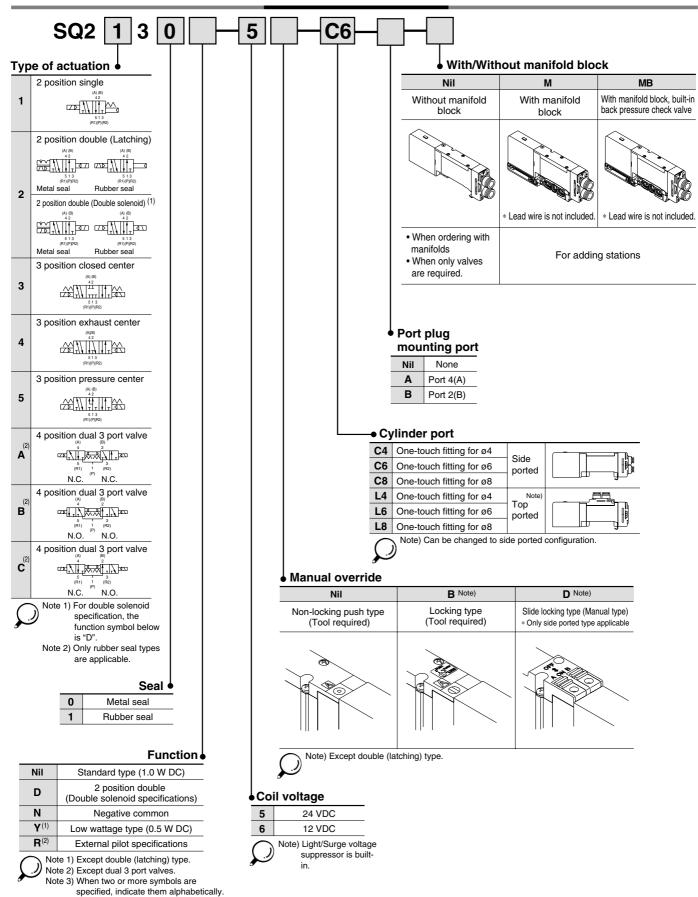
VQ4

VQ5

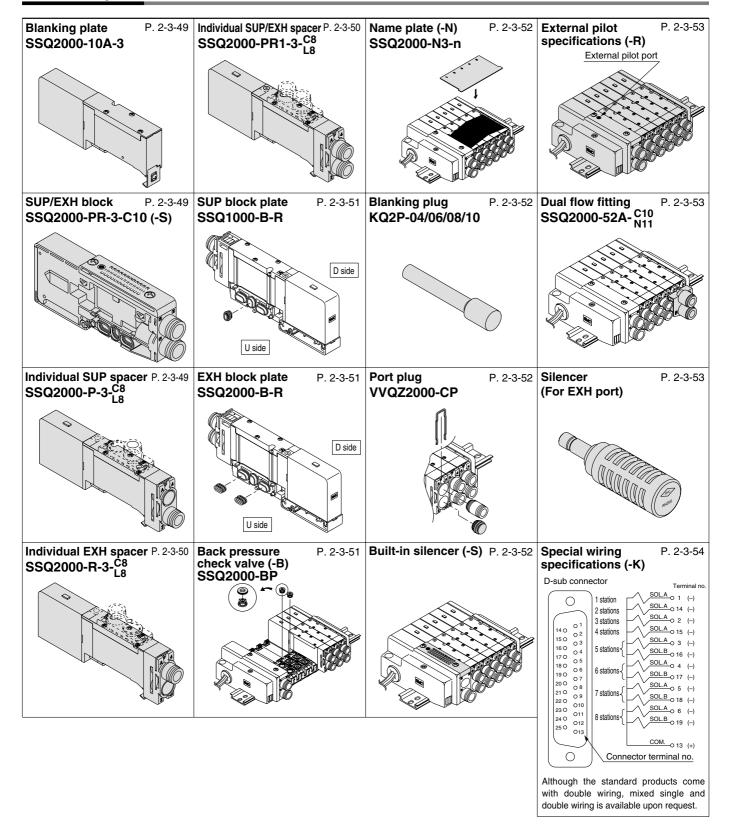
VQZ

VQD

How to Order Valves

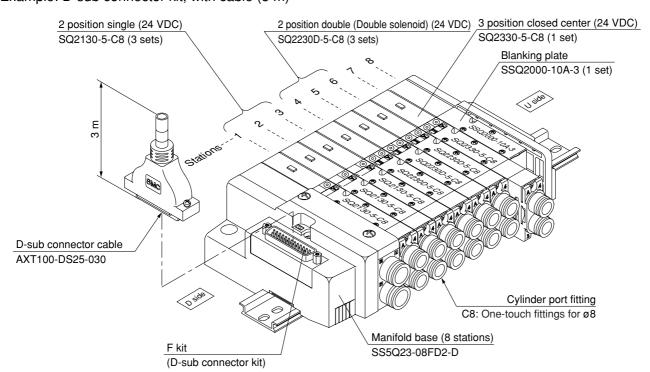


Manifold Option



How to Order Manifold Assembly (Example)

Example: D-sub connector kit, with cable (3 m)



When entry of part numbers becomes complicated, indicate on the manifold specification sheet.

VQC

SQ

VQ0

VQ4 VQ5

VQZ

VQZ

VQD

Valve Specifications

Model

		Number of					Flow cha	racteristics			Response time (ms) ⁽²⁾		
Series	Series solenoids		I Model	I	$1 \rightarrow 4/2 \ (P \rightarrow A/B)$		4/2 → 5/3	$B (A/B \rightarrow$	R1/R2)	Standard:	Low	Weight	
					C [dm3/(s·bar)]	b	Cv	C [dm ³ /(s·bar)]	b	Cv	1 W	wattage	(g)
		Cinala	Metal seal	SQ2130	2.2	0.17	0.51	2.4	0.14	0.57	20 or less	26 or less	145
	٦	Single	Rubber seal	SQ2131	2.3	0.17	0.51	3.1	0.18	0.71	24 or less	31 or less	140
	position	Double	Metal seal	SQ2230	2.2	0.17	0.51	2.4	0.14	0.57	26 or less	_	145
	2 pc		Rubber seal	SQ2231	2.3	0.17	0.51	3.1	0.18	0.71	31 or less	_	140
			Metal seal	SQ2230D	2.2	0.17	0.51	2.4	0.14	0.57	15 or less	20 or less	160
			Rubber seal	SQ2231D	2.3	0.17	0.51	3.1	0.18	0.71	20 or less	26 or less	155
		Closed	Metal seal	SQ2330	1.9	0.17	0.46	2.1	0.15	0.47	34 or less	44 or less	180
SQ2000	ے	center	Rubber seal	SQ2331	1.9	0.17	0.46	1.8	0.29	0.47	34 or less	44 or less	175
3Q2000	position	Exhaust	Metal seal	SQ2430	1.9	0.17	0.46	2.4	0.14	0.55	34 or less	44 or less	180
	3 po	center	Rubber seal	SQ2431	1.9	0.17	0.46	3.1	0.14	0.65	34 or less	44 or less	175
	`	Pressure	Metal seal	SQ2530	2.3	0.17	0.51	2.1	0.18	0.47	34 or less	44 or less	180
noiti noor		center	Rubber seal	SQ2531	2.5	0.17	0.56	1.8	0.30	0.47	34 or less	44 or less	175
	4 position	Dual 3 port valve	Rubber seal	SQ2 _c ^A 31	1.5	0.17	0.40	1.5	0.17	0.40	34 or less	44 or less	155

Note 1) Values for the top ported cylinder port size of C8. The side ported type will be about 10% less.

Note 2) Based on JIS B 8375-1981. (Values with a supply pressure of 0.5 MPa and light/surge voltage suppressor. Values fluctuate depending on the pressure and air quality.)



JIS Symbol 2 position single (R1)(P)(R2) 2 position double (Latching) **3** M (R1)(P)(R2) (R1)(P)(R2) Metal seal Rubber seal 2 position double (Double solenoid) (A) (B) (R1) (P)(R2) (R1)(P)(R2) Metal seal Rubber seal 3 position closed center

(A) (B)

(R1)(P)(R2)

3 position exhaust center

(R1)(P)(R2)

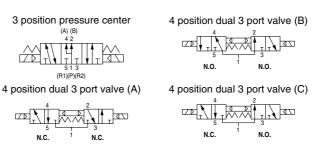
Specifications

	Valv	ve construction		Metal seal	Rubber seal			
	Flui	d		Air/Inert gas				
	Max	kimum operating	pressure	0.7 MPa				
တ္	an	Single		0.1 MPa	0.15 MPa			
atior	Min. operating pressure	Double (Latching)		0.18 MPa	0.18 MPa			
ific	ating	Double (Double solenoid)		0.1 MPa	0.1 MPa			
Valve specifications	ober	3 position		0.1 MPa	0.2 MPa			
	.E	≦ 4 position		_	0.15 MPa			
	Ambient fluid temperature			–10 to 50°C ⁽¹⁾				
	Lub	rication		Not required				
	Pilo	t valve manual d	override	Push type (Tool required)/Slide locking type (Tool required)				
	Vibi	ation/Impact res	sistance ⁽²⁾	30/150 m/s ²				
	Pro	tection structure		Dust tight				
(0	Coil	rated voltage		12 VDC,	24 VDC			
ig Fjons	Allo	wable voltage fl	uctuation	±10% of rated voltage				
Solenoid ecificatic	Coil	insulation type		Equivalent to class B				
Solenoid specifications	Powe	er consumption	24 VDC	1 W DC (42 mA), 0.5 W DC (21 mA) ⁽³⁾				
š	(Curr	ent)	12 VDC	1 W DC (83 mA), 0.5 W DC (42 mA) ⁽³⁾				

Note 1) Use dry air to prevent condensation when operating at low temperatures.

Note 2) Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz. Test was performed at both energized and de-energized states in the axial direction and at the right angles to the main valve and armature. (Values at the initial period) Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energized and de-energized states every once for each condition. (Values at the initial period)

Note 3) Values for the low wattage (0.5 W) specifications.



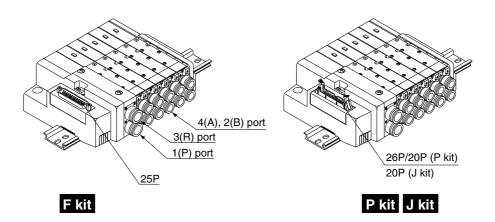
Manifold Specifications

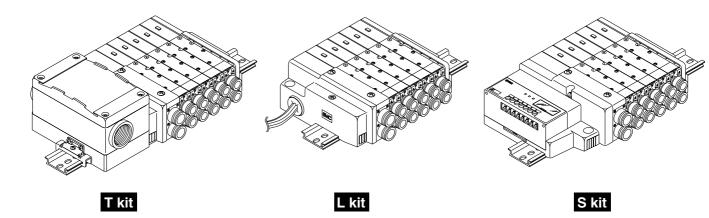
Base model	Porting specifications Port size (1)		Applicable	Type of connection		Applicable (3)	5 station (4)	1 station	
	1(P), 3(R)	4(Port location	A), 2(B) Port size	solenoid valve			stations	weight (g)	weight (g)
Series SQ2000					F kit: D-sub connector		1 to 12 stations	580	35
	C10 (For ø10)	Sido	Side C4 (For ø4) C6 (For ø6) C8 (For ø8)		P kit: Flat ribbon cable	26P	1 to 12 stations	580	35
		(For Ø10)			P KIL FIAL HIDDON CADIE	20P	1 to 9 stations		
SS5Q23	Option Built-in			SQ2 □ 30 SQ2 □ 31	J kit: Flat ribbon cable PC Wiring System comp	atible	1 to 8 stations	580	35
	silencer, direct exhaust	_ (2)	L4 (For ø4)		T kit: Terminal block		1 to 10 stations	1,165	620
		Top	L6 (For ø6) L8 (For ø8)		L kit: Lead wire		1 to 12 stations	620	50
					S kit: Serial transmission		1 to 8 stations	650	35

Note 1) One-touch fittings in inch sizes are also available. For details, refer to page 2-3-56. Note 2) Can be changed to side ported configuration.

Note 3) An optional specification for special wiring is available to increase the maximum number of stations. Refer to page 2-3-54 for details.

Note 4) Except valves. For valve weight, refer to page 2-3-28.





VQC

SQ

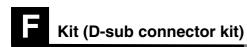
VQ0

VQ4

VQ5

VQZ

VQD



- Simplification and labor savings for wiring work can be achieved by using a D-sub connector for the electrical connection.
- Using connector for flat ribbon cable (25P) conforming to MIL standard permits the use of connectors put on the market and gives a wide interchangeability.
- Top or side entry for the connector can be changed freely, allowing later changes according to the mounting space.

Manifold Specifications

	F	Maximum			
Series	Port	Port	number of		
	location	1(P), 3(R)	4(A), 2(B)	stations	
SQ2000	Side, Top	C10	C4, C6, C8	12 stations (16 as an option)	

D-sub Connector (25 pin)

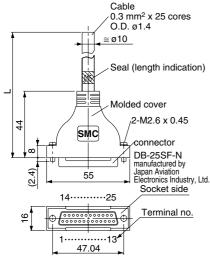
Cable assembly •

AXT100-DS25-030

D-sub connector cable assemblies can be ordered with manifolds.

Refer to manifold ordering.

D-sub Connector Cable Assembly Terminal No. Terminal Lead wire Dot



	number	color	marking	
	1	Black	None	
	2	Brown	None	
1)	3	Red	None	
')	4	Orange	None	
	5	Yellow	None	
	6	Pink	None	
	7	Blue	None	
	8	Purple	White	
	9	Gray	Black	
	10	White	Black	
	11	White	Red	
_td.	12	Yellow	Red	
	13	Orange	Red	
	14	Yellow	Black	
	15	Pink	Black	
	16	Blue	White	
	17	Purple	None	
	18	Gray	None	
	19	Orange	Black	
	20	Red	White	
	21	Brown	White	
	22	Pink	Red	
	23	Gray	Red	
	24	Black	White	
	25	White	None	

D-sub Connector Cable Assembly (Option)

Cable length (L)	Assembly part no.	Note
1.5 m	AXT100-DS25-015	Cable
3 m	AXT100-DS25-030	0.3 mm ² x
5 m	AXT100-DS25-050	25 cores

- * For other commercial connectors, use a 25 pins type with female connector conforming to MIL-C-24308
- * Cannot be used for transfer wiring

Connector manufacturers' example

- Japan Aviation Electronics Industry, Ltd.
- J.S.T. Mfg. Co., Ltd.
- Hirose Electric Co., Ltd.

* Valves are numbered from the D side.
Electrical wiring specifications
D-sub connector As the standard electrical wiring specifications.

0 double wiring (connected to SOL. A and SOL. B) is adopted for the internal wiring of each station 140 150 160 170 180 190 200 210 220 230 240 250 for 12 stations or less, regardless of valve and 02 03 04 05 06 07 08 09 010 011 012 013 option types. Mixed single and double wiring is available as an option. For details, refer to page 2-3-54.

Connector terminal no.

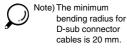
Lead wire colors for D-sub connector assembly (AXT100-DS25-030)

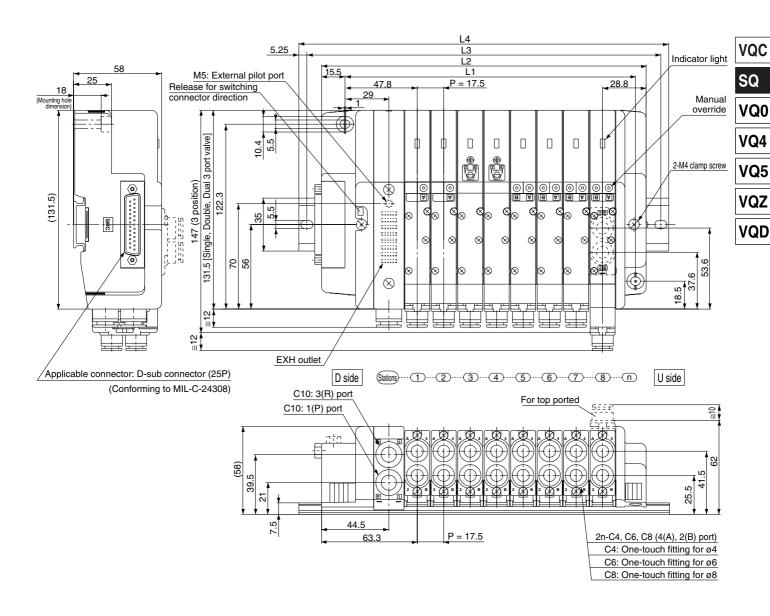
			05	U	
. 00	Terminal no.	Pola	rity	Lead wire color	Dot marking
)L.A 1	(-)	(+)	Black	None
1 station SC	DL.B ○ 14	(-)	(+)	Yellow	Black
O atations SC	<u>DL.A</u> ○ 2	(-)	(+)	Brown	None
2 stations SC	DL.B ○ 15	(-)	(+)	Pink	Black
3 stations SC	<u>DL.A</u> ○ 3	(-)	(+)	Red	None
(+/ \ /==	<u>DL.B</u> ○ 16	(-)	(+)	Blue	White
4 stations	<u>DL.A</u> ○ 4	(-)	(+)	Orange	None
4 stations SC	<u>DL.B</u> ○ 17	(-)	(+)	Purple	None
5 stations	<u>DL.A</u>	(-)	(+)	Yellow	None
(+//)	<u>DL.B</u> ○ 18	(-)	(+)	Gray	None
6 stations	<u>DL.A</u> ○ 6	(-)	(+)	Pink	None
(+/ \	<u>DL.B</u> ○ 19	(-)	(+)	Orange	Black
7 stations	OL.A OLB	(-)	(+)	Blue	None
(+/ \ /)	<u>DL.B</u> ○ 20	(-)	(+)	Red	White
	<u>DL.A</u> 8	(-)	(+)	Purple	White
(+//,30	<u>DL.B</u> ○ 21	(-)	(+)	Brown	White
	<u>DL.A</u> ○ 9	(-)	(+)	Gray	Black
(+// >30	OL.B 22	(-)	(+)	Pink	Red
10 stations	<u>DL.A</u> ○ 10	(-)	(+)	White	Black
\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	<u>DL.B</u> ○ 23	(-)	(+)	Gray	Red
11 stations	<u>DL.A</u> ○ 11	(-)	(+)	White	Red
\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	<u>DL.B</u> ○ 24	(-)	(+)	Black	White
12 stations	<u>DL.A</u> o 12	(-)	(+)	Yellow	Red
start of the second of the sec	<u>DL.B</u> ○ 25	(-)	(+)	White	None
CC	<mark>OM.</mark>	(+)	(-)	Orange	Red
	Positive	common	Negative co	Note) emmon	

specifications specifications Note) When using the negative common specifications, use valves for negative common.

Electric Characteristics

Onan actori	01100
Item	Characteristics
Conductor resistant Ω/km, 20°C	65 or less
Voltage limit VAC, 1 min.	1000
Insulation resistance MΩ/km, 20°C	5 or less



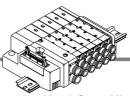


I	Dimens	sion	s		Foi	rmula:	L1 = 1	7.5n +	52, L2	! = 17.5	5n + 74	1.5 n	Statio	ns (Ma	aximun	n 16 st	ations)
Ì	/ /s	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
	L1	69.5	87	104.5	122	139.5	157	174.5	192	209.5	227	244.5	262	279.5	297	314.5	332
	L2	92	109.5	127	144.5	162	179.5	197	214.5	232	249.5	267	284.5	302	319.5	337	354.5
	L3	112.5	137.5	150	175	187.5	200	225	237.5	262.5	275	287.5	312.5	325	350	362.5	375
	L4	123	148	160.5	185.5	198	210.5	235.5	248	273	285.5	298	323	335.5	360.5	373	385.5





Kit (Flat ribbon cable connector)



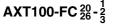
- Simplification and labor savings for wiring work can be achieved by using a flat ribbon cable for the electrical connection.
- Using connector for flat ribbon cable (26P, 20P) conforming to MIL standard permits the use of connectors put on the market and gives a wide interchangeability.
- Top or side entry for the connector can be changed freely, allowing later changes according to the mounting space.

Manifold Specifications

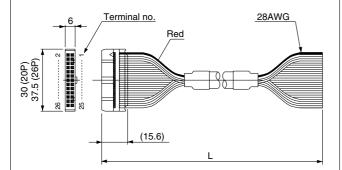
	Po	Porting specifications								
Series	Port	Maximum number of								
	location	1(P), 3(R)	4(A), 2(B)	stations						
SQ2000	Side, Top	C10	C4, C6, C8	12 stations (16 as an option)						

Flat Ribbon Cable (26 pins, 20 pins)

Cable assembly



Type 26P flat ribbon cable connector assemblies can be ordered with manifolds . Refer to manifold ordering.



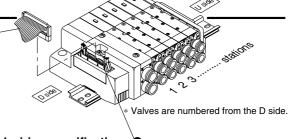
Flat Ribbon Cable Connector Assembly (Option)

Cable	Assembly part no.							
length (L)	26P	20P						
1.5 m	AXT100-FC26-1	AXT100-FC20-1						
3 m	AXT100-FC26-2	AXT100-FC20-2						
5 m	AXT100-FC26-3	AXT100-FC20-3						

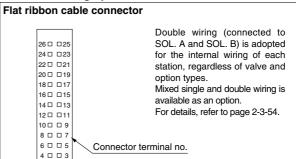
- * For other commercial connectors, use a 26 pins or 20 pins with strain relief conforming to MIL-C-83503.
- * Cannot be used for transfer wiring.

Connector manufacturers' example

- Hirose Electric Co., Ltd.
- Sumitomo 3M Limited
- Fujitsu Limited
- Japan Aviation Electronics Industry, Ltd.
- J.S.T. Mfg. Co., Ltd.
- Oki Electric Cable Co,. Ltd.

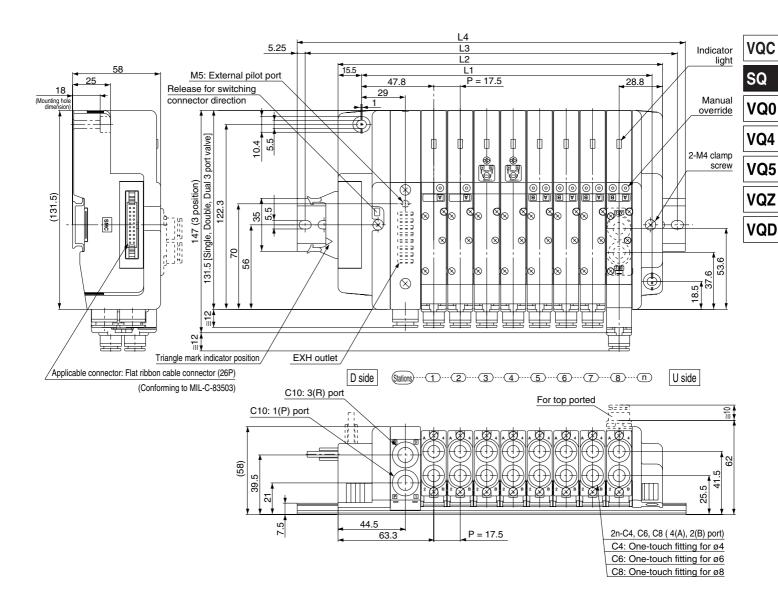


Electrical wiring specifications



2 🗆 🗆 1 Triangle mark indicator position

<26P>		<2	:0P>	
Terminal	no. Po	plarity	Terminal no. P	olarity
1 station SOL.A 1 SOL.B 2 SOL.A 3	(-) (-)	(+) I Station SO	L.A 1 (-) L.B 2 (-) L.A 3 (-)	(+) (+) (+)
2 stations SOL.B 4	(–) (–)	(+) 2 stations) \ SO	L.B _O 4 (-)	(+)
3 stations SOL.A 5	(-) (-)	(+) 3 stations SO	L.B ₀ 6 (-)	(+) (+)
4 stations SOL.A 7	(-) (-)	(+) 4 Stations SO	L.A _o 7 (-) L.B _o 8 (-)	(+) (+)
5 stations SOL.A 9 SOL.B 10	(-) (-)	(+) 5 stations SO	L.A 9 (-) L.B 10 (-)	(+) (+)
6 stations SOL.A 11	(-) (-)	(+) (L) SO	L.A 11 (-) L.B 12 (-)	(+) (+)
7 stations SOL.A 13	(-)	(+) SO	L.A 13 (-) L.B 14 (-)	(+)
SOL.A _{o 15}	(–) (–)	(+) SO	L.A ₀ 15 (-)	(+) (+)
SOL.A _{0.17}	(-) (-)	(+) SO	L.B ₀ 16 (-) L.A ₀ 17 (-)	(+) (+)
9 stations SOL.B 18	(-) (-)	(+) 9 stations (SO	<u>L.B</u> ○ 18 (–)	(+)
10 stations SOL.B 20	(-)	(+) CO	M. 0 19 (+) M. 0 20 (+)	(-) (-)
11 stations SOL.A 21 SOL.B 22	(–) (–)	(+) (+)	Positive common	Negative common
12 stations SOL.A _o 23 SOL.B _o 24	(-) (-)	(+) (+)	specifications	specifications
COM. 0.25	(+)	(-)		
	(+) ositive mmon	(-) Negative common		
		specifications		

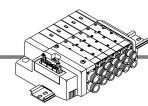


Dimensions Formula: L1 = 17.5n + 52, L2 = 17.5n + 74.5 n: Sta										Statio	ns (Ma	aximun	n 16 st	ations)			
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
	L1	69.5	87	104.5	122	139.5	157	174.5	192	209.5	227	244.5	262	279.5	297	314.5	332
	L2	92	109.5	127	144.5	162	179.5	197	214.5	232	249.5	267	284.5	302	319.5	337	354.5
	L3	112.5	137.5	150	175	187.5	200	225	237.5	262.5	275	287.5	312.5	325	350	362.5	375
	L4	123	148	160.5	185.5	198	210.5	235.5	248	273	285.5	298	323	335.5	360.5	373	385.5





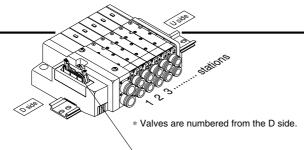
Kit (PC Wiring System compatible flat ribbon cable kit)



- PC Wiring System compatible.
- Using connector for flat ribbon cable (20P) conforming to MIL standard permits the use of connectors put on the market and gives a wide interchangeability.
- Top or side entry for the connector can be changed freely, allowing later changes according to the mounting space.

Manifold Specifications

Series	Por	Porting specifications								
	Port	Port	number of							
	location	1(P), 3(R)	4(A), 2(B)	stations						
SQ2000	Side, Top	C10	C4, C6, C8	8 stations (16 as an option)						



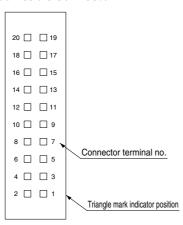
Electrical wiring specifications

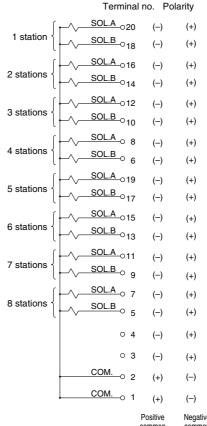
Double wiring (connected to SOL. A and SOL. B) is adopted for the internal wiring of each station, regardless of valve and option types.

Mixed single and double wiring is available as an option.

For details, refer to page 2-3-54.

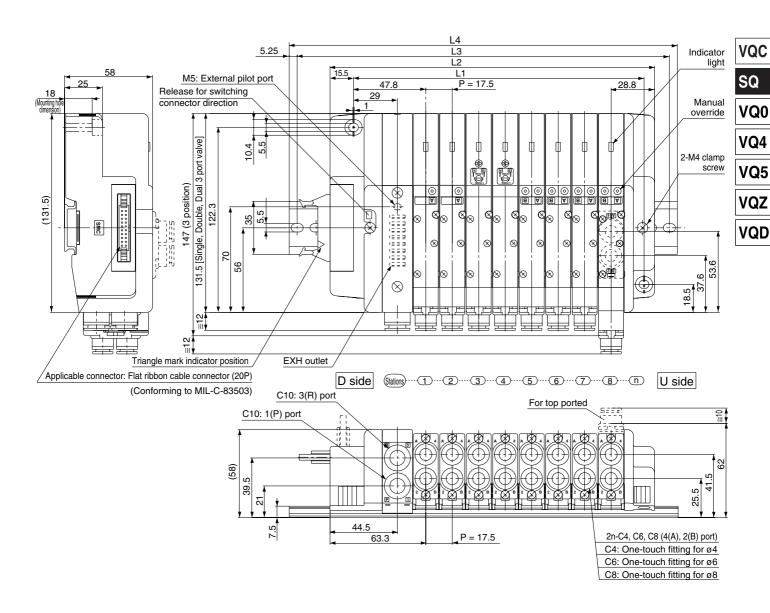
Flat ribbon cable connector





Positive Negative Note)
common common
specifications specifications

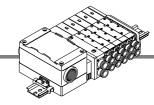
Note) When using the negative common specifications, use valves for negative common. For details about the PC Wiring System, refer to catalog CAT.ES02-20 separately.



Dimensions Formula: L1 = 17.5n + 52, L2 = 17.5n + 74.5 n: Stations (Maximum 16 sta											ations)						
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
	L1	69.5	87	104.5	122	139.5	157	174.5	192	209.5	227	244.5	262	279.5	297	314.5	332
	L2	92	109.5	127	144.5	162	179.5	197	214.5	232	249.5	267	284.5	302	319.5	337	354.5
	L3	112.5	137.5	150	175	187.5	200	225	237.5	262.5	275	287.5	312.5	325	350	362.5	375
	L4	123	148	160.5	185.5	198	210.5	235.5	248	273	285.5	298	323	335.5	360.5	373	385.5



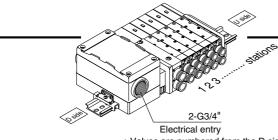
Kit (Terminal block box kit)



- A compact terminal block is installed inside the box.
 G 3/4" female threads prepared for the electrical entry enables a conduit tube bracket to be connected.
- The maximum number of stations is 10 (16 option).

Manifold Specifications

	Р	orting specifi	cations	Maximum
Series	Port	Por	t size	number of
	location	1(P), 3(R)	4(A), 2(B)	stations
SQ2000	Side, Top	C10	C4, C6, C8	10 stations (16 as an option)



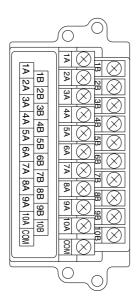
* Valves are numbered from the D side.

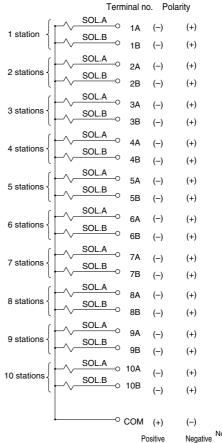
Electrical wiring specifications

As the standard electrical wiring specifications, double wiring (connected to SOL. A and SOL. B) is adopted for the internal wiring of each station for 10 stations or less, regardless of valve and option types.

Mixed single and double wiring is available as an option.

For details, refer to page 2-3-54.

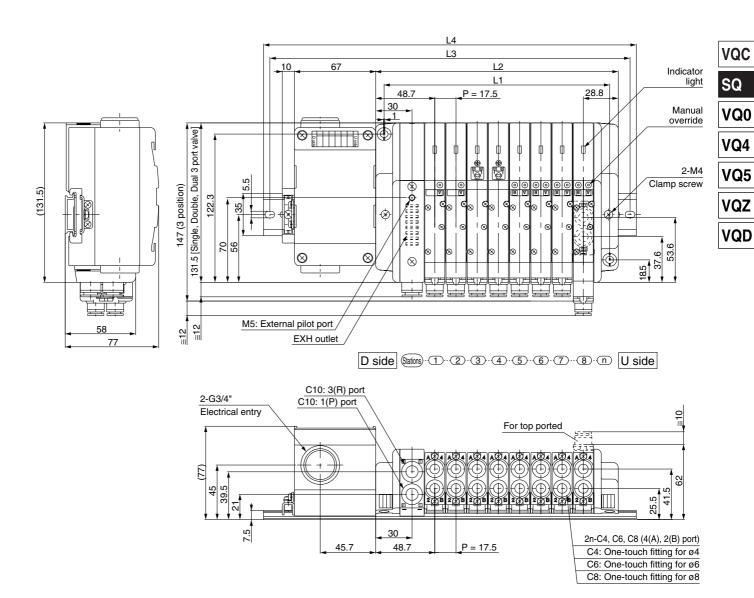




Note) When using the negative common specifications, use valves for negative common.

Positive Negative common common specifications specifications

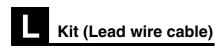
Plug-in Unit Series SQ2000



Dimens	sion	s		F	ormula	ı: L1 =	17.5n	+ 46, l	_2 = 17	7.5n +	60 n:	Statio	ns (Ma	aximun	n 16 st	ations)
L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	63.5	81	98.5	116	133.5	151	168.5	186	203.5	221	238.5	256	273.5	291	308.5	326
L2	77.5	95	112.5	130	147.5	165	182.5	200	217.5	235	252.5	270	287.5	305	322.5	340
L3	175	200	212.5	237.5	250	262.5	287.5	300	325	337.5	350	375	387.5	412.5	425	437.5
L4	185.5	210.5	223	248	260.5	273	298	310.5	335.5	348	360.5	385.5	398	423	435.5	448

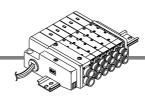


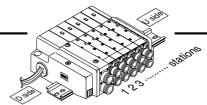
Series SQ2000



Direct electrical entry type **Manifold Specifications**

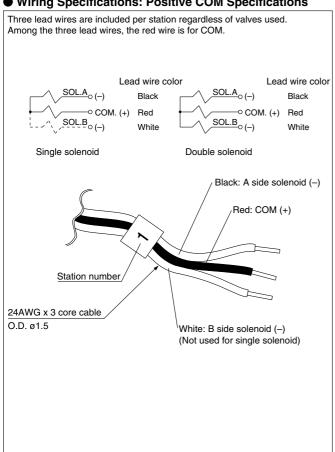
	ſ	Porting speci	fications	Maximum	
Series	Port	number of			
	location	1(P), 3(R)	4(A), 2(B)	stations	
SQ2000	Side, Top	C10	C4, C6, C8	12 stations	



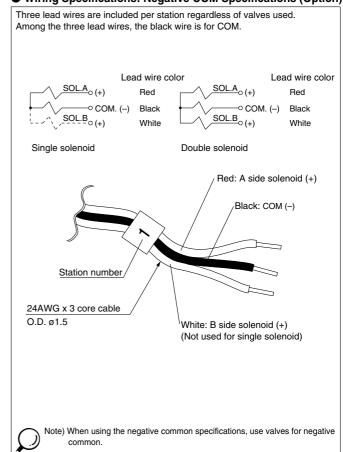


* Valves are numbered from the D side.

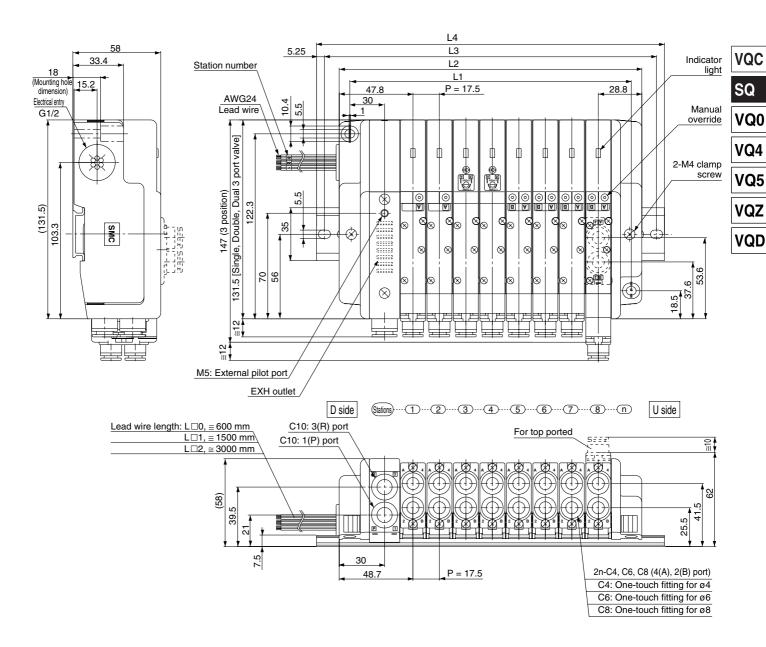
Wiring Specifications: Positive COM Specifications



Wiring Specifications: Negative COM Specifications (Option)



Plug-in Unit Series SQ2000



Dimens	sion	S	Form	ula: L1 :	= 17.5n -	+ 46, L2	= 17.5n	+ 60 n:	Station	s (Maxin	num 12 s	stations)
_ n	1	2	3	4	5	6	7	8	9	10	11	12
L1	63.5	81	98.5	116	133.5	151	168.5	186	203.5	221	238.5	256
L2	77.5	95	112.5	130	147.5	165	182.5	200	217.5	235	252.5	270
L3	100	125	137.5	150	175	187.5	212.5	225	237.5	262.5	275	300
L4	110.5	135.5	148	160.5	185.5	198	223	235.5	248	273	285.5	310.5



Series SQ2000

S

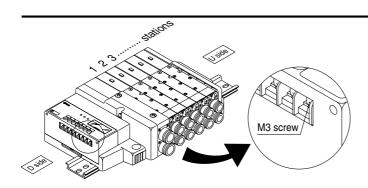
Kit (Serial transmission unit)

- The serial transmission system reduces wiring work, while minimizing wiring and saving space.
- The maximum number of stations is 8. (16 as an option).
 Only for type J2 and R2, the maximum stations are 4 (8 as an option).



Manifold Specifications

	F	Maximum			
Series	Port	Port	number of		
	location	1(P), 3(R)	4(A), 2(B)	stations	
SQ2000	Side, Top	C10	C4, C6, C8	8 stations	

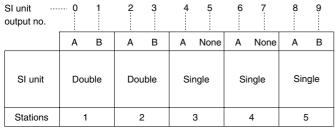


- Stations are counted from station 1 on the D side.
- Double wiring (connected to SOL. A and SOL. B) is adopted for the internal wiring of each station, regardless of valve and option types.

Mixed single and double wiring is available as an option.

Item	Specifications				
External power supply	24 VDC, +10%, -5%				
Current consumption (Inside unit)	0.1 A or less				

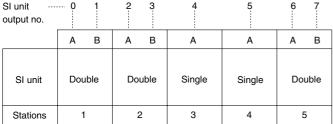
Corresponding SI unit output numbers and solenoid coils <Wiring example 1>



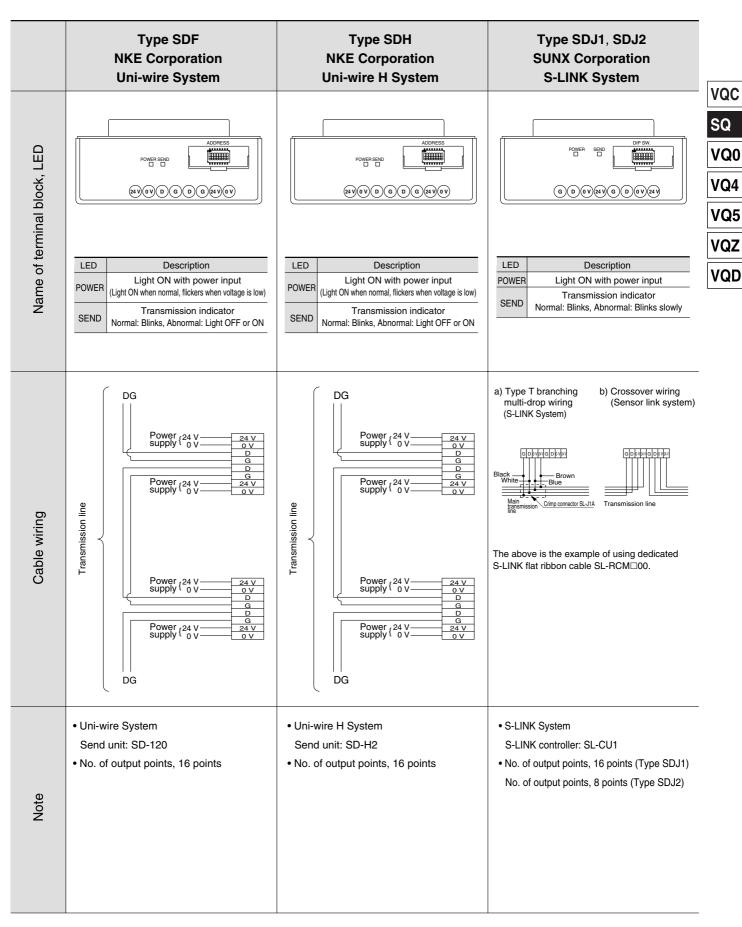
Double wiring (Standard)

<Wiring example 2>

* Mixed wiring is available as an option. Specify the wiring specification by means of the manifold specification sheet. Refer to page 2-3-54 for details.

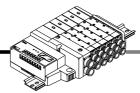


Mixed single and double wiring (Option)



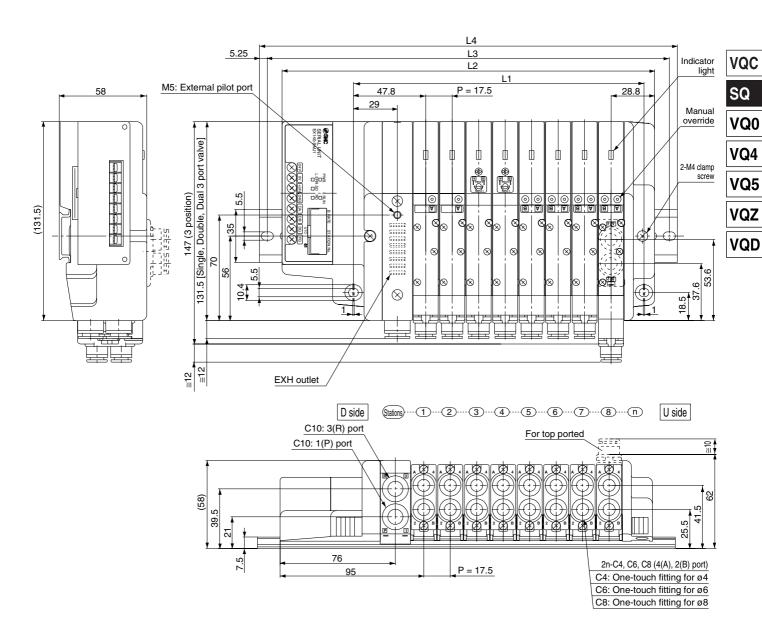


S Kit (Serial transmission unit)



	Type SDQ OMRON Corporation DeviceNet, CompoBus/D	Type SDR1, SDR2 OMRON Corporation CompoBus/S System	Type SDV Mitsubishi Electric Corporation CC-LINK System
Name of terminal block, LED	PWR MCONET SETTINGS PWR MCONET SETTINGS 24 V 0V V- CAM FG CAM VI	PWR COM ERR ADDRESS NO. PWR COM ERR (SS) (EDH) (ED) (SS) (FG) (21) (07)	PNR LRUN BRATE STATION NO. LERR SO RO (24) (2V) (4V) (24G) (2A) (2B) (2C) (FC)
Name of teri	LED Description POWER Green light ON with circuit power input Light OFF: When the unit is not online or circuit power is OFF Green light ON continuously: When the unit is online and in operation NET Red light blinks: When a reversible abnormal transmission occurs Red light ON continuously: When irreversible abnormal transmission occurs or the same line is unable to go online	LED Description POWER Light ON with transmission power input, light Off without it Light ON with normal transmission, light OFF with abnormal or standby transmission Light ON with abnormal transmission, light ON with abnormal or standby transmission	LED Description POWER Light ON with transmission power input, light Off without it L RUN Light ON when receiving normal data SD Light ON when sending data RD Light ON when receiving data Light ON with transmission error/setting error, light blinks with changes in the station no. or transmission speed setting
Cable wiring	V- CANL FG CANH V+ 24 V 0 V V- CANL FG CANH V+ V+ CANL FG CANH CANL FG CANL	Master BDH BDL Branch crimped connectors	Master unit SI unit DA DA DB DB Type 3 ground Twisted pair line with shielding
Note	DeviceNet OMRON Corporation CompoBus/D System Master unit: C200HW-DRM21 No. of output points, 16 points	CompoBus/S System Master unit: C200HW-SRM21 Master unit: CQM1-SRM21 No. of output points, 16 points (Type SDR1) No. of output points, 8 points (Type SDR2)	CC-LINK System Master unit: AJ61BT11 Master unit: A1SJ61BT11 Master unit: AJ61QBT11 Master unit: A1SJ61QBT11 No. of output points, 16 points

Plug-in Unit Series SQ2000



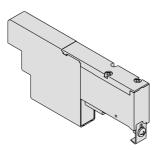
I	Dimensions Formula: L1 = 17.5n + 52, L2 = 17.5n + 106 n: Stations (Maximum 16 sta										ations)						
	_ /_	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
	L1	69.5	87	104.5	122	139.5	157	174.5	192	209.5	227	244.5	262	279.5	297	314.5	332
Ī	L2	123.5	141	158.5	176	193.5	211	228.5	246	263.5	281	298.5	316	333.5	351	368.5	386
	L3	150	162.5	187.5	200	225	237.5	250	275	287.5	312.5	325	337.5	362.5	375	400	412.5
	L4	160.5	173	198	210.5	235.5	248	260.5	285.5	298	323	335.5	348	373	385.5	410.5	423

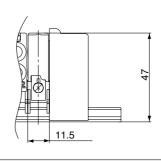
Manifold Option Parts for SQ1000

Blanking plate

SSQ1000-10A-3

It is used by attaching on the manifold block for being prepared for removing a valve for maintenance reasons or planning to mount a spare valve, etc.





JIS Symbol



4

U side

SUP/EXH block

SSQ1000-PR-3-C8-□

Option Nil Standard External pilot specifications Built-in silencer



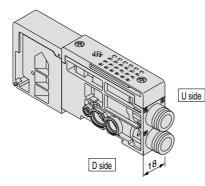
Note) When specifying both options, indicate "RS"

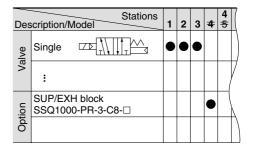
* Specify the spacer mounting position on the manifold specification sheet.

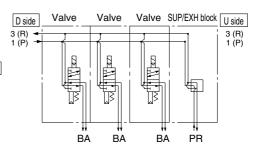
For standard type manifolds, the SUP/EXH block is mounted on the D side.

It is added to the manifold to increase SUP/EXH capacity.

- * The number of SUP/EXH blocks that can be added is limited to two sets, one between manifold stations and another on the U side of the manifold due to the length of the internal lead wire.
- * SUP/EXH blocks are not included in the number of manifold stations.







Individual SUP spacer

SSQ1000-P-3- C6

Port location

C6 Side ported L6 Top ported

This is used as a supply port for different pressures when using different pressures in the same manifold (for one station). Both sides of the station which is used with supply pressure from the individual SUP spacer are shut off.

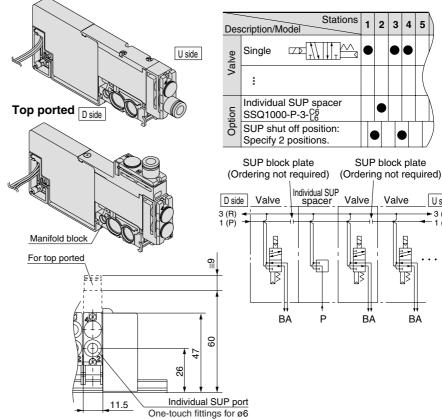
(Refer to application example.)

* Specify the spacer mounting position and SUP passage shut off positions on the manifold specification sheet. Two shut off positions are required per unit.

(Two pieces of SUP block plate that shut off the supply pressure are included with the individual SUP spacer, therefore, it is not necessary to order them separately.)

- * Electrical wiring is also connected to the manifold station with the individual EXH spacer.
- * By changing the fitting shown in the drawing and the block plates, the spacer's specification can be changed later (from the individual SUP spacer to the individual EXH spacer).
- * The number of spacers is not limited when ordered with the manifold. However, when adding individual SUP spacers later, it is limited to two units, and another on the U side due to the length of the internal lead wire.
- * Part number with manifold block: SSQ1000-P-3-C6 - M

Side ported





Individual EXH spacer

SSQ1000-R-3-C6

→ Port location

C6 Side ported
L6 Top ported

This is used to exhaust an individual valve when the exhaust from a valve interferes with other stations in the circuit (used for one station).

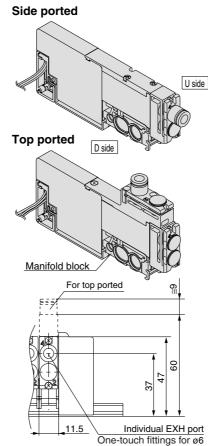
Both sides of the station which is to be individually exhausted are shut off.

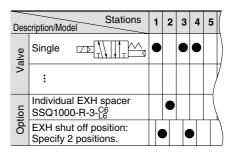
(Refer to application example.)

 Specify the spacer mounting position and EXH passage shut off positions on the manifold specification sheet. Two shut off positions are required per unit.

(Two pieces of EXH block plate that shut off the exhaust are included with the individual EXH spacer, therefore, it is not necessary to order them separately.)

- * Electrical wiring is also connected to the manifold station with the individual EXH spacer.
- * By changing the fitting shown in the drawing and the block plates, the spacer's specification can be changed later (from the individual EXH spacer to the individual SUP spacer).
- * The number of spacers is not limited when ordered with the manifold. However, when adding individual EXH spacers later, it is limited to two units, one between manifold stations and another on the U side due to the length of the internal lead wire.
- * Model no. with manifold block: SSQ1000-R-3- $\frac{C6}{1.6}$ $\underline{\underline{M}}$





(Ordering not required) (Ordering not required)

Dide Valve EXH spacer Valve Valve U side

3 (R)
1 (P)

BA R BA BA

BA BA

EXH block plate

VQ0

EXH block plate

VQC

SQ

VQ4

VQ5

VQZ

VQD

Individual SUP/EXH spacer

SSQ1000-PR1-3-C6

Port location

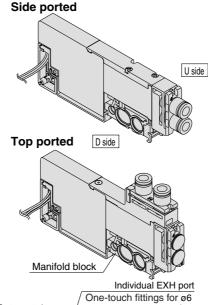
C6 Side ported
L6 Top ported

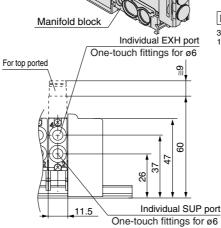
This has both functions of the individual SUP and EXH spacers above. (Refer to application example)

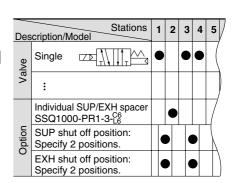
* Specify the spacer mounting position and SUP and EXH passage shut off positions on the manifold specification sheet. Two shut off positions each for SUP and EXH are required per unit.

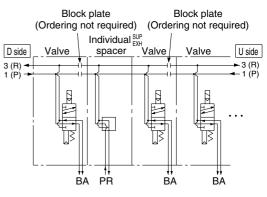
(Two pieces each of block plate that shut off the SUP and EXH passages are included with the individual SUP/EXH spacer.)

- * Electrical wiring is also connected to the manifold station with the individual EXH spacer.
- * By changing the fitting shown in the drawing and the block plates, the spacer's specification can be changed later.
- * The number of spacers is not limited when ordered with the manifold. However, when adding individual SUP/EXH spacers later, it is limited to two units, one between manifold stations and another on the U side due to the length of the internal lead wire.
- * Model no. with manifold block: SSQ1000-PR1-3-L6- M











Manifold Option Parts for SQ1000

SUP block plate

SSQ1000-B-P

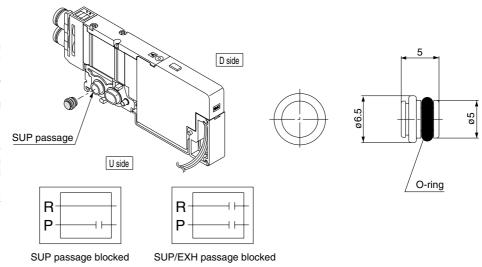
When supplying two different pressures, high and low, to one manifold, this is used between stations with different pressures. Also, it is used with an individual SUP spacer to shut off the air supply.

* Specify the station position on the manifold specification sheet.

<Shut off label>

When a SUP passage is shut off with a SUP block plate, a label is attached for external confirmation of the shut off position (one label each).

* Shut off labels are applied when SUP block plates are ordered with manifolds.



EXH block plate

SSQ1000-B-R

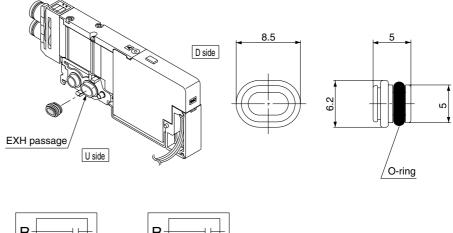
When the exhaust from a valve interferes with other stations in the circuit, this is used between stations to separate exhausts. Also, it is used with an individual EXH spacer to shut off the exhaust of individual valves.

* Specify the station position on the manifold specification sheet.

<Shut off label>

When an EXH passage is shut off with an EXH block plate, a label is attached for external confirmation of the shut off position (one label each).

* Shut off labels are applied when EXH block plates are ordered with manifolds.







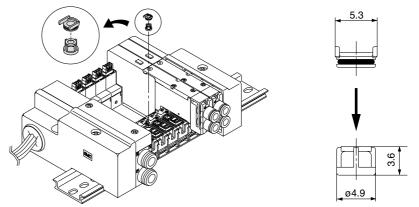
SUP/EXH passage blocked

Back pressure check valve [-B]

SSQ1000-BP

This prevents cylinder malfunction caused by the exhaust from other valves. It is inserted into the R (EXH) port of the valve that is affected. It is especially effective when using single acting cylinders or exhaust center type solenoid valves.

- * When installing back pressure check valves only on the stations required, enter the part number and specify the mounting stations on a manifold specification sheet.
- * When installing back pressure check valves on all of the stations, indicate "-B" at the end of the manifold part number.



⚠ Caution

- Although the back pressure check valve is an assembly part with a check valve mechanism, a small amount of air leakage is allowed. Therefore, take care not to restrict the exhaust air from the exhaust port.
- The effective area of valves is about 20% less when the back pressure check valve is installed.
- 3. Since 4 port specification valves (5 (R1) and 3 (R2) are common) are used, back pressure cannot be prevented with dual 3 port valves.



Name plate [-N]

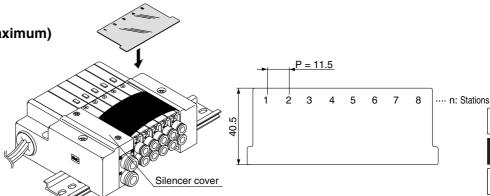
SSQ1000-N3- Stations (1 to maximum)

This is a clear resin plate for applying solenoid valve function description labels, etc.

To install, bend the plate slightly as shown and insert into the slots on the end plate side.

Also, the plate is difficult to bend for manifolds with only a few stations, therefore, remove the silencer cover to install it.

* When ordering with manifolds, add "-N" at the end of the manifold number.



VQC

SQ

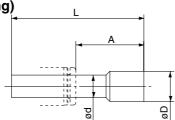
VQ0

VQ4

Blanking plug (For One-touch fitting)

This is inserted into cylinder ports and SUP and EXH ports that are not used.

Purchasing order is available in units of 10 pieces.



Dimensions

Applicable fittings size ød	Model	Α	L	D
3.2	KQ2P-23	16	31.5	3.2
4	KQ2P-04	16	32	6
6	KQ2P-06	18	35	8
8	KQ2P-08	20.5	39	10

VQ5

VQZ

VQD

Port plug

VVQZ100-CP

This is used to close the cylinder ports when changing a 5 port valve to a 3 port valve.

* Add "A" or "B" at the end of the valve part number when ordering with valves.

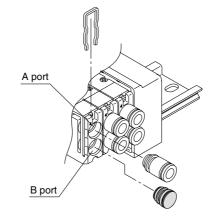
Example) SQ1131-5-C6-A (N.O. specifications)

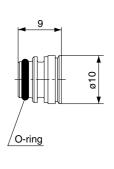
4 (A) port plug

Example) SQ1131-5-C6- $\underline{\underline{B}}$ (N.C. specifications)

2 (B) port plug

Example) SQ1131-5-C6-B-M (B port plug with manifold block)





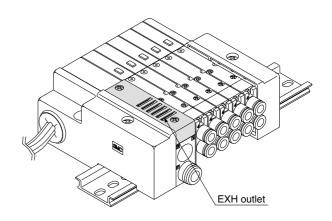
Direct EXH outlet, built-in silencer [-S]

The EXH outlet is placed on the top side of the manifold end plate. The built-in silencer provides highly effective noise reduction. (Noise reduction of 30 dB)



Note) Note that when excessive drainage occurs in the air supply, the drainage will be released along with the exhaust.

- * Add "S" at the end of the manifold part number when ordering with manifolds.
- * For precautions on handling and how to replace elements, refer to page 2-3-5.



Manifold Option Parts for SQ1000

External pilot specifications [-R]

This can be used when the air pressure is 0.1 to 0.2 MPa lower than the minimum operating pressure of the solenoid valves or used for vacuum specifications.

Add "R" to the part numbers of manifolds and valves to indicate the external pilot specification.

An M5 port will be installed on the top side of the manifold's SUP/EXH block.

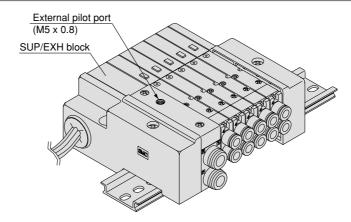
 How to order valves (Example) SQ1130 R -5-C6

External pilot specifications

How to order manifold (Example)

* Indicate "R" for an option. SS5Q13-08FD1-DR

• External pilot specifications



Note 1) Not applicable for 4 position dual 3 port valves.

Note 2) Indicate "RY" for low wattage types.

Note 3) Valves with the external pilot specifications have a pilot EXH with individual exhaust specifications and EXH can be pressurized. However, the pressure supplied from EXH should be 0.4 MPa or lower.

Dual flow fitting

SSQ1000-52A-C8

→Port size

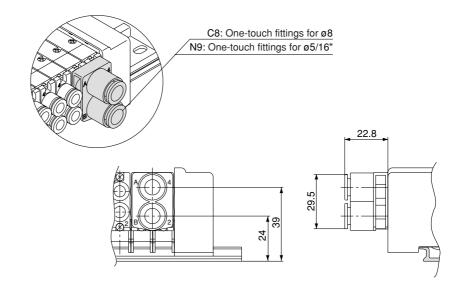
C8	ø8
N9	ø5/16"

To drive a large bore cylinder, two valve stations are operated simultaneously to double the air flow.

This fitting is used on the cylinder ports in this situation. Available sizes are $\emptyset 8$ and $\emptyset 5/16$ " One-touch fittings.

* When ordering with valves, specify the valve part number without One-touch fitting and list without One-touch fitting and list the dual flow fitting part number.

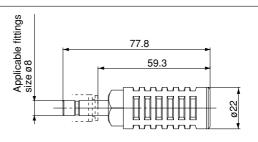
Example) Valve part number (without One-touch fitting)



Silencer (For EXH port)

This is inserted into the centralized type EXH port (One-touch fitting).





Specifications

Series	Model	Effective area mm ² (Cv factor)	Noise reduction (dB)
SQ1000	AN200-KM8	20 (1.1)	30



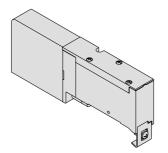


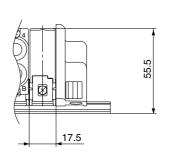
Manifold Option Parts for SQ2000

Blanking plate

SSQ2000-10A-3

It is used by attaching on the manifold block for being prepared for removing a valve for maintenance reasons or planning to mount a spare valve, etc.





VQC

SQ

VQ₀

VQ4

VQ5

VQZ

VQD

JIS Symbol

SUP/EXH block

SSQ2000-PR-3-C10-□

Option Standard External pilot specifications Built-in silencer



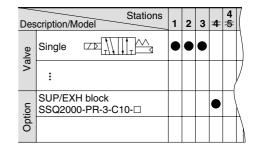
Note) When specifying both options, indicate "RS".

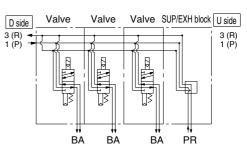
Specify the spacer mounting position on the manifold specification sheet.

For standard type manifolds, the SUP/EXH block is mounted on the D side.

It is added to the manifold to increase SUP/EXH capacity.

- * The number of SUP/EXH blocks that can be added is limited to two sets, one between manifold stations and another on the U side of the manifold due to the length of the internal lead wire.
- * SUP/FXH blocks are not included in the number of manifold stations.





Individual SUP spacer

SSQ2000-P-3-C8

Port location

C8 | Side ported L8 Top ported

This is used as a supply port for different pressures when using different pressures in the same manifold (for one station).

Both sides of the station which is used with supply pressure from the individual SUP spacer are shut off. (Refer to application example.)

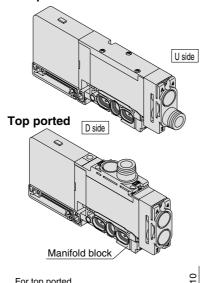
Specify the spacer mounting position and SUP passage shut off positions on the manifold specification sheet. Two shut off positions are required per unit.

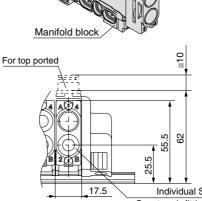
(Two pieces of SUP block plate that shut off the supply pressure are included with the individual SUP spacer, therefore, it is not necessary to order them separately.)

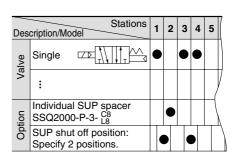
- * Electrical wiring is also connected to the manifold station with the individual SUP spacer.
- * By changing the fitting shown in the drawing and the block plates, the spacer's specification can be changed later (from the individual SUP spacer to the individual EXH spacer).
- * The number of spacers is not limited when ordered with the manifold. However, when adding individual SUP spacers later, it is limited to two units, and another on the U side due to the length of the internal lead wire.
- * Model no. with manifold block: SSQ2000-P-3-C8 -M

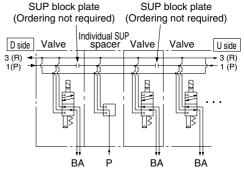
Side ported

D side











U side



Manifold Option Parts for SQ2000

Individual EXH spacer

SSQ2000-R-3-C8

Port location

C8 Side ported
L8 Top ported

Side ported

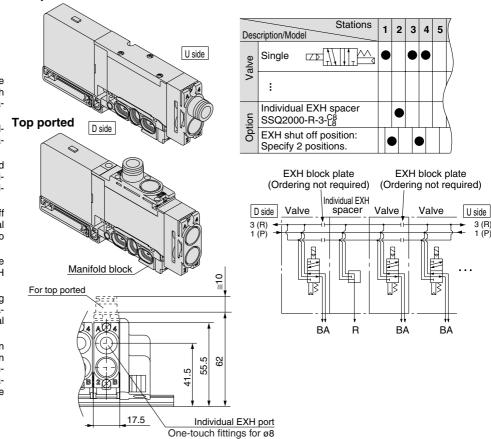
This is used to exhaust an individual valve when the exhaust from a valve interferes with other stations in the circuit (used for one station).

Both sides of the station which is to be individually exhausted are shut off. (Refer to application example.)

* Specify the spacer mounting position and EXH passage shut off positions on the manifold specification sheet. Two shut off positions are required per unit.

(Four pieces of EXH block plate that shut off the exhaust are included with the individual EXH spacer, therefore, it is not necessary to order them separately.)

- * Electrical wiring is also connected to the manifold station with the individual EXH spacer.
- By changing the fitting shown in the drawing and the block plates, the spacer's specification can be changed later (from the individual EXH spacer to the individual SUP spacer).
- * The number of spacers is not limited when ordered with the manifold. However, when adding individual EXH spacers later, it is limited to two units, one between manifold stations and another on the U side due to the length of the internal lead wire.
- * Model no. with manifold block: SSQ2000-R-3-^{C8}- M



Individual SUP/EXH spacer

SSQ2000-PR1-3-C8

→Port location

C8 Side ported
L8 Top ported

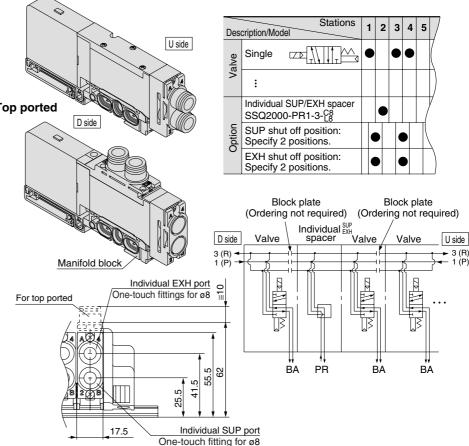
This has both functions of the individual SUP and EXH spacers above. (Refer to application example.)

* Specify the spacer mounting position and SUP and EXH passage shut off positions on the manifold specification sheet. Two shut off positions each for SUP and EXH are required per unit.

[Block plates that shut off the SUP and EXH passages are included with the individual SUP/EXH spacer (2 pcs. of SUP block plate and 4 pcs. of EXH block plate).]

- * Electrical wiring is also connected to the manifold station with the individual EXH spacer.
- * By changing the fitting shown in the drawing and the block plates, the spacer's specification can be changed later.
- * The number of spacers is not limited when ordered with the manifold. However, when adding individual SUP/EXH spacers later, it is limited to two units, one between manifold stations on the U side due to the length of the internal lead wire.
- * Model no. with manifold block: $SSQ2000-PR1-3-\frac{C8}{1.8}-\frac{M}{1.8}$

Side ported





SUP block plate

SSQ1000-B-R

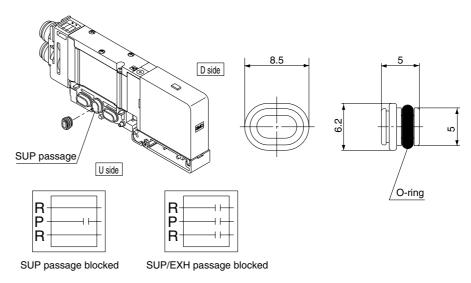
When supplying two different pressures, high and low, to one manifold, this is used between stations with different pressures. Also, it is used with an individual SUP spacer to shut off the air supply.

* Specify the station position on the manifold specification sheet.

<Shut off label>

When a SUP passage is shut off with a SUP block plate, a label is attached for external confirmation of the shut off position (one label each).

* Shut off labels are applied when SUP block plates are ordered with manifolds.



VQC

SQ

VQ0

VQ4

VQ5

VQZ

VQZ

VQD

EXH block plate

SSQ2000-B-R

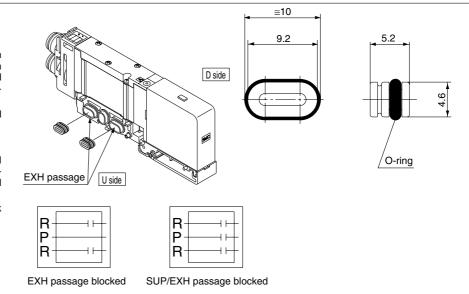
When the exhaust from a valve interferes with other stations in the circuit, this is used between stations to separate exhausts. Also, it is used with an individual EXH spacer to shut off the exhaust of individual valves.

* Specify the station position on the manifold specification sheet.

<Shut off label>

When an EXH passage is shut off with an EXH block plate, a label is attached for external confirmation of the shut off position (one label each).

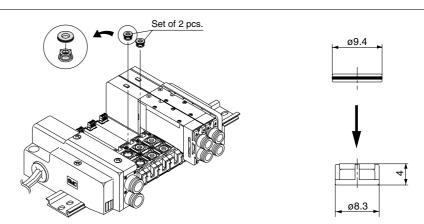
 Shut off labels are applied when EXH block plates are ordered with manifolds.



Back pressure check valve [-B] SSQ2000-BP

This prevents cylinder malfunction caused by the exhaust from other valves. It is inserted into the R (EXH) port of the valve that is affected. It is especially effective when using single acting cylinders or exhaust center type solenoid valves.

- * When installing back pressure check valves only on the stations required, enter the part number and specify the mounting stations on a manifold specification sheet.
- * When installing back pressure check valves on all of the stations, indicate "-B" at the end of the manifold part number.



⚠ Caution

- Although the back pressure check valve is an assembly part with a check valve mechanism, a small amount of air leakage is allowed. Therefore, take care not to restrict the exhaust air from the exhaust port.
- 2. The effective area of valves is about 20% less when the back pressure check valve is installed.

Manifold Option Parts for SQ2000

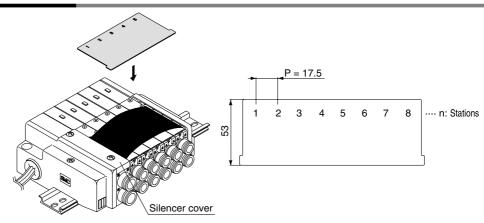
Name plate [-N]

SSQ2000-N3- Stations (1 to maximum)

This is a clear resin plate for applying solenoid valve function description labels, etc.

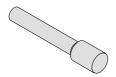
To install, bend the plate slightly as shown and insert into the slots on the end plate side. Also, the plate is difficult to bend for manifolds with only a few stations, therefore, remove the silencer cover to install it.

* When ordering with manifolds, add "-N" at the end of the manifold number.



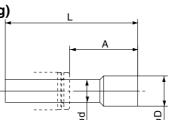
Blanking plug (For One-touch fitting)





This is inserted into cylinder ports and SUP and EXH ports that are not used.

Purchasing order is available in units of 10 pieces.



Dimensions

Applicable fittings size ød	Model	Α	L	D
4	KQ2P-04	16	32	6
6	KQ2P-06	18	35	8
8	KQ2P-08	20.5	39	10
10	KQ2P-10	22	43	12

Port plug

VVQZ2000-CP

This is used to close the cylinder ports when changing a 5 port valve to a 3 port valve.

* Add "A" or "B" at the end of the valve part number when ordering with valves.

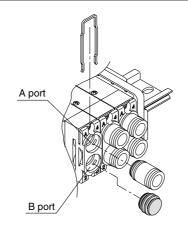
Example) SQ2131-5-C8-A (N.O. specifications)

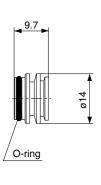
4 (A) port plug

Example) SQ2131-5-C8-B (N.C. specifications)

2 (B) port plug

Example) SQ2131-5-C8-B-M (B port plug with manifold block)





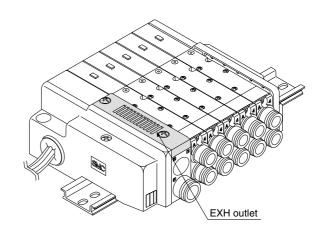
Direct EXH outlet, built-in silencer [-S]

The EXH outlet is placed on the top side of the manifold end plate. The built-in silencer provides highly effective noise reduction. (Noise reduction of 30 dB)



Note) Note that when excessive drainage occurs in the air supply, the drainage will be released along with the exhaust.

- * Add "-S" at the end of the manifold part number when ordering with manifolds.
- * For precautions on handling and how to replace elements, refer to page 2-3-5.



External pilot specifications [-R]

This can be used when the air pressure is 0.1 to 0.2 MPa lower than the minimum operating pressure of the solenoid valves or used for vacuum specifications.

Add "R" to the part numbers of manifolds and valves to indicate the external pilot specifications.

An M5 port will be installed on the top side of the manifold's SUP/EXH block.

How to order valves (Example)

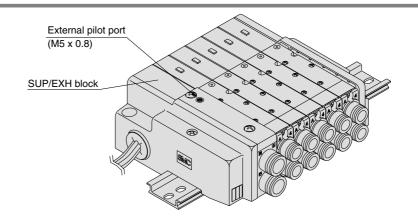
SQ2130 R -5-C6

• External pilot specifications

How to order manifold (Example) * Indicate "R" for an option.

SS5Q23-08FD1-DR

External pilot specifications





Note 1) Not applicable for dual 3 port valves.

Note 2) Indicate "RY" for low wattage types.

Note 3) Valves with the external pilot specifications have a pilot EXH with individual exhaust specifications and EXH can be pressurized. However, the pressure supplied from EXH should be 0.4 MPa or

VQC

SQ

VQ₀

VQ4

VQ5

VQZ

VQD

Dual flow fitting

SSQ2000-52A-C10

Port size

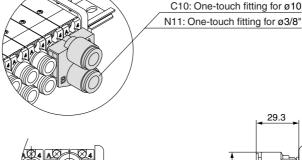
C10	ø10
N11	ø3/8"

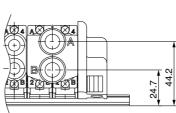
To drive a large bore cylinder, two valve stations are operated simultaneously to double the air flow. This fitting is used on the cylinder ports in this situation. Available sizes are ø10 and ø3/8" One-touch fittings.

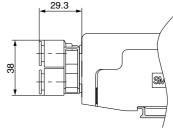
* When ordering with valves, specify the valve part number without One-touch fitting and list without One-touch fitting and list the dual flow fitting part number.

Example) Valve part number (without One-touch fitting)

SQ2131-5 - C0 2 sets * SSQ2000- 52A - C10 1 set

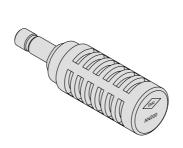


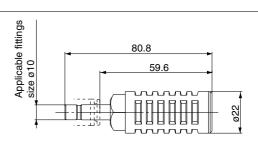




Silencer (For EXH port)

This is inserted into the centralized type EXH port (One-touch fitting).





Specifications

Series	Model	Effective area (mm²) (Cv factor)	Noise reduction (dB)	
SQ2000	AN200-KM10	26 (1.4)	30	



Manifold Option Parts for SQ1000/SQ2000

Special Wiring Specifications

In the internal wiring of F kit, P kit, J kit, T kit and S kit, double wiring (connected to SOL. A and SOL. B) is adopted for each station regardless of the valve and option types. Mixed single and double wiring is available as an option.

1. How to Order

Indicate option symbol "-K" in the manifold part number and be sure to specify station positions for single or double wiring on the manifold specification sheet. Also, specify wiring for spare connectors.

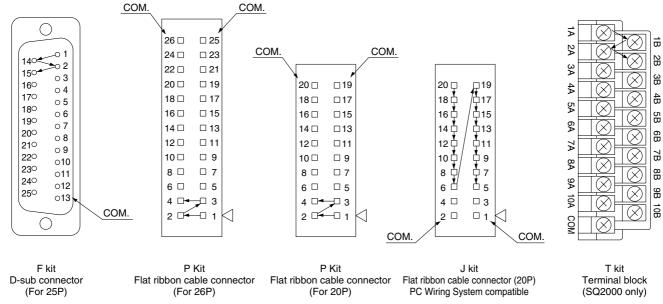
(Up to two spare connectors are included depending on the remaining number of connector pins. When the wiring for the spare connectors is not specified, they will be wired according to "Spare Connector Wiring" on page 2-3-57.)

Example) **SS5Q13 - 09 FD0 - DKS**

Others, option symbols: to be indicated alphabetically.

2. Wiring specifications

Connector terminal numbers are connected from solenoid station 1 on the A side in the order indicated by the arrows without skipping any terminal numbers.



For S kit (serial transmission kit), refer to pages 2-3-20 and 2-3-40.

3. Maximum stations

The maximum number of manifold stations is determined by the number of solenoids. Count one point for a single solenoid type and two points for a double solenoid type. Determine the number of stations so that the total number of solenoids is no more than the maximum points in the table below.

Kit	F kit (D-sub connector)	P kit (Flat ribbon cable connector)		J kit Flat ribbon cable PC Wiring System compatible	T kit (Terminal block) SQ2000 only*	S kit (Serial)
Туре	FD□ 25P	PD□ 26P	PDC 20P	JD0 20P	TD0	SD□
Max. points	24 points	24 points	18 points	16 points	20 points	16 points



Special DIN Rail Length (DIN rail mounting (-D) only)

The standard DIN rail provided is approximately 30 mm longer than the overall length of the manifold with a specified number of stations. The following options are also available.

• DIN rail length longer than the standard type (for stations to be added later, etc.)

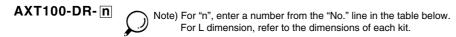
In the manifold part number, specify "-D" for the manifold mounting symbol and add the number of required stations after the symbol.

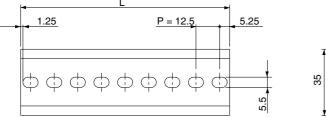
Example) SS5Q13-08FD0-D09BNK

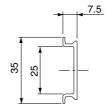
8 station manifold • Option symbols (alphabetically)
• DIN rail for 9 stations

Ordering DIN rail only

DIN rail part number





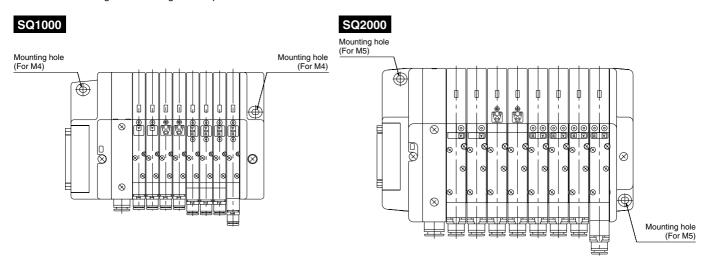


L Dimens	Dimension L = 12.5 x n + 10.5									
No.	1	2	3	4	5	6	7	8	9	10
L dimension	23	35.5	48	60.5	73	85.5	98	110.5	123	135.5
No.	11	12	13	14	15	16	17	18	19	20
L dimension	148	160.5	173	185.5	198	210.5	223	235.5	248	260.5
			•							
No.	21	22	23	24	25	26	27	28	29	30
I disconsion	070	005.5	000	010.5	200	205.5	0.40	200 5	070	205.5

140.	<i>_</i>		20			20		20	20	00
L dimension	273	285.5	298	310.5	323	335.5	348	360.5	373	385.5
No.	31	32	33	34	35	36	37	38	39	40

Direct Mounting Style (-E)

Manifold is mounted by using mounting holes of both sides of the manifold. DIN rail is not sticking out of the edge of end plate.





2-3-55

VQC SQ

VQ0

VQ4

VQ5

VQZ

Manifold Option for SQ1000/SQ2000

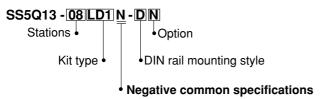
Negative Common Specifications

The following valve part numbers are for negative common specifications. Manifold part numbers are the same as the standard except L kit. Also, negative COM specifications are not available for the S kit.

How to order negative COM valves (Example)

SQ1130 N -5-C6
Negative common specifications

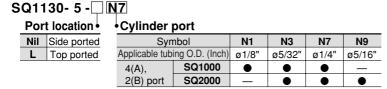
How to order negative COM manifold (Example)



Inch-size One-touch Fittings

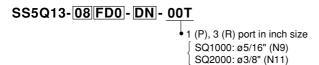
For One-touch fittings in inch sizes, use the following part numbers. Also, the color of the release button is orange.

How to order valves (Example)



How to order manifold (Example)

Add "00T" at the end of the part number.



How to Add Manifold Stations for SQ1000/SQ2000

1. Using Spare Connector to Add Stations

As shown in the table below, wiring specifications for spare connectors are based on to the remaining number of connector pins (remaining number of pins against the maximum number of solenoids for each kit.)

The following steps are for using spare connectors to add stations.

Spare Connector Wiring

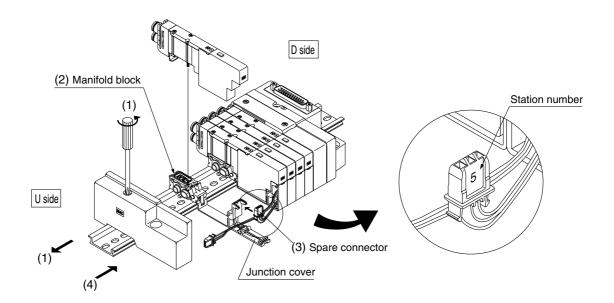
Remaining connector pins	4 pins or more	3 pins	2 pins	1 pin	0 pin
Spare connector wiring	2 for double wiring	1 for double wiring (on the low no. station side) 1 for single wiring	1 for double wiring	1 for single wiring	None

What to order

• Valves with manifold block (refer to pages 2-3-7 and 2-3-25) or the manifold blocks (Refer to page 2-3-58)>

Steps for adding stations

- (1) Loosen the clamp screw on the U side end plate and open the manifold.
- (2) Mount the manifold block to be added.
- (3) Open the junction cover and attach the spare connector. Match the station position of the added station and the spare connector station number.
- (4) Press on the end plate to eliminate any space between the manifold blocks and tighten the clamp screw. | (Proper tightening torque: 0.8 to 1.0 N·m)
 - Note 1) Order a manifold block with lead wire for the L kit because a spare connector is not included with the kit. (Refer to page 2-3-58.)
 - Note 2) Do not let the lead wires get caught between manifolds, or when closing the junction cover.



VQC

SQ

VQ0

VQ4

VQ5

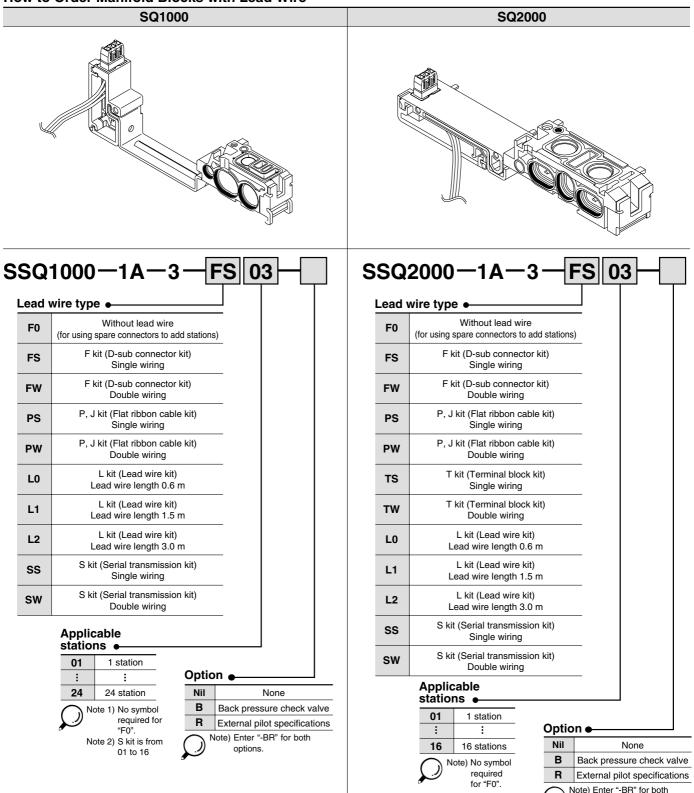
VQZ

How to Add Manifold Stations for SQ1000/SQ2000

2. Adding Stations Without Required Spare Connectors

Spare connectors for 2 stations are initially included. However, to add 3 or more stations, order manifold blocks with lead wire in the tables below.

How to Order Manifold Blocks with Lead Wire



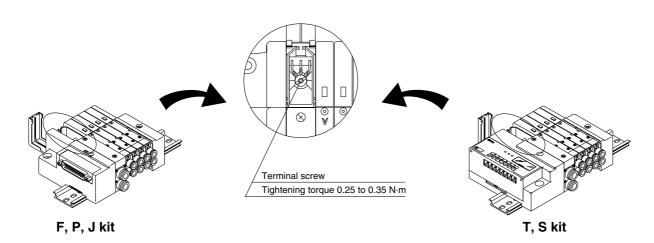
options.

3. Connection Method (Refer to page 2-3-57 regarding the steps for adding stations to a manifold block.)

Connect the round terminal of the red lead wire to the common terminal inside the junction cover.

(1) Connecting common terminals

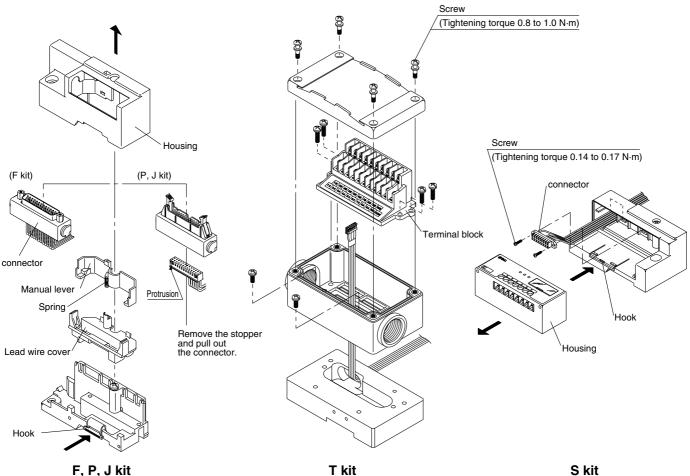
Connect lead wire assemblies included with manifold blocks as follows.



(2) Pulling out connector

Pull out the connector to connect the lead wire.

- For F, P, and J kits, pull out and remove the housing while pressing down hard on the hook with a flat head screwdriver, etc. Remove the manual lever and lead wire cover, and pull out the connector.
- For T kits, remove the screws and pull out the terminal block.
- For S kits, remove the screws and pull out the connector.



SQ

VQC

VQ0

VQ4

VQ5

VQZ

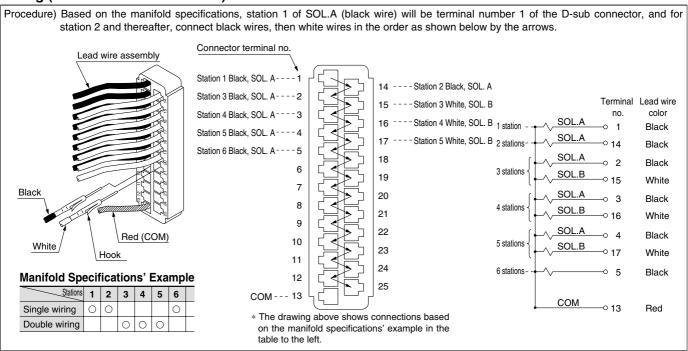
How to Add Manifold Stations for SQ1000/SQ2000

(3) Connect the black and white lead wire pins to the positions shown below in accordance with each kit.

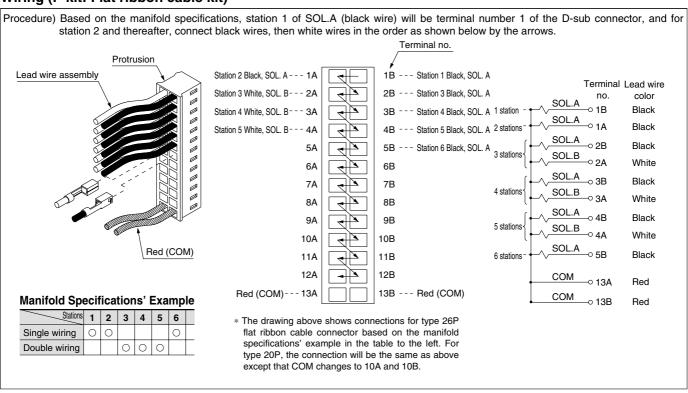
⚠ Caution 1. After inserting the pin, confirm that the pin hook is locked by lightly pulling the lead wire.

2. Do not pull the lead wire forcefully when connecting. Also, take care that lead wires do not get caught between manifolds or when closing the junction cover.

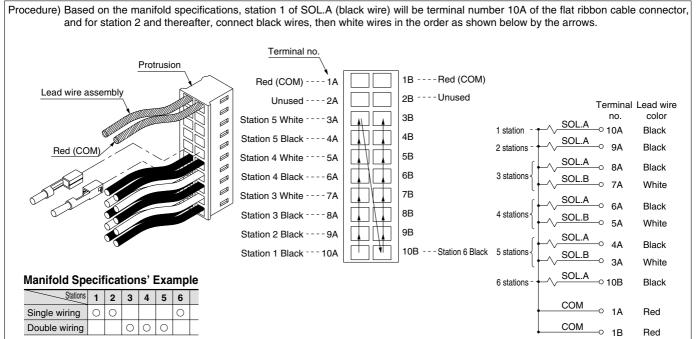
Wiring (F kit: D-sub connector kit)



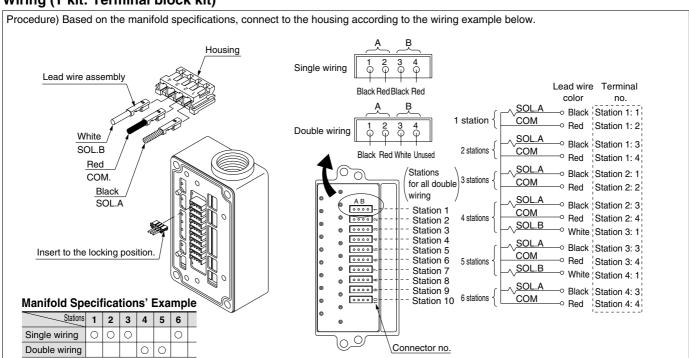
Wiring (P kit: Flat ribbon cable kit)



Wiring (J kit: Flat ribbon cable kit, PC Wiring System compatible)



Wiring (T kit: Terminal block kit)



SQ

VQ0

VQC

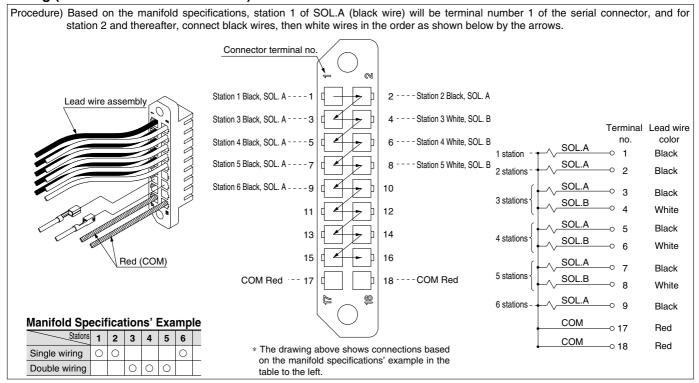
VQ4

VQ5

VQZ

How to Add Manifold Stations for SQ1000/SQ2000

Wiring (S kit: Serial transmission kit)



VQC

SQ

VQ0

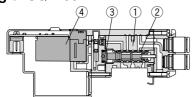
VQ4 VQ5

VQZ

Construction: Series SQ1000 Plug-in Type Main Parts and Pilot Valve Assembly

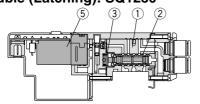
Metal seal type

Single: SQ1130



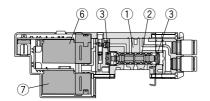


Double (Latching): SQ1230



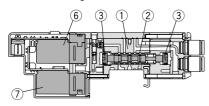


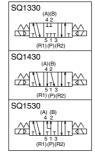
Double (Double solenoid): SQ1230D





3 position: SQ1³/₂30





Component Parts

No.	Description	Material
1	Body	Zinc die-casted
(2)	Spool/Sleeve	Stainless steel (Metal seal)
(2)	Spool	Aluminum (Rubber seal)
3	Piston	Resin

Pilot Valve Assembly Note)

		221-2-		
No.	Model	SQ1□3□		
4	For single	VQ110S (K) - 5 (N)J11(B)		
(5)	For double (Latching)	VQ110SL- ⁵ ₆ J12 Negative COM: VQ110SN- ⁵ ₆ J12		
6	For double (Double solenoid) on A side	VQ110S (K) - 5 (N)J13(B)		
0	For 3P, Dual 3 port on A side			
7	For double (Double solenoid) on B side	VQ111S (K) - 5 (N)J14		
<i>w</i>	For 3P, Dual 3 port on B side	VQ1113 (Y) = 6 (N)J14		



Note) Nil: Standard

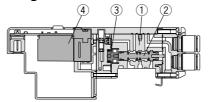
B: Locking type manual override

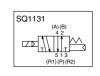
N : Negative COM specifications Y : Low wattage specifications

Nil: Standard

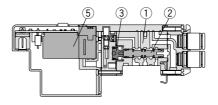
Rubber seal type

Single: SQ1131



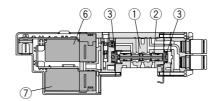


Double (Latching): SQ1231



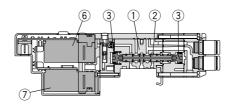


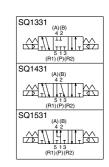
Double (Double solenoid): SQ1231D



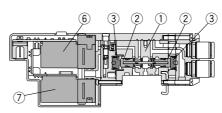


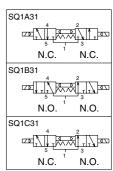
3 position: SQ1 \(\frac{3}{4} \) 31





Dual 3 port valve: SQ1 A 31

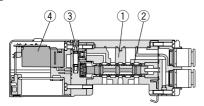




Construction: Series SQ2000 Plug-in Type Main Parts and Pilot Valve Assembly

Metal seal type

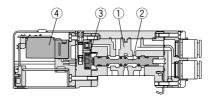
Single: SQ2130





Rubber seal type

Single: SQ2131



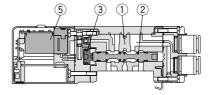


VQC

VQ0

SQ

Double (Latching): SQ2231





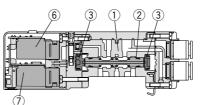
VQ4

VQZ

VQD

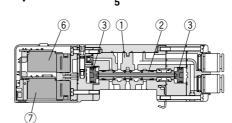
VQ5

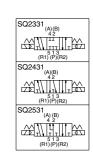
Double (Double solenoid): SQ2231D



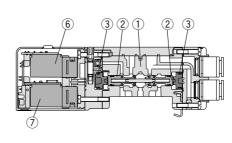


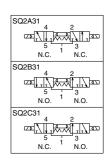
3 position: SQ2³/₂31



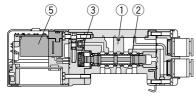


Dual 3 port valve: SQ2 A 31



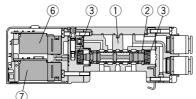


Double (Latching): SQ2230



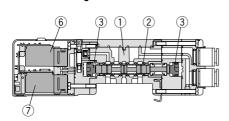


Double (Double solenoid): SQ2230D





3 position: SQ2³/₂30





Component Parts

No.	Description	Material
1	Body	Aluminum die-casted
(2)	Spool/Sleeve	Stainless steel (Metal seal)
(2)	Spool	Aluminum (Rubber seal)
3	Piston	Resin

Pilot Valve assembly Note)

No.	Model	SQ2 🗌 3 🔲		
4	For single	VQ111S(Y)- ⁵ ₆ (N)J31		
(5)	For double (Latching)	VQ110SL- ⁵ ₆ J32		
(3)	For double (Laterling)	Negative COM: VQ110SN-5/32		
<u>(6)</u>	For double (Double solenoid) on A side	VQ111S(Y)- ⁵ ₆ (N)J23		
0	For 3P, Dual 3 port on A side			
7	For double (Double solenoid) on B side	VQ111S(Y)- ⁵ / ₆ (N)J34		
	For 3P, Dual 3 port on B side	(N)004		



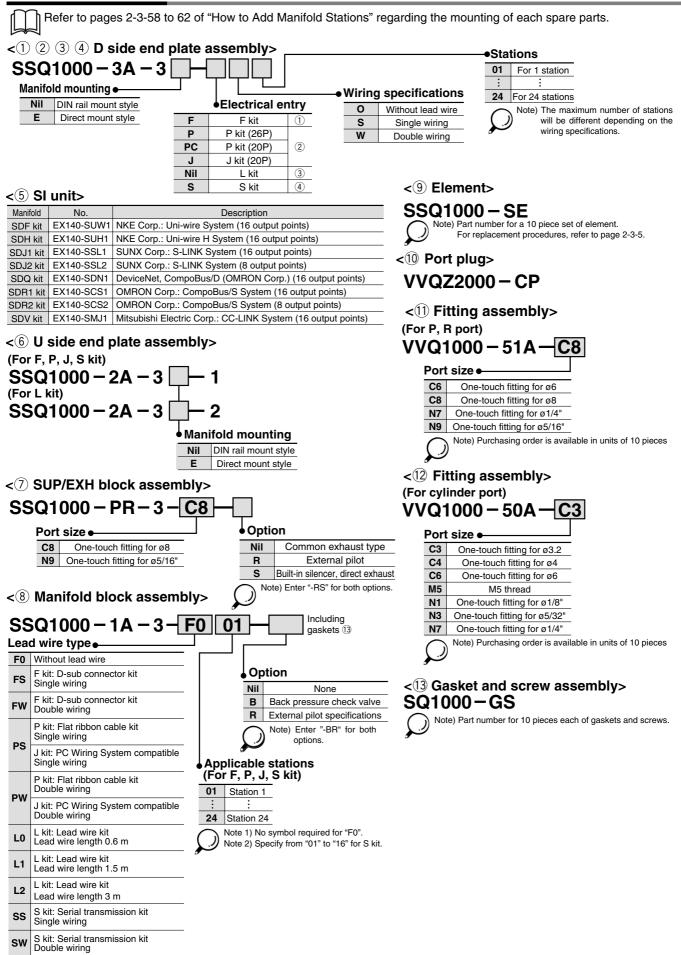
Note) Nil: Standard

N : Negative COM specifications Y : Low wattage specifications

Exploded View of Manifold: SQ1000 (Plug-in Type Manifold) SS5Q13

(F, P, J, L, S kit) D side end plate assembly SUP/EXH block assembly Valve and manifold block assembly U side end plate assembly ਜ ≩ 7 P kit (26P/20P) J kit (20P) P (J) kit 독 Skit

Manifold Spare Parts



SMC

VQC SQ

VQ0

VQ4

VQ5

VQZ

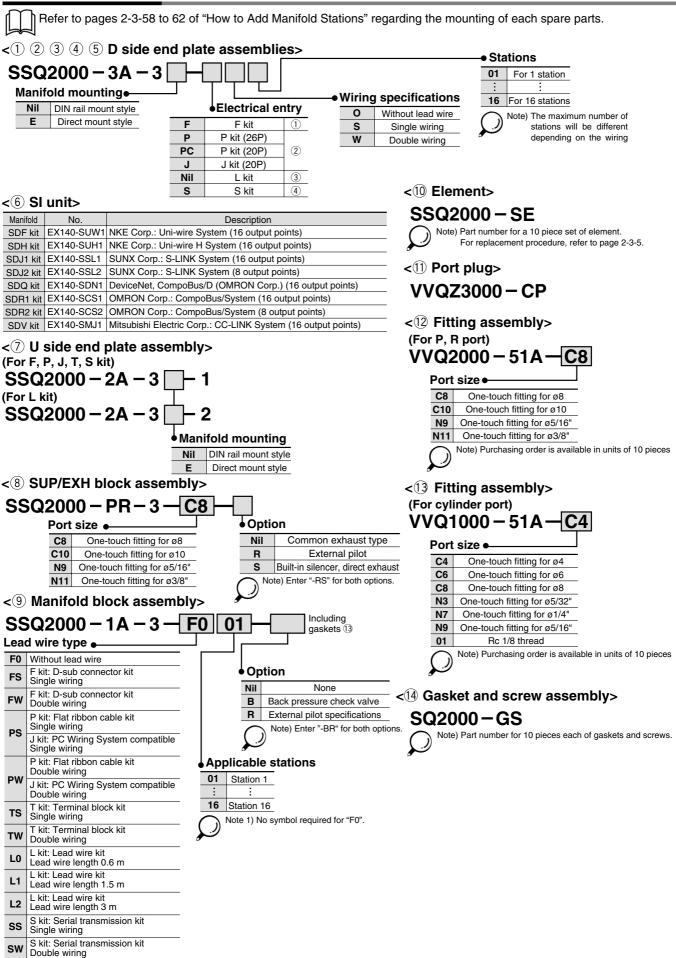
VQD

2-3-67

Exploded View of Manifold: SQ2000 (Plug-in Type Manifold) SS5Q23

(F, P, J, T, L, S kit) D side end plate assembly SUP/EXH block assembly Valve and manifold block assembly U side end plate assembly 표 주 8 P kit (26P/20P) J kit (20P) P (J) kit ⊢ Ķ L Ę Skit

Manifold Spare Parts



SMC

VQC SQ

VQ0

VQ4

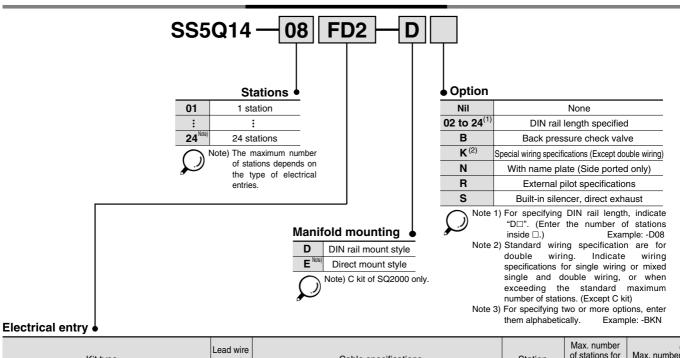
VQ5

VQZ



Series SQ1000 **Plug Lead Unit**

How to Order Manifold



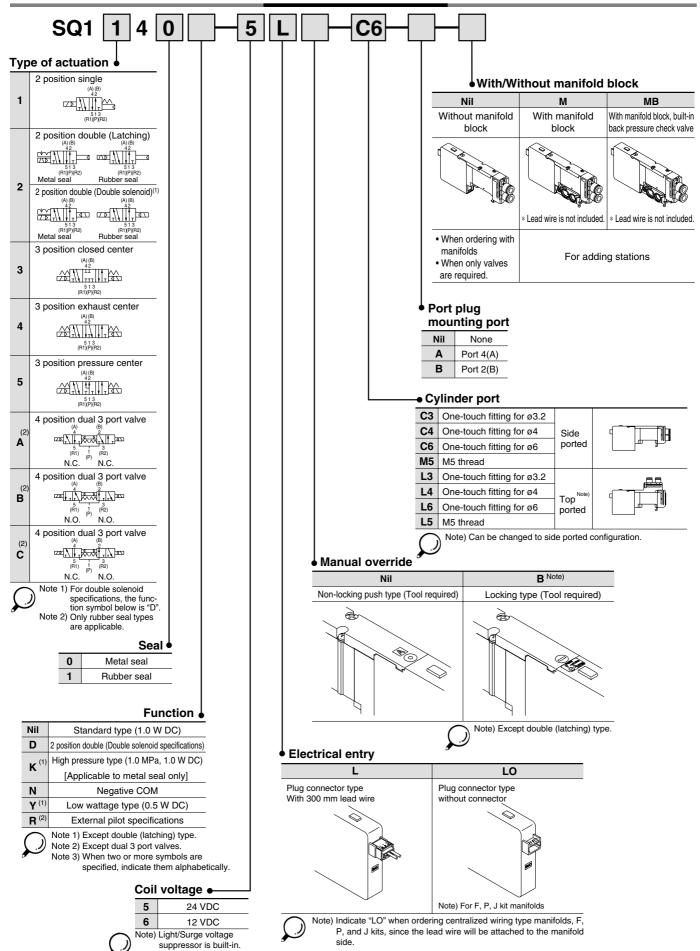
Electrical entry •						
Kit type		Lead wire connector location	Cable specifications	Station	Max. number of stations for special wiring specifications	Max. number of solenoids
F kit U side	FD0		D-sub connector (25P) kit, without cable			
	FD1	D side	D-sub connector (25P) kit, with 1.5 m cable	1 to 12 stations	24 stations	24
D-sub Dside	FD2	Diside	D-sub connector (25P) kit, with 3.0 m cable	1 to 12 stations	24 Stations	24
Connector kit	FD3		D-sub connector (25P) kit, with 5.0 m cable			
P kit	PD0		Flat ribbon cable (26P) kit, without cable			
	PD1	(1)	Flat ribbon cable (26P) kit, with 1.5 m cable	1 1- 10 -1-1	24 stations	24
	PD2	D side	Flat ribbon cable (26P) kit, with 3.0 m cable	1 to 12 stations		24
(26P)	PD3		Flat ribbon cable (26P) kit, with 5.0 m cable			
Flat ribbon cable connector kit (26P)	PDC]	Flat ribbon cable (20P) kit, without cable	1 to 9 stations	18 stations	18
Flat ribbon cable (20P) (PC Wiring System compatible)	JD0	D side	Flat ribbon cable (20P) PC Wiring System compatible	1 to 8 stations	16 stations	16
C kit	С	_	Connector kit	1 to 24 stations	_	_
Connector kit						

Note 1) Separately order the 20P type cable assembly for the P kit.

Note 2) The maximum number of stations should not be more than the maximum number of solenoids. (The number of solenoids are counted as: 1 for single solenoids and 2 for type 3P and 4P double solenoids.)

Plug Lead Unit Series SQ1000

How to Order Valves



VQC

SQ

VQ0

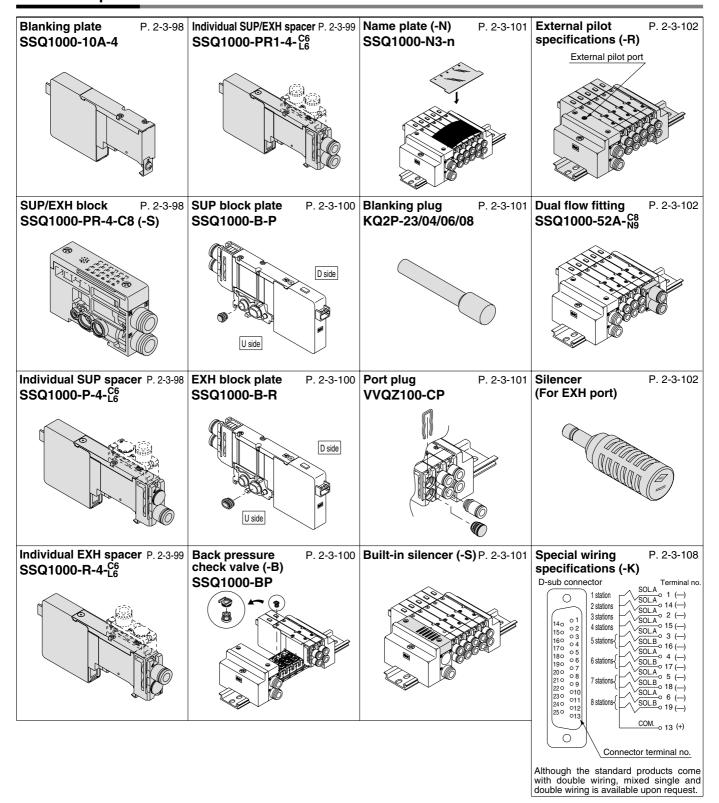
VQ4

VQ5

VQZ

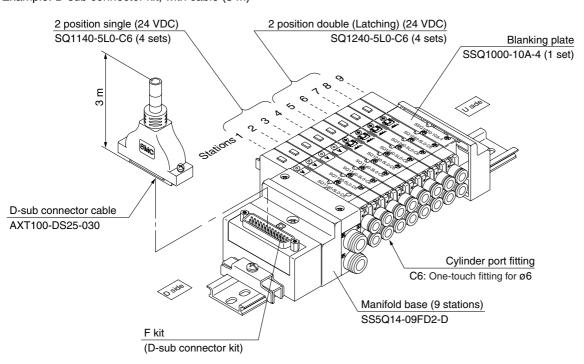
Series SQ1000

Manifold Option



How to Order Manifold Assembly (Example)

Example: D-sub connector kit, with cable (3 m)



SS5Q14-09FD2-D 1 set (F kit 9 station manifold base)

* SQ1140-5L0-C6 4 sets (2 position single)

* SQ1240-5L0-C6 4 sets (2 position double [latching])

* SSQ1000-10A-4 1 set (Blanking plate)

► The asterisk denotes the symbol for assembly. Prefix it to the part nos. of the solenoid valve, etc.

Add the valve and option part numbers in order starting from the first station on the D side. When entry of part numbers becomes complicated, indicate on the manifold specification sheet.

VQC

SQ

VQ0

VQ4 VQ5

V07

VQZ

VQD

Valve Specifications

Model

							Flow oha	Response	\A/ = ! = .l= t				
Series		Number of solenoids	Mode	I	1 → 4	$\frac{1}{2}$ (P \rightarrow A	N/B)	4/2 → 5/3	$B (A/B \rightarrow$	R1/R2)	Standard:	Low	Weight (g)
		3016110103			C [dm3/(s·bar)]	b	Cv	C [dm3/(s·bar)]	b	Cv	1 W	wattage	(9)
		Cinala	Metal seal	SQ1140	0.62	0.10	0.14	0.63	0.11	0.14	12 or less	15 or less	80
	ū	Single	Rubber seal	SQ1141	0.79	0.20	0.19	0.80	0.20	0.19	15 or less	20 or less	80
	position	Double	Metal seal	SQ1240	0.62	0.10	0.14	0.63	0.11	0.14	15 or less		80
	2 po	(Latching)	Rubber seal	SQ1241	0.79	0.20	0.19	0.80	0.20	0.19	20 or less		80
	,	Double (Double	Metal seal	SQ1240D	0.62	0.10	0.14	0.63	0.11	0.14	10 or less	13 or less	95
		solenoid)	Rubber seal	SQ1241D	0.79	0.20	0.19	0.80	0.20	0.19	15 or less	20 or less	95
SQ1000		Closed center	Metal seal	SQ1340	0.58	0.12	0.14	0.63	0.11	0.14	20 or less	26 or less	100
301000	ر		Rubber seal	SQ1341	0.64	0.20	0.15	0.58	0.26	0.16	25 or less	33 or less	100
	position	Exhaust	Metal seal	SQ1440	0.58	0.12	0.14	0.60	0.14	0.14	20 or less	26 or less	100
		center	Rubber seal	SQ1441	0.64	0.20	0.15	0.80	0.20	0.19	25 or less	33 or less	100
	3	Pressure	Metal seal	SQ1540	0.62	0.12	0.14	0.63	0.14	0.14	20 or less	26 or less	100
		center	Rubber seal	SQ1541	0.79	0.21	0.19	0.59	0.20	0.14	25 or less	33 or less	100
	4 position	Dual 3 port valve	Rubber seal	SQ1 ₆ 41	0.59	0.28	0.15	0.59	0.28	0.15	25 or less	33 or less	95

Note 1) Values for the cylinder port size of C6.

Note 2) Based on JIS B 8375-1981. (Values with a supply pressure of 0.5 MPa and light/surge voltage suppressor. Values fluctuate depending on the pressure and air



JIS Symbol 2 position single 2 position double (Latching) (A) (B) (A) (B) (R1)(P)(R2) (R1)(P)(R2) Rubber seal 2 position double (Double solenoid) Metal seal Rubber seal

3 position closed center

(R1)(P)(R2)

3 position exhaust center

(A)(B)

Specifications

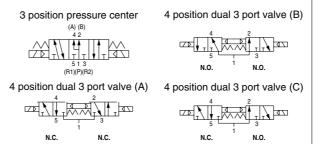
	Valv	e construction		Metal seal	Rubber seal					
	Flui	d		Air/Ine	ert gas					
	Max	dimum operating	pressure	0.7 MPa (High pressure type: 1.0 MPa) (3)						
	sure	Single		0.1 MPa	0.15 MPa					
ions	press	Double (Latchi	ing)	0.18 MPa	0.18 MPa					
icati	ating	Double (Doubl	e solenoid)	0.1 MPa	0.1 MPa					
ecif	Min. operating pressure	3 position		0.1 MPa	0.2 MPa					
ds ə	Min.	4 position		_	0.15 MPa					
Valve specifications	Aml	pient and fluid te	emperature	-10 to	50°C ⁽¹⁾					
	Lub	rication		Not re	quired					
	Pilo	t valve manual o	override	Push type/Locking type (Tool required)						
	Vibr	ation/Impact res	sistance (2)	30/150	0 m/s ²					
	Prof	tection structure		Dust	tight					
"	Coil	rated voltage		12 VDC,	24 VDC					
fions	Allo	wable voltage fl	uctuation	±10% of ra	ted voltage					
Solenoid	Coil	insulation type		Equivalent	to class B					
Solenoid specifications	Powe	er consumption	24 VDC	1 W DC (42 mA), 0.5 W DC (21 mA) (4)						
<u> </u>	(Curr	•	12 VDC	1 W DC (83 mA), 0.5 W DC (42 mA) (4)						

Note 1) Use dry air to prevent condensation when operating at low temperatures.

Note 2) Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz. Test was performed at both energized and de-energized states in the axial direction and at the right angles to the main valve and armature. (Values at the initial period)
Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction

and at the right angles to the main valve and armature in both energized and de-energized states every once for each condition. (Values at the initial period)

Note 3) Metal seal type only. [Except double (latching) type.] Note 4) Values for the low wattage (0.5 W) specification.



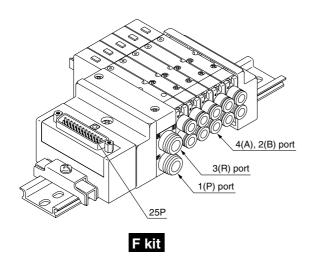
Manifold Specifications

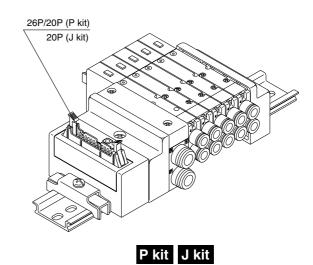
Base model		g specific		Applicable	Type of connection		(3) Applicable	5 station	1 station
base model	1(P), 3(R)	Port location	4(A), 2(B) Port size	solenoid valve	Type of connection	stations	weight (g)	weight (g)	
	C3 (Fc		C3 (For ø3.2) C4 (For ø4)		F kit: D-sub connector		1 to 12 stations	420	20
	(For ø8)	Side	C6 (For Ø6)	SQ1□40	P kit: Flat ribbon cable			420	20
99501/1	Option		M5 (M5 thread)			20P	1 to 9 stations	720	
SS5Q14	Built-in silencer,	Top (2)	L3 (For ø3.2) L4 (For ø4)	SQ1□41	J kit: Flat ribbon cable PC Wiring System comp	oatible	1 to 8 stations	420	20
	direct exhaust/ L6 (For ø6) L5 (M5 thread)				C kit: Connector kit		1 to 12 stations	460	35

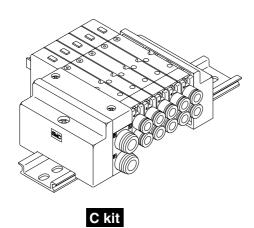
Note 1) One-touch fittings in inch sizes are also available. For details, refer to page 2-3-110. Note 2) Can be changed to side ported configuration.

Note 3) An optional specification for special wiring is available to increase the maximum number of stations. Refer to page 2-3-108 for details.

Note 4) Except valves. For valve weight, refer to page 2-3-104.







VQC

SQ

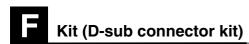
VQ0

VQ4

VQ5

VQZ

VQD



- Simplification and labor savings for wiring work can be achieved by using a D-sub connector for the electrical connection.
- Using connector for flat ribbon cable (25P) conforming to MIL standard permits the use of connectors put on the market and gives a wide interchangeability.
- Top or side entry for the connector can be changed freely, allowing later changes according to the mounting space.

D-sub connector (25 pins)

Manifold Specifications

	Po	Porting specifications								
Series	Port	Port	number of							
	location	1(P), 3(R)	4(A), 2(B)	stations						
SQ1000	Side, Top	C8	C3, C4, C6, M5	12 stations (24 as an option)						

Valves are numbered from the D side.

Electrical wiring specifications

AXT100-DS25-020

D-sub connector cable assemblies can be ordered with manifolds. Refer to manifold ordering.

Cable 0.3 mm² x 25 cores O.D. ø1.4 ≅ø10 Seal (length indication) Molded cover 2-M2.6 x 0.45 SMC Connector DB-25SF-N manufactured by Japan Aviation 55 Electronics Industry, Ltd. Socket side Terminal no. 47.04

D-sub Connector Cable Assembly Terminal No.

Dot

Terminal Lead wire

Cable assembly •

Number	color	marking				
1	Black	None				
2	Brown	None				
3	Red	None				
4	Orange	None				
5	Yellow	None				
6	Pink	None				
7	Blue	None				
8	Purple	White				
9	Gray	Black				
10	White	Black				
11	White	Red				
12	Yellow	Red				
13	Orange	Red				
14	Yellow	Black				
15	Pink	Black				
16	Blue	White				
17	Purple	None				
18	Gray	None				
19	Orange	Black				
20	Red	White				
21	Brown	White				
22	Pink	Red				
23	Gray	Red				
24	Black	White				
25	White	None				

D-sub Connector Cable Assembly (Option)

Cable length (L)	Assembly part no.	Note			
1.5 m	AXT100-DS25-015	0-1-1-			
3 m	AXT100-DS25-030	Cable 0.3 mm ² x 25 cores			
5 m	AXT100-DS25-050	0.5 11111- X 25 COTE			

- * For other commercial connectors, use a 25 pins type with female connector conforming to MII -C-24308
- * Cannot be used for transfer wiring.

characteristics

Item	Characteristics
Conductor resistance Ω/km , 20°C	65 or less
Voltage limit VAC, 1 min.	1000
Insulation resistance MΩ/km, 20°C	5 or less

Note) The minimum bending radius for D-sub connector cables is 20 mm.

Connector manufacturers' example

- · Japan Aviation Electronics Industry, Ltd.
- J.S.T. Mfg. Co., Ltd.
- · Hirose Electric Co., Ltd.

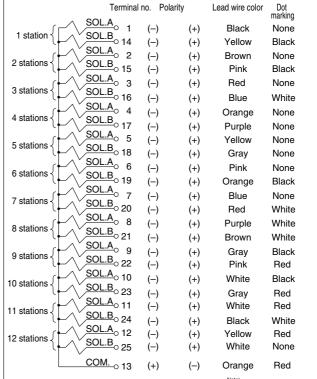
D-sub connector

011 012 013

As the standard electrical wiring specifications, 0 double wiring (connected to SOL. A and SOL. B) is adopted for the internal wiring of each station 140 150 160 170 180 190 200 210 220 230 240 250 02 03 04 05 06 07 08 09 for 12 stations or less, regardless of valve and option types. Mixed single and double wiring is available as an option For details, refer to page 2-3-108.

Connector terminal no.

Lead wire colors for D-sub connector assembly AXT100-DS25-015

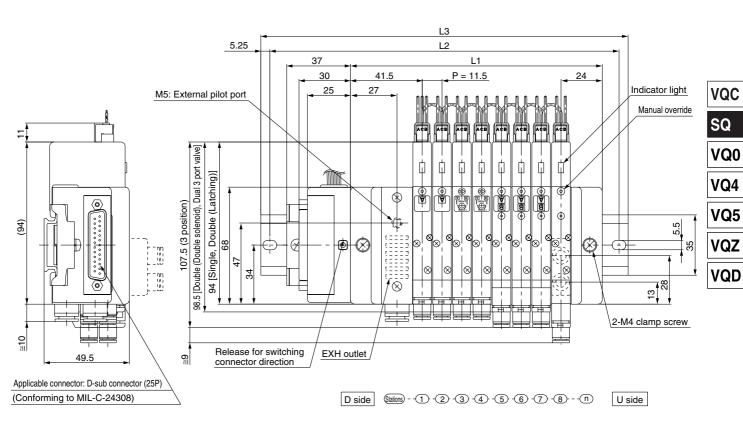


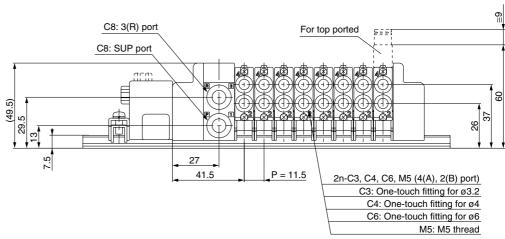
Positive common Negative common Note) specifications specifications

Note) When using the negative common specifications, use valves for negative common.









Dimensions

Formula: L1 = 11.5n + 54 n: Stations (Maximum 24 stations)

L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	65.5	77	88.5	100	111.5	123	134.5	146	157.5	169	180.5	192	203.5	215	226.5	238	249.5	261	272.5	284	295.5	307	318.5	330
L2	125	137.5	150	162.5	175	187.5	200	212.5	225	237.5	237.5	250	262.5	275	287.5	300	312.5	325	337.5	350	362.5	375	375	387.5
L3	135.5	148	160.5	173	185.5	198	210.5	223	235.5	248	248	260.5	273	285.5	298	310.5	323	335.5	348	360.5	373	385.5	385.5	398



Kit (Flat ribbon cable connector)

- Simplification and labor savings for wiring work can be achieved by using a MIL type for the electrical connection.
- Using connector for flat ribbon cable (26P, 20P) conforming to MIL standard permits the use of connectors put on the market and gives a wide interchangeability.
- Top or side entry for the connector can be changed freely, allowing later changes according to the mounting space.

Manifold Specifications

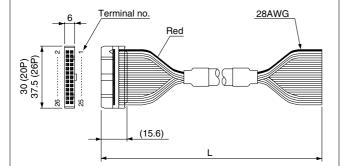
	P	Porting specifications								
Series	Port	Port	size	Maximum number of						
	location	1(P), 3(R)	4(A), 2(B)	stations						
SQ1000	Side, Top	C8	C3, C4, C6, M5	12 stations (24 as an option)						

Flat ribbon cable (26 pins, 20 pins)

Cable assembly •

AXT100-FC 20 - 2

Type 26P flat ribbon cable connector assemblies can be ordered with manifolds. Refer to manifold ordering.



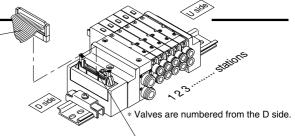
Flat Ribbon Cable Connector Assembly (Option)

Cable	Assembly part no.									
length (L)	26P	20P								
1.5 m	AXT100-FC26-1	AXT100-FC20-1								
3 m	AXT100-FC26-2	AXT100-FC20-2								
5 m	AXT100-FC26-3	AXT100-FC20-3								

- * For other commercial connectors, use a 26 pins or 20 pins with strain relief conforming to MIL-C-83503.
- * Cannot be used for transfer wiring

Connector manufacturers' example

- Hirose Electric Co., Ltd.
- Sumitomo 3M Limited
- Fujitsu Limited
- Japan Aviation Electronics Industry, Ltd.
- J.S.T. Mfg. Co., Ltd.
- Oki Electric Cable Co,. Ltd.



Electrical wiring specifications

Flat ribbon cable connector

26 🗆 🗆 25

24 🗆 🗆 23

22 🗆 🗆 21

20 🗆 🗆 19 18 🗆 🗆 17

16 🗆 🗆 15

14 🗆 🗆 13

12 0 0 11

10 🗆 🗆 9 8 🗆 🗆 7 6 🗆 🗆 5

4 🗆 🗆 3 2 🗆 🗆 1 Double wiring (connected to SOL. A and SOL. B) is adopted for the internal wiring of each station, regardless of valve and option Mixed single and double wiring is available as an option. For details, refer to page 2-3-108.

Connector terminal no.

Triangle mark indicator position

<26P> <20P> Terminal no. Polarity Terminal no. Polarity SOL.A_o 1 SOL.A_○ 1 (-)(+)SOL.B₀ 2 SOL.B₀ 2 1 station 1 station -(-)(+)(-)(+) SOL A 3 SOL.A 3 (-)(+)(-)(+) SOL.B₀ 4 SOL.B_o 4 2 stations 2 stations (-)(+)(-)(+)SOL.A_{o 5} SOL.A_{o 5} (+)(-)(+)SOLB₀6 SOL.B_o 6 3 stations (-)(+)(-)(+)SOL.A_{o 7} SOL.A_o 7 (-)(-)(+)SOL.B_o 8 SOL.B_o 8 4 stations 4 stations (-)(+)(-)(+) SOL.A_o 9 SOL.A_{o 9} (-)(+)(-)(+)SOL.B₀₁₀ 5 stations SOL.B₀₁₀ 5 stations (-)

SOL.A₀₁₁ SOL.A₀₁₁ (-)(+)(+)SOL.B₀₁₂ 6 stations SOL.B₀₁₂ (+)(-)(+)SOL.A₀₁₃ SOL.A_{o13} (-)(+) (+)SOL.B_{○14} SOL.B₀₁₄ 7 stations 7 stations (+)(-)(-)(+)SOL.A₀₁₅ SOL.A₀₁₅ (-)(+)(+)8 stations 8 stations

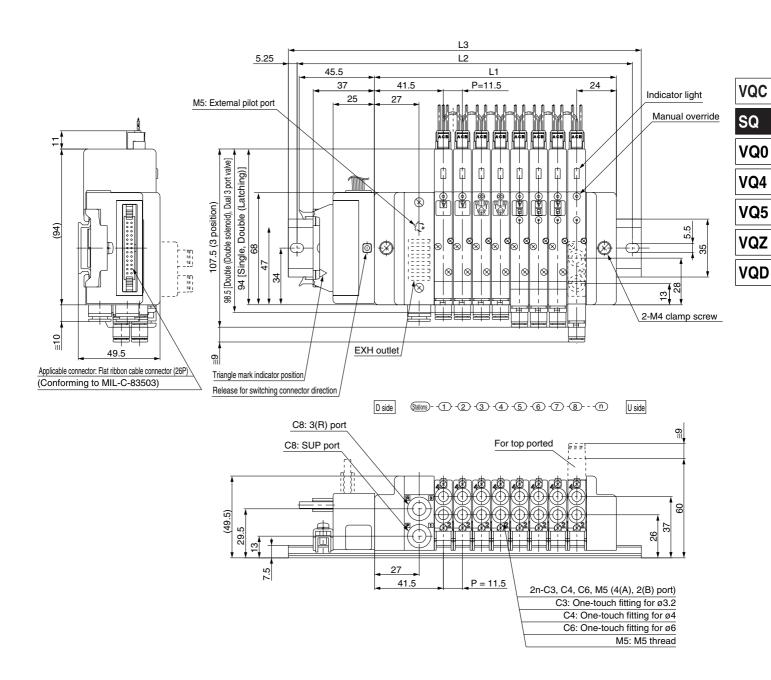
SOL.B₀₁₆ SOL.B_{○16} (+) (-)(-)(+)SOL.A₀₁₇ SOL.A_{o17} (+)(-)(+)SOL.B₀18 SOL.B₀₁₈ 9 stations 9 stations -(+)(+) SOL.A₀₁₉ COM. - ○19 (+)(+) 10 stations SOL.B₀₂₀ (+)

COM. 020 (+) SOL.A₀₂₁ (-)(+) Note Negative 11 stations SOL.B₀₂₂ (-)(+)SOL.A₀₂₃ common common (-)specifications specifications 12 stations SOL.B₀₂₄ (+)COM. 025 (-)COM. ○26

Positive Negative specifications specifications

(+)

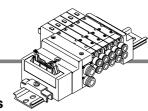
Note) When using the negative common specifications, use valves for negative common.



imens	sions	S													Form	ıula: L1	l = 11.	5n + 5	4 n:	Statio	ns (Ma	ximun	1 24 st	ations)
	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	65.5	77	88.5	100	111.5	123	134.5	146	157.5	169	180.5	192	203.5	215	226.5	238	249.5	261	272.5	284	295.5	307	318.5	330
L2	125	137.5	150	162.5	175	187.5	200	212.5	225	237.5	237.5	250	262.5	275	287.5	300	312.5	325	337.5	350	362.5	375	375	387.5
L3	135.5	148	160.5	173	185.5	198	210.5	223	235.5	248	248	260.5	273	285.5	298	310.5	323	335.5	348	360.5	373	385.5	385.5	398



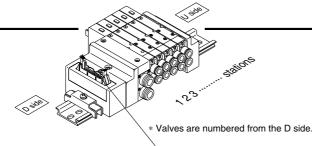
Kit (PC wiring system compatible flat ribbon cable kit)



- PC Wiring System compatible.
- Using connector for flat ribbon cable (20P) conforming to MIL standard permits the use of connectors put on the market and gives a wide interchangeability.
- Top or side entry for the connector can be changed freely, allowing later changes according to the mounting space.

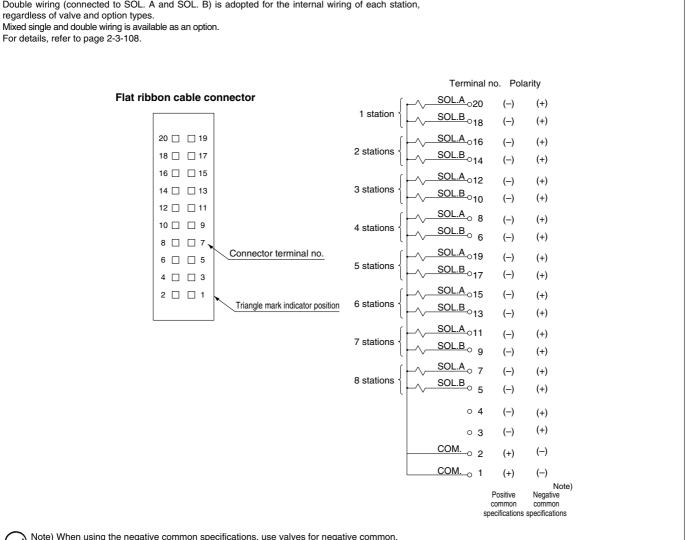
Manifold Specifications

	F	orting specif	ications	Maximum	
Series	Port	Port	number of		
	location	1(P), 3(R)	4(A), 2(B)	stations	
SQ1000	Side, Top	C8	C3, C4, C6, M5	8 stations (16 as an option)	

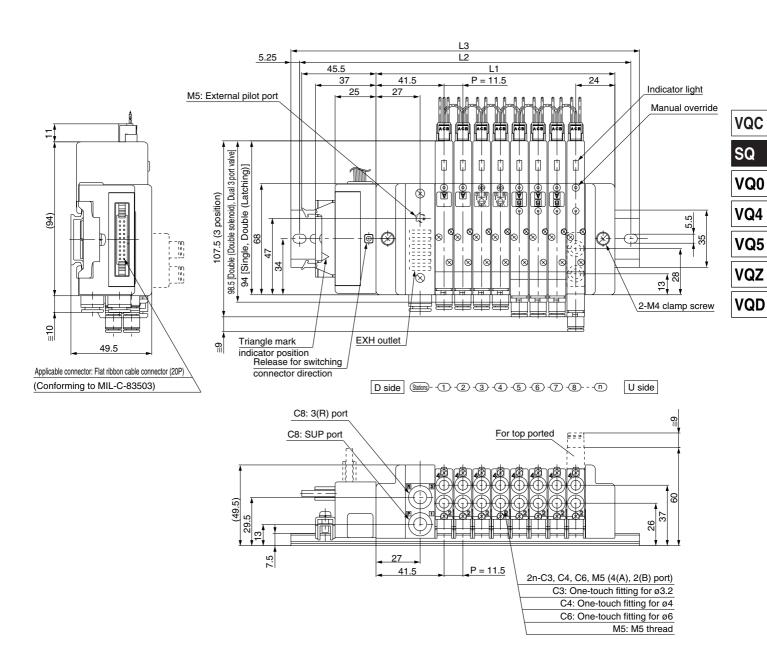


Electrical wiring specifications

Double wiring (connected to SOL. A and SOL. B) is adopted for the internal wiring of each station,



Note) When using the negative common specifications, use valves for negative common. For details about the PC Wiring System, refer to catalog CAT.ES02-20 separately.

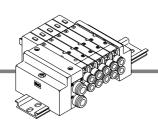


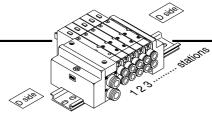
Dimen	Dimensions Formula: L1 = 11.5n + 54 n: Stations (Maximum 16 station											ations)				
L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	65.5	77	88.5	100	111.5	123	134.5	146	157.5	169	180.5	192	203.5	215	226.5	238
L2	125	137.5	150	162.5	175	187.5	200	212.5	225	237.5	237.5	250	262.5	275	287.5	300
L3	135.5	148	160.5	173	185.5	198	210.5	223	235.5	248	248	260.5	273	285.5	298	310.5



Standard with lead wires connected to each valve individually. Manifold Specifications

		Maximum			
Series	Port	Port	size	number of stations	
	location	1(P), 3(R)	4(A), 2(B)		
SQ1000	Side, Top	C8	C3, C4, C6, M5	24 stations	





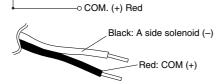
* Valves are numbered from the D side.

Wiring Specifications: Positive COM Specifications

Since lead wires are connected to the valves as shown below, connect each wire to the power supply.

Single solenoid

SOL.A ○ (-) Black

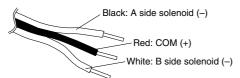


Double solenoid

Lead wire color

Lead wire color





Plug connector lead wire length The lead wire length of the valves with lead wire is 300 mm. When ordering a lead wire length of 600 mm or longer, list the part numbers for the valve without connector and the connector assembly. Example) For lead wire length of 1000 mm: SQ1140-5LO-C6...3 pcs. AXT661-14AL-10...3 pcs.

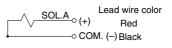
Connector Assembly Part No.

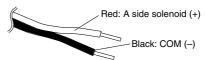
Single solenoid	Double solenoid
AXT66	1-12AL
AXT661-14AL	AXT661-13AL
AXT661-14AL-6	AXT661-13AL-6
AXT661-14AL-10	AXT661-13AL-10
AXT661-14AL-20	AXT661-13AL-20
AXT661-14AL-30	AXT661-13AL-30
	AXT661-14AL-6 AXT661-14AL-6 AXT661-14AL-10 AXT661-14AL-20

● Wiring Specifications: Negative COM Specifications (Option)

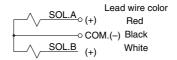
Since lead wires are connected to the valves as shown below, connect each wire to the power supply.

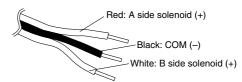
Single solenoid





Double solenoid



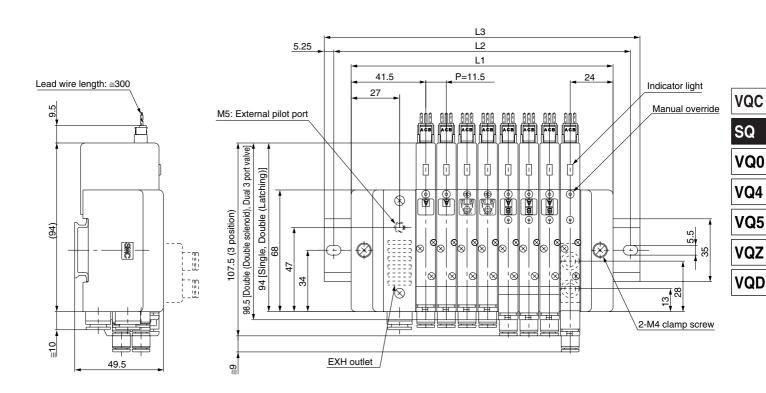


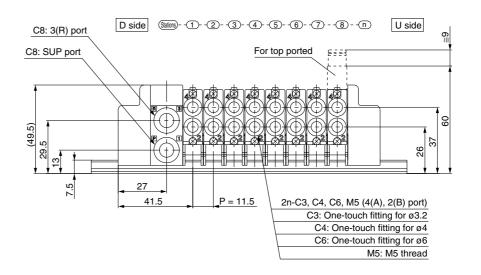
Plug connector lead wire length The lead wire length of the valves with lead wire is 300 mm. When ordering a lead wire length of 600 mm or longer, list the part numbers for the valve without connector and the connector assembly. Example) For lead wire length of 1000 mm: SQ1140-5LO-C6......3 pcs. AXT661-14ANL-10....3 pcs.

Connector Assembly Part no.

Lead wire length	Single solenoid	Double solenoid		
Socket only (3 pcs.)	AXT66	1-12AL		
300 mm	AXT661-14ANL	AXT661-13ANL		
600 mm	AXT661-14ANL-6	AXT661-13ANL-6		
1000 mm	AXT661-14ANL-10	AXT661-13ANL-10		
2000 mm	AXT661-14ANL-20	AXT661-13ANL-20		
3000 mm	AXT661-14ANL-30	AXT661-13ANL-30		

Note) When using the negative common specifications, use valves for negative common.



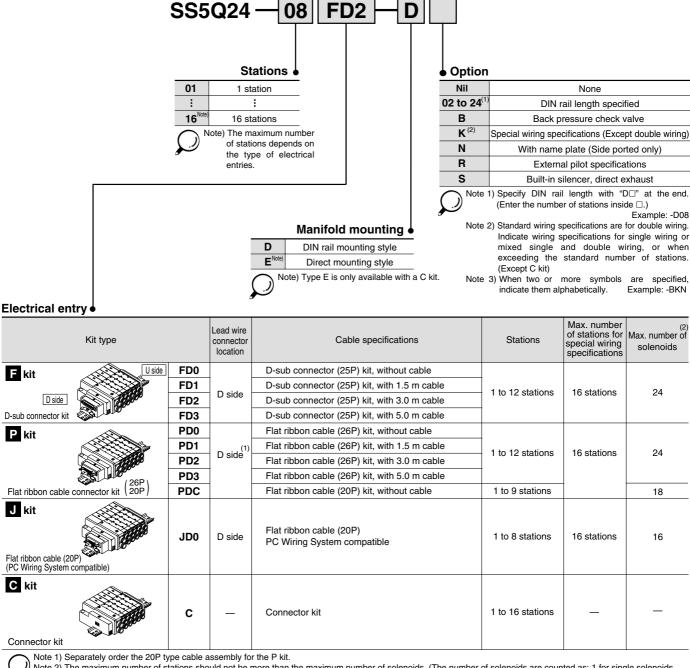


Dimensions Formula: L1 = 11.5n + 54 n: Stations (Maximum 24 stations) 1 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 2 3 4 5 6 7 8 9 65.5 77 88.5 100 111.5 123 134.5 146 157.5 169 180.5 192 203.5 215 226.5 238 249.5 261 272.5 284 295.5 307 318.5 330 237.5 250 262.5 275 287.5 300 312.5 325 337.5 350 L2 112.5 125 137.5 150 162.5 175 175 187.5 200 212.5 225 350 87.5 100 L3 135.5 148 160.5 173 185.5 185.5 198 210.5 223 235.5 248 260.5 273 285.5 298 310.5 323 335.5 348 360.5 360.5



Series SQ2000 **Plug Lead Unit**

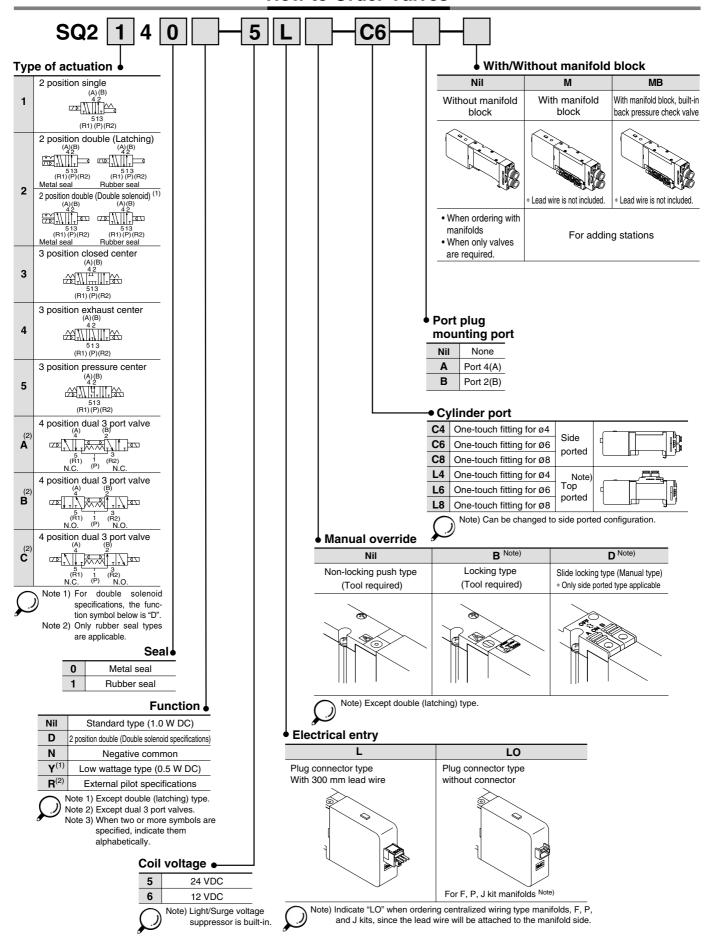
How to Order Manifold



2-3-84

Note 2) The maximum number of salenoids are counted as: 1 for single solenoids. (The number of solenoids are counted as: 1 for single solenoids and 2 for type 3P and 4P double solenoids.)

How to Order Valves



VQC

SQ

VQ0

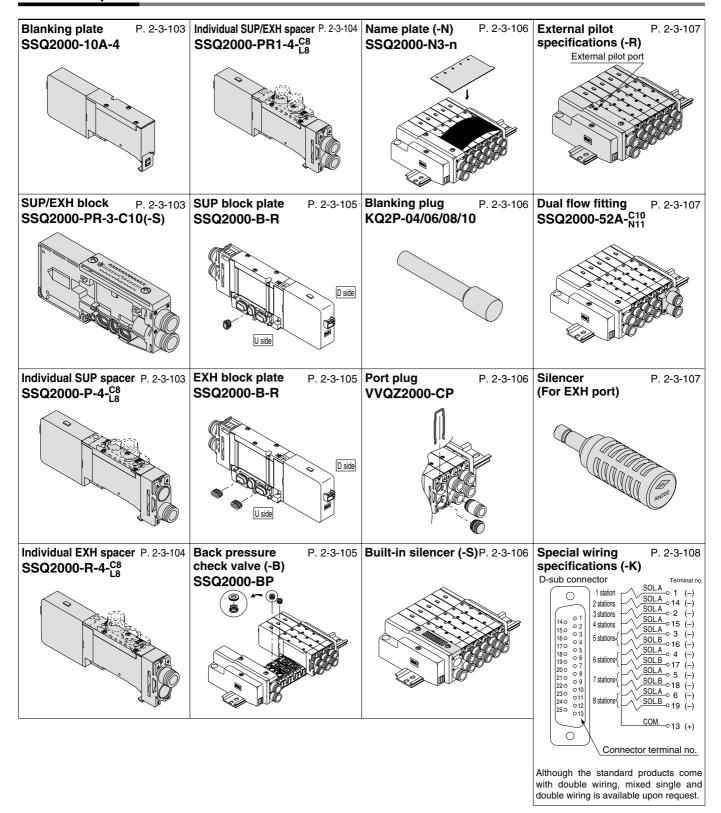
VQ4

VQ5

VQZ

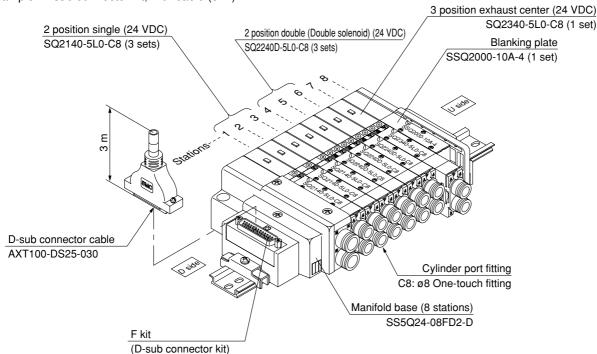
VQD

Manifold Option



How to Order Manifold Assembly (Example)

Example: D-sub connector kit, with cable (3 m)



SS5Q24-08FD2-D 1 set (F kit 8 station manifold base)

*SQ2140-5L0-C8 3 sets (2 position single)

*SQ2240D-5L0-C8 3 sets (2 position double [double solenoid])

*SQ2340-5L0-C8 ········ 1 set (3 position exhaust center)

*SSQ2000-10A-4 1 set (Blanking plate)

The asterisk denotes the symbol for assembly. Prefix it to the part nos. of the solenoid valve, etc.

Add the valve and option part numbers in order starting from the first station on the D side. When entry of part numbers becomes complicated, indicate on the manifold specification sheet.

VQC

SQ

VQ0 VQ4

VQ5

VQZ

1 42

VQD

Valve Specifications

Model

Series		Niverbauaf	Model		Flow characteristics						Response time (ms) ⁽²⁾		
		Number of solenoids			$1 \rightarrow 4/2 \ (P \rightarrow A/B)$			$4/2 \rightarrow 5/3 \text{ (A/B} \rightarrow \text{R1/R2)}$			Standard:	Low	Weight
					C [dm ³ /(s·bar)]	b	Cv	C [dm³/(s·bar)]	m³/(s⋅bar)] b		1 W	wattage	(g)
		Cinalo	Metal seal	SQ2140	2.2	0.17	0.51	2.4	0.14	0.57	20 or less	26 or less	145
	_	Single	Rubber seal	SQ2141	2.3	0.17	0.51	3.1	0.18	0.71	24 or less	31 or less	140
	2 position	Double (Latching)	Metal seal	SQ2240	2.2	0.17	0.51	2.4	0.14	0.57	26 or less	_	145
			Rubber seal	SQ2241	2.3	0.17	0.51	3.1	0.18	0.71	31 or less	_	140
		Double (Double solenoid)	Metal seal	SQ2240D	2.2	0.17	0.51	2.4	0.14	0.57	15 or less	20 or less	160
			Rubber seal	SQ2241D	2.3	0.17	0.51	3.1	0.18	0.71	20 or less	26 or less	155
500000		Closed center	Metal seal	SQ2340	1.9	0.17	0.46	2.1	0.15	0.47	34 or less	44 or less	180
SQ2000	Ē		Rubber seal	SQ2341	1.9	0.17	0.46	1.8	0.29	0.45	34 or less	44 or less	175
	position	Exhaust	Metal seal	SQ2440	1.9	0.17	0.46	2.4	0.14	0.55	34 or less	44 or less	180
	3 po	center	Rubber seal	SQ2441	1.9	0.17	0.46	3.1	0.14	0.58	34 or less	44 or less	175
		Pressure	Metal seal	SQ2540	2.3	0.17	0.51	2.1	0.18	0.47	34 or less	44 or less	180
		center	Rubber seal	SQ2541	2.5	0.17	0.56	1.8	0.30	0.47	34 or less	44 or less	175
	4 position	Dual 3 port valve	Rubber seal	SQ2 _c ^A 41	1.5	0.17	0.40	1.5	0.17	0.40	34 or less	44 or less	155



Note 1) Values for the top ported cylinder port size of C8. The side ported type will be about 10% less.

Note 2) Based on JIS B 8375-1981. (Values with a supply pressure of 0.5 MPa and light/surge voltage suppressor. Values fluctuate depending on the pressure and air quality.)



JIS Symbol 2 position single (A) (B) 4 2 (R1)(P)(R2) 2 position double (Latching) 5 1 3 (R1)(P)(R2) 5 1 3 (R1)(P)(R2) Metal seal Rubber seal 2 position double (Double solenoid) (A) (B) 42 (A) (B) 4 2 5 1 3 (R1)(P)(R2) 5 1 3 (R1)(P)(R2)

Specifications

	Valv	e construction		Metal seal	Rubber seal			
	Fluid	d		Air/Inert gas				
	Maximum operating pressure			0.7 MPa				
	sure	Single		0.1 MPa	0.15 MPa			
ions	pressure	Double (Latching)		0.18 MPa	0.18 MPa			
ficat	rating	Double (Double solenoid)		0.1 MPa	0.1 MPa			
Valve specifications	Min. operating	3 position		0.1 MPa	0.2 MPa			
e st	Ē	4 position		_	0.15 MPa			
Valv	Amb	pient and fluid te	mperature	−10 to 50°C ⁽¹⁾				
	Lub	rication		Not required				
	Pilo	t valve manual o	verride	Push type (Tool required)/Locking type (Tool required) Slide locking type (Manual type)				
	Vibr	ation/Impact res	sistance (2)	30/150 m/s ²				
	Prot	ection structure		Dust tight				
(0	Coil	rated voltage		12 VDC, 24 VDC				
tions	Allo	wable voltage fl	uctuation	±10% of rated voltage				
Solenoid specifications	Coil	insulation type		Equivalent to class B				
	Powe	er consumption	24 VDC	1 W DC (42 mA), 0.5 W DC (21 mA) (3)				
ω <u>ω</u>	(Curre	•	12 VDC	1 W DC (83 mA), 0.5 W DC (42 mA) (3)				

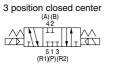
Note 1) Use dry air to prevent condensation when operating at low temperatures.

Note 2) Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz. Test was performed at both energized and de-energized states in the axial direction and at

the right angles to the main valve and armature. (Values at the initial period)

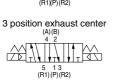
Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energized and denergized states every once for each condition. (Values at the initial period)

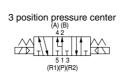
Note 3) Values for the low wattage (0.5 W) specifications.

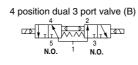


Metal seal

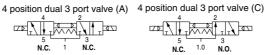
Rubber seal







N.C. N.C.



Manifold Specifications

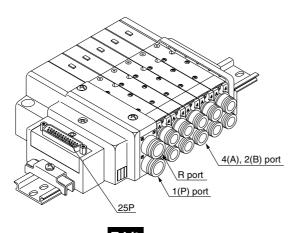
Base model	Porting specifications Port size (1)			Applicable	Type of connection		(3) Applicable	5 station	1 station
base model	1(P), 3(R)	Port location	4(A), 2(B) Port size	solenoid valve	Type of confidential		stations	weight (g)	weight (g)
	C10	Side	C4 (For ø4)		F kit: D-sub connector		1 to 12 stations	580	35
	(For ø10) Option	Side	de C6 (For ø6) C8 (For ø8)	SQ2 <u></u> 40	P kit: Flat ribbon cable	26P	1 to 12 stations	580	35
SS5Q24-					1 Kit. Flat Hoboti Gable	20P	1 to 9 stations	360	33
	Built-in silencer, direct exhaust	Top (2)	L4 (For ø4)	SQ2 <u></u> 41	J kit: Flat ribbon cable PC Wiring System compatible		1 to 8 stations	580	35
	Willect extlausty	тор	L6 (For ø6) L8 (For ø8)		C kit: Connector kit		1 to 12 stations	620	50

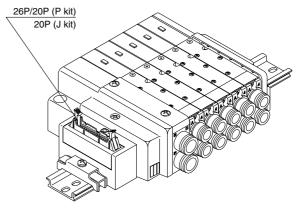
Note 1) One-touch fittings in inch sizes are also available. For details, refer to page 2-3-110.

Note 2) Can be changed to side ported configuration.

Note 3) An optional specification for special wiring is available to increase the maximum number of stations. Refer to page 2-3-108 for details.

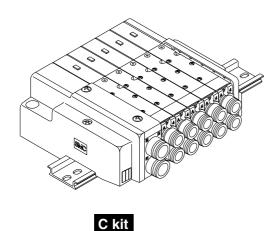
Note 4) Except valves. For valve weight, refer to page 2-3-88.





F kit





SMC

VQ4 VQ5

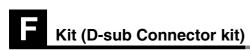
VQC

SQ

VQ0

VQZ

VQD



- Simplification and labor savings for wiring work can be achieved by using a D-sub connector for the electrical connection.
- Using connector for flat ribbon cable (25P) conforming to MIL standard permits the use of connectors put on the market and gives a wide interchangeability.
- Top or side entry for the connector can be changed freely, allowing later changes according to the mounting space.

Manifold specifications

	Po	Maximum			
Series	Port	Port	size	number of stations	
	location	1(P), 3(R)	4(A), 2(B)		
SQ2000	Side, Top	C10	C4, C6, C8	12 stations (16 as an option)	

D-sub Connector (25 pins)

Cable assembly •

AXT100-DS25-015

D-sub connector cable assemblies can be ordered with manifolds.

Cable 0.3 mm² x 25 cores O.D. ø1.4 ≅ø10 Seal (length indication) Molded cover 2-M2.6 x 0.45 SMC Connector DB-25SF-N manufactured by Japan Aviation Electronics Industry, Ltd. 55 Socket side Terminal no. 47.04

D-sub Connector Cable Assembly Terminal No.

Terminal Lead wire Dot

number	color	marking
1	Black	None
2	Brown	None
3	Red	None
4	Orange	None
5	Yellow	None
6	Pink	None
_ 7	Blue	None
8	Purple	White
_ 9	Gray	Black
10	White	Black
11	White	Red
12	Yellow	Red
13	Orange	Red
14	Yellow	Black
15	Pink	Black
16	Blue	White
17	Purple	None
18	Gray	None
19	Orange	Black
20	Red	White
21	Brown	White
22	Pink	Red
23	Gray	Red
24	Black	White

25 White None

D-sub Connector Cable Assembly (Option)

Cable length (L)	Assembly part no.	Note
1.5 m	AXT100-DS25-015	Cable
3 m	AXT100-DS25-030	0.3 mm ² x
5 m	AXT100-DS25-050	25 cores

- * For other commercial connectors, use a 25 pins type with female connector conforming to MIL-C-24308
- * Cannot be used for transfer wiring

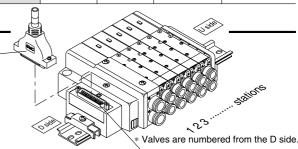
Electric Characteristics

Item	Characteristics
Conductor resistance Ω/km , 20°C	65 or less
Voltage limit VAC, 1 min.	1000
Insulation resistance MΩ/km, 20°C	5 or less

Note) The minimum bending radius for D-sub connector cables is 20 mm.

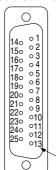
Connector manufacturers' example

- Fujitsu, Ltd.
- Japan Aviation Electronics Industry, Ltd.
- J.S.T. Mfg. Co., Ltd.
- Hirose Electric Co., Ltd.



Electrical wiring specifications

D-sub connector



As the standard electrical wiring specifications, double wiring (connected to SOL. A and SOL. B) is adopted for the internal wiring of each station for 12 stations or less, regardless of valve and option types. Mixed single and double wiring is available as an option.

For details, refer to page 2-3-108.

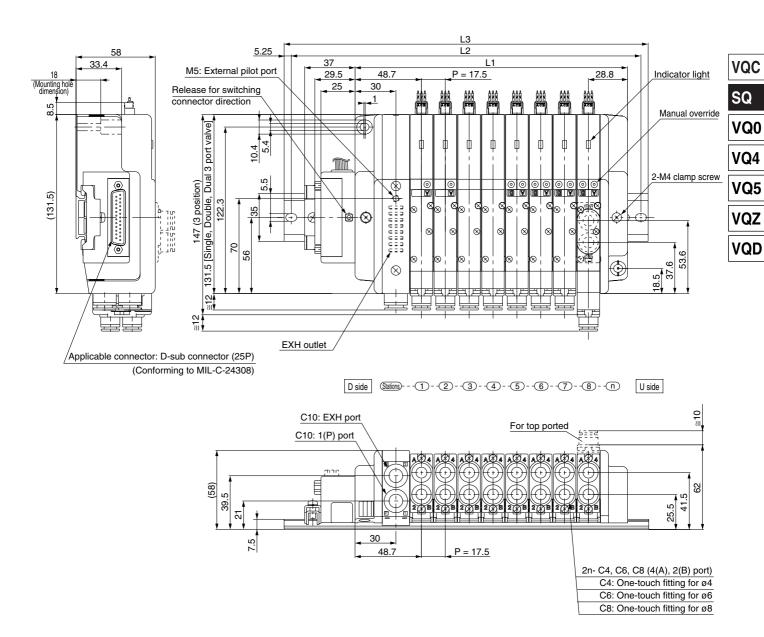
Connector terminal no.

Lead wire colors for D-sub connector assembly AXT100-DS25-030

. 0		inal no.	Polarity	Lead wire color	Dot marking
	OL.A	1 (-) (+) Black	None
(+/ \ /=		14 (-) (+) Yellow	Black
(• \ /	OL.A	2 (-) (+) Brown	None
(~		15 (-) (+) Pink	Black
IT \/	OL.A	3 (-) (+) Red	None
(+/ \/=		16 (-) (+) Blue	White
	OL.A	4 (-) (+) Orange	None
(+/ \ /=	OL.B	17 (-) (+) Purple	None
	OL.A	5 (-) (+) Yellow	None
(+/ \ /=		18 (-) (+) Gray	None
	OL.A_o	6 (-) (+) Pink	None
(+/ \ /=		19 (-) (+) Orange	Black
- · · · \ /	OL.A	7 (-) (+) Blue	None
(20 (-) (+) Red	White
	OL.A_o	8 (-) (+) Purple	White
(+/\/=		21 (-) (+) Brown	White
	OL.A	9 (-) (+) Gray	Black
(+/\ /3'	OL.B	22 (-) (+) Pink	Red
10 stations	OL.A	10 (-) (+) White	Black
(-/_3'	OL.B	23 (-) (+) Gray	Red
		11 (-) (+) White	Red
(+/\)	\cap		-) (+) Black	White
10 stations		12 (-) (+) Yellow	Red
()	OL.B_o	25 (-) (+) White	None
С	<u>ОМ.</u>	13 (+) (-) Orange	Red

Negative common Note) specifications specifications Note) When using the negative common specifications, use valves for negative common.

Positive common



Dimensions Formula: L1 = 17.5n + 60 n: Stations (Maximum 16 state											ations)					
L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	77.5	95	112.5	130	147.5	165	182.5	200	217.5	235	252.5	270	287.5	305	322.5	340
L2	137.5	162.5	175	187.5	212.5	225	250	262.5	275	300	312.5	337.5	350	362.5	387.5	400
L3	148	173	185.5	198	223	235.5	260.5	273	285.5	310.5	323	348	360.5	373	398	410.5



Kit (Flat ribbon cable connector)

- Simplification and labor savings for wiring work can be achieved by using a MIL type for the electrical connection.
- Using connector for flat ribbon cable (26P, 20P) conforming to MIL standard permits the use of connectors put on the market and gives a wide interchangeability.
- Top or side entry for the connector can be changed freely, allowing later changes according to the mounting space.

Manifold Specifications

	Po	orting specific	ations	Maximum	
Series	Port	Port	number of		
	location	1(P), 3(R)	4(A), 2(B)	stations	
SQ2000	Side, Top	C10	C4, C6, C8	12 stations (16 as an option)	

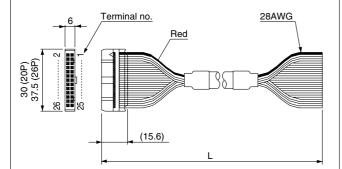
Flat Ribbon Cable (26 pins, 20 pins)

Valves are numbered from the D side.

Cable assembly •

AXT100-FC 20 - 2

Type 26P flat ribbon cable connector assemblies can be ordered with manifolds. Refer to manifold ordering.



Flat Ribbon Cable Connector Assembly (Option)

Cable	Assembl	y part no.
length (L)	26P	20P
1.5 m	AXT100-FC26-1	AXT100-FC20-1
3 m	AXT100-FC26-2	AXT100-FC20-2
5 m	AXT100-FC26-3	AXT100-FC20-3

- \ast For other commercial connectors, use a 26 pins or 20 pins with strain relief conforming to MIL-C-83503.
- Cannot be used for transfer wiring.

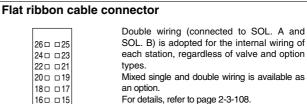
Connector manufacturers' example

- Hirose Electric Co., Ltd.
- Sumitomo 3M Limited
- Fujitsu Limited
- Japan Aviation Electronics Industry, Ltd.
- J.S.T. Mfg. Co., Ltd.
- Oki Electric Cable Co,. Ltd.

Electrical wiring specifications

14 🗆 🗆 13

120 011 10 - 9 8 🗆 🗆 7



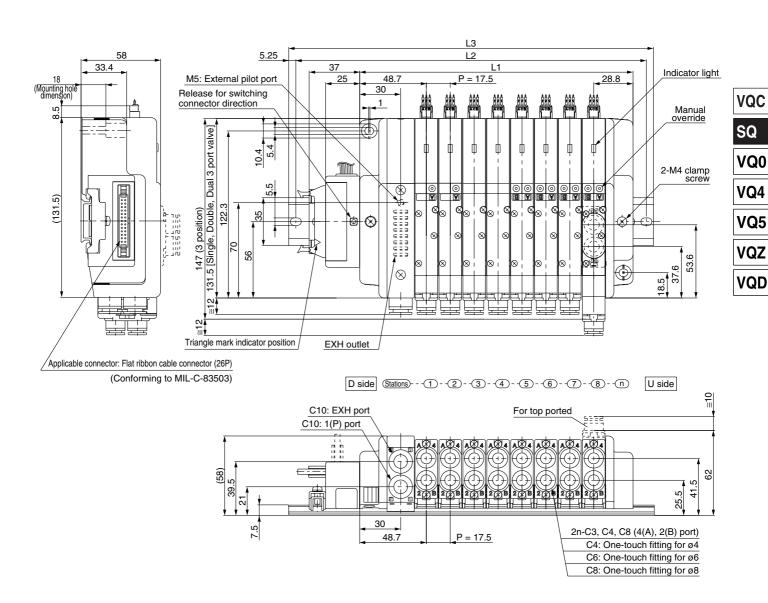
For details, refer to page 2-3-108.

6 🗆 🗆 5 Connector terminal no. 4 🗆 🗆 3 2 0 0 1

Triangle mark indicator position

	Thangle in	lark indicator position
	<26P>	<20P>
	Terminal no. Pol	
1 station	000000000000000000000000000000000000000	(+) 1 station { SOL.B
2 stations	30L.B 4 (-)	(+) 2 stations (+) 2 ol. A 3 (-) (+) SOL.B 4 (-) (+)
3 stations	() () () () () () () ()	(+) 3 stations (SOL.B o 6 (-) (+)
4 stations	8 (-)	(+) 4 stations (SOL.B o 7 (-) (+) (+) (+) (+)
5 stations	0000000 10 (-)	(+) 5 stations SOL.B 9 (-) (+) SOL.B 10 (-) (+)
6 stations	1 \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	(+) 6 stations (+) 6 stations SOL.A o 11 (-) (+) SOL.B o 12 (-) (+)
7 stations	14 (-)	(+) 7 stations (+) 7 stations SOL.A o 13 (-) (+) SOL.B o 14 (-) (+)
8 stations	16 (-)	(+) 8 stations (+) 8 stations (+) 8 stations (+) (+) (+) (+) (+) (+) (+) (+) (+) (+)
9 stations	18 (_)	(+) 9 stations (+) SOL.A 17 (-) (+) SOL.B 18 (-) (+)
10 stations	2000.00 20 (-)	(+) COM. 0 19 (+) (-) COM. 20 (+) (-)
11 stations	30L.B ₀ 22 (_)	(+) Note) Positive Negative
12 stations	OOL.B 24 (-)	(+) common common (+) specifications specifications
	COM. 0 25 (+)	(–)
	COM. 0 25 (+)	(-) Note)
	Positive common	Note) Negative common is specifications
	Note) When using the ne	egative common specifications, use valves for

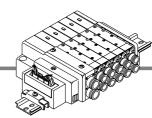
negative common.



Dimensions Formula: L1 = 17.5n + 60 n: Stations (Maximum 16 st											ations)					
L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	77.5	95	112.5	130	147.5	165	182.5	200	217.5	235	252.5	270	287.5	305	322.5	340
L2	137.5	162.5	175	187.5	212.5	225	250	262.5	275	300	312.5	337.5	350	362.5	387.5	400
L3	148	173	185.5	198	223	235.5	260.5	273	285.5	310.5	323	348	360.5	373	398	410.5



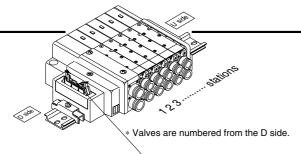
Kit (PC wiring system compatible flat ribbon cable Kit)



- PC Wiring System compatible.
- Using connector for flat ribbon cable (20P) conforming to MIL standard permits the use of connectors put on the market and gives a wide interchangeability.
- Top or side entry for the connector can be changed freely, allowing later changes according to the mounting space.

Manifold specifications

	Poi	ting specifica	ations	Maximum	
Series	Port	Port	number of		
	location	1(P), 3(R)	4(A), 2(B)	stations	
SQ2000	Side, Top	C10	C4, C6, C8	8 stations (16 as an option)	

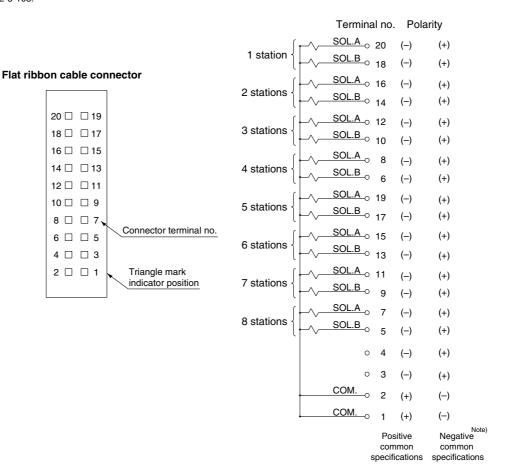


Electrical wiring specifications

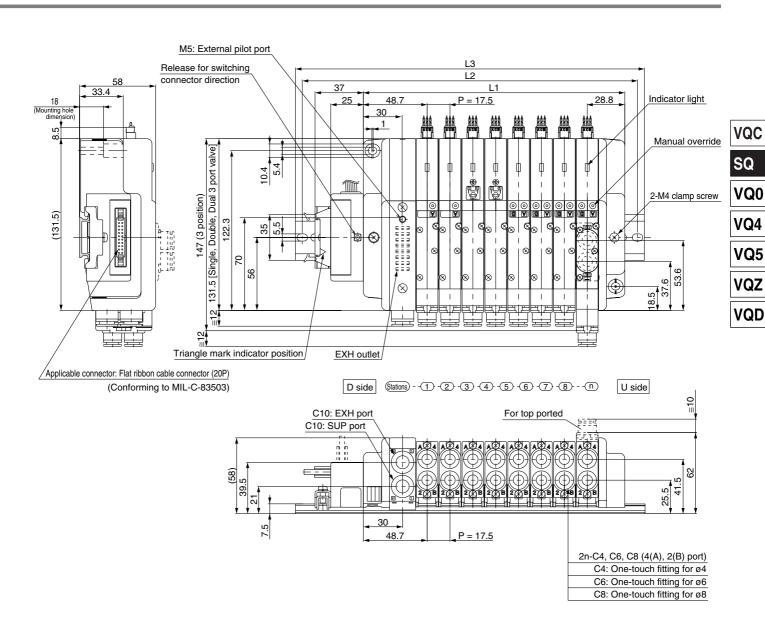
Double wiring (connected to SOL. A and SOL. B) is adopted for the internal wiring of each station, regardless of valve and option types.

Mixed single and double wiring is available as an option.

For details, refer to page 2-3-108.



Note) When using the negative common specifications, use valves for negative common. For details about the PC Wiring System, refer to catalog CAT.ES02-20 separately.

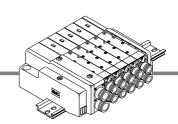


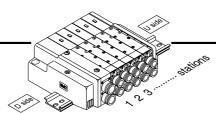
Dimensions Formula: L1 = 17.5n + 60 n: Stations (Maximum 16 statements)											ations)					
L n	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	77.5	95	112.5	130	147.5	165	182.5	200	217.5	235	252.5	270	287.5	305	322.5	340
L2	137.5	162.5	175	187.5	212.5	225	250	262.5	275	300	312.5	337.5	350	362.5	387.5	400
L3	148	173	185.5	198	223	235.5	260.5	273	285.5	310.5	323	348	360.5	373	398	410.5



Standard with lead wires connected to each valve individually. Manifold Specifications

	Po	Maximum				
Series	Port	Port	number of			
	location	1(P), 3(R)	4(A), 2(B)	stations		
SQ2000	Side, Top	C10	C4, C6, C8	16 stations		



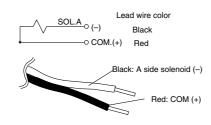


* Valves are numbered from the D side.

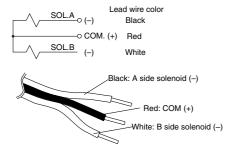
Wiring Specifications: Positive COM Specifications

Since lead wires are connected to the valves as shown below, connect each wire to the power supply.

Single solenoid



Double solenoid



Plug connector lead wire length

The lead wire length of the valves with lead wire is 300 mm. When ordering a lead wire length of 600 mm or longer, list the part numbers for the valve without connector and the connector assembly. Example) For lead wire length of 1000 mm: SQ1140-5LO-C6····3 pcs.

AXT661-14AL-10····3 pcs.

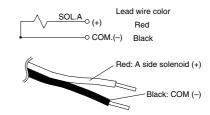
Connector Assembly Part No.

	,					
Lead wire length	Single solenoid	Double solenoid				
Socket only (3 pcs.)	AXT66	1-12AL				
300 mm	AXT661-14AL	AXT661-13AL				
600 mm	AXT661-14AL-6	AXT661-13AL-6				
1000 mm	AXT661-14AL-10	AXT661-13AL-10				
2000 mm	AXT661-14AL-20	AXT661-13AL-20				
3000 mm	AXT661-14AL-30	AXT661-13AL-30				

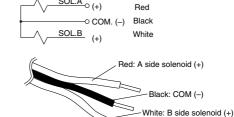
Wiring Specifications: Negative COM Specifications (Option)

Since lead wires are connected to the valves as shown below, connect each wire to the power supply.

Single solenoid



Double solenoid



Lead wire color

Plug connector lead wire length

The lead wire length of the valves with lead wire is 300 mm. When ordering a lead wire length of 600 mm or longer, list the part numbers for the valve without connector and the connector assembly.

Example) For lead wire length of 1000 mm: SQ1140-5LO-C6...3 pcs.

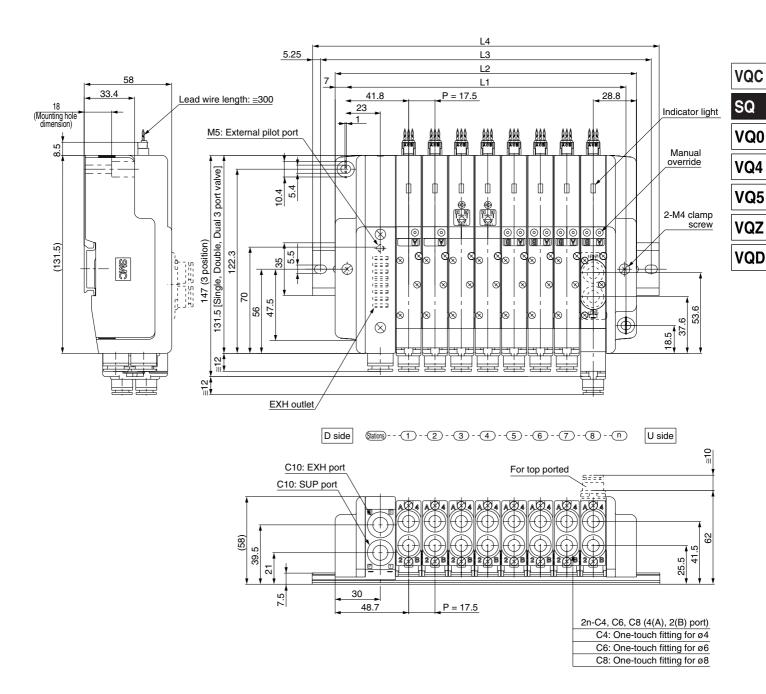
AXT661-14ANL-10---3 pcs.

Connector Assembly Part no.

Commodici Accoming Fair no.											
Lead wire length	Single solenoid	Double solenoid									
Socket only (3 pcs.)	AXT66	1-12AL									
300 mm	AXT661-14ANL	AXT661-13ANL									
600 mm	AXT661-14ANL-6	AXT661-13ANL-6									
1000 mm	AXT661-14ANL-10	AXT661-13ANL-10									
2000 mm	AXT661-14ANL-20	AXT661-13ANL-20									
3000 mm	AXT661-14ANL-30	AXT661-13ANL-30									



Note) When using the negative common specifications, use valves for negative common.



Dimens	mensions Formula: L1 = 17.5n + 46, L2 = 17.5n + 60 n: Stations (Maximum 16 s											n 16 st	ations)			
L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	63.5	81	98.5	116	133.5	151	168.5	186	203.5	221	238.5	256	273.5	291	308.5	326
L2	77.5	95	112.5	130	147.5	165	182.5	200	217.5	235	252.5	270	287.5	305	322.5	340
L3	100	125	137.5	150	175	187.5	212.5	225	237.5	262.5	275	300	312.5	325	350	362.5
L4	110.5	135.5	148	160.5	185.5	198	223	235.5	248	273	285.5	310.5	323	335.5	360.5	373



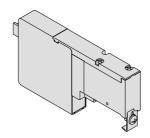
Series **SQ1000/2000**

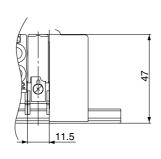
Manifold Option Parts for SQ1000

Blanking plate

SSQ1000-10A-4

It is used by attaching on the manifold block for being prepared for removing a valve for maintenance reasons or planning to mount a spare valve, etc.







TTT

SUP/EXH block

SSQ1000-PR-4-C8-□

Nil Standard
R External pilot specifications
S Built-in silencer



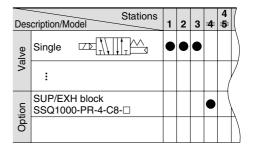
Note) When specifying both options, indicate "-RS".

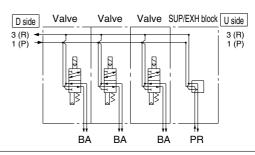
 Specify the spacer mounting position on the manifold specification sheet.

For standard type manifolds, the SUP/EXH block is mounted on the D side.

It is added to the manifold to increase SUP/EXH capacity.

- * The number of SUP/EXH blocks that can be added is limited to two sets, one between manifold stations and another on the U side of the manifold, due to the length of the lead wire.
- * SUP/EXH blocks are not included in the number of manifold stations.





SSQ1000-P-4- C6 Port location

C6 Side ported
L6 Top ported

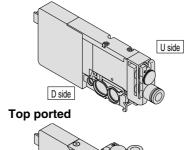
This is used as a supply port for different pressures when using different pressures in the same manifold (for one station). Both sides of the station which is used with supply pressure from the individual SUP spacer are shut off. (Refer to application example.)

 Specify the spacer mounting position and SUP passage shut off positions on the manifold specification sheet. Two shut off positions are required per unit.

(Two pieces of SUP block plate that shut off the supply pressure are included with the individual SUP spacer, therefore, it is not necessary to order them separately.)

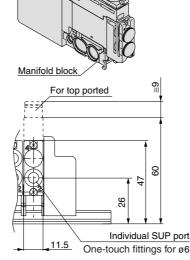
- Electrical wiring is also connected to the manifold station with the individual EXH spacer.
- * By changing the fitting shown in the drawing and the block plates, the spacer's specification can be changed later (from the individual SUP spacer to the individual EXH spacer).
- * The number of spacers is not limited when ordered with the manifold. However, when adding individual for F, P, and J kits, it is limited to two units, one between manifold stations and another on the U side, due to the length of the lead wire.
- * Model no with manifold block: SSQ1000-P-4- $_{
 m L6}^{
 m C6}$ - $_{
 m L6}^{
 m M}$

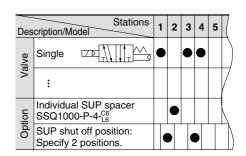
Side ported



D side

U side





SUP block plate (Ordering not required) (Ordering not required)

D side Valve spacer Valve Valve Uside 3 (R) 1 (P)

BA P BA BA BA



Individual EXH spacer

SSQ1000-R-4- C6

◆Port location

C6 Side ported L6 Top ported

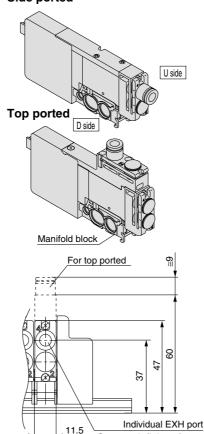
This is used to exhaust an individual valve when the exhaust from a valve interferes with other stations in the circuit (used for one station). Both sides of the station which is to be individually exhausted are shut off. (Refer to application example.)

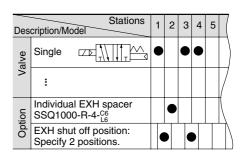
* Specify the spacer mounting position and EXH passage shut off positions on the manifold specification sheet. Two shut off positions are required per unit.

(Two pieces of EXH block plate that shut off the exhaust are included with the individual EXH spacer, therefore, it is not necessary to order them separately.)

- * Electrical wiring is also connected to the manifold station with the individual EXH spacer.
- * By changing the fitting shown in the drawing and the block plates, the spacer's specification can be changed later (from the individual EXH spacer to the individual SUP spacer).
- * The number of spacers is not limited when ordered with the manifold. However, when adding individual for F, P, and J kits, it is limited to two units, one between manifold stations and another on the U side, due to the length of the lead wire.
- * Model no. with manifold block: SSQ1000-R-4-^{C6}-M

Side ported





EXH block plate EXH block plate (Ordering not required) (Ordering not required) Individual EXF D side Valve spacer Valve Valve U side 3 (R) 1 (P) ВА R ВА ВА

VQC

SQ

VQ0 VQ4

....

VQ5

VQZ

VQD

Individual SUP/EXH spacer

SSQ1000-PR1-4- C6

Port location

C6 Side ported
L6 Top ported

This has both functions of the individual SUP and EXH spacers above.

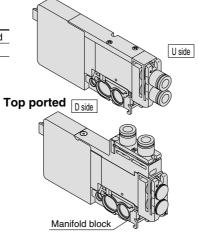
(Refer to application example.)

* Specify the spacer mounting position and SUP and EXH passage shut off positions on the manifold specification sheet. Two shut off positions each for SUP and EXH are required per unit.

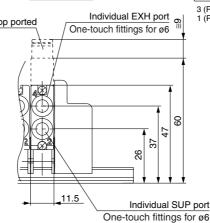
(Two pieces each of block plate that shut off the SUP and EXH passages are included with the individual SUP/EXH spacer.)

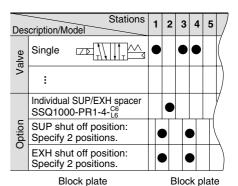
- * Electrical wiring is also connected to the manifold station with the individual EXH spacer.
- * By changing the fitting shown in the drawing and the block plates, the spacer's specification For top ported can be changed later.
- * The number of spacers is not limited when ordered with the manifold. However, when adding individual for F, P, and J kits, it is limited to two units, one between manifold stations and another on the U side, due to the length of the lead wire.
- * Model no. with manifold block: SSQ1000-PR1-4- $^{C6}_{1.6}$ - \underline{M}

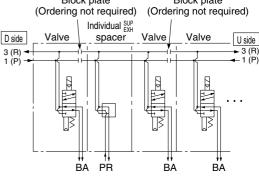
Side ported



One-touch fittings for ø6









Series **SQ1000/2000**

Manifold Option Parts for SQ1000

SUP block plate

SSQ1000-B-P

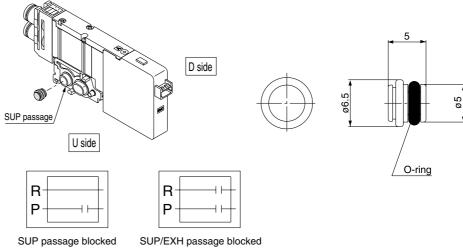
When supplying two different pressures, high and low, to one manifold, this is used between stations with different pressures. Also, it is used with an individual SUP spacer to shut off the air supply.

* Specify the station position on the manifold specification sheet.

<Shut off label>

When a SUP passage is shut off with a SUP block plate, a label is attached for external confirmation of the shut off position (one label each).

* Shut off labels are applied when SUP block plates are ordered with manifolds.



EXH block plate

SSQ1000-B-R

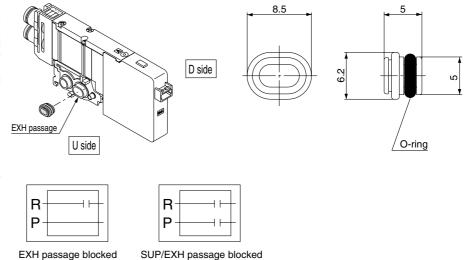
When the exhaust from a valve interferes with other stations in the circuit, this is used between stations to separate exhausts. Also, it is used with an individual EXH spacer to shut off the exhaust of individual valves.

* Specify the station position on the manifold specification sheet.

<Shut off label>

When an EXH passage is shut off with an EXH block plate, a label is attached for external confirmation of the shut off position (one label each).

* Shut off labels are applied when EXH block plates are ordered with manifolds.

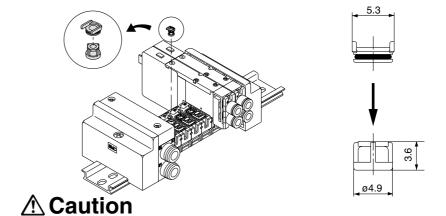


Back pressure check valve [-B]

SSQ1000-BP

This prevents cylinder malfunction caused by the exhaust from other valves.It is inserted into the R (EXH) port of the valve that is affected. It is especially effective when using single acting cylinders or exhaust center type solenoid valves.

- * When installing back pressure check valves only on the stations required, enter the part number and specify the station positions on a manifold specification sheet.
- * When installing back pressure check valves on all of the stations, indicate "-B" at the end of the manifold part number.



- Although the back pressure check valve is an assembly part with a check valve mechanism, a small amount of air leakage is allowed. Therefore, take care not to restrict the exhaust air from the exhaust port.
- The effective area of valves is about 20% less when the back pressure check valve is installed.
- 3. Since 4 port specification valves (5 (R1) and 3 (R2) are common) are used, back pressure cannot be prevented with dual 3 port valves.

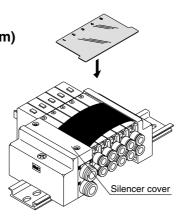


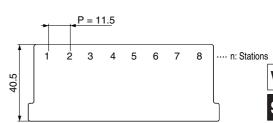
Name plate [-N]

SSQ1000-N3-Stations (1 to maximum)

This is a clear resin plate for applying solenoid valve function description labels, etc. To install, bend the plate slightly as shown and insert into the slots on the end plate side. Also, the plate is difficult to bend for manifolds with only a few stations, therefore, remove the silencer cover to install it.

* When ordering with manifolds, add "-N" at the end of the manifold number.





VQC

SQ

VQ0

VQ4

VQ5

Blanking plug (For One-touch fitting)

23 .04 .06 .08

This is inserted into cylinder ports and SUP and EXH ports that are not used.

Purchasing order is available in units of 10 pieces.

A A

Dimensions

Applicable fittings size (ød)	Model	Α	L	D
3.2	KQ2P-23	16	31.5	3.2
4	KQ2P-04	16	32	6
6	KQ2P-06	18	35	8
8	KQ2P-08	20.5	39	10

VQZ

VQD

Port plug

VVQZ100-CP

This is used to close the cylinder ports when changing a 5 port valve to a 3 port valve.

* Add "A" or "B" at the end of the valve part number when ordering with valves.

Example) SQ1141-5L-C6-A (N.O. specifications)

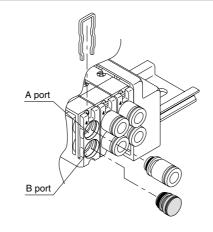
4 (A) port plug

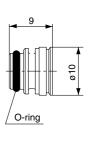
Example) SQ1141-5L-C6-B (N.C. specifications)

2 (B) port plug

Example) SQ1141-5L-C6-B-M

(B port plug with manifold block)





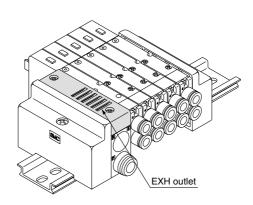
Direct EXH outlet, built-in silencer [-S]

The EXH outlet is placed on the top side of the manifold end plate. The built-in silencer provides highly effective noise reduction. (Noise reduction of 30 dB)



Note) Note that when excessive drainage occurs in the air supply, the drainage will be released along with the exhaust.

- * Add "-S" at the end of the manifold part number when ordering with manifolds.
- * For precautions on handling and how to replace elements, refer to page 2-3-5.





Series **SQ1000/2000**

Manifold Option Parts for SQ1000

External pilot specifications [-R]

This can be used when the air pressure is 0.1 to 0.2 MPa lower than the minimum operating pressure of the solenoid valves or used for vacuum specifications.

Add "R" to the part numbers of manifolds and valves to indicate the external pilot specification.

An M5 port will be installed on the top side of the manifold's SUP/EXH block.

How to order valves (Example)

SQ1140 R -5L-C6

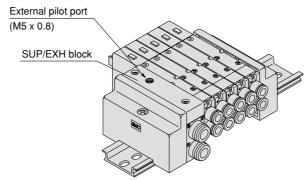
External pilot specifications

How to order manifold (Example)

* Indicate "R" for an option.

SS5Q14-08FD1-DR

External pilot specifications



Note 1) Not applicable for dual 3 port valves.

Note 2) Indicate "RY" for low wattage types.

Note 3) Valves with the external pilot specifications have a pilot EXH with individual exhaust specifications and EXH can be pressurized. However, the pressure supplied from EXH should be 0.4 MPa or lower.

Dual flow fitting

SSQ1000-52A-C8

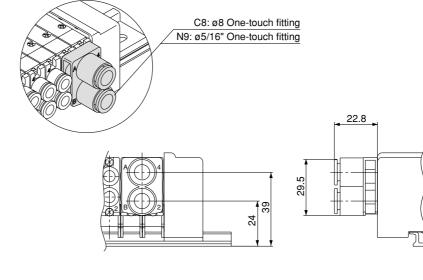
Port size

C8	ø8	
N9	ø5/16"	

To drive a large bore cylinder, two valve stations are operated simultaneously to double the air flow. This fitting is used on the cylinder ports in this situation. Available sizes are Ø8 and Ø5/16" One-touch fitting.

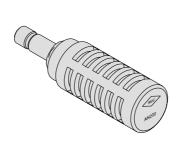
* When ordering with valves, specify the valve part number without One-touch fitting and list the dual flow fitting part number.

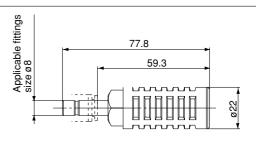
Example) Valve part number (without One-touch fitting part number)



Silencer (For EXH port)

This is inserted into the centralized type EXH port (One-touch fitting).





Specifications

Series	Model	Effective area (mm²) (Cv factor)	Noise reduction (dB)
SQ1000	AN200-KM8	20 (1.1)	30



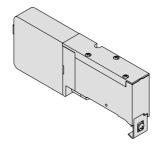


Manifold Option Parts for SQ2000

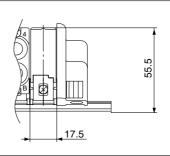
Blanking plate

SSQ2000-10A-4

It is used by attaching on the manifold block for being prepared for removing a valve for maintenance reasons or planning to mount a spare valve, etc.



U side



VQC

SQ

VQ₀

VQ4

VQ5

VQZ

VQD

JIS Symbol

SUP/EXH block

SSQ2000-PR-3-C10-

Nil Standard
 R External pilot specifications
 Built-in silencer



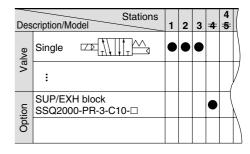
Note) When specifying both options, indicate "RS".

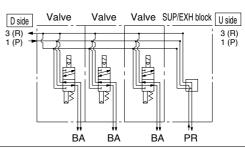
* Specify the spacer mounting position on the manifold

For standard type manifolds, the SUP/EXH block is mounted on the D side.

It is added to the manifold to increase SUP/EXH capacity.

- * The number of SUP/EXH blocks that can be added is limited to two sets, one between manifold stations and another on the U side of manifold, due to the length of the lead wire.
- SUP/EXH blocks are not included in the number of manifold stations.





Individual SUP spacer

SSQ2000-P-4-C8

→Port location

C8	Side ported
L8	Top ported

This is used as a supply port for different pressures when using different pressures in the same manifold (for one station).

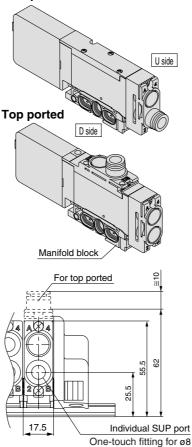
Both sides of the station which is used with supply pressure from the individual SUP spacer are shut off. (Refer to application example.)

* Specify the spacer mounting position and SUP passage shut off positions on the manifold specification sheet. Two shut off positions are required per unit.

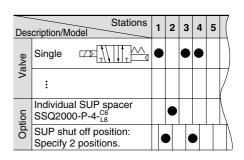
(Two pieces of SUP block plate that shut off the supply pressure are included with the individual SUP spacer, therefore, it is not necessary to order them separately.)

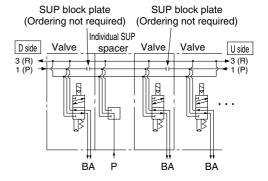
- * Electrical wiring is also connected to the manifold station with the individual EXH spacer.
- * By changing the fitting shown in the drawing and the block plates, the spacer's specification can be changed later (from the individual SUP spacer to the individual EXH spacer).
- * The number of spacers is not limited when ordered with the manifold. However, when adding individual for F, P, and J kits, it is limited to two units, one between manifold stations and another on the U side, due to the length of the lead wire.
- * Model no. with manifold block: SSQ2000-P-4- C8 -M

Side ported



D side







Series **SQ1000/2000**

Manifold Option Parts for SQ2000

Individual EXH spacer

SSQ2000-R-4-C8

→Port location

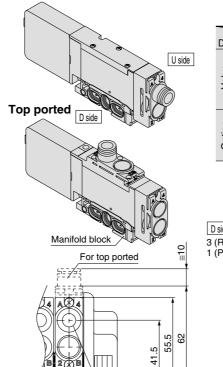
C8 Side ported
L8 Top ported

This is used to exhaust an individual valve when the exhaust from a valve interferes with other stations in the circuit (used for one station). Both sides of the station which is to be individually exhausted are shut off. (Refer to application example.)

* Specify the spacer mounting position and EXH passage shut off positionson the manifold specification sheet. Two shut off positions are required per unit.

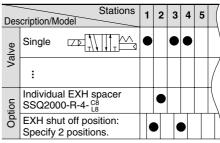
(Four pieces of EXH block plate that shut off the exhaust are included the exhaust are included with the individual EXH spacer, therefore, it is not necessary to order them separately.)

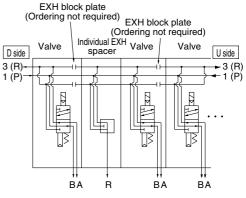
- * Electrical wiring is also connected to the manifold station with the individual EXH spacer.
- By changing the fitting shown in the drawing and the block plates, the spacer's specification can be changed later (from the individual EXH spacer to the individual SUP spacer)
- * The number of spacers is not limited when ordered with the manifold. However, when adding individual for F, P, and J kits, it is limited to two units, one between manifold stations and another on the U side, due to the length of the lead wire.
- * Model no. with manifold block: SSQ2000-R-4-C8 -M



Individual EXH port

One-touch fitting fo ø8





Individual SUP/EXH spacer SSQ2000-PR1-4-C8

→Port location

C8 Side ported
L8 Top ported

This has both functions of the individual SUP and EXH spacers above. (Refer to application example.)

* Specify the spacer mounting position and SUP and EXH passage shut off positions on the manifold specification sheet. Two shut off positions each for SUP and EXH are required per unit.

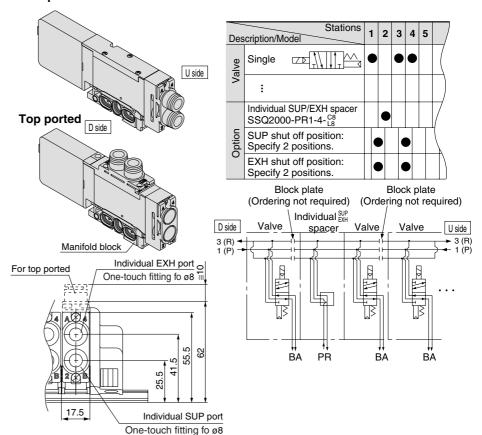
[Block plates that shut off the SUP and EXH passages are included with the individual SUP/EXH spacer (2 pcs. of SUP block plate and 4 pcs. of EXH block plate).]

- * Electrical wiring is also connected to the manifold station with the individual EXH spacer.
- * By changing the fitting shown in the drawing and the block plates, the spacer's specification can be changed later.
- * The number of spacers is not limited when ordered with the manifold. However, when adding individual for F, P, and J kits, it is limited to two units, one between manifold stations and another on the U side, due to the length of the lead wire.
- * Model no. with manifold block: SSQ2000-PR1-4-C8-M

Side ported

17.5

Side ported





SUP block plate

SSQ1000-B-R

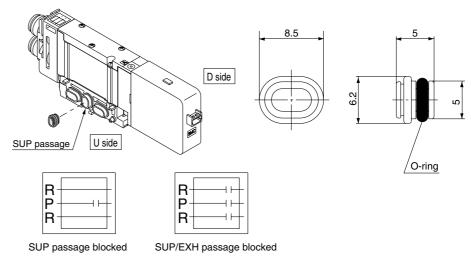
When supplying two different pressures, high and low, to one manifold, this is used between stations with different pressures. Also, it is used with an individual SUP spacer to shut off the air supply.

* Specify the station position on the manifold specification sheet.

<Shut off label>

When a SUP passage is shut off with a SUP block plate, a label is attached for external confirmation of the shut off position (one label each).

* Shut off labels are applied when SUP block plates are ordered with manifolds.



VQC

SQ

VQ0

VQ4

VQ5

VQZ

VQZ

VQD

EXH block plate

SSQ2000-B-R

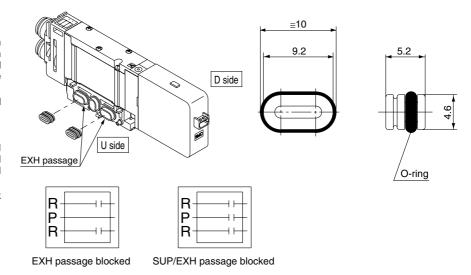
When the exhaust from a valve interferes with other stations in the circuit, this is used between stations to separate exhausts. Also, it is used with an individual EXH spacer to shut off the exhaust of individual valves.

* Specify the station position on the manifold specification sheet.

<Shut off label>

When an EXH passage is shut off with an EXH block plate, a label is attached for external confirmation of the shut off position (one label each).

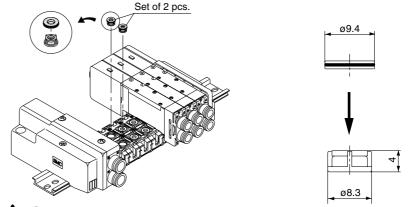
* Shut off labels are applied when EXH block plates are ordered with manifolds.



Back pressure check valve [-B] SSQ2000-BP

This prevents cylinder malfunction caused by the exhaust from other valves. It is inserted into the R (EXH) port of the valve that is affected. It is especially effective when using single acting cylinders or exhaust center type solenoid valves.

- * When installing back pressure check valves only on the stations required, enter the part number and specify the station positions on a manifold specification sheet.
- * When installing back pressure check valves on all of the stations, indicate "-B" at the end of the manifold part number.



⚠ Caution

- Although the back pressure check valve is an assembly part with a check valve mechanism, a small amount of air leakage is allowed. Therefore, take care not to restrict the exhaust air from the exhaust port.
- The effective area of valves is about 20% less when the back pressure check valve is installed.



Series **SQ1000/2000**

Manifold Option Parts for SQ2000

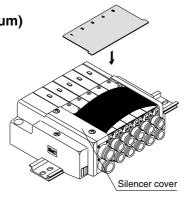
Name plate [-N]

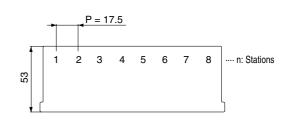
SSQ2000-N3- Stations (1 to maximum)

This is a clear resin plate for applying solenoid valve function description labels, etc.

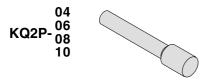
To install, bend the plate slightly as shown and insert into the slots on the end plate side. Also, the plate is difficult to bend for manifolds with only a few stations, therefore, remove the silencer cover to install it.

* When ordering with manifolds, add "-N" at the end of the manifold number.





Blanking plug (For One-touch fitting)



This is inserted into cylinder ports and SUP and EXH ports that are not used.

Purchasing order is available in units of 10 pieces.



Dimensions

able fittings e (ød)	Model	Α	L	D
4	KQ2P-04	16	32	6
6	KQ2P-06	18	35	8
8	KQ2P-08	20.5	39	10
10	KQ2P-10	22	43	12

Port plug

VVQZ2000-CP

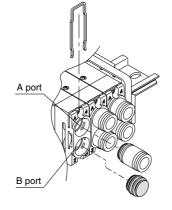
This is used to close the cylinder ports when changing a 5 port valve to a 3 port valve.

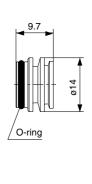
* Add "A" or "B" at the end of the valve part number when ordering with valves.

Example) SQ2141-5L-C8-A (N.O. specifications)

2(B) port plug

Example) SQ2141-5L-C8-B-M (B port plug with manifold block)





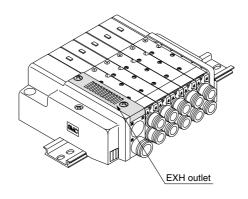
Direct EXH outlet, built-in silencer [-S]

The EXH outlet is placed on the top side of the manifold end plate. The built-in silencer provides highly effective noise reduction. (Noise reduction of 30 dB)



Note) Note that when excessive drainage occurs in the air supply, the drainage will be released along with the exhaust.

- * Add "S" at the end of the manifold part number when ordering with manifolds.
- * For precautions on handling and how to replace elements, refer to page 2-3-5.



External pilot specifications [-R]

This can be used when the air pressure is 0.1 to 0.2 MPa lower than the minimum operating pressure of the solenoid valves or used for vacuum specifications.

Add "R" to the part numbers of manifolds and valves to indicate the external pilot specifications.

An M5 port will be installed on the top side of the manifold's SUP/EXH block.

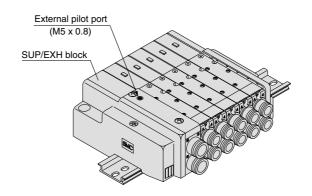
◆ How to order valves (Example) SQ2140 R -5L-C6

External pilot specifications

● How to order manifold (Example)

* Indicate "R" for an option. SS5Q24-08FD1-DR

External pilot specifications



Not Not

Note 1) Not applicable for dual 3 port valves.

Note 2) Indicate "RY" for low wattage types.

Note 3) Valves with the external pilot specifications have a pilot EXH with individual exhaust specifications and EXH can be pressurized. However, the pressure supplied from EXH should be 0.4 MPa or lower.

VQC

SQ

VQ0

VQ4

VQ5

VQZ

VQD

Dual flow fitting

SSQ2000-52A-C10

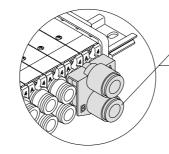
Port size
C10 Ø10
N11 Ø3/8"

To drive a large bore cylinder, two valve stations are are operated simultaneously to double the air flow. This fitting is used on the cylinder ports in this situation. Available sizes are $\emptyset 10$ and $\emptyset 3/8$ " One-touch fittings.

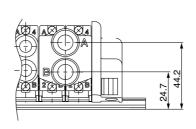
* When ordering with valves, specify the valve part number without One-touch fitting and list without One-touch fitting and list the dual flow fitting part number.

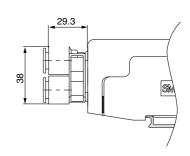
Example) Valve part number (without One-touch fitting)

SQ2141-5L-			
*SSQ2000-	52A-	C10	1 set



C10: Ø10 One-touch fitting N11: Ø3/8" One-touch fitting

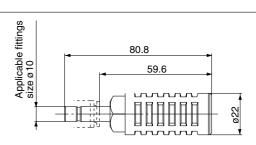




Silencer (For EXH port)

This is inserted into the centralized type EXH port (One-touch fitting).





Specifications

Series	Model	Effective area (mm²) (Cv factor)	Noise reduction (dB)	
SQ2000	AN200-KM10	26 (1.4)	30	



Series SQ1000/2000

Manifold Option Parts for SQ1000/SQ2000

Special Wiring Specifications

In the internal wiring of F kit, P kit, and J kit, double wiring (connected to SOL. A and SOL. B) is adopted for each station regardless of the valve and option types. Mixed single and double wiring is available as an option.

1. How to order

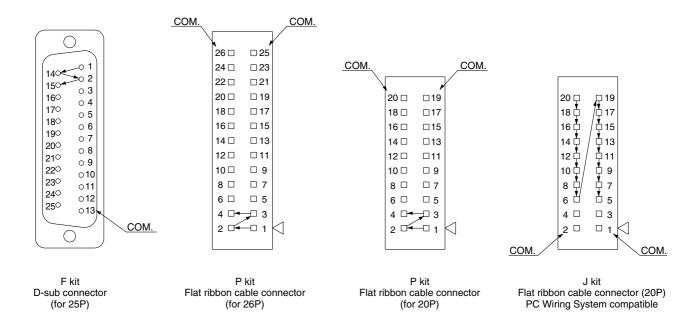
Indicate option symbol "-K" in the manifold part number and be sure to specify station positions for single or double wiring on the manifold specification sheet.

Example) **SS5Q14-09 FD0 - DKS**

Others, option symbols: to be indicated alphabetically.

2. Wiring specifications

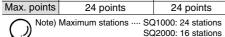
Connector terminal numbers are connected from solenoid station 1 on the A side in the order indicated by the arrows without skipping any terminal numbers.



3. Maximum stations

The maximum number of manifold stations is determined by the number of solenoids. Count one point for a single solenoid type and two points for a double solenoid type. Determine the number of stations so that the total number of solenoids is no more than the maximum points in the table below.

Kit	F kit (D-sub connector)	P kit (Flat ribbon cable connector)		J kit Flat ribbon cable PC Wiring System compatible
Туре	FD□ 25P	PD□ 26P	PDC 20P	JD0 20P
Max. points	24 points	24 points	18 points	16 points



Special DIN Rail Length (DIN rail mounting (-D) only)

The standard DIN rail provided is approximately 30 mm longer than the overall length of the manifold with a specified number of stations. The following options are also available.

DIN rail length longer than the standard type (for stations to be added later, etc.)

In the manifold part number, specify "-D" for the manifold mounting symbol and add the number of required stations after the symbol.

Example) SS5Q14- 08FD0 - D09BNK

8 station manifold

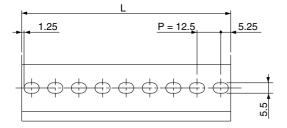
Option symbols (alphabetically)

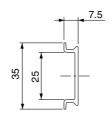
DIN rail for 9 stations

Ordering DIN rail only

DIN rail part number

AXT100- DR - n Note) For "n", enter a number from the "No." line in the table below. For L dimension, refer to the dimensions of each kit.



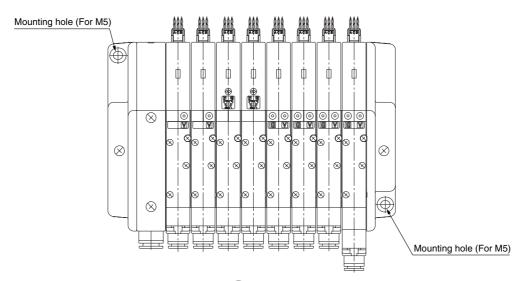


L Dimension L = 12.5 x n + 10.5

No.	1	2	3	4	5	6	7	8	9	10
L dimension	23	35.5	48	60.5	73	85.5	98	110.5	123	135.5
No.	11	12	13	14	15	16	17	18	19	20
L dimension	148	160.5	173	185.5	198	210.5	223	235.5	248	260.5
No.	21	22	23	24	25	26	27	28	29	30
L dimension	273	285.5	298	310.5	323	335.5	348	360.5	373	385.5
No.	31	32	33	34	35	36	37	38	39	40
L dimension	398	410.5	423	435.5	448	460.5	473	485.5	498	510.5

Direct Mounting Style (-E) (SQ2000 C kit only)

Manifold is mounted by using mounting holes of both sides of the manifold. DIN rail is not sticking out of the edge of end plate.



VQC SQ

VQ0

VQ4

VQ5

VQZ

Manifold Option for SQ1000/SQ2000

Negative Common Specifications

The following valve part numbers are for negative COM specifications. Manifold part numbers are the same as standard.

How to order negative COM valves (Example)

SQ1140 N -5L-C6

Negative common specifications

Inch-size One-touch Fittings

For One-touch fittings in inch sizes, use the following part numbers. Also, the color of the release button is orange.

How to order valves (Example)

SQ1140-5L- N7

Port location

Cylinder port

Nil	Side ported
L	Top ported

Symbol		N1	N3	N7	N9
Applicable tubing O.D. (Inch)		ø1/8"	ø5/32"	ø1/4"	ø5/16"
4/A) O(D)t	SQ1000	•	•	•	_
4(A), 2(B) port	SQ2000	_	•	•	•

How to order manifold (Example)

Add "00T" at the end of the part number.

SS5Q14- 08 FD0-DN - 00T

1 (P), 3 (R) port in inch size SQ1000: Ø5/16" (N9) SQ2000: Ø3/8" (N11)

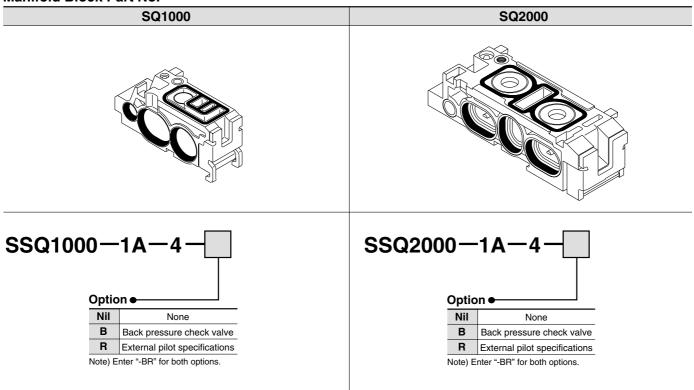
How to Add Manifold Stations for SQ1000/SQ2000

1. How to Add Manifold Stations

What to order

• Valves with manifold block (refer to pages 2-3-71 and 2-3-85) or the manifold blocks shown below. For F kit, P kit, and J kit, also order the lead wire assemblies in the next section.

Manifold Block Part No.



VQC

SQ

VQ0

VQ4

VQ5

VQZ

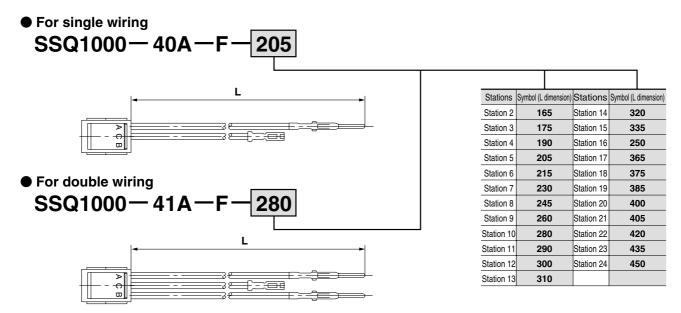
How to Add Manifold Stations for SQ1000/SQ2000

For F kit, P kit, J kit

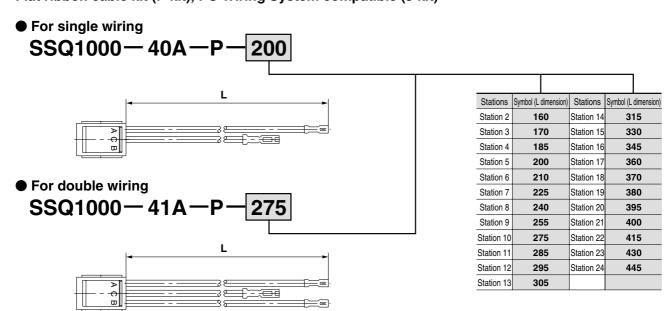
What to order: Lead wire assembly

SQ1000

D-sub connector kit (F kit)

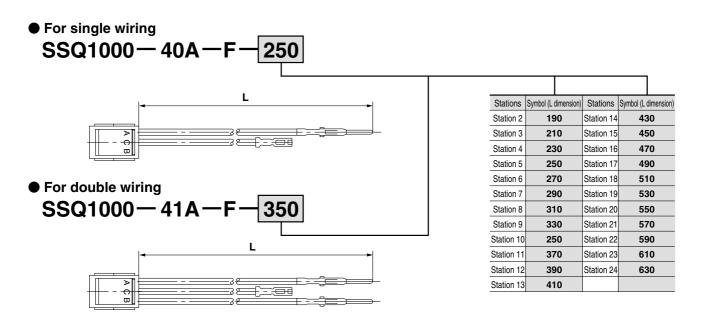


Flat ribbon cable kit (P kit), PC Wiring System compatible (J kit)

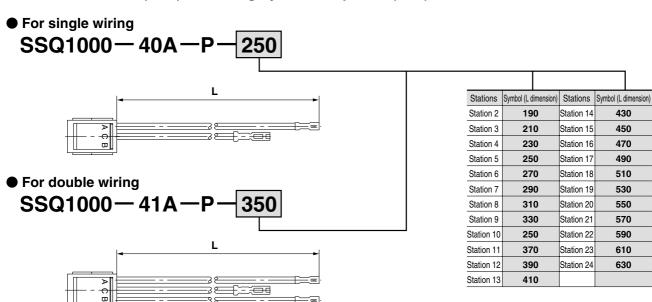


SQ2000

D-sub connector kit (F kit)



Flat ribbon cable kit (P kit), PC Wiring System compatible (J kit)



VQC

SQ

VQ0

VQ4

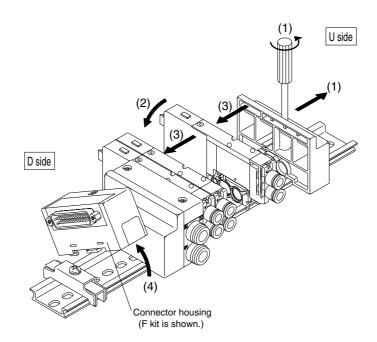
VQ5

VQZ

How to Add Manifold Stations for SQ1000/SQ2000

Steps for adding stations

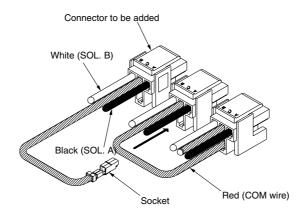
- (1) Loosen the clamp screw on the U side end plate and open the manifold.
- (2) Mount the manifold block or valve with manifold block to be added.
- (3) Press on the end plate to eliminate any space between the manifold blocks and tighten the clamp screw. | (Proper tightening torque: 0.8 to 1.0 N·m)
- (4) In the case of F kit, P kit or J kit, remove the connector housing from the DIN rail and connect the wiring.



2. Connection Method

(1) Connecting common wire

Insert the red lead wire (common wire) of the connector to be added into the adjacent connector as shown in the drawing below. After inserting,



VQC

SQ

VQ0

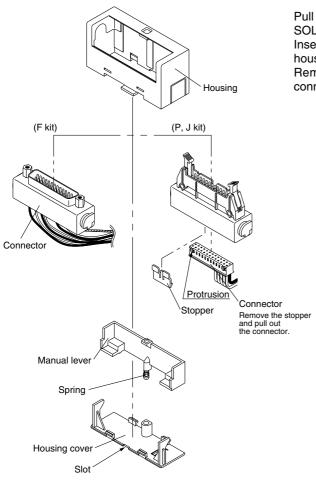
VQ4

VQ5

VQZ

VQD

(2) Pulling out connector



Pull out the connector to connect the lead wires for SOL. A and SOL. B.

Insert a flat head screwdriver into the slot of the housing cover and remove it.

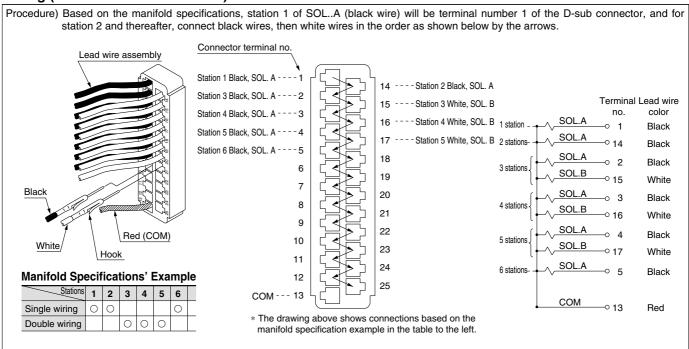
Remove the manual lever and pull out the connector.

F, P, J kit

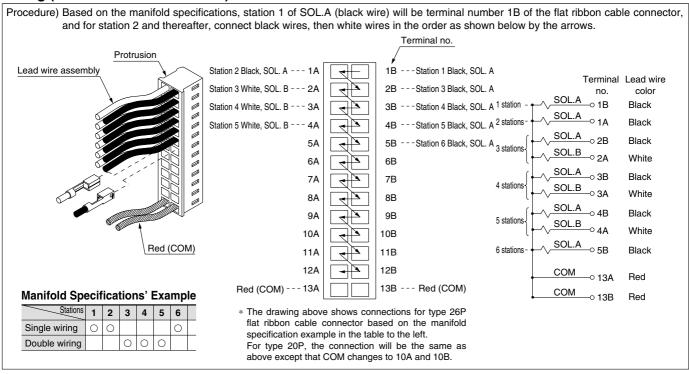
How to Add Manifold Stations for SQ1000/SQ2000

- (3) Connector connection/Connect the black and white lead wire pins to the positions shown below in accordance with each kit.
- - 2. Do not pull the lead wire forcefully when connecting. Also, take care that lead wires do not get caught between manifolds or when remounting the housing.

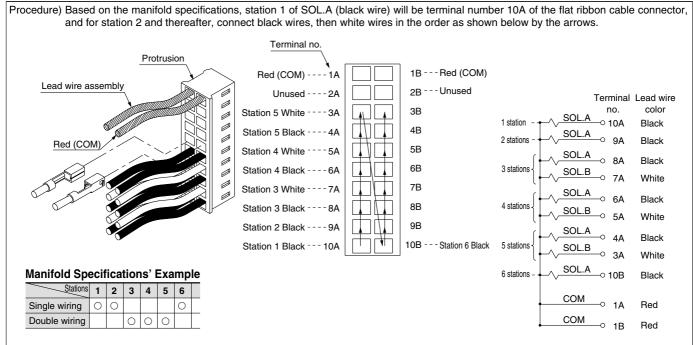
Wiring (F kit: D-sub connector kit)



Wiring (P kit: Flat ribbon cable kit)



Wiring (J kit: Flat ribbon cable, PC Wiring System compatible)



VQC

SQ

VQ0

VQ4

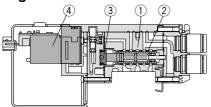
VQ5

VQZ

Construction: Series SQ1000 Plug Lead Type Main Parts and Pilot Valve Assembly

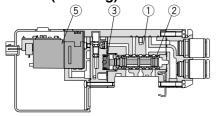
Metal seal type

Single: SQ1140



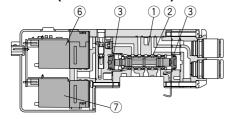


Double (Latching): SQ1240



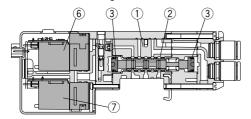


Double (Double solenoid): SQ1240D





3 position: $SQ1\frac{3}{5}$ 40



SQ1340	SQ1440	SQ1540
(A)(B) 42	(A)(B) 4.2	(A) (B) 4 2
		↑ ↑ ↑ ↑ ↑ ↑ ↑ ↑ ↑ ↑ ↑ ↑ ↑ ↑ ↑ ↑ ↑ ↑ ↑
5 1 3 (R1) (P)(R2)	5 1 3 (R1) (P)(R2)	(R1) (P)(R2)

Component Parts

No.	Description	Material
1	Body	Zinc die-casted
2	Spool/Sleeve	Stainless steel (Metal seal)
2	Spool	Aluminum (Rubber seal)
3	Piston	Resin

Pilot Valve Assembly Note)

No.	Model	SQ1□4□	
4	For single	VQ110 ^(K) _(Y) - ⁵ ₆ (N)J1(B)	
(5)	For double (Latching)	VQ110L- ⁵ ₆ J2 Negative COM: VQ110N- ⁵ ₆ J2	
(6)	For double (Double solenoid) on A side	VQ110 ^(K) _(Y) -5/6 (N)J3(B)	
	For 3P, Dual 3 port on A side		
(7)	For double (Double solenoid) on B side	VQ111(K)-5 (N)J4	
<i>(</i>)	For 3P, Dual 3 port on B side	VQ111 _(Y) =6 (IV)34	

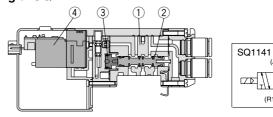


Note) Nil: Standard

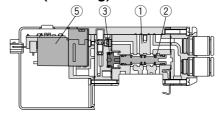
- B: Locking type manual override
- K : High pressure specifications (metal seal only)
- N : Negative common specifications Y : Low wattage specifications

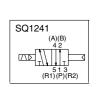
Rubber seal type

Single: SQ1141

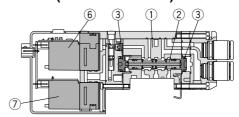


Double (Latching): SQ1241



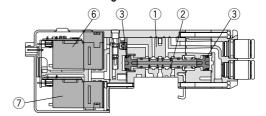


Double (Double solenoid): SQ1241D



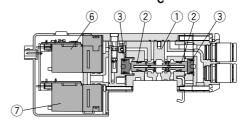


3 position: SQ1³/₄41



SQ1341	SQ1441	SQ1541
(A)(B) 4.2	(A)(B)	(A)(B)
5 1 3 (R1)(P)(R2)	5 1 3 (R1) (P)(R2)	5 1 3 (R1) (P)(R2)

Dual 3 port valve: SQ1 B 41

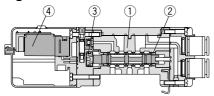


SQ1A41		SQ1B41		SQ1C41	
4	2	4	2	4	2
5 🗀	₃	5 🖵	₃	5 -] 3
N.C.	N.C.	N.O.	N.O.	N.C.	N.O.

Construction: Series SQ2000 Plug Lead Type Main Parts and Pilot Valve Assembly

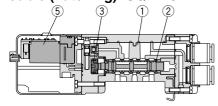
Metal seal type

Single: SQ2140



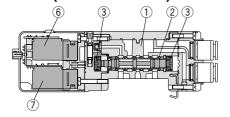


Double (Latching): SQ2240



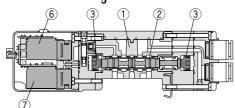


Double (Double solenoid): SQ2240D





3 position: SQ2 $\frac{3}{4}$ 40



SQ2340	SQ2440	SQ2540
(A) (B)	(A) (B)	(A) (B)
42	42	4 2
513 (R1) (P)(R2)	(R1)(P)(R2)	

Component Parts

No.	Description	Material	
1	Body	Aluminum die-casted	
2	Spool/Sleeve	Stainless steel (Metal seal)	
	Spool	Aluminum (Rubber seal)	
3	Piston	Resin	

Pilot Valve Assembly Note)

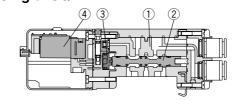
No.	Model	SQ2□4□	
4	For single	VQ111S(Y)- ⁵ ₆ (N)J21	
(5)	For double (latching)	VQ110SL- ⁵ ₆ J22	
(3)	For double (laterling)	Negative COM: VQ110SN- ⁵ ₆ J22	
6	For double (Double solenoid) on A side	VQ111S(Y)- ⁵ / ₆ (N)J23	
0	For 3P, Dual 3 port on A side	VQ1115(1)- 6 (IV)J23	
7	For double (Double solenoid) on B side	VQ111S(Y)- ⁵ / ₆ (N)J24	
	For 3P, Dual 3 port on B side	VQ1113(1)- 6 (N)024	



Note) Nil : Standard

N : Negative COM specifications Y : Low wattage specifications

Rubber seal type Single: SQ2141

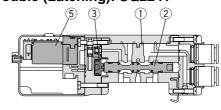




VQC

SQ

Double (Latching): SQ2241





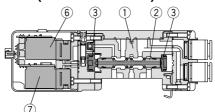
VQ0 VQ4

VQ5

VQZ

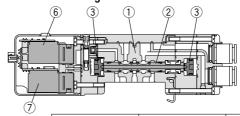
VQD

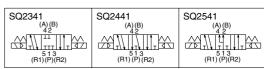
Double (Double solenoid): SQ2241D



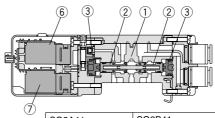


3 position: SQ2 $\frac{3}{4}$ 41





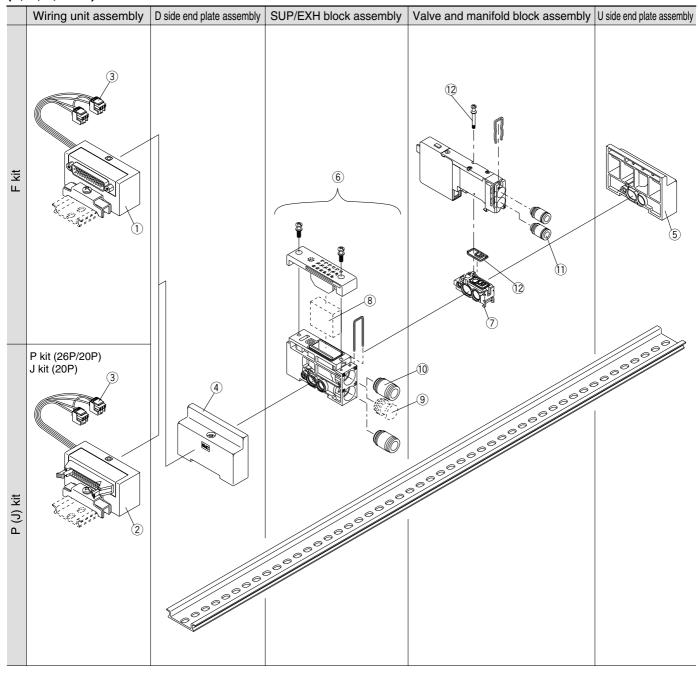
Dual 3 port valve: SQ2 A 41



SQ2A41	SQ2B41	SQ2C41
4 2 5 1 3 N.C. N.C.	4 2 7 4 2 7 7 4 2 7 7 1 4 2 7 7 1 4 2 7 7 1 4 2 7 7 1 4 2 7 7 1 4 2 7 1 7 1 4 2 7 1 7 1 7 1 7 1 7 1 7 1 7 1 7 1 7 1 7	4 2 5 1 3 N.C. N.O.

Exploded View of Manifold: SQ1000 (Plug lead type manifold) SS5Q14

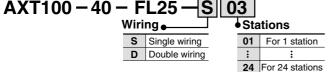
(F, P, J, C kit)



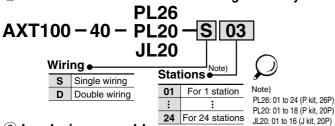
Manifold Spare Parts

Refer to pages 2-3-112 to 2-3-117 of "How to Add Manifold Stations" regarding the mounting of each spare parts.

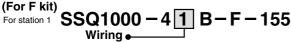
< 1 D-sub connector housing assembly>



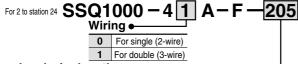
< 2 Flat ribbon cable connector housing assembly>



< 3 Lead wire assembly >



0 For single (2-wire) for double (3-wire)



Lead wire length●

Stations	L dimension (mm)	Stations	L dimension (mm)	Stations	L dimension (mm)	Stations	L dimension (mm)
Station 2	165	Station 8	245	Station 14	320	Station 20	400
Station 3	175	Station 9	260	Station 15	335	Station 21	405
Station 4	190	Station 10	280	Station 16	250	Station 22	420
Station 5	205	Station 11	290	Station 17	365	Station 23	435
Station 6	215	Station 12	300	Station 18	375	Station 24	450
Station 7	230	Station 13	310	Station 19	385		

(For P, J kit)

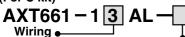
For single (2-wire)

) 1	000 - 4 1 A - P - 200)
0	For single (2-wire)	
1	For double (3-wire)	

Lead wire length •

Stations	L dimension (mm)	Stations	L dimension (mm)	Stations	L dimension (mm)	Stations	L dimension (mm)
Station 2	160	Station 8	240	Station 14	315	Station 20	395
Station 3	170	Station 9	255	Station 15	330	Station 21	400
Station 4	185	Station 10	275	Station 16	345	Station 22	415
Station 5	200	Station 11	285	Station 17	360	Station 23	430
Station 6	210	Station 12	295	Station 18	370	Station 24	445
Station 7	225	Station 13	305	Station 19	380		

(For C kit)



For double (3-wire) For single (2-wire)

Leau	wire lengti
Symbol	L dimension (mm)
Nil	300
6	600
10	1000

1500

2000

2500

3000 5000

15

20

25

30

50

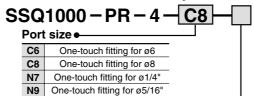
SSQ1000 - 3A - 4

< 4 D side end plate assembly>

< 5 U side end plate assembly>

SSQ1000-2A-4

< 6 SUP/EXH block assembly>



	Option	1 •				
	Nil	Common exhaust type				
	R	External pilot				
	S	Built-in silencer, direct exhaust				
(.)	Note) Enter "-RS" for both options.					

VQC

SQ

VQ0

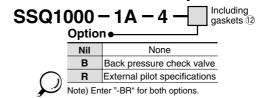
VQ4

VQ5

VQZ

VQD

< 7 Manifold block assembly>



< 8 Element>

SSQ1000 - SE

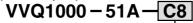
Note) Part number for a 10 piece set of elements. Refer to page 2-3-5 for replacement procedures.

< 9 Port plug>

VVQZ2000 - CP

< 10 Fitting assembly>

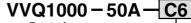
(For P, R port)



Port size •						
Ī	C6 One-touch fitting for ø6					
	C8	One-touch fitting for ø8				
	N7	One-touch fitting for ø1/4"				
Ī	N9 One-touch fitting for ø5/16"					
Note) Purchasing order is available in units of 10 pieces						

<11 Fitting assembly>

(For cylinder port)



Port size •				
СЗ	One-touch fitting for ø3.2			
C4	One-touch fitting for ø4			
C6	One-touch fitting for ø6			
M5	M5 thread			
N1	One-touch fitting for ø1/8"			
N3	One-touch fitting for ø5/32"			
N7	One-touch fitting for ø1/4"			

Note) Purchasing order is available in units of 10 pieces

< (12) Gasket and screw assembly>

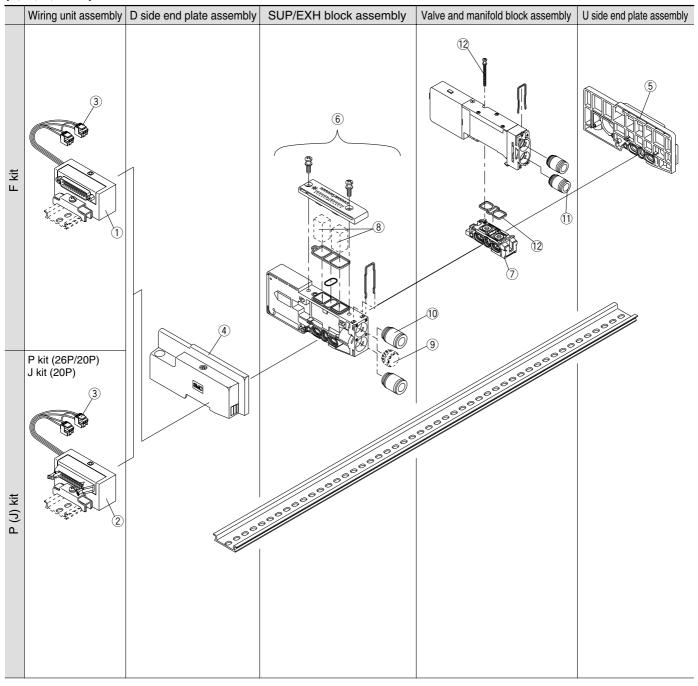


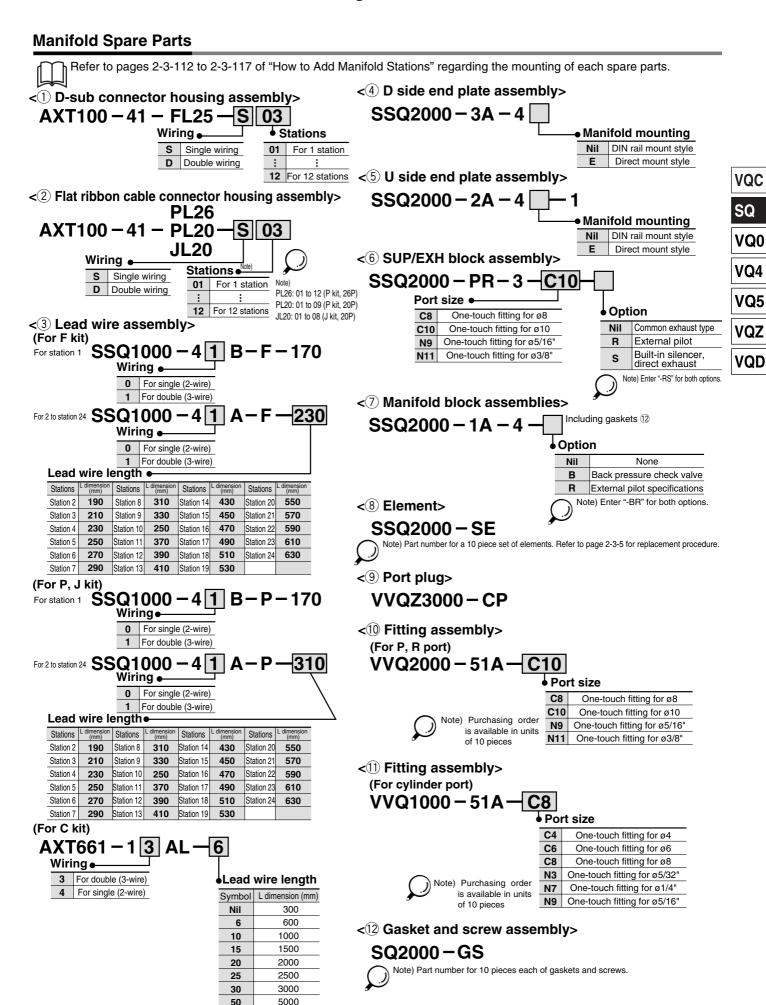
Note) Part number for 10 pieces each of gaskets and screws.



Exploded View of Manifold: SQ2000 (Plug lead type manifold) SS5Q24

(F, P, J, C kit)





SMC