# Cylinder Speed Checker (Built-in Magnet Cylinder) IN574-95/-73/-98 Series



- Quantification of cycle time improvements
- For reduction of numerical management/adjustment labor when starting up equipment
- For reduction of numerical confirmation/inspection labor during periodic maintenance

Example of cycle time measurement

Caution The measurement may not be performed with an air gripper or rotary actuator, or the measurement deviation may increase. Please contact SMC for more information.



# 3 Measurement Modes





∕⊘SMC



Please contact SMC for other applicable auto

switches.

 $\label{eq:Refer} \mbox{Refer to pages 1590 to 1649 for the auto switches ((3), (4)) and \mbox{Best Pneumatics No.1-1 for the M8/M12 connectors ((5), (6)). }$ 



# Cylinder Speed Checker *IN574-95/-73/-98*

### Time Required for Stroke/Operation Count Measurement Type

| Auto switch with lead wire entry |                         |               | <b>5</b> Y              | (5) Y connector    |           |      | 6 Field wireable connector  |                               |                     |   |
|----------------------------------|-------------------------|---------------|-------------------------|--------------------|-----------|------|---|-------------------------------|---------------------|---|
| D- <u>M9</u>                     | <b>N</b>                | Lead win      | re length               |                    | <u>M8</u> | M12  | PCA-1557798<br>Two auto switches<br>with M8 connectors<br>can be connected. | <u>M8</u>                     | MB                  | PCA-1557730<br>Attached to end of<br>the lead wire of the<br>auto switch. Used<br>in combination with<br>PCA-1557798. |
|                                  |                         |               | .0 m                    |                    | M12       | M12  | PCA-1557785   | M12                           |                     | PCA-1557743   |
|                                  | Applica                 | ble auto      | switch                  |                    |           | 233  | Two auto switches   |                               |                     | Attached to end of  |
| 0                                | utput type              | Function      | Electrical entry        | Applicable model   |           |      | with M12 connectors   |                               |                     | the lead wire of the  |
|                                  |                         |               | Grommet (In-line)       | M9N                | 90        | a)*  | can be connected.   |                               | 2                   | in combination with   |
|                                  |                         | _             | Grommet (Perpendicular) | M9NV               |           | 40   |   |                               | VM12                | PCA-1557785   |
|                                  |                         | 2-color       | Grommet (In-line)       | M9NW               |           | VM12 |   | * Note that although it can b | it can be connected |   |
| N                                | иРм туре                | indicator     | Grommet (Perpendicular) | M9NWV              |           |      |   | the                           | IP65/67 may r       | ot be held depending  |
|                                  | [                       | Water         | Grommet (In-line)       | M9NA               |           |      |   | on t                          | the assembly m      | ethod.  |
|                                  |                         | resistant     | Grommet (Perpendicular) | M9NAV              |           |      |   |                               |                     |   |
|                                  |                         |               | Grommet (In-line)       | M9P                |           |      |   |                               |                     |   |
|                                  |                         | _             | Grommet (Perpendicular) | M9PV               |           |      |   |                               |                     |   |
| -                                |                         | 2-color       | Grommet (In-line)       | M9PW               |           |      |   |                               |                     |   |
| PNP typ                          | 'NP type                | indicator     | Grommet (Perpendicular) | M9PWV              |           |      |   |                               |                     |   |
|                                  | [                       | Water         | Grommet (In-line)       | M9PA               |           |      |   |                               |                     |   |
|                                  |                         | resistant     | Grommet (Perpendicular) | M9PAV              |           |      |   |                               |                     |   |
| *                                | Please cor<br>switches. | ntact SMC f   | or other applicabl      | e auto             |           |      |   |                               |                     |   |
| *                                | The lead w              | vire is conve | erted to M8/M12 of      | connector for use. |           |      |   |                               |                     |   |

Refer to pages 1590 to 1649 for the auto switches (③, ④) and Best Pneumatics No.1-1 for the M8/M12 connectors (⑤, ⑥).

#### D-🗆

**⊘**SMC

# Cylinder Speed Checker *IN574-95/-73/-98*

### Specifications Note 1)

|  |                   | (  |  |                         |  |  |
|--|-------------------|--|--|-------------------------|--|--|
| Model  |                   | IN574-95/IN574-95-P  |  |                         |  |  |
| Measurement mode   |                   | Speed  | Time required for stroke   | Operation count (Times) |  |  |
| Rated measurement range  |                   | -1999 to 1999 mm/s   | -999.9 to 999.9 s  | 0 to 999 times          |  |  |
| Minimum<br>display unit  |                   | 1 mm/s   | 0.01 s (0.00 to 99.99 s, 0.00 to -99.99 s)<br>0.1 s (100.0 to 999.9 s, -100.0 to -999.9 s) | 1 time                  |  |  |
| Measurement accuracy   |                   | ±20% or less   | ±0.2 s or less   | —                       |  |  |
| Power supply Note 2)   |                   | 2 x 1.5 VDC 2A alkali dry cell batteries<br>(continuous use for 15 hours or more)  |  |                         |  |  |
| Applicable cylinder  |                   | Built-in magnet  |  |                         |  |  |
|  | Enclosure         | IP40   |  |                         |  |  |
| The state Operating: 0 to 40°C, Stored: -10 to 60°C   Impediate range (with no freezing or condensation) (with no freezing or condensation)   Impediate range Operating/Stored: 35 to 85% R.H.   humidly range (with no condensation)   Vibration 10 to 150 Hz at 1.5 mm amplitude or 98 m/s² acceleration which is an explored in X, Y. Z directions for 2 Hs. each (De-energized |                   |  |  |                         |  |  |
|  |                   |  |  |                         |  |  |
|  |                   | 10 to 150 Hz at 1.5 mm amplitude or 98 m/s <sup>2</sup> acceleration whichever is smaller,<br>in X, Y, Z directions for 2 hrs. each (De-energized) |  |                         |  |  |
|  | Impact resistance | 100 m/s <sup>2</sup> in X, Y, Z directions 3 times each (De-energized)   |  |                         |  |  |
| Weight   |                   | Sensor part: 25 g, Body: 65 g (excluding dry cell batteries)   |  |                         |  |  |
| Standards  |                   | RoHS, CE   |  |                         |  |  |

Speed Measurement Sensor/D-F8N, D-F8P

| Model                    | D-F8N                                     | D-F8P         |  |  |
|--------------------------|---|---------------|--|--|
| Power supply voltage     | 4.5 to 28 VDC                             |               |  |  |
| Current consumption      | 10 mA or less                             |               |  |  |
| Load voltage             | 28 VDC or less                            | —             |  |  |
| Load current             | 40 mA or less                             | 80 mA or less |  |  |
| Internal<br>voltage drop | 1.5 V or less<br>(0.8 V or less at 10 mA) | 0.8 V or less |  |  |
| Leak current             | 100 μA                                    | or less       |  |  |
| Operating time           | 1 ms or less                              |               |  |  |
| Indicator light          | Red LED is illuminated when turned ON.    |               |  |  |
| Ambient temperature      | -10 to 60°C                               |               |  |  |

#### Applicable Auto Switches for the Time Required for Stroke/ Operation Count Measurement

| Power supply voltage | 14 VDC or less     |  |
|----------------------|--------------------|--|
| Output type          | NPN open collector |  |
| ON voltage           | 2 V or less        |  |
| OFF current          | 100 µA or less     |  |

Note 1) The above specifications may change depending on the operating environment. Note 2) 2A alkali dry cell batteries are not included, and must be acquired separately.

### Dimensions

Wiring Terminal no.

#### IN574-95/IN574-95-P (Sensor head + Display part)



| 1 | +15 V           | -           |
|---|-----------------|-------------|
| 2 | Output signal 1 | D-F8N/D-F8P |
| 3 | GND             | —           |
| 4 | Output signal 2 | D-F8N/D-F8P |

Plug connector A-coded (Normal key)

Socket connector A-coded (Normal key)