Rectangular Multi-connector KDM Series No. of Connecting Tubes: 10, 20



Multi-connector is effective in saving labor for separate transportation of the panel and the machine, and for exchanging units due to failure.

Substantial reduction in mounting space

In comparison with a model requiring many union joints for panels and partitions, this model needs only a small space.

One-touch connection/disconnection of connector

Multiple pipes can be connected/disconnected in one-touch operation without connection er-ror. Thus man-hours for connection/dis-connection are cut down substantially.

One-touch tube connection

One-touch fittings substantially cuts down man-hours for piping.





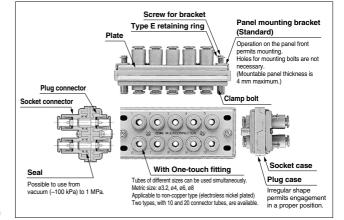
I Be sure to read this before I

Refer to page 11 for safety instructions and pages 14 to 18 for fittings and tubing precautions.

∧Caution

L

handling the products.



Model

No. of connecting tubes	Tubing O.D.	Model	Weight (g)	Color of release button	
	ø 3.2	KDM10-23			
10	ø 4	KDM10-04	300		
20	ø 6	KDM10-06			
	ø 8	KDM10-08	520]	
	ø 3.2	KDM20-23		Blue	
	ø 4	KDM20-04	520		
	ø 6	KDM20-06			
	ø 8	KDM20-08	950		

Applicable Tubing

Tubing material	FEP, PFA, Nylon, Soft nylon, Polyurethane
Tubing O.D.	ø3.2, ø4, ø6, ø8

Specifications

Fluid	Air
Operating pressure range Note)	-100 kPa to 1 MPa
Proof pressure	1.5 MPa
Ambient and fluid temperature	-5 to 60°C (No freezing)

Note) Please avoid using in a vacuum holding application such as a leak tester, since there is leakage.





With ø2 One-touch Fittings (P.364)



KDM Series

Principal Parts Material

Plug case, Socket c	ase	POM	
Plate, Bracket		SPCC (Gray semi-gloss baking finish after zinc chromate plating)	
	Body	PBT, C3604 Electroless nickel plated (ø8)	
	Chuck	Stainless steel 304	
Plug connector,	Guide	Stainless steel 304, PBT (ø8)	
Socket connector	Collet, Release button	POM	
	Seal	NBR	
Clamp bolt, Screw for bracket, Cross-recessed head machine screw		Steel (Nickel plated)	
Type E retaining ring		Stainless steel 304	

Model

No. of connection	Tubing	Mo	Color of	
tubes	O.D.	Plug Socket		release button
	ø 3.2	KDM10P-23	KDM10S-23	
10	ø 4	KDM10P-04	KDM10S-04	
10	ø 6	KDM10P-06	KDM10S-06	
	ø 8	KDM10P-08	KDM10S-08	Blue
20	ø 3.2	KDM20P-23	KDM20S-23	Diue
	ø 4	KDM20P-04	KDM20S-04	
	ø 6	KDM20P-06	KDM20S-06	
	ø 8	KDM20P-08	KDM20S-08	

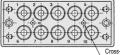
Mixed Sizes of Plug Connectors and Socket Connectors

The rectangular multi-connector permits connector exchange in any desired position, thus allowing use of different sizes of tubes.

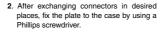
Model

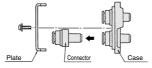
Connector	Tubing O.D.	Model	Color of release button
	ø 3.2	KDMP-23	
Plug	ø 4	KDMP-04	
connector	ø 6	KDMP-06	
	ø 8	KDMP-08	Blue
Socket	ø 3.2	KDMS-23	Dide
connector	ø 4	KDMS-04	
(with seal)	ø 6	KDMS-06	
(with seal)	ø 8	KDMS-08	

1. Loosen the cross-recessed head machine screw by using a Phillips screwdriver to remove the plate from the case.



Cross-recessed round head screw



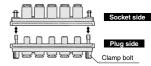


How to Use

∆Caution

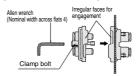
Separation

Loosen the clamp bolt to separate the plug side from the socket side.



Connection

Put together the irregular faces for engagement and connect the plug case to the socket. After tightening the clamp bolt by hand, tighten it further with allen wrench (nominal width across flats: 4).

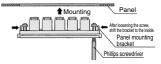


Panel mounting

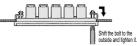
 Loosen (4) screws for bracket on the socket side using a Phillips screwdriver (JIS nominal No. 2) until the bracket touches the stop ring.



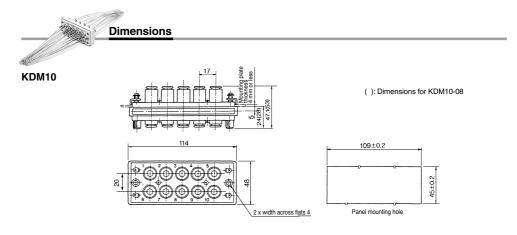
 Shift the panel mounting bracket to the inside (Move the screw for bracket in the longitudinal direction of the slot) and put the connector in the panel mounting hole. (Panel-mounting hole: See Dimensions.)



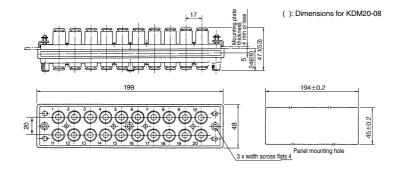
 After shifting the bolt for bracket to the outside, tighten the bolt by a Phillips screwdriver to fix the socket case.



 Loosen the screw for bracket until the bracket touches the stop ring and shift the bracket to the inside to remove the connector from the panel.



KDM20



Click here for applicable color caps.

KDM Series Made to Order Specifications Please contact SMC for detailed dimensions, specifications and lead times.



1 Grease-free Specifications

Symbol	Specifications	
X17	Grease-free Rubber material: NBR (With fluorine coating) Release button color: Light blue	
X39	Grease-free Rubber material: NBR (With fluorine coating) Release button color: Light blue Clean (Copper-free, air blow, double package)	

Suffix "-X17" to the end of part number.

Example) KDM10-04-X17

2 Other Specifications

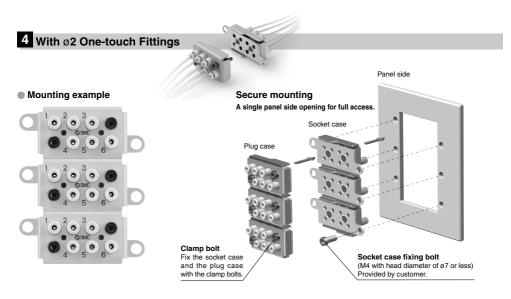
Symbol	Specifications	
X12	Lubricant: White Vaseline Release button color: White	
X1526	Non-standard mounting panel thickness (4 to 5 mm)	

3 Mixed Tubing Size Type

Tubes of different sizes can be used simultaneously.

· Tubing size: ø3.2, ø4, ø6, ø8

· Number of connecting tubes: 10, 20



4 With ø2 One-touch Fittings

Model

No. of connecting tubes	Tubing O.D.	Model	Weight	Release button color
6	ø2	KDM6-02-X955-1	42.6 g	Light gray

Applicable Tubing

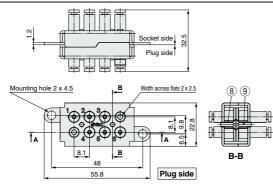
Tubing material	Nylon, Soft nylon, Polyurethane
Tubing O.D.	ø2

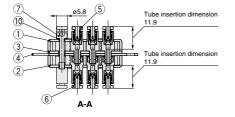
Specifications

Fluid	Air
Operating pressure range ^{Note)}	-100 kPa to 1 MPa
Proof pressure	1.5 MPa
Ambient and fluid temperature	-5 to 60°C (No freezing)

Note) Please avoid using in a vacuum holding application such as a leak tester, since there is leakage.

Dimensions/Construction





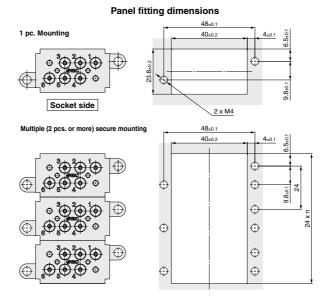
Component Parts

	ponent Faits			
No.	Description	Material	Q'ty	Note
1	Case (A)	SPCC	1	Gray semi-gloss baking finish after zinc chromate plating
2	Case (B)	SPCC	1	Gray semi-gloss baking finish after zinc chromate plating
3	Plate (A)	Stainless steel 304	1	
4	Plate (B)	Stainless steel 304	1	
5	Plug connector ø2		6	Release button: Light gray
6	Socket connector ø2		6	Release button: Light gray
7	Hexagon socket head cap screw	SCM435	2	Black zinc chromated
8	Spacer	C2700T	4	Electroless nickel plating
9	Cross recessed coun- tersunk head screw	Steel	4	M2.5 x 8, Black zinc chromated
10	Gasket	PVC	2	

KDM Series

4 With ø2 One-touch Fittings

Dimensions/Construction



Inch-size Rectangular Multi-connector **KDM Series** No. of Connecting Tubes: 10, 20

Multi-connector is effective in saving labor for separate transportation of the panel and the machine, and for exchanging units due to failure.

Substantial reduction in mounting space

In comparison with a model requiring many union joints for panels and partitions, this model needs only a small space.

One-touch connection/disconnection of connector

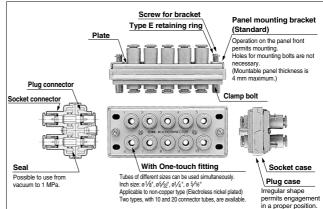
Multiple pipes can be connected/disconnected in one-touch operation without connection error. Thus man-hours for connection/disconnection are cut down substantially.

One-touch tube connection

One-touch fittings substantially cuts down man-hours for piping.







Model

No. of connecting tubes	Tubing O.D.	Model	Weight (g)	Color of release button
No. of connecting tubes		INIQUEI	weight (g)	COIDI DI TElease Dullott
10	ø 1⁄8"	KDM10-01		
	ø 5/32"	KDM10-03	300	
	ø 1⁄4"	KDM10-07		
	ø 5⁄16"	KDM10-09	520	Red
20	ø 1/8"	KDM20-01		neu
	ø 5/32"	KDM20-03	520	
	ø 1⁄4"	KDM20-07		
	ø 5⁄16"	KDM20-09	950	

Applicable Tubing

Tubing material	FEP, PFA, Nylon, Soft nylon, Polyurethane
Tubing O.D.	ø1/8", ø5/32", ø1/4", ø5/16"

Specifications

Fluid	Air
Operating pressure range Note)	-100 kPa to 1 MPa
Proof pressure	1.5 MPa
Ambient and fluid temperature	-5 to 60°C (No freezing)

Note) Please avoid using in a vacuum holding application such as a leak tester, since there is leakage.



KDM Series

Principal Parts Material

Plug case, Socket case		POM	
Plate, Bracket		SPCC (Gray semi-gloss baking finish after zinc chromate plating)	
	Body	PBT, C3604 (Electroless nickel plated (ø5/16))	
	Chuck	Stainless steel 304	
Plug connector,	Guide	Stainless steel 304, PBT (ø5/16)	
Socket connector	Collet, Release button	POM	
	Seal	NBR	
Clamp bolt, Screw for bracket, Cross-recessed head machine screw		Steel (Nickel plated)	
Type E retaining ring		Stainless steel 304	

Model

No. of connection	Tubing	Model		Color of
tubes	O.D.	Plug	Socket	release button
	ø 1⁄8"	KDM10P-01	KDM10S-01	
10	ø 5/32 "	KDM10P-03	KDM10S-03	
10	ø 1⁄4"	KDM10P-07	KDM10S-07	
	ø 5⁄16 "	KDM10P-09	KDM10S-09	Red
20	ø 1⁄8"	KDM20P-01	KDM20S-01	Reu
	ø 5/32 "	KDM20P-03	KDM20S-03	
	ø 1⁄4"	KDM20P-07	KDM20S-07	
	ø 5⁄16 "	KDM20P-09	KDM20S-09	

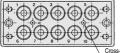
Mixed Sizes of Plug Connectors and Socket Connectors

The rectangular multi-connector permits connector exchange in any desired position, thus allowing use of different sizes of tubes.

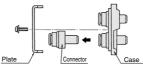
Model

Connector	Tubing O.D.	Model	Color of release button
	ø 1⁄8"	KDMP-01	
Plug connector	ø 5/32 *	KDMP-03	
	ø 1⁄4"	KDMP-07	
	ø 5⁄16 "	KDMP-09	Bed
Socket connector (with seal)	ø 1⁄8"	KDMS-01	neu
	ø 5/32 "	KDMS-03	
	ø 1⁄4"	KDMS-07	
	ø 5⁄16 "	KDMS-09	

 Loosen the cross-recessed head machine screw by using a Phillips screwdriver to remove the plate from the case.



Cross-recessed round head screw 2. After exchanging connectors in desired places, fix the plate to the case by using a Phillips screwdriver.

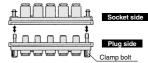




∆Caution

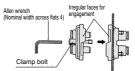
Separation

Loosen the clamp bolt to separate the plug side from the socket side.



Connection

Put together the irregular faces for engagement and connect the plug case to the socket. After tightening the clamp bolt by hand, tighten it further with allen wrench (nominal width across flats: 4).

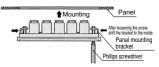


Panel mounting

 Loosen (4) screws for bracket on the socket side using a Phillips screwdriver (JIS nominal No. 2) until the bracket touches the stop ring.



 Shift the panel mounting bracket to the inside (Move the screw for bracket in the longitudinal direction of the slot) and put the connector in the panel mounting hole. (Panel-mounting hole: See Dimensions.)

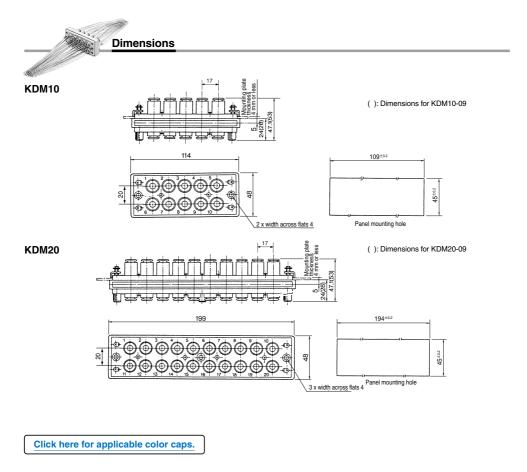


 After shifting the bolt for bracket to the outside, tighten the bolt by a Phillips screwdriver to fix the socket case.



 Loosen the screw for bracket until the bracket touches the stop ring and shift the bracket to the inside to remove the connector from the panel.

Inch-size Rectangular Multi-connector KDM Series



Handling of One-touch Fittings

∆ Caution

Refer to "Fittings & Tubing Precautions" for the details of installation/removal of One-touch fittings on the pages 14 to 18. **KDM** Series **Made to Order Specifications**



Please contact SMC for detailed dimensions, specifications and lead times.

1 Grease-free Specifications

Symbol	Specifications
X17	Grease-free Rubber material: NBR (With fluorine coating) Release button color: Light blue
X39	Grease-free Rubber material: NBR (With fluorine coating) Release button color: Light blue Clean (Copper-free, air blow, double package)

Suffix "-X17" to the end of part number.

Example) KDM10-03-X17

2 Other Specifications

Symbol	Specifications	
X12	Lubricant: White Vaseline Release button color: White	
X1526	Non-standard mounting panel thickness (4 to 5 mm)	

3 Mixed Tubing Size Type

Tubes of different sizes can be used simultaneously.

· Tubing size: ø1/8", ø5/32", ø1/4", ø5/16"

· Number of connecting tubes: 10, 20