5 Port Solenoid Valve

VQC1000/2000 Series

Metal Seal Rubber Seal Connector Type Manifold



Connector Type Manifold

VQC1000/2000 Series

Power saving

Standard: **0.4** W (Reduced by **60**% compared to current model)
High-pressure (1 MPa, Metal seal): **0.95** W

○ IP67 enclosure compatible Dust-tight, Immersion-proof

Serial transmission

EX600

ased on IEC60529) (S/T/L/M

Applicable to EX600 (Input/Output) serial transmission system (Fieldbus system)

- Available for DeviceNet®, PROFIBUS DP, CC-Link, EtherNet/IP™, EtherCAT and PROFINET Fieldbus protocols
- EtherNet/IP™ and PROFINET are compatible with wireless systems.
- Max. 9 units Note) can be connected in any order.

The unit to connect input device such as an auto switch, pressure switch and flow switch, and the unit to connect output device such as a solenoid valve, relay and indicator light can be connected in any order.

Note) Except SI unit

 Analog unit can be connected with analog input device or analog output device.

As well as a Digital (switch) Input/Output Unit, a unit applicable to analog signal is provided, and can be connected with various device for control.

Self-diagnosis function

It is possible to ascertain the maintenance period and identify the parts that require maintenance, by an input (sensor) open circuit detecting function and an input/output signal of ON/OFF counter function. Also, the monitoring of input/output signal and the setting of parameters can be performed with a Handheld Terminal.

The EX260 series supports safety communication (PROFIsafe).

This is a Fieldbus unit which supports safety standard ISO 13849-compliant safety circuit constructions.



PROFIsafe is established as an international standard (IEC 61784-3-3). It is a communication protocol that transmits safety-related data by PROFINET communication and can be used up until safety standards ISO 13849-1 PL e and IEC 61508/IEC 62061 SIL 3.

Using the safety communication protocol

Refer to the EX260 Web Catalog for details on units that support the safety communication protocol.

When using a manifold valve within an ISO 13849-compliant safety system, the device needs to be considered from both the pneumatic circuit and the electric side.

Devices (including valves) need to be selected based on whether their functions are in line with the safety level of the equipment as a whole.

The use of valves that have been validated as being compliant with ISO 13849-2 may be required.

For details on valves that have been validated, please contact SMC.

In addition, refer to "Safety Instructions" for precautions on model selection.



Compact and high flow

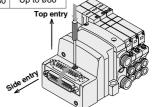
	Series	Manifold		Applicable					
		pitch (mm)	Metal seal			Rubber seal			cylinder bore
			C [dm3/(s-bar)]	b	Cv	C [dm3/(s·bar)]	b	Cv	size (mm)
	VQC1000	10.5	0.72	0.25	0.18	1.0	0.30	0.25	Up to ø50
	VQC2000	16	2.6	0.15	0.60	3.2	0.30	0.80	Up to ø80

Note) Flow rate characteristics: 2-position single, $4/2 \rightarrow 5/3$ (A/B \rightarrow R1/R2)

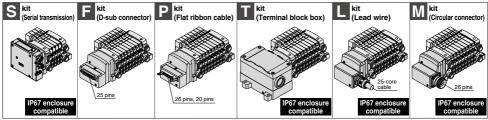
Connector entry direction can be changed with a single push. (F/P kit)

The connector entry direction can be changed from the top to the side by simply pressing the manual release button.

It is not necessary to use the manual release button when switching from the side to the top.



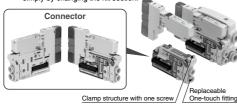
A wide variety of prepackaged wiring configurations

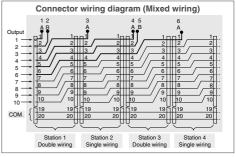


- Our six standard wiring packages bring a world of ease to wiring and maintenance work, while the protective enclosures of four of them conform to IP67 standards
- The S kit is compatible with a combined I/O unit. (Not applicable to Gateway unit)

Connector type manifold The use of multi-pin connectors to replace wiring inside

- manifold blocks provides flexibility when adding stations or changing manifold configuration.
- All kits use multi-pin connectors, so switching from the F kit (D-sub connector) to the S kit (serial transmission) can be done simply by changing the kit section





(Refer to the connector wiring diagram.)

Printed circuit board patterns between connectors are shifted at every station. This allows for viable connections to take place without necessarily specifying whether the manifold station is

Dual 3-port valves, 4 positions

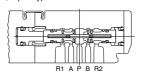
VQC1000/2000 (Rubber seal only)

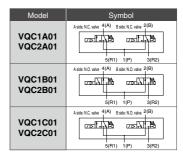
- Two 3-port valves built into one body
- The 3-port valves on the A and B sides can operate independently.
- When used as 3-port valves, only half the number of stations is required.
- Can also be used as a 4-position, 5-port type valve.

Exhaust center: VQC1A01 : VQC2A01

Pressure center: VQC1B01

: VQC2B01







VQC Series/Base Mounted: Variations

		Sonic			S kit							
		conductance C [dm ³ /(s·bar)]			Serial transmission							
		(CYL → EXH)			Gateway-type	Inte	grated-type	(I/O)	Integrated-type (for output)			
				ize	EX500	EX600	EX245	EX250	EX260	EX126		
		Single/Double 3-position (Closed center) Applicable cylinder bore size		Applicable cylinder bore s	Compatible protocol • EtherNet/IP TM • PROFINET	Compatible protocol DeviceNet® PROFIBUS DP CC-Link EtherNet/IPTM* PROFINET* Compatible with wireless systems	Compatible protocol PROFINET	Compatible protocol DeviceNet® AS-Interface EtherNet/IP™	Compatible protocol DeviceNet® PROFIBUS DP CC-Link EtherCAT PROFINET PROFINET EtherNet/IP™ EtherNet/IP™ Etherset Proversink IO-Link PROFIsafe	Compatible protocol CC-Link		
				မ်		IP67 compliant	IP67 compliant	IP65 compliant	IP67 compliant	IP67 compliant	IP67 compliant	
VQC1000	Metal seal	VQC1□00	0.72	0.72	Up to							
Series P. 1084	Rubber seal	VQC1□01	1.0	0.65	ø 50							
VQC2000	Metal seal	VQC2□00	2.6	2.0	Up to							
Series P. 1090	Rubber seal	VQC2□01	3.2	2.2	ø 80							

5 Port Solenoid Valve VQC1000/2000 Series

Manifold Optional Parts P.1134

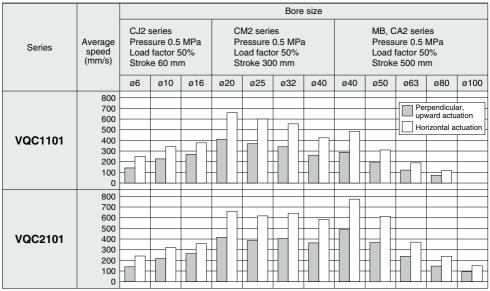
F kit	P kit	T kit	L kit	M kit	Port	size
D-sub connector D-sub connector Conforming to MIL D-sub connector Conforming to MIL D-sub connector	Flat ribbon cable Flat ribbon cable Conforming to Mil. flat ribbon cable connector 26 pins 20 pins	Terminal block box Terminal block box (Terminal block) Terminal block is compactly arranged on one side.	Lead wire IP67 enclosure with use of multiple wire cable with sheath and waterproof connector 25-core cable IP67 compliant	Circular connector Circular connector (IP67 enclosure with use of waterproof circular connector) IP67 compliant	SUP port EXH port 1, 3 (P, R)	Cylinder port 2, 4 (A, B)
•					C8 (Ø8) N9 (Ø5/16")	C3 (Ø3.2) C4 (Ø4) C6 (Ø6) M5 (M5 thread) N1 (Ø1/8") N3 (Ø5/32") N7 (Ø1/4")
					C10 (Ø10) N11 (Ø3/8") In case of branch type C12 (Ø12) N13 (Ø1/2")	C4 (Ø4) C6 (Ø6) C8 (Ø8) N3 (Ø5/32") N7 (Ø1/4") N9 (Ø5/16")

VQC1000/2000 Series

Cylinder Speed Chart

This chart is provided as guidelines only.

For performance under various conditions, use SMC's Model
Selection Program before making a judgment.



^{*} It is when the cylinder is extending that is meter-out controlled by speed controller which is directly connected with cylinder, and its needle valve with being fully open.

Conditions

Series	Conditions	CJ2 series	CM2 series	MB, CA2 series		
	Tube x Length	T0604 (O.D. ø6/I.D. ø4) x 1 m				
VQC1101	Speed controller	AS3002F-06				
	Silencer	AN15-C08				
	Tube x Length	T0806 (O.D. ø8/I.D. ø6) x 1 m				
VQC2101	Speed controller	AS3002F-08				
	Silencer	AN20-C10				

^{*} The average velocity of the cylinder is what the stroke is divided by the total stroke time.

^{*} Load factor: ((Load mass x 9.8)/Theoretical force) x 100%

INDEX

Features P.1078

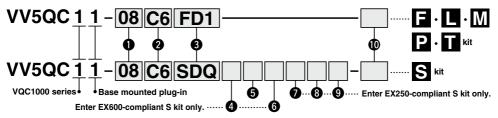
i eatures	1.1070
Variations	P.1080
Cylinder Speed Chart	
VQC1000 How to Order, Manifold Options	
VQC2000 How to Order, Manifold Options	
VQC1000/2000 Model, Standard/Manifold Specifications	
WC 1000/2000 Model, Standard/Marinold Specifications	
VQC1000/2000 S kit (Serial transmission) EX500 Gateway Decentralized System 2 (128 points)	P.1102
VO04000/0000	
VQC1000/2000	
S kit (Serial transmission) EX600	P.1106
VQC2000	
 S kit (Serial transmission) EX245	P.1110
VQC1000/2000	
Quit (0 - 1-1) 11 \ EVOSO	D 4444
Kit (Seriai transmission) EX250	P.11111
VQC1000/2000	
S kit (Serial transmission) EX260	D 1112
	Г.1112
VQC1000/2000	
S kit (Serial transmission) EX126	P.1115
<u>VQ</u> C1000/2000	
F kit (D-sub connector)	P.1118
VQC1000/2000	
P kit (Flat ribbon cable)	P.1120
VQC1000/2000	
I kit (Terminal block box)	P.1122
VQC1000/2000	
Table (Land color)	D 4404
Kit (Lead wire)	P.1124
VQC1000/2000	
M kit (Circular connector)	D 1126
<u></u>	F.1120
VQC1000/2000 Construction	
VQC1000/2000 Exploded View of Manifold	
VQC1000/2000 Manifold Optional Parts	P.1134
VQC1000/2000 Specific Product Precautions	P.1141
·	

Base Mounted

Plug-in Unit QC1000 Series (€ ĽK

Refer to page 1098 for details on manifolds that support safety communication (PROFIsafe)

How to Order Manifold



Valve stations

01 1 station							
:							
١	The maximum number of stations differs depending on the electrical						
entry. (Refer to (3) Kit type/Electrical entry/Cable length.)							
	Note) In	a case of compatibility with the S kit/AS-Interface, the					
	n	naximum number of solenoids is as shown below, so					

- please be careful of the number of stations. 8 in/8 out: Maximum 8 solenoids
- 4 in/4 out: Maximum 4 solenoids

2 Cylinder port size

<u> </u>	illiadi port dize			
C3	With ø3.2 One-touch fitting			
C4	C4 With ø4 One-touch fitting			
C6	C6 With ø6 One-touch fitting			
M5	M5 M5 thread			
СМ	Mixed sizes and with port plug			
L3 Top ported elbow with ø3.2 One-touch fitt				
L4 Top ported elbow with ø4 One-touch fitting				
L6 Top ported elbow with ø6 One-touch fittin				
L5	M5 thread			
B3	Bottom ported elbow with ø3.2 One-touch fitting			
B4	Bottom ported elbow with ø4 One-touch fitting			
B6	Bottom ported elbow with ø6 One-touch fitting			
B5	M5 thread			
LM	Elbow port, mixed sizes (Including upward, downward piping and mixed)			
MM Note 2)	Mixed size for different types of piping, option installed			

- Note 1) Indicate the size by means of the manifold
- specification sheet in case of "CM", "LM", "NM". Note 2) When selecting the mixed size for different types of piping or dual flow fitting assembly, enter "MM" and give instructions in the manifold specification sheet.
- Note 3) Symbols for inch sizes are as follows: N1: \alpha1/8" N3: ø5/32
 - NM: Mixed The top ported elbow is LN□ and
 - the bottom ported elbow is BNI

4 End plate type (Enter EX600-compliant S kit only.)

	Nil	Without end plate			
	2	M12 power supply connector, B-coded			
	3	7/8 inch power supply connector			
	4	M12 power supply connector IN/OUT, A-coded, Pin arrangement 1			
	5	M12 power supply connector IN/OUT, A-coded, Pin arrangement 2			
i	Note) Without SI unit, the symbol is nil.				

* The pin layout for "4" and "5" pin connector is different.

9 1/	1/O utilit stations (Einer Exodu-Compilant 5 kit only.)					
Nil	None					
1	1 station					
:	:					
9	9 stations					

Note 1) Without SI unit, the symbol is nil. Note 2) SI unit is not included in I/O unit stations

Note 3) When I/O unit is selected, it is shipped separately, and assembled by customer. Refer to the attached operation manual for mounting

Number of input blocks (Enter EX250-compliant S kit only.

Nil	Without SI unit/input block (SD0)
0	Without input block
1	With 1 input block
	:
8	With 8 input blocks

Note) For the S kit compatible with AS-Interface, the maximum number of stations is limited. Refer to page 1364 for details

Input block type (Enter EX250-compliant S kit only.)

	Nil	Without input block
	1	M12, 2 inputs
	2	M12, 4 inputs
	M8, 4 inputs (3 pins)	

5 SI unit output polarity

SI unit		EX250 integrated-type (I/O) serial transmission system					
0	utput polarity	DeviceNet®	AS-Interface	EtherNet/IP™			
Nil	Positive common		_	_			
N	Negative common	0	0	0			

	SI unit output polarity	EX500 Gateway Decentralized System 2		EA200 integrated-type (for output)							EX126 integrated-type (for output) serial transmission system
	output polarity	(128 points)	DeviceNet [®]	PROFIBUS DP	CC-Link	EtherCAT	PROFINET	EtherNet/IP ^{TN}	Ethemet POWERLINK	IO-Link	CC-Link
Ni	Positive common	_	0	0	0	0	0	0	_	_	0
N	Negative common	0	0	0	0	0	0	0	0	0	_

	01	EX	600 integra	ted-type (I/	O) serial tra	ansmission	system (Fie	eldbus syste	em)
SI unit output polarity		DeviceNet®	PROFIBUS DP	CC-Link	EtherNet/IP™	PROFINET		PROFINET compatible wireless base	Wireless remote
Nil	Positive common	0	0	0	0	0	0	0	0
N	Negative common	0	0	0	0	0	0	0	0

Select "Nil" for without SI unit (SD00)

Input block specification (Enter EX250-compliant S kit only.)

	PNP sensor input or without input block
N	NPN sensor input

Option

Nil	None
B Note 2)	All stations with back pressure check valve
D	With DIN rail (Rail length: Standard) Note 7)
D□ Note 3)	With DIN rail (Rail length: Special) Note 7)
K Note 4)	Special wiring spec. (Except double wiring)
N Note 10)	With name plate
R Note 5)	External pilot
S Note 6)	Direct EXH outlet with built-in silencer

Note 1) When two or more symbols are specified

indicate them alphabetically. Example: -BRS Note 2) When a back pressure check valve is desired, and is to be installed only in certain manifold stations, specify the mounting position by

means of the manifold specification sheet.

Note 3) For special DIN rail length, indicate "DI". (Enter the number of stations inside □.)
Example: -D08

In this case, stations will be mounted on a DIN rail for 8 stations regardless of the actual num-ber of manifold stations.

The specified number of stations must be larger than the number of stations on the manifold.

Indicate "-D0" for the option without DIN rail. Note 4) When single wiring and double wiring are

nixed, specify wiring type of each station by means of the manifold specification sheet.

Note 5) For external pilot option, "-R", indicate the external pilot specification "R" for the applicable

valves as well.

Note 6) Built-in silencer type does not satisfy IP67. Note 7) When "Without SI unit (SD0, SD60)" is speci-

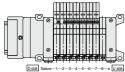
fied, "With DIN rail (D)" cannot be selected.

Note 8) When changing the specifications of the EX600 from no DIN rail to DIN rail mounting, please consult SMC

Note 9) DIN rail is not attached (but shipped together) on the manifold in case of the EX600 with DIN rail.

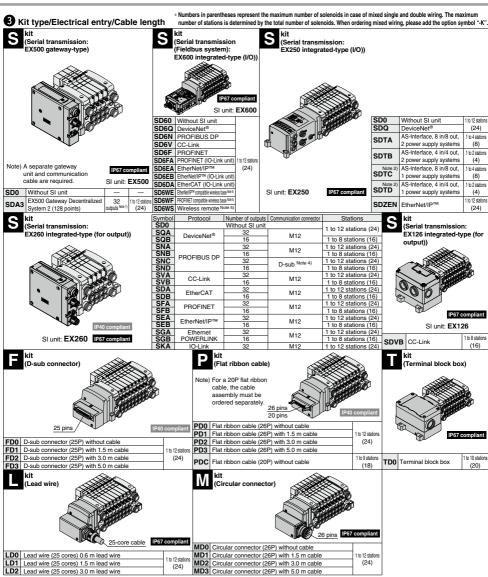
Refer to back page 1143 for mounting method.

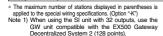
Note 10) When mounting the blanking plate with connec-tor and the slide locking manual type valve by ordering only the manifold, order the name plate separately. For details, refer to page 1135.



* Stations are counted from station 1 on the D-side

Refer to the Web Catalog and the Operation Manual for the details of EX600 Integrated-type (For I/O) Serial Transmission System. Please download the Operation Manual via our website, https://www.smcworld.com





- Note 2) When selecting SI units with SDTC or SDTD specifications, there are limits to the supply current from the SI unit to the input block or valve. Refer to page 1364 for details.
- Note 3) When selecting SI units with SDZCN specifications only, IP40 is compatible. (All other SI units are IP67 compliant.) Note 4) For the SI unit part no., refer to page 1086. Note 5) The wireless system is suitable for use only in a country where it is in accordance with the Badio Act and requisitors of that country.



VQC1000 Series

SI Unit Part No.

EX500 Gateway Decentralized System 2 (128 points)

0	SI unit part no.	D
Symbol	Negative common (PNP)	Page
SDA3	EX500-S103	P.1131

EX600

Symbol	Compatible	SI unit	Page	
Syllibol	protocol	Positive common (NPN)	Negative common (PNP)	raye
SD6Q	DeviceNet®	EX600-SDN2A	EX600-SDN1A	
SD6N	PROFIBUS DP	EX600-SPR2A	EX600-SPR1A	
SD6V	CC-Link	EX600-SMJ2	EX600-SMJ1	
SD6F	PROFINET	EX600-SPN2	EX600-SPN1	
SD6FA	PROFINET (IO-Link unit)	EX600-SPN4	EX600-SPN3	
SD6EA	EtherNet/IP™	EX600-SEN4	EX600-SEN3	P.1131
SD6EB	EtherNet/IP™ (IO-Link unit)	EX600-SEN8	EX600-SEN7	
SD6DA	EtherCAT (IO-Link unit)	EX600-SEC4	EX600-SEC3	
SD6WE	EtherNet/IP™ compatible wireless base Note)	EX600-WEN2	EX600-WEN1	
SD6WF	PROFINET compatible wireless base Note)	EX600-WPN2	EX600-WPN1	
SD6WS	Wireless remote Note)	EX600-WSV2	EX600-WSV1	

Note) The wireless system is suitable for use only in a country where it is in accordance with the Radio Act and regulations of that country.

EX260

Symbol	Compatible	Number	SI unit	part no.	Communication	Dono
Symbol	protocol	outputs	Positive common (NPN)	Negative common (PNP)	connector	Page
SQA	DiN-+®	32	EX260-SDN2	EX260-SDN1		
SQB	DeviceNet®	16	EX260-SDN4	EX260-SDN3	M12	
SNA		32	EX260-SPR2	EX260-SPR1	IVIIZ	
SNB	PROFIBUS DP	16	EX260-SPR4	EX260-SPR3		
SNC	PHOFIBUS DP	32	EX260-SPR6	EX260-SPR5	D-sub Note)	
SND		16	EX260-SPR8	EX260-SPR7	D-Sub (Vote)	P.1132
SVA	CC-Link	32	EX260-SMJ2	EX260-SMJ1	M12	
SVB	CC-LINK	16	EX260-SMJ4	EX260-SMJ3		
SDA	EtherCAT	32	EX260-SEC2	EX260-SEC1	M12	
SDB	EllierCAT	16	EX260-SEC4	EX260-SEC3	WI12	
SFA	PROFINET	32	EX260-SPN2	EX260-SPN1	M12	
SFB	PHOFINE	16	EX260-SPN4	EX260-SPN3		
SEA	EtherNet/IP™	32	EX260-SEN2	EX260-SEN1		
SEB	EllelineviP	16	EX260-SEN4	EX260-SEN3	M12	
SGA		32	_	EX260-SPL1	Man	
SGB	POWERLINK	16	_	EX260-SPL3	M12	
SKA	IO-Link	32	_	EX260-SIL1	M12	

Note) When the communication connector specification is D-sub, the enclosure is IP40. (IP67 for other specifications)

EX250

Symbol	Compatible protocol	SI unit part no.	Page
SDQ	DeviceNet®	EX250-SDN1	
SDTA	AS-Interface, 8 in/8 out, 2 power supply systems	EX250-SAS3	
SDTB	AS-Interface, 4 in/4 out, 2 power supply systems	EX250-SAS5	P.1132
SDTC	AS-Interface, 8 in/8 out, 1 power supply systems	EX250-SAS7	F.1132
SDTD	AS-Interface, 4 in/4 out, 1 power supply systems	EX250-SAS9	
SDZEN	EtherNet/IP™	EX250-SEN1	

EX126

Symbol	Compatible protocol	SI unit part no.	Page
SDVB	CC-Link	EX126D-SMJ1	P.1132

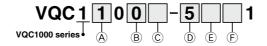
For details about the EX series (Serial transmission system), refer to the **Web Catalog** and the Operation Manual. Please download the Operation Manual via SMC website, https://www.smcworld.com

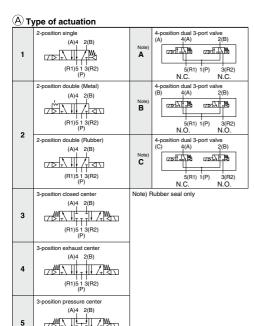
How to Order Valves

(B) Seal

Metal seal

n





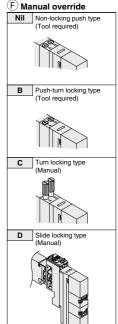


E Light/surge voltage suppressor

Nil Yes

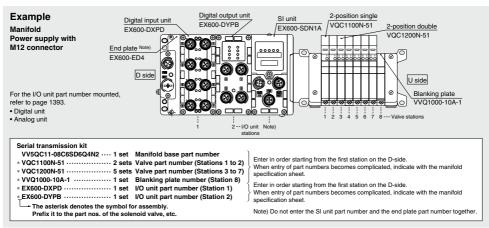
Note1, 2)	None (Non-polar)		
Note 1) N	ot applicable to the S kit.		
Note 2) A combination of "Function N			
1)	legative common)" and "E" is		
u	navailable.		

Since "E" has no polarity, it can also be used as a negative common. Selection of "Function N" is not required.



How to Order Manifold Assembly

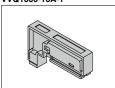
(R1)5 1 3(R2) (P)



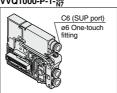
VQC1000 Series

Manifold Options Refer to pages 1134 through to 1137 for details.

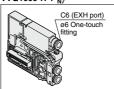
Blanking plate assembly VVQ1000-10A-1



Individual SUP spacer VVQ1000-P-1-C6 N7



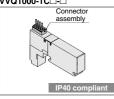
Individual EXH spacer VVQ1000-R-1-N7



SUP block plate VVQ1000-16A



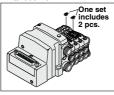
Blanking plate with connector VVQ1000-1C□-□



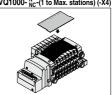
EXH block plate assembly VVQC1000-19A- $_{D}^{C3, C4}$, $_{N1, N3}^{C3, C4}$



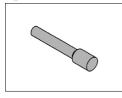
Back pressure check valve assembly [-B] VVQ1000-18A



Name plate [-N] VVQ1000- $^{N}_{NC}$ -(1 to Max. stations) (-X4)



Blanking plug KQ2P-□



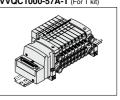
Port plug VVQ0000-58A



Elbow fitting assembly VVQ1000-F-L□

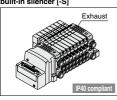


DIN rail mounting bracket [-D] VVQ1000-57A
(For F/L/M/P/S (EX500) kit)
VVQC1000-57A-S
(For S (EX250) kit)
VVQC1000-57A-T (For T kit)

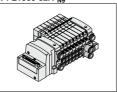


L kit P. 1124 M kit P. 1126

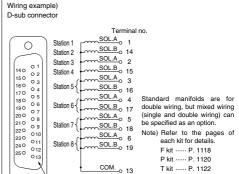
Direct EXH outlet with built-in silencer [-S]



Dual flow fitting assembly VVQ1000-52A-No



Special electrical wiring specifications [-K]

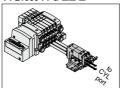


Connector terminal no.

Silencer (For EXH port) AN15-C08



Double check block VVQ1000-FPG-□□-□



0



Base Mounted

Plug-in Unit

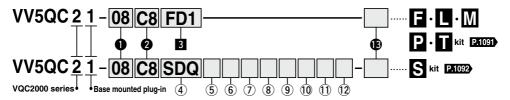
VQC2000 Series (€ LK

The selectable items vary for each series. Select from the applicable item numbers in the table below.

пописывания принципа	
Series	Item number (Refer to pages 1090, 1091 and 1092)
	0, Q, 4, 7, 8, 9, B
EX245	0 , 2 , 4 , 5 , 6 , B
	1 , 2 , 4 , 8 , 10 , 11 , 12 , 18
EX500,260,126	0 , 0 , 4 , 8 , B

Refer to page 1098 for details on manifolds that support safety communication (PROFIsafe).

How to Order Manifold



Valve stations

01	1 station
:	
	eximum number of stations differs depending on
the elec	etrical entry (Refer to 🖸 🛈 Kit type/Flectrical

entry/Cable length.) Note) In case of compatibility with the S kit/AS-Interface, the

- maximum number of solenoids is as shown below, so please be careful of the number of stations.
 - 8 in/8 out: Maximum 8 solenoids • 4 in/4 out: Maximum 4 solenoids

2 Cylinder port size

C4	With ø4 One-touch fitting
C6	With ø6 One-touch fitting
C8	With ø8 One-touch fitting
CM	Mixed sizes and with port plug
L4	Top ported elbow with ø4 One-touch fitting
L6	Top ported elbow with ø6 One-touch fitting
L8	Top ported elbow with ø8 One-touch fitting
B4	Bottom ported elbow with ø4 One-touch fitting
B6	Bottom ported elbow with ø6 One-touch fitting
B8	Bottom ported elbow with ø8 One-touch fitting
LM	Elbow port, mixed sizes (Including upward, downward piping and mixed)
MM Note 2)	Mixed size for different types of piping, option installed

Note 1) Indicate the size by means of the manifold specification sheet in case of "CM", "LM", "NM".

Note 2) When selecting the mixed size for different types of piping or dual flow fitting assembly, enter "MM" and give instructions in the manifold specification sheet.

Note 3) Symbols for inch sizes are as follows • N3: ø5/32" • N7: ø1/4"

 N9: ø5/16" NM: Mixed The top ported elbow is LN□ and the bottom ported elbow is BND.

(5) With or without I/O modules (Enter EX245-compliant S kit only.)

_	
Nil	Without I/O module
V	With I/O module

(6) Number of I/O modules (Enter EX245-compliant S kit only.)

Nil	Without I/O module
IVIII	(Without SI Unit)
1	1 station
- :	:
8	8 stations

/	_	\								
	1)	End	nlata	tuno	/F-4	EX600-com	-1:+ 0	1.24	

	Nil Without end plate						
2 M12 power supply connector, B-coded							
3 7/8 inch power supply connector							
4 M12 power supply connector IN/OUT, A-coded, Pin arrange							
	5 M12 power supply connector IN/OUT, A-coded, Pin arrangement						
ï	Note) Without SI unit, the symbol is nil.						

* The pin layout for "4" and "5" pin connector is different.

1/O utilit sations (Enter Exodu-compliant's kit only.)						
Nil None						
1	1 station					
:						
9 9 stations						
Note 1) Without SI unit the symbol is nil						

Note 2) SI unit is not included in I/O unit stations. Note 3) When I/O unit is selected, it is shipped

separately, and assembled by customer. Refer to the attached operation manual for mounting method.

	<u>uo</u> N	UTIDER OF ITIPUL DIOCKS (Enter EX250-compilant 5 kit only.							
	Nil	Without SI unit/input block (SD0)							
	0	Without input block							
1 With 1 input block									
	:	:							
8 With 8 input blocks									
	Ni-t-) Fth- O likth- AO l-tf th-								

Note) For the S kit compatible with AS-Interface, the maximum number of stations is limited. Refer to page 1364 for details.

	III put block type (Enter Ex250-compliant S kit o							
Nil Without input block								
	1	M12, 2 inputs						
	2 M12, 4 inputs							
	3	M8, 4 inputs (3 pins)						

12 Input block specification (Enter EX250-compliant S kit only.)

Nil	PNP sensor inp	ut or with	out input block	
N	NPN sensor inn	ut		

(B) Option

Nil	None
B Note 2)	All stations with back pressure check valve
D	With DIN rail (Rail length: Standard) Note 9)
D□ Note 4)	With DIN rail (Rail length: Special) Note 9)
K Note 5)	Special wiring spec. (Except double wiring)
N Note 12)	With name plate
R Note 6)	External prior
S Note 7)	Biroot Extra oddot war bant in onorioor
T Note 8)	Branched P and R ports on U-side

Note 1) When two or more symbols are specified, indicate them alphabetically. Example: -BRS

Note 2) When a back pressure check valve is desired, and is to be

Note 2) When a back pressure check vaive is desired, and is to be installed only in certain manifold stations, specify the mount-ing position by means of the manifold specification sheet. Note 3) When DiN rail mounting (with DIN rail) is selected with a power supply 7% inch connector for end plate of the VGC2000 series, and I/O unit station. number is 9, and max. valve station number is 23.

DIN rail mount cannot be specified for 24 stations. (Refer to the DIN rail full length on page 1109.)

Note 4) For special DIN rail length, indicate "DI".

Enter the number of stations inside [...]

Example: -D08

It becomes the property of the proper

In this case, stations will be mounted on a DIN rail for 8 stations regardless of the actual number of manifold stations

The specified number of stations must be larg-er than the number of stations on the manifold. Indicate "-D0" for the option without DIN rail.

Indicate "-D0" for the option without DIN rail.

Note 5 When single wiring and double wiring are mixed, specify wiring type of each station by means of the manifold specification sheet.

Note 6) For external pilot option, "-R", indicate the external pilot specification "R" for the applicable valves as well.

Note 7 Built-in silencer type does not satisfy IP67.

Note 8) SUP and EXH ports on the U-side (on cylinder port side and coll side is branched.) Port is

equipped with One-touch fitting for a12.

Note 9) When "Without SI unit (SD0, SD60)" and EX245 series are specified, "With DIN rail (D)" cannot be selected

Selection.

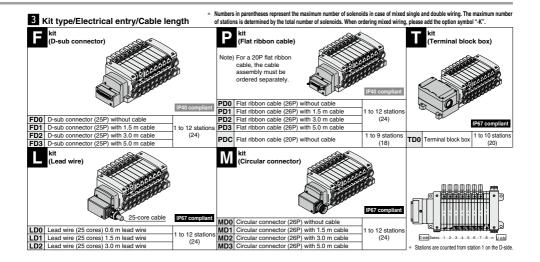
Note 10) When changing the specifications of the EX600 from no DIN rail to DIN rail mounting, please consult SMC.

Note 11) DIN rail is not attached (but shipped together) on the manifold in case of the EX600 with DIN rail.

Refer to page 1143 for mounting method.

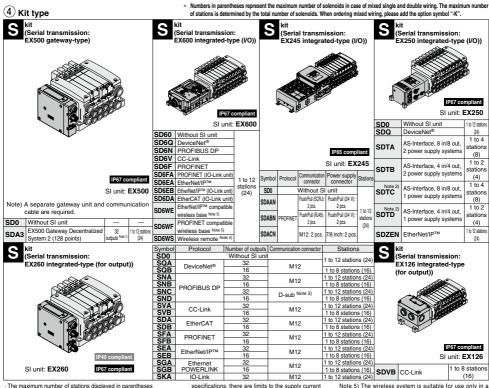
Note 12) When mounting the slide locking manual type valve by ordering only the manifold, order the name plate separately. For details, refer to page 1139.

Base Mounted Plug-in Unit VQC2000 Series





VQC2000 Series



is applied to the special wiring specifications. (Option "-K") Note 1) When using the SI unit with 32 outputs, use the GW unit compatible with the EX500 Gateway

Decentralized System 2 (128 points).

Note 2) When selecting SI units with SDTC or SDTD

specifications, there are limits to the supply current from the SI unit to the input block or valve. Refer to page 1364 for details.

Note 3) When selecting SI units with SDZCN specifications only, IP40 is compatible.

Note 4) For the SI unit part no., refer to page 1093.

country where it is in accordance with the Radio Act and regulations of that country.

(8) SI unit output polarity

	SI unit	EX250 integrated-type (I/O) serial transmission system						
out	put polarity	DeviceNet®	DeviceNet® AS-Interface EtherNet/IP					
Nil	Positive common	_	_	_				
N	Negative common	0	0	0				

િ				H	Ш	d	H	H	
	Ŧ	Ŧ	F	H	H	П	П	Ħ	1 1
	İ		-	i	i	i	İ	ĺ	
D side Stations	1	2	-3-	4	-5-	-6-	.7.	8	u Uside

* Stations are counted from station 1 on the D-side

out	SI unit	EX245 integrated-type (I/O) serial transmission system			EX260 integrated-type (for output) serial transmission system					EX126 integrated-type (for output) serial transmission system		
		PROFINET	(128 points)	DeviceNet®	PROFIBUS DP	CC-Link	EtherCAT	PROFINET	EtherNet/IP™	Ethernet POWERLINK	IO-Link	CC-Link
Nil	Positive common	_	_	0	0	0	0	0	0	_	_	0
N	Negative common	0	0	0	0	0	0	0	0	0	0	_

SI unit output polarity			EX600 integrated-type (I/O) serial transmission system								
		DeviceNet®	PROFIBUS DP	CC-Link	EtherNet/IP™	EtherCAT	PROFINET	EtherNet/IP™ compatible wireless base	compatible	Wireless remote	
Nil	Positive common	0	0	0	0	0	0	0	0	0	
N	Negative common	0	0	0	0	0	0	0	0	0	

Select "Nil" for without SI unit (SD0 ...).

Refer to the Web Catalog and the Operation Manual for the details of EX600 Integrated-type (For I/O) Serial Transmission System. Please download the Operation Manual via our website, https://www.smcworld.com



SI Unit Part No.

EX500 Gateway Decentralized System 2 (128 points)

0	SI unit part no.	D	
Symbol	Negative common (PNP)	Page	
SDA3	EX500-S103	P.1131	

EX600

Symbol	Compatible protocol	SI unit	Page	
	Compatible protocol	Positive common (NPN)	Negative common (PNP)	raye
SD6Q	DeviceNet®	EX600-SDN2A	EX600-SDN1A	
SD6N	PROFIBUS DP	EX600-SPR2A	EX600-SPR1A	
SD6V	CC-Link	EX600-SMJ2	EX600-SMJ1	
SD6F	PROFINET	EX600-SPN2	EX600-SPN1	
SD6FA	PROFINET (IO-Link unit)	EX600-SPN4	EX600-SPN3	
SD6EA	EtherNet/IP™	EX600-SEN4	EX600-SEN3	P.1131
SD6EB	EtherNet/IP™ (IO-Link unit)	EX600-SEN8	EX600-SEN7	
SD6DA	EtherCAT (IO-Link unit)	EX600-SEC4	EX600-SEC3	
SD6WE	EtherNet/IP™ compatible wireless base Note	EX600-WEN2	EX600-WEN1	
SD6WF	PROFINET compatible wireless base Note)	EX600-WPN2	EX600-WPN1	
SD6WS	Wireless remote Note)	EX600-WSV2	EX600-WSV1	

Note) The wireless system is suitable for use only in a country where it is in accordance with the Radio Act and regulations of that country.

EX245

Symbol	Compatible protocol	SI unit part no.	Page
SDAAN		EX245-SPN1A	
SDABN	PROFINET	EX245-SPN2A	P.1132
SDACN		EX245-SPN3A	

EX260

Symbol	Compatible Num		SI unit	part no.	Communication	Page
Symbol	protocol	outputs	Positive common (NPN)	Negative common (PNP)	connector	Page
SQA	D N - +®	32	EX260-SDN2	EX260-SDN1		
SQB	DeviceNet®	16	EX260-SDN4	EX260-SDN3	M12	
SNA		32	EX260-SPR2	EX260-SPR1	WI12	
SNB	DDOCIDI IO DD	16	EX260-SPR4	EX260-SPR3		
SNC	PROFIBUS DP	32	EX260-SPR6	EX260-SPR5	D-sub Note)	P.1132
SND		16	EX260-SPR8	EX260-SPR7	D-Sub Note)	
SVA	CC-Link	32	EX260-SMJ2	EX260-SMJ1	140	
SVB	CC-LINK	16	EX260-SMJ4	EX260-SMJ3	M12	
SDA	EtherCAT	32	EX260-SEC2	EX260-SEC1	1440	
SDB	EllierCAT	16	EX260-SEC4	EX260-SEC3	M12	
SFA	DDOEINET	32	EX260-SPN2	EX260-SPN1	140	
SFB	PROFINET	16	EX260-SPN4	EX260-SPN3	M12	
SEA	EtherNet/IP™	32	EX260-SEN2	EX260-SEN1	140	
SEB	Eulenvet/IP***	16	EX260-SEN4	EX260-SEN3	M12	
SGA	Ethernet	32	_	EX260-SPL1	1440	
SGB	POWERLINK	16	_	EX260-SPL3	M12	
SKA	IO-Link	32	_	EX260-SIL1	M12	

Note) When the communication connector specification is D-sub, the enclosure is IP40. (IP67 for other specifications)

EX250

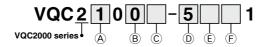
Symbol	Compatible protocol	SI unit part no.	Page	
SDQ	DeviceNet®	EX250-SDN1		
SDTA	AS-Interface, 8 in/8 out, 2 power supply systems	EX250-SAS3		
SDTB	AS-Interface, 4 in/4 out, 2 power supply systems	EX250-SAS5	P.1132	
SDTC	AS-Interface, 8 in/8 out, 1 power supply systems	EX250-SAS7	F.1132	
SDTD	AS-Interface, 4 in/4 out, 1 power supply systems	EX250-SAS9		
SDZEN	EtherNet/IP™	EX250-SEN1		

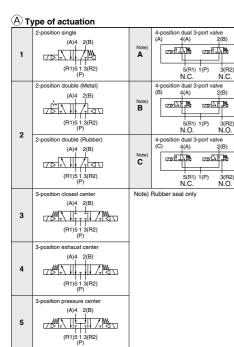
EX126

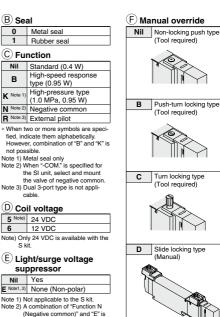
Symbol	Compatible protocol	SI unit part no.	Page			
SDVB	CC-Link	EX126D-SMJ1	P.1132			

For details about the EX series (Serial transmission system), refer to the **Web Catalog** and the Operation Manual. Please download the Operation Manual via SMC website, https://www.smcworld.com

How to Order Valves





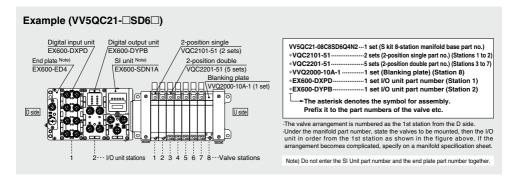


unavailable.

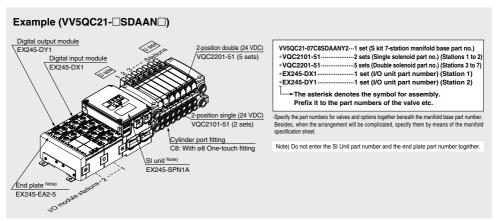
Since "E" has no polarity, it can

also be used as a negative common. Selection of "Function N" is not required.

How to Order Manifold Assembly: EX600°



How to Order Manifold Assembly: EX245*

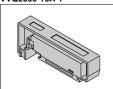


st The EX245/250 I/O module (block) station arrangement is numbered starting from the SI unit side

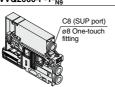
VQC2000 Series

Manifold Options Refer to pages 1138 through to 1140 for details.

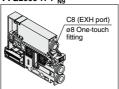
Blanking plate assembly VVQ2000-10A-1



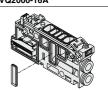
Individual SUP spacer VVQ2000-P-1-C8



Individual EXH spacer VVQ2000-R-1-C8



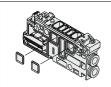
SUP block plate VVQ2000-16A



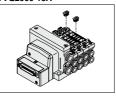
EXH block plate VVQ2000-19A

Port plug

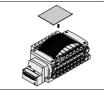
VVQ1000-58A



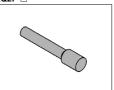
Back pressure check valve assembly [-B] VVQ2000-18A



Name plate [-N] VVQ2000-N-(1 to Max. stations) (-X4) KQ2P-



Blanking plug



DIN rail mounting bracket [-D] VVQ2000-57A {For F/L/M/P/S (EX500) kit}

VVQC2000-57A-S {For S (EX250) kit} VVQC2000-57A-T (For T kit)



Direct EXH outlet with built-in silencer [-S]



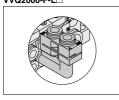
Silencer (For EXH port) AN20-C10



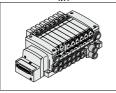
T kit P. 1122

L kit P. 1124 M kit P. 1126

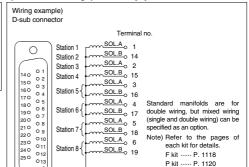
Elbow fitting assembly VVQ2000-F-L□



Dual flow fitting assembly VVQ2000-52A-C10



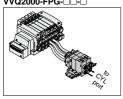
Special electrical wiring specifications [-K]



<u>сом.</u> о 13

Connector terminal no.

Double check block VVQ2000-FPG-□□-□



0

Base Mounted Plug-in Unit

EX260 Safety Communication Protocol (PROFIsafe)

VQC1000/2000 Series < € \(\) \(\) \(\) \(\)

Using the safety communication protocol

Refer to the EX260 **Web Catalog** for details on units that support the safety communication protocol. When using a manifold valve within an ISO 13849-compliant safety system, the device needs to be considered from both the pneumatic circuit and the electric side.

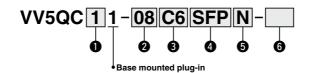
Devices (including valves) need to be selected based on whether their functions are in line with the safety level of the equipment as a whole.

The use of valves that have been validated as being compliant with ISO 13849-2 may be required. For details on valves that have been validated, please contact SMC.

In addition, refer to "Safety Instructions" for precautions on model selection.

Refer to pages 1084 and 1090 for details on manifolds that support Fieldbus and Industrial Ethernet.

How to Order Manifolds



1 VQC1000

VQC2000

2 Valve station					
	Symbol	Stations			

	Symbol Stations		Note		
01 1		1 station			
	:	:	Double wiring Note 1)		
	12	12 stations			
	01	1 station	Consist wiving and Note 2)		
	:	:	Special wiring spec. Note 2) (Up to 24 solenoids available		
	24 24 stations		(Op to 24 soleriolds available		

Note 1) Double wiring: 2-position single, double, 3-position, and 4-position valves can be used on all manifold stations.

Use of a 2-position single solenoid will result in an unused control signal. If this is not desired, order with a specified layout.

Note 2) Special wiring spec.: Indicate "K" for an option. Indicate the wirring specifications on the manifold specification sheet. (Note that 2-position double, 3-position, and 4-position valves cannot be used where single wiring has been specified.)

4 Kit type

Serial tr	Serial transmission: EX260 integrated-type (for output)						
Symbol	Protocol	SI unit part no.					
SD0		Without SI unit					
SFP	PROFIsafe	32	M12	EX260-FPS1			

5 SI unit output polarity

SI unit output polarity		EX260 integrated-type (for output) serial transmission system
Siu	riit output polarity	PROFIsafe
N	Negative common	0

Note) Positive common (NPN) type is not applicable.

Cylinder port size VQC1000 VQC2000 C3 With ø3.2 One-touch fitting C4 With ø4 One-touch fitting With ø6 One-touch fitting C6 C8 With ø8 One-touch fitting • M5 M5 thread СМ Mixed sizes and with port plug • Top ported elbow with ø3.2 One-touch fitting L3 Top ported elbow with ø4 One-touch fitting L4 Top ported elbow with ø6 One-touch fitting 16 L8 Top ported elbow with ø8 One-touch fitting L5 M5 thread Bottom ported elbow with ø3.2 One-touch fitting Bottom ported elbow with ø4 One-touch fitting B4 Bottom ported elbow with ø6 One-touch fitting R8 Bottom ported elbow with ø8 One-touch fitting **B**5 M5 thread LM Elbow port, mixed sizes (Including upward, downward piping and mixed) • MM Note 2) Mixed size for different types of piping, option installed • Note 1) Indicate the size by means of the manifold specification sheet in case of "CM", "LM", "NM"

Note 2) When selecting the mixed size for different types of piping or dual flow fitting assembly, enter "MM" and give instructions in the manifold specification sheet. Note 3) Swnbols for inch sizes are as follows:

· N1: ø1/8" (VV5QC11 only) · N3: ø5/32"

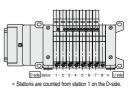
N7: ø1/4" · N9: ø5/16" (VV5QC21 only)

· NM: Mixed

The top ported elbow is LN \square and the bottom ported elbow is BN \square .

6 Option

Nil	None
B Note 2)	All stations with back pressure check valve
D	With DIN rail (Rail length: Standard) Note 7)
D Note 3)	With DIN rail
D ,	(Rail length: Special) Note 7)
	Special wiring spec.
K Note 4)	(Except double wiring)
Note 10)	With name plate
R Note 5)	External pilot
S Note 6)	Direct EXH outlet with built-in silencer
T Note 9)	Branched P and R ports on U-side
Note 1) Whe	en two or more symbols are specified, ind



ote 1) When two or more symbols are specified, indicate them alphabetically. Example: -BRS

Note 2) When a back pressure check valve is desired, and is to be installed only in certain manifold stations, specify the mounting position by means of the manifold specification sheet.

specify the mounting position by means of the manifold specification sheet.

Note 3) For special DNI rail length, indicate "DD". (Enter the number of stations inside □.) Example: -D08 in this case, stations will be mounted on a DNI all for 8 stations regardes of the actual number of manifold stations. The specified number of stations must be larger than the number of stations on the manifold, indicate "DD" for the polin without DIN rail.

Note 4) When single wiring and double wiring are mixed, specify wiring type of each station by means of the manifold specification sheet.

Note 5) For external pilot option, "-R", indicate the external pilot specification "R" for the applicable valves as well. Note 6) Built-in silencer type does not satisfy IP67.

Note 7) When "Without SI unit (SD0)" is specified, "With DIN rail (D)" cannot be selected.

Note 8) When mounting the blanking plate with connector by ordering only the manifold, order the name plate separately. For details, refer to page 1135.

Note 9) VQC2000 only

SUP and EXH ports on the U-side (on cylinder port side and coil side is branched.) Port is equipped with One-touch fitting for ø12.

How to Order Valves

Base Mounted Plug-in Unit VQC1000/2000 Series

SI Unit Part No.

EX260 SI Unit (Safety Communication)

EX260-F PS1

Communication protocol

Symbol	Protocol	Number of outputs	SI unit output polarity	Communication connector	Manifold symbol	Page
PS1	PROFIsafe	32	Source/PNP (Negative common)	M12	SFPN	1132

For details about the EX series (Serial transmission system), refer to the **Web Catalog** and the Operation Manual. Please download the Operation Manual via SMC website, https://www.smcworld.com



VQC1000/2000 Series Base Mounted Plug-in Unit

Model

Symbol



2-position double (Metal)



2-position double (Rubber)



3-position closed center



3-position exhaust center



3-position pressure center



4-position dual 3-port valve (A) 4(A)



4-position dual 3-port valve (B)



4-position dual 3-port valve (C) 4(A) 2(B)



		- ,				Flow	rate ch	naracteristics				time Note 2)	
Series		Type of actuation	Мо	del	1 → 4, 2	(P → A	, B)	4, 2 → 5, 3 (A, B → I	R1, R2)	Standard:	High-speed	Weight (g)
					C [dm3/(s-bar)]	b	Cv	C [dm3/(s-bar)]	b	Cv	0.4 W	response: 0.95 W	
		Cinnella	Metal seal	VQC1100	0.70	0.15	0.16	0.72	0.25	0.18	15 or less	12 or less	67
	2-position	Single	Rubber seal	VQC1101	0.85	0.20	0.21	1.0	0.30	0.25	20 or less	15 or less	07
	2-po:	Double	Metal seal	VQC1200	0.70	0.15	0.16	0.72	0.25	0.18	13 or less	10 or less	
		Double	Rubber seal	VQC1201	0.85	0.20	0.21	1.0	0.30	0.25	20 or less	15 or less	
		Closed	Metal seal	VQC1300	0.68	0.15	0.16	0.72	0.25	0.18	26 or less	20 or less	
VQC1000		center	Rubber seal	VQC1301	0.70	0.20	0.16	0.65	0.42	0.18	33 or less	25 or less	
VQC 1000	3-position	Exhaust	Metal seal	VQC1400	0.68	0.15	0.16	0.72	0.25	0.18	26 or less	20 or less	77
	3-pos	center	Rubber seal	VQC1401	0.70	0.20	0.16	1.0	0.30	0.25	33 or less	25 or less] ′′
	.,	Pressure	Metal seal	VQC1500	0.70	0.15	0.16	0.72	0.25	0.18	26 or less	20 or less	
		center	Rubber seal	VQC1501	0.85	0.20	0.21	0.65	0.42	0.18	33 or less	25 or less	
	4-position	Dual 3-port valve	Rubber seal	VQC1g01	0.70	0.20	0.16	0.70	0.20	0.16	33 or less	25 or less	
		Cinnella	Metal seal	VQC2100	2.0	0.15	0.46	2.6	0.15	0.60	29 or less	22 or less	05
	2-position	Single	Rubber seal	VQC2101	2.2	0.28	0.55	3.2	0.30	0.80	31 or less	24 or less	95
	2-po	Double	Metal seal	VQC2200	2.0	0.15	0.46	2.6	0.15	0.60	20 or less	15 or less	
		Double	Rubber seal	VQC2201	2.2	0.28	0.55	3.2	0.30	0.80	26 or less	20 or less	
		Closed	Metal seal	VQC2300	2.0	0.15	0.46	2.0	0.18	0.46	38 or less	29 or less	
VQC2000		center	Rubber seal	VQC2301	2.0	0.28	0.49	2.2	0.31	0.60	44 or less	34 or less	
VQC2000	ition	Exhaust	Metal seal	VQC2400	2.0	0.15	0.46	2.6	0.15	0.60	38 or less	29 or less	105
	sition 3-pos	center	Rubber seal	VQC2401	2.0	0.28	0.49	3.2	0.30	0.80	44 or less	34 or less	103
		Pressure	Metal seal	VQC2500	2.4	0.17	0.57	2.0	0.18	0.46	38 or less	29 or less	
		center	Rubber seal	VQC2501	3.2	0.28	0.80	2.2	0.31	0.60	44 or less	34 or less	
		Dual 3-port valve	Rubber seal	VQC2g01	1.8	0.28	0.46	1.8	0.28	0.46	44 or less	34 or less	

Note 1) Values represented in this column are in the following conditions:

VQC1000: Cylinder port size C6 without a back pressure check valve

VQC2000: Cylinder port size C8 without a back pressure check valve

Note 2) Values represented in this column are based on JIS B 8419: 2010 (operating with clean air and a supply pressure of 0.5 MPa. Equipped with light/surge voltage suppressor. Values vary depending on the pressure as well as the air quality.) Values for double type are when



Standard Specifications

	Valve type		Metal seal	Rubber seal
	Fluid		A	ir
	Maximum operating	oressure	0.7 MPa (High-pressure type: 1.0 MPa)	0.7 MPa
ဋ		Single	0.1 MPa	0.15 MPa
atio	Minimum operating	Double	0.11	MPa
뱵	pressure	3-position	0.1 MPa	0.2 MPa
specifications		4-position		0.15 MPa
Valve	Ambient and fluid ter	nperature	-10 to 50	o°C Note 1)
Ya	Lubrication		Not re	quired
	Manual override		Push type, Locking type (To	pol required) semi-standard
	Impact/Vibration resi	stance	150/30 m	/ _S ² Note 2)
	Enclosure		Dustproof (IP67 o	compatible) Note 3)
ဖ	Rated coil voltage		24 V	/DC
렱쿘	Allowable voltage flu	ctuation	±10% of rai	ted voltage
fica	Coil insulation type		Equivalent	to Class B
Electrical specifications	Power consumption	24 VDC	0.4 W DC (17 mA), 0.9	5 W DC (40 mA) Note 4)
S	(Current)	12 VDC	0.4 W DC (34 mA), 0.9	5 W DC (80 mA) Note 4)

Note 1) Use dry air to prevent condensation when operating at low temperatures.

Note 2) Impact resistance ----- No malfunction resulted from the impact test using a drop impact tester. Test was performed one time each in the axial and right angle directions of the main valve and armature for both energized and de-energized states.

Vibration resistance --- No malfunction occurred in a one-sweep test between 45 and 2000 Hz. Test was performed in the axial and right angle directions of the main valve and armature for both energized and de-energized states.

Note 3) Refer to pages 1080 and 1081 for applicable variations.

Note 4) Value for high-speed response, high-pressure type (0.95 W)

Manifold Specifications

				Piping specificat	ions	Note 2)	Applicable	5-station
Series	Base model	Connection type	Port	Port siz	e Note 1)	Applicable stations	solenoid	weight
			direction	1, 3 (P, R)	2, 4 (A, B)	Gidagono	valves	(g)
VQC1000	VV5QC11-□□□	F kit: D-sub connector P kit: Flat ribbon cable T kit: Terminal block box	Side	C8 (ø8) Option: Direct EXH outlet with built-in silencer	C3 (ø3.2) C4 (ø4) C6 (ø6) M5 (M5 thread)	F/L/M/P kit 1 to 12 stations T kit 1 to 10 stations	VQC1□00-5 VQC1□01-5	643 (Single) 754 (Double, 3-position)
VQC2000	VV5QC21-□□□	S kit: Serial transmission L kit: Lead wire M kit: Circular connector	Side	C10 (ø10) Option: Direct EXH outlet with built-in silencer Branch type C12 (ø12)	C4 (ø4) C6 (ø6) C8 (ø8)	S kit Note 3) 1 to 8 stations: EX500 1 to 12 stations: EX250 EX245	VQC2□00-5 VQC2□01-5	1076 (Single) 1119 (Double, 3-position)

Note 1) Inch-size One-touch fittings are also available.

Note 2) Special wiring specifications are available as semi-standard to increase the maximum number of stations.

Note 3) Depending on the protocol, there is a limit to the number of stations an S kit can be applied to. Refer to page 1099 for details



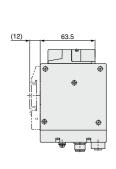
VQC Series

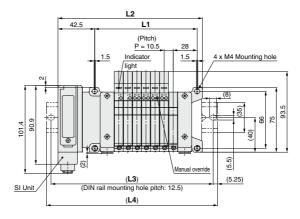


Kit (Serial transmission) For EX500 Gateway Decentralized System 2 (128 points) IP67 compliant

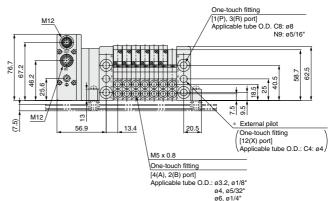
VV5QC11

S kit (Serial transmission kit: EX500)





D side Station---(1-(2-(3-(4-(5-(6-(7--(n) U side



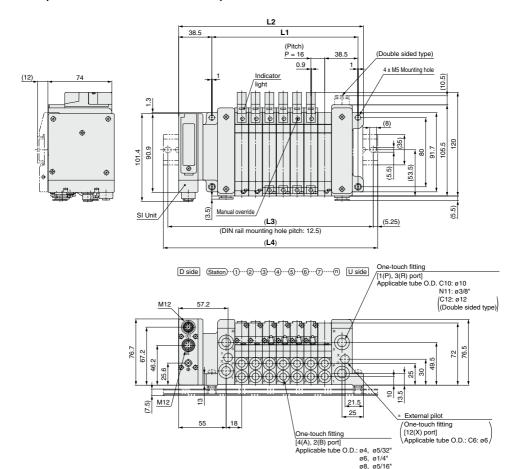
L: Dim	ension	IS												r	: Stations
r U	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
L1	55.5	66	76.5	87	97.5	108	118.5	129	139.5	150	160.5	171	181.5	192	202.5
L2	104.2	114.7	125.2	135.7	146.2	156.7	167.2	177.7	188.2	198.7	209.2	219.7	230.2	240.7	251.2
L3	125	137.5	150	162.5	175	187.5	187.5	200	212.5	225	237.5	250	250	262.5	275
L4	135.5	148	160.5	173	185.5	198	198	210.5	223	235.5	248	260.5	260.5	273	285.5

_ n	16	17	18	19	20	21	22	23	24
L1	213	223.5	234	244.5	255	265.5	276	286.5	297
L2	261.7	272.2	282.7	293.2	303.7	314.2	324.7	335.2	345.7
L3	287.5	300	312.5	325	325	337.5	350	362.5	375
L4	298	310.5	323	335.5	335.5	348	360.5	373	385.5



VV5QC21

S kit (Serial transmission kit: EX500)



L: Dim	:: Dimensions n: Statio														
r U	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
L1	73	89	105	121	137	153	169	185	201	217	233	249	265	281	297
L2	118	134	150	166	182	198	214	230	246	262	278	294	310	326	342
L3	137.5	162.5	175	187.5	212.5	225	237.5	250	275	287.5	300	325	337.5	350	362.5
L4	148	173	185.5	198	223	235.5	248	260.5	285.5	298	310.5	335.5	348	360.5	373

_ n	16	17	18	19	20	21	22	23	24
L1	313	329	345	361	377	393	409	425	441
L2	358	374	390	406	422	438	454	470	486
L3	387.5	400	412.5	437.5	450	462.5	475	500	512.5
L4	398	410.5	423	448	460.5	473	485.5	510.5	523

VQC Series

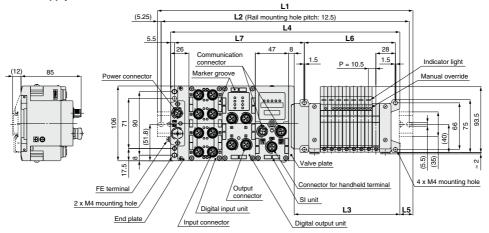
VQC1000 Series

Kit (Serial transmission) For EX600 Integrated-type (I/O) Serial Transmission System IP67 compliant

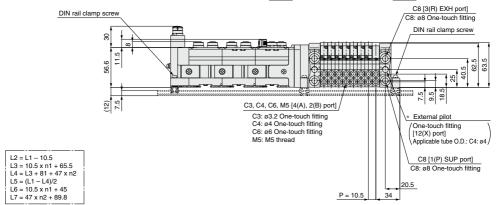
VV5QC11

S kit (Serial transmission kit: EX600)

Power supply with M12 connector







L1	ı:	DI	Ν	Rail	Full	Len	gtr	Ì

Valve stations unit stations (n2)		2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
0	198	198	210.5	223	235.5	248	260.5	260.5	273	285.5	298	310.5	323	335.5	335.5	348	360.5	373	385.5	398	398	410.5	423	435.5
1	235.5	248	260.5	273	285.5	298	298	310.5	323	335.5	348	360.5	360.5	373	385.5	398	410.5	423	423	435.5	448	460.5	473	485.5
2	285.5	298	310.5	323	323	335.5	348	360.5	373	385.5	398	398	410.5	423	435.5	448	460.5	460.5	473	485.5	498	510.5	523	523
3	335.5	348	360.5	360.5	373	385.5	398	410.5	423	423	435.5	448	460.5	473	485.5	485.5	498	510.5	523	535.5	548	560.5	560.5	573
4	385.5	385.5	398	410.5	423	435.5	448	460.5	460.5	473	485.5	498	510.5	523	523	535.5	548	560.5	573	585.5	585.5	598	610.5	623
5	423	435.5	448	460.5	473	485.5	485.5	498	510.5	523	535.5	548	548	560.5	573	585.5	598	610.5	623	623	635.5	648	660.5	673
6	473	485.5	498	510.5	523	523	535.5	548	560.5	573	585.5	585.5	598	610.5	623	635.5	648	648	660.5	673	685.5	698	710.5	710.5
7	523	535.5	548	548	560.5	573	585.5	598	610.5	610.5	623	635.5	648	660.5	673	685.5	685.5	698	710.5	723	735.5	748	748	760.5
8	573	585.5	585.5	598	610.5	623	635.5	648	648	660.5	673	685.5	698	710.5	710.5	723	735.5	748	760.5	773	773	785.5	798	810.5
9	610.5	623	635.5	648	660.5	673	673	685.5	698	710.5	723	735.5	748	748	760.5	773	785.5	798	810.5	810.5	823	835.5	848	860.5

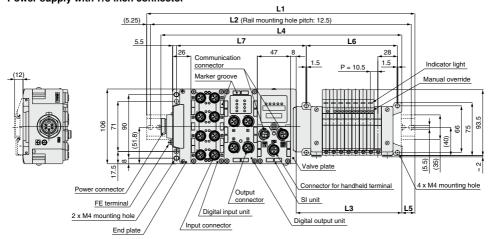


Kit (Serial transmission) For EX600 Integrated-type (I/O) Serial Transmission System IP67 compliant

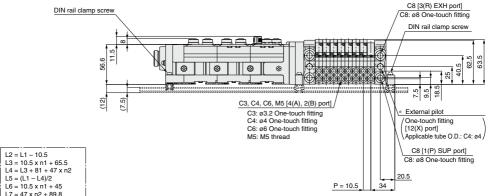


VV5QC11

S kit (Serial transmission kit: EX600) Power supply with 7/8 inch connector







Į	_1	:	DI	Ν	Rai	ΙFι	ıll	Lengt	h

Valve stations unit stations (n2)		2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
0	210.5	223	235.5	235.5	248	260.5	273	285.5	298	298	310.5	323	335.5	348	360.5	373	373	385.5	398	410.5	423	435.5	435.5	448
1	260.5	273	273	285.5	298	310.5	323	335.5	335.5	348	360.5	373	385.5	398	398	410.5	423	435.5	448	460.5	460.5	473	485.5	498
2	298	310.5	323	335.5	348	360.5	360.5	373	385.5	398	410.5	423	435.5	435.5	448	460.5	473	485.5	498	498	510.5	523	535.5	548
3	348	360.5	373	385.5	398	398	410.5	423	435.5	448	460.5	460.5	473	485.5	498	510.5	523	523	535.5	548	560.5	573	585.5	598
4	398	410.5	423	423	435.5	448	460.5	473	485.5	498	498	510.5	523	535.5	548	560.5	560.5	573	585.5	598	610.5	623	623	635.5
5	448	460.5	460.5	473	485.5	498	510.5	523	523	535.5	548	560.5	573	585.5	585.5	598	610.5	623	635.5	648	660.5	660.5	673	685.5
6	485.5	498	510.5	523	535.5	548	560.5	560.5	573	585.5	598	610.5	623	623	635.5	648	660.5	673	685.5	685.5	698	710.5	723	735.5
7	535.5	548	560.5	573	585.5	585.5	598	610.5	623	635.5	648	648	660.5	673	685.5	698	710.5	723	723	735.5	748	760.5	773	785.5
8	585.5	598	610.5	623	623	635.5	648	660.5	673	685.5	685.5	698	710.5	723	735.5	748	748	760.5	773	785.5	798	810.5	810.5	823
9	635.5	648	648	660.5	673	685.5	698	710.5	710.5	723	735.5	748	760.5	773	785.5	785.5	798	810.5	823	835.5	848	848	860.5	873

VQC Series

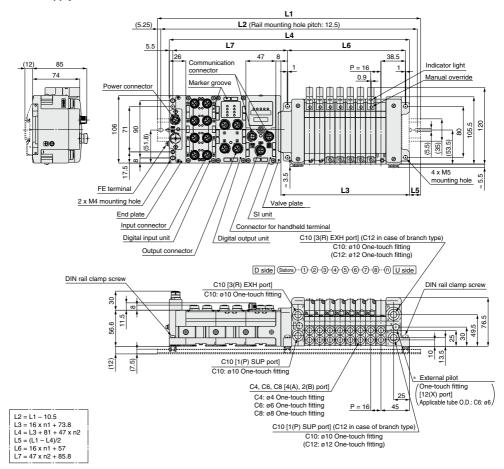
VQC2000 Series

Kit (Serial transmission) For EX600 Integrated-type (I/O) Serial Transmission System IP67 compliant

VV5QC21

S kit (Serial transmission kit: EX600)

Power supply with M12 connector



LI. DIN Nai	ı ı uı	Len	ıyııı																					
Valve stations unit stations (n2)		2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
0	210.5	223	235.5	260.5	273	285.5	298	323	335.5	348	373	385.5	398	410.5	435.5	448	460.5	473	498	510.5	523	548	560.5	573
1	248	273	285.5	298	323	335.5	348	360.5	385.5	398	410.5	435.5	448	460.5	473	498	510.5	523	548	560.5	573	585.5	610.5	623
2	298	323	335.5	348	360.5	385.5	398	410.5	423	448	460.5	473	498	510.5	523	535.5	560.5	573	585.5	610.5	623	635.5	648	673
3	348	360.5	385.5	398	410.5	423	448	460.5	473	498	510.5	523	535.5	560.5	573	585.5	598	623	635.5	648	673	685.5	698	710.5
4	398	410.5	423	448	460.5	473	485.5	510.5	523	535.5	560.5	573	585.5	598	623	635.5	648	673	685.5	698	710.5	735.5	748	760.5
5	448	460.5	473	485.5	510.5	523	535.5	548	573	585.5	598	623	635.5	648	660.5	685.5	698	710.5	735.5	748	760.5	773	798	810.5
6	485.5	510.5	523	535.5	548	573	585.5	598	623	635.5	648	660.5	685.5	698	710.5	723	748	760.5	773	798	810.5	823	835.5	860.5
7	535.5	548	573	585.5	598	610.5	635.5	648	660.5	685.5	698	710.5	723	748	760.5	773	798	810.5	823	835.5	860.5	873	885.5	898
8	585.5	598	610.5	635.5	648	660.5	673	698	710.5	723	748	760.5	773	785.5	810.5	823	835.5	860.5	873	885.5	898	923	935.5	948
9	635.5	648	660.5	673	698	710.5	723	748	760.5	773	785.5	810.5	823	835.5	848	873	885.5	898	923	935.5	948	960.5	985.5	985.5

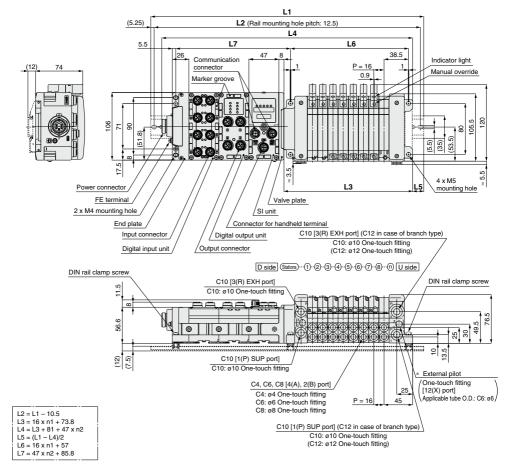


Kit (Serial transmission) For EX600 Integrated-type (I/O) Serial Transmission System IP67 compliant



VV5QC21

S kit (Serial transmission kit: EX600) Power supply with 7/8 inch connector



L1: DIN Rail Full Length

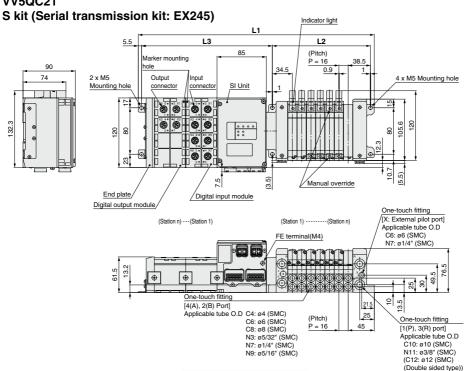
Valve stations unit stations (n2)		2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
0	223	235.5	260.5	273	285.5	298	323	335.5	348	373	385.5	398	410.5	435.5	448	460.5	485.5	498	510.5	523	548	560.5	573	585.5
1	273	285.5	298	323	335.5	348	360.5	385.5	398	410.5	435.5	448	460.5	473	498	510.5	523	548	560.5	573	585.5	610.5	623	635.5
2	323	335.5	348	360.5	385.5	398	410.5	435.5	448	460.5	473	498	510.5	523	535.5	560.5	573	585.5	610.5	623	635.5	648	673	685.5
3	360.5	385.5	398	410.5	423	448	460.5	473	498	510.5	523	535.5	560.5	573	585.5	610.5	623	635.5	648	673	685.5	698	710.5	735.5
4	410.5	423	448	460.5	473	485.5	510.5	523	535.5	560.5	573	585.5	598	623	635.5	648	673	685.5	698	710.5	735.5	748	760.5	785.5
5	460.5	473	485.5	510.5	523	535.5	560.5	573	585.5	598	623	635.5	648	660.5	685.5	698	710.5	735.5	748	760.5	773	798	810.5	823
6	510.5	523	535.5	548	573	585.5	598	623	635.5	648	660.5	685.5	698	710.5	735.5	748	760.5	773	798	810.5	823	835.5	860.5	873
7	548	573	585.5	598	610.5	635.5	648	660.5	685.5	698	710.5	723	748	760.5	773	798	810.5	823	835.5	860.5	873	885.5	910.5	923
8	598	610.5	635.5	648	660.5	685.5	698	710.5	723	748	760.5	773	785.5	810.5	823	835.5	860.5	873	885.5	898	923	935.5	948	973
9	648	660.5	673	698	710.5	723	748	760.5	773	785.5	810.5	823	835.5	860.5	873	885.5	898	923	935.5	948	960.5	985.5	985.5	-

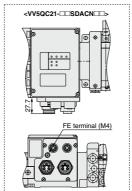




IP65 compliant

VV5QC21





L3 = 54n2 + 117.4

L: Dimensions Formula/L1 = 16n + 186.4 L2 = 16n 57 * The L1 dimension is the dimension without an I/O module. Add 54 mm to this dimension for each I/O module. * n2 is the number of I/O module stations.

L_n	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
L1	202.4	218.4	234.4	250.4	266.4	282.4	298.4	314.4	330.4	346.4	362.4	378.4	394.4	410.4	426.4
L2	73	89	105	121	137	153	169	185	201	217	233	249	265	281	297

	16	17	18	19	20	21	22	23	24
L1	442.4	458.4	474.4	490.4	506.4	522.4	538.4	554.4	570.4
L2	313	329	345	361	377	393	409	425	441

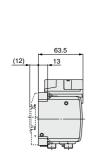


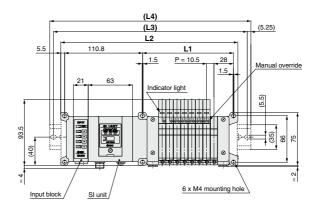
Kit (Serial transmission) For EX250 Integrated-type (I/O) Serial Transmission System IP67 compliant



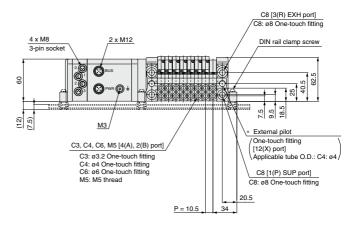
VV5QC11

S kit (Serial transmission kit: EX250)





D side (Stations)--(1)-(2)-(3)-(4)-(5)-(6)-(7)-(8)--(n) U side



The dashed lines indicate DIN rail mounting [-D] (with DIN rail mounting bracket).

Formula: L1 = 10.5n + 45, L2 = 10.5n + 167.5 (For one input block. Add 21 mm for each additional input block.) n: Stations (Maximum 24 stations)

_ n	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	55.5	66	76.5	87	97.5	108	118.5	129	139.5	150	160.5	171	181.5	192	202.5	213	223.5	234	244.5	255	265.5	276	286.5	297
L2	178	188.5	199	209.5	220	230.5	241	251.5	262	272.5	283	293.5	304	314.5	325	335.5	346	356.5	367	377.5	388	398.5	409	419.5
L3	200	212.5	225	237.5	250	250	262.5	275	287.5	300	312.5	325	325	337.5	350	362.5	375	387.5	387.5	400	412.5	425	437.5	450
L4	210.5	223	235.5	248	260.5	260.5	273	285.5	298	310.5	323	335.5	335.5	348	360.5	373	385.5	398	398	410.5	423	435.5	448	460.5



VQC Series

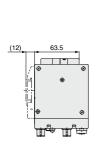


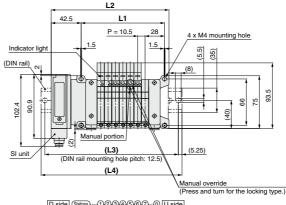
IP40 compliant

Kit (Serial transmission) For EX260 Integrated-type (For Output) Serial Transmission System IP67 compliant

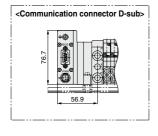
VV5QC11

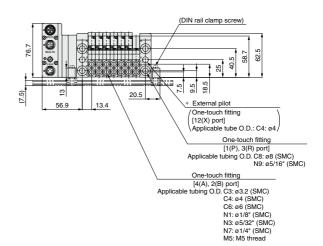
S kit (Serial transmission kit: EX260)





D side (Stations)---(1)(2)(3)(4)(5)(6)(7)--(n) [U side]





n: Stations (Maximum 24 stations)

Ĺ	n	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
	L1	55.5	66	76.5	87	97.5	108	118.5	129	139.5	150	160.5	171	181.5	192	202.5	213	223.5	234	244.5	255	265.5	276	286.5	297
	L2	104.2	114.7	125.2	135.7	146.2	156.7	167.2	177.7	188.2	198.7	209.2	219.7	230.2	240.7	251.2	261.7	272.2	282.7	293.2	303.7	314.2	324.7	335.2	345.7
	L3	125	137.5	150	162.5	175	187.5	187.5	200	212.5	225	237.5	250	250	262.5	275	287.5	300	312.5	325	325	337.5	350	362.5	375
	L4	135.5	148	160.5	173	185.5	198	198	210.5	223	235.5	248	260.5	260.5	273	285.5	298	310.5	323	335.5	335.5	348	360.5	373	385.5
																									_

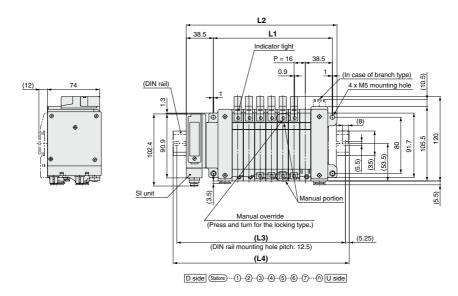


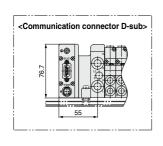
Kit (Serial transmission) For EX260 Integrated-type (For Output) Serial Transmission System [P67 compliant

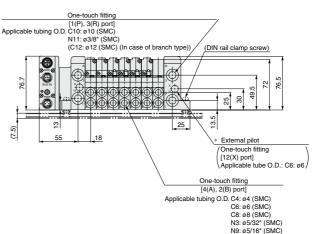


VV5QC21

S kit (Serial transmission kit: EX260)







n: Stations (Maximum 24 stations)

L_n	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	73	89	105	121	137	153	169	185	201	217	233	249	265	281	297	313	329	345	361	377	393	409	425	441
L2	118	134	150	166	182	198	214	230	246	262	278	294	310	326	342	358	374	390	406	422	438	454	470	486
L3	137.5	162.5	175	187.5	212.5	225	237.5	250	275	287.5	300	325	337.5	350	362.5	387.5	400	412.5	437.5	450	462.5	475	500	512.5
L4	148	173	185.5	198	223	235.5	248	260.5	285.5	298	310.5	335.5	348	360.5	373	398	410.5	423	448	460.5	473	485.5	510.5	523

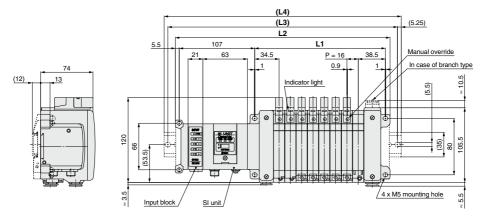
VQC Series

VQC1000/2000 Series

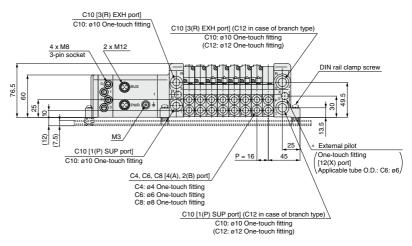
Kit (Serial transmission) For EX250 Integrated-type (I/O) Serial Transmission System IP67 compliant

VV5QC21

S kit (Serial transmission kit: EX250)



D side (Stations)--(1)--(2)--(3)--(4)--(5)--(6)--(7)--(8)---(n) U side



The dashed lines indicate DIN rail mounting [-D] (with DIN rail mounting bracket).

Formula: I 1 - 16n + 57	12 - 16n + 176 (For one input block	Add 21 mm for each additional input block.)	n: Stations (Maximum 24 stations)

L	. \"	1	2	3	4	5	6	/	8	9	10	11	12	13	14	15	16	1/	18	19	20	21	22	23	24
Ξ	L1	73	89	105	121	137	153	169	185	201	217	233	249	265	281	297	313	329	345	361	377	393	409	425	441
	L2	192	208	224	240	256	272	288	304	320	336	352	368	384	400	416	432	448	464	480	496	512	528	544	560
	L3	212.5	237.5	250	262.5	275	287.5	312.5	325	337.5	362.5	375	387.5	400	425	437.5	450	462.5	487.5	500	512.5	537.5	550	562.5	587.5
	L4	223	248	260.5	273	285.5	298	323	335.5	348	373	385.5	398	410.5	435.5	448	460.5	473	498	510.5	523	548	560.5	573	598

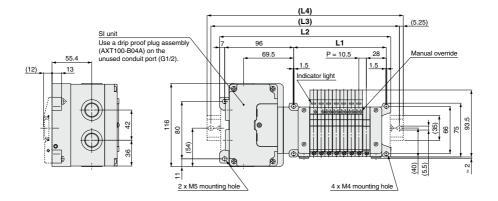


Kit (Serial transmission) For EX126 Integrated-type (For Output) Serial Transmission System IP67 compliant

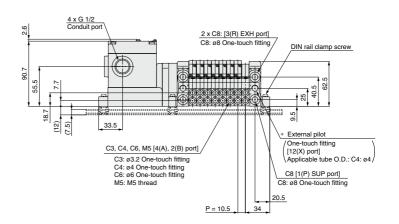


VV5QC11

S kit (Serial transmission kit: EX126)



D side (Stations)---(1)(2)(3)(4)(5)(6)(7)(8)--(n) U side



The dashed lines indicate DIN rail mounting [-D] (with DIN rail mounting bracket).

Formula: I	1 - 10 5n ± 45	12 - 10 5n ± 154 5	n. Stations	(Maximum	16 etatione

_ n	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	55.5	66	76.5	87	97.5	108	118.5	129	139.5	150	160.5	171	181.5	192	202.5	213
L2	165	175.5	186	196.5	207	217.5	228	238.5	249	259.5	270	280.5	291	301.5	312	322.5
L3	187.5	200	212.5	225	237.5	237.5	250	262.5	275	287.5	300	300	312.5	325	337.5	350
L4	198	210.5	223	235.5	248	248	260.5	273	285.5	298	310.5	310.5	323	335.5	348	360.5

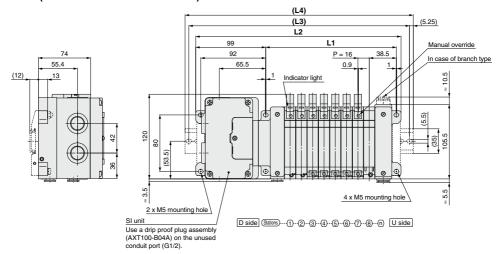
VQC Series

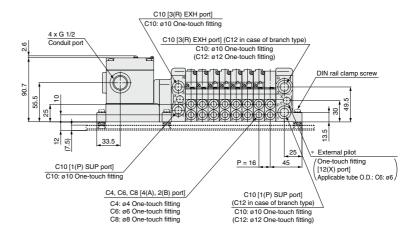
VQC1000/2000 Series

Kit (Serial transmission) For EX126 Integrated-type (For Output) Serial Transmission System IP67 compliant

VV5QC21

S kit (Serial transmission kit: EX126)





The dashed lines indicate DIN rail mounting [-D] (with DIN rail mounting bracket).

Formula: L1 = 16n + 57, L2 = 16n + 163	n: Stations	(Maximum 1	6 stations)
--	-------------	------------	-------------

L_n	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	73	89	105	121	137	153	169	185	201	217	233	249	265	281	297	313
L2	179	195	211	227	243	259	275	291	307	323	339	355	371	387	403	419
L3	200	225	237.5	250	262.5	287.5	300	312.5	337.5	371	362.5	375	400	412.5	425	450
L4	210.5	235.5	248	260.5	273	298	310.5	323	348	360.5	373	385.5	410.5	423	435.5	460.5

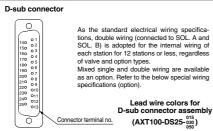


VQC Series

VQC1000/2000 Series Kit (D-sub connector) IP40 compliant

- . Using our D-sub connector for electrical connections greatly reduces labor, while it also minimizes wiring and saves space.
- . We use a D-sub connector (25P) that conforms to MIL standards and is therefore widely compatible with many standard commercial models.
- . Top or side entry for the connector can be changed freely, allowing for changes even after mounting, to meet any changing needs for space.

Electrical Wiring Specifications



		Termina no.	al Pola	rity l	_ead wire color	Dot marking
Station 1 {	rm_SOL.A	− ∪ ı	(-)	(+)	Black	None
Station 1 {	SOL.E	0 17	(-)	(+)	Yellow	Black
Station 2 {	SOL.A	~ ~	(-)	(+)	Brown	None
Station 2 {	SOL.E	3 0 15	(-)	(+)	Pink	Black
Station 3 {	SOL.	-03	(-)	(+)	Red	None
Stations	SOL.E	3 0 16	(-)	(+)	Blue	White
Station 4 {	SOL.A	-0 4	(-)	(+)	Orange	None
Station 4 1	SOL.E	-0 I/	(-)	(+)	Purple	None
Station 5 {	SOL.	-0 5	(-)	(+)	Yellow	None
Stations	SOL.E	-0 18	(-)	(+)	Gray	None
Station 6 {	SOL.	—0 ь	(-)	(+)	Pink	None
Station 6	SOL.E	3 o 19	(-)	(+)	Orange	Black
Station 7 {	SOL.		(-)	(+)	Blue	None
Station / {		3 0 20	(-)	(+)	Red	White
Station 8 {	SOL.	— ი	(-)	(+)	Purple	White
Station o	SOL.E	− 0 21	(-)	(+)	Brown	White
Station 9 \$	SOL.	—U 9	(-)	(+)	Gray	Black
Oldion 3 1	SOL.E	-U 22	(-)	(+)	Pink	Red
Station 10 J	SOL.	IU	(-)	(+)	White	Black
Ottation 10 3		O 23	(-)	(+)	Gray	Red
Station 11 5	SOL.	-0 11	(-)	(+)	White	Red
Oldion 11 3		3 _{-0 24}	(-)	(+)	Black	White
Station 12 J	SOL.A		(-)	(+)	Yellow	Red
Ottation 12 {	SOL.E	³ −o 25	(-)	(+)	White	None
	COM.	− 0 13	(+)	(-)	Orange	Red
			Positive COM spec.	Negative COM spec.		

Note) When using the negative COM specification, use valves for negative COM.

Special Wiring Specifications (Option)

(25P)



Mixed single and double wiring are available as an option. The maximum number of manifold stations is determined by the number of solenoids. Count one point for a single solenoid type and two points for a double solenoid type. The total number of solenoids (points) must not exceed 24.

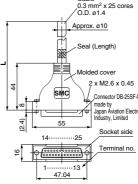
Cable Assembly

AXT100-DS25-030

D-sub connector cable assembly can be ordered with manifolds. Refer to "How to Order Manifold.

Cable

Lead wire colors for D-sub connector cable assembly terminal numbers



	Terminal no.	Lead wire color	Dot marking
	1	Black	None
	2	Brown	None
	3	Red	None
	4	Orange	None
	5	Yellow	None
	6	Pink	None
	7	Blue	None
	8	Purple	White
F-N	9	Gray	Black
ctronics	10	White	Black
LIIUIIICO	11	White	Red
	12	Yellow	Red
	13	Orange	Red
	14	Yellow	Black
-	15	Pink	Black
	16	Blue	White
	17	Purple	None
	18	Gray	None
	19	Orange	Black
	20	Red	White
	21	Brown	White
	22	Dink	Dod

D-sub connector cable assembly

Cable length (L)	Assembly part no.	Note
1.5 m	AXT100-DS25-015	Cable
3 m	AXT100-DS25-030	0.3 mm ² x 25 cores
5 m	AXT100-DS25-050	0.0 IIIII X 20 00103

- * When using a standard commercial connector, use a type 25P female connector conforming to MIL-C-24308.
- * Cannot be used for transfer wiring
- Lengths other than the above is also available. Please contact SMC for details.

Electrical characteristics

Item	Property
Conductor resistance Ω/km, 20°C	65 or less
Voltage limit V, 1 minute, AC	1000
Insulation resistance MΩ/km, 20°C	5 or more

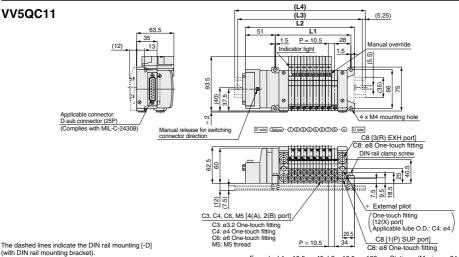
Note) The minimum bending radius of the D-sub connector cable is 20 mm.

1-7	I CHOW	Diack
15	Pink	Black
16	Blue	White
17	Purple	None
18	Gray	None
19	Orange	Black
20	Red	White
21	Brown	White
22	Pink	Red
23	Gray	Red
24	Black	White
25	White	None

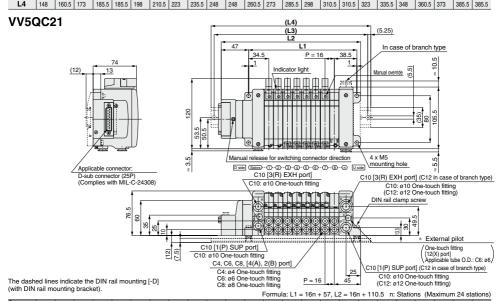
Connector Manufacturers' Example

- · Fujitsu Limited
- · Japan Aviation Electronics Industry, Limited
- . J.S.T. Mfg. Co., Ltd.
- HIROSE ELECTRIC CO., LTD.





Formula: L1 = 10.5n + 45, L2 = 10.5n + 102 n: Stations (Maximum 24 stations) 22 14 24 2 3 4 5 8 9 10 11 12 13 15 16 17 18 19 20 21 23 L1 55.5 66 76.5 87 97.5 108 118.5 129 139.5 150 160.5 171 181.5 192 202.5 213 223.5 234 244.5 255 265.5 276 286.5 297 322.5 L2 112.5 123 133.5 144 154.5 165 186 217.5 228 238.5 249 259.5 270 280.5 291 301.5 312 333 343.5 354 175.5 L3 137.5 150 162.5 175 175 187.5 200 212.5 225 237.5 237.5 250 262.5 275 287.5 300 300 312.5 325 337.5 350 362.5 375 375 L4 148 160.5 185.5 185.5 210.5 235.5 248 248 260.5 285.5 310.5 310.5 323 335.5 360.5 385.5 385.5

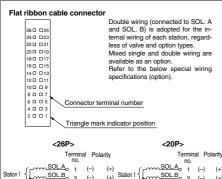


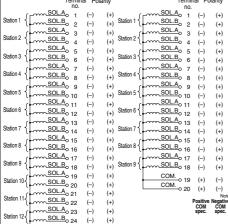
VQC Series

VQC1000/2000 Series Kit (Flat ribbon cable) IP40 compliant

- Using our flat ribbon cable for electrical connections greatly reduces labor, while it also minimizes wiring and saves space.
- We use flat ribbon cables whose connectors (26P and 20P) conform to MIL standards, and are therefore widely compatible with many standard commercial models.
- Top or side entry for the connector can be changed freely, allowing for changes even after mounting, to meet any changing needs for space.

Electrical Wiring Specifications



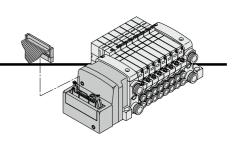


Note) When using the negative COM specification, use valves for negative COM.

COM. o 25 (+)

COM. o 26

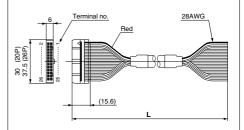
(+) (-) Positive Nega COM CO



Cable Assembly

AXT100-FC 20 - 2

Type 26P flat ribbon cable connector assembly can be ordered with manifolds. Refer to "How to Order Manifold."



Flat ribbon cable connector assembly

Cable	Assembl	y part no.
length (L)	26P	20P
1.5 m	AXT100-FC26-1	AXT100-FC20-1
3 m	AXT100-FC26-2	AXT100-FC20-2
5 m	AXT100-FC26-3	AXT100-FC20-3

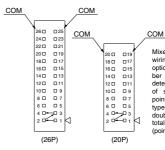
- * When using a standard commercial connector, use a type 26P connector conforming to MIL-C-83503 or a type 20P with strain relief.
- * Cannot be used for transfer wiring.

 * Lengths other than the above is also available. Please contact SMC for details.

Connector Manufacturers' Example

- HIROSE ELECTRIC CO., LTD
- 3M Japan Limited
 Fujitsu Limited
- Japan Aviation Electronics Industry, Limited
- J.S.T. Mfg. Co., Ltd.
- Oki Electric Cable Co., Ltd.

Special Wiring Specifications (Option)



Mixed single and double wiring are available as an option. The maximum number of manifold stations is determined by the number of solenoids. Count one point for a single solenoid type and two points for a double solenoid type. The total number of solenoids (points) must not exceed 24.

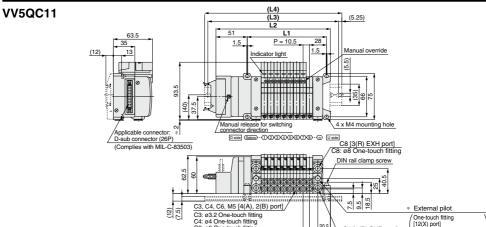
C8 [1(P) SUP port]

C8: ø8 One-touch fitting

Formula: L1 = 16n + 57, L2 = 16n + 110.5 n: Stations (Maximum 24 stations)

Applicable tube O.D.: C4: ø4

VQC1000/2000 Series Kit (Flat ribbon cable) IP40 compliant



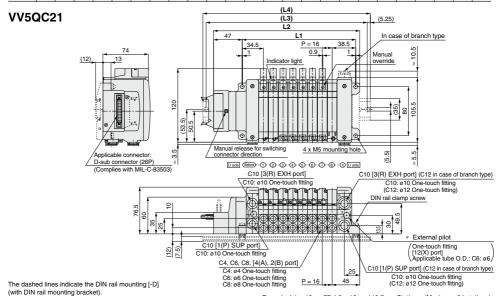
The dashed lines indicate the DIN rail mounting [-D] (with DIN rail mounting bracket).

	Formula: L1 = 10.5n + 45, L2 = 10.5n + 102 n: Stations (Maximum 24 statio															ations)								
	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	55.5	66	76.5	87	97.5	108	118.5	129	139.5	150	160.5	171	181.5	192	202.5	213	223.5	234	244.5	255	265.5	276	286.5	297
L2	112.5	123	133.5	144	154.5	165	175.5	186	196.5	207	217.5	228	238.5	249	259.5	270	280.5	291	301.5	312	322.5	333	343.5	354
L3	137.5	150	162.5	175	175	187.5	200	212.5	225	237.5	237.5	250	262.5	275	287.5	300	300	312.5	325	337.5	350	362.5	375	375
L4	148	160.5	173	185.5	185.5	198	210.5	223	235.5	248	248	260.5	273	285.5	298	310.5	310.5	323	335.5	348	360.5	373	385.5	385.5

P = 10.5

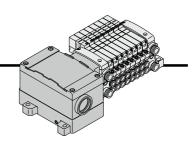
C6: ø6 One-touch fitting

M5: M5 thread



/ 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 L1 73 121 137 153 185 217 233 281 297 313 361 377 409 441 L2 126.5 142.5 158.5 174.5 190.5 206.5 222.5 238.5 254.5 270.5 286.5 302.5 318.5 334.5 350.5 366.5 382.5 398.5 414.5 430.5 446.5 462.5 478.5 494.5 L3 487.5 525 150 187.5 237.5 250 275 312.5 350 362.5 375 387.5 412.5 425 437.5 450 475 L4 173 210.5 260.5 273 285.5 310.5 323 335.5 360.5 373 435.5 485.5 498 510.5 535.5

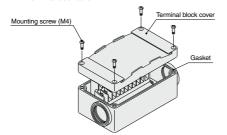
 This kit has a small terminal block inside a junction box. The electrical entry port of a G 3/4 permits connection of conduit fittings.



Terminal Block Connection

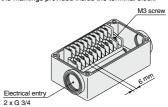
Step 1. Removing the terminal block cover

Loosen the 4 mounting screws (M4) and remove the terminal block cover.



Step 2. The diagram below shows the terminal block wiring. All stations are provided with double wiring regardless of the valves which are mounted.

Connect each wire to the power supply side, according to the markings provided inside the terminal block.



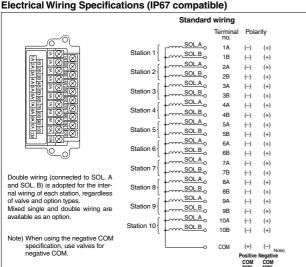
Step 3. Mounting the terminal block cover

Securely tighten the screws to the torque shown in the table below, after confirming that the gasket is installed correctly

Proper tightening torque (N·m) 0.7 to 1.2

- Applicable crimped terminal: 1.25-3S,1.25Y-3,1.25Y-3N,1.25Y-3.5
- Name plate: VVQ5000-N-T
- Drip-proof plug assembly (for G 3/4): AXT100-B06A

Electrical Wiring Specifications (IP67 compatible)



Special Wiring Specifications (Option)

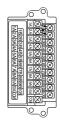
Mixed single and double wiring are available as an option. The maximum number of manifold stations is determined by the number of solenoids. Count one point for a single solenoid type and two points for a double solenoid type. The total number of solenoids (points) must not exceed 20.

1. How to Order

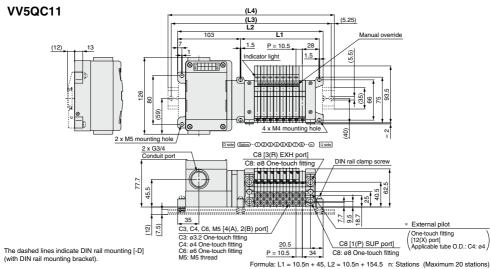
Indicate option symbol "-K" in the manifold part number and be sure to specify station positions for single or double wiring on the manifold specification sheet.

2. Wiring specifications

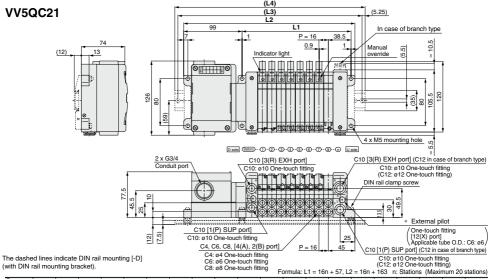
Connector terminal numbers are connected from solenoid station 1 on the A side in the order indicated by the arrows without skipping any terminal numbers.







	1 0111tda. E1 = 10.311 + 43, E2 = 10.311 + 134.3 11. Stations (Waximum 20 Statio															stations)				
L _n	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
L1	55.5	66	76.5	87	97.5	108	118.5	129	139.5	150	160.5	171	181.5	192	202.5	213	223.5	234	244.5	255
L2	165	175.5	186	196.5	207	217.5	228	238.5	249	259.5	270	280.5	291	301.5	312	322.5	333	343.5	354	364.5
L3	187.5	200	212.5	225	237.5	237.5	250	262.5	275	287.5	300	300	312.5	325	337.5	350	362.5	375	375	387.5
L4	198	210.5	223	235.5	248	248	260.5	273	285.5	298	310.5	310.5	323	335.5	348	360.5	373	385.5	385.5	398

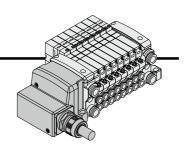


L n	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
L1	73	89	105	121	137	153	169	185	201	217	233	249	265	281	297	313	329	345	361	377
L2	179	195	211	227	243	259	275	291	307	323	339	355	371	387	403	419	435	451	467	483
L3	200	225	237.5	250	262.5	287.5	300	312.5	337.5	371	362.5	375	400	412.5	425	450	462.5	496	487.5	512.5
L4	210.5	235.5	248	260.5	273	298	310.5	323	348	360.5	373	385.5	410.5	423	435.5	460.5	473	485.5	498	523

VQC Series

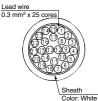
VQC1000/2000 Series Kit (Lead wire) IP67 compliant

- Direct electrical entry type
- IP67 enclosure is available with use of cables with sheath and waterproof connectors.



Electrical Wiring Specifications

Lead wire specifications



As the standard electrical wiring specifications, double wiring (connected to SOL. A and SOL. B) is adopted for the internal wiring of each station for 12 stations or less, regardless of valve and option types.

and option types.

Mixed single and double wiring are available as an option. Refer to the below special wiring specifications (option).

	Te	erminal	Pola	rity	Lead wire color	Dot marking
	SOL.A					•
Station 1 {	SOL.B	1	(-)	(+)	Black	None
(.	SOL.A	14	(-)	(+)	Yellow	Black
Station 2	SOL B	2	(-)	(+)	Brown	None
(.	SOL.A	15	(-)	(+)	Pink	Black
Station 3	SOL.B	3	(-)	(+)	Red	None
(16	(-)	(+)	Blue	White
Station 4	SOL.A	4	(-)	(+)	Orange	None
),	SOL.B	17	(-)	(+)	Purple	None
Station 5	SOL.A	5	(-)	(+)	Yellow	None
Oldilon 5).		18	(-)	(+)	Gray	None
Station 6	SOL.A	6	(-)	(+)	Pink	None
Station 6 {		19	(-)	(+)	Orange	Black
Station 7 \$	SOL.A	7	(-)	(+)	Blue	None
Station / {	SOL.B	20	(-)	(+)	Red	White
04-4 0 (SOL.A_o	8	(-)	(+)	Purple	White
Station 8	SOL.B	21	(-)	(+)	Brown	White
0	SOL.A	9	(-)	(+)	Gray	Black
Station 9	SOL.B	22	(-)	(+)	Pink	Red
- C	SOL.A	10	(-)	(+)	White	Black
Station 10	SOL.B	23	(-)	(+)	Gray	Red
0	SOL.A	11	(-)	(+)	White	Red
Station 11	SOL.B	24	(-)	(+)	Black	White
	SOL.A	12	(-)	(+)	Yellow	Red
Station 12	COLD	25	(-)	(+)	White	None
	I		()	(.)		
	сом.					
	L COIVI.	13	(+)	(-) Note	Orange	Red
			ositive COM spec.	Negative COM spec.	,	

Lead wire length

VV5QC11-08C6LD0

Lead wire length

	uu ***** **	۰
0	0.6 m	
1	1.5 m	
2	30 m	

Electrical characteristics

Item	Property			
Conductor resistance Ω/km, 20°C	65 or less			
Voltage limit V, 1 minute, AC	1000			
Insulation resistance MΩ/km, 20°C	5 or more			

Note) Cannot be used for transfer wiring.
The minimum bending radius of the cable is 20 mm.

Special Wiring Specifications (Option)

Note) When using the negative COM specification, use valves for negative COM.

Mixed single and double wiring are available as an option. The maximum number of manifold stations is determined by the number of solenoids. Count one point for a single solenoid type and two points for a double solenoid type. The total number of solenoids (points) must not exceed 24.

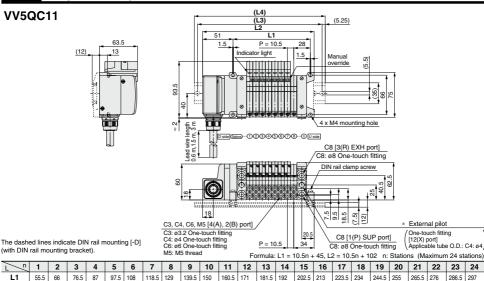
VQC1000/2000 Series Kit (Lead wire) IP67 compliant

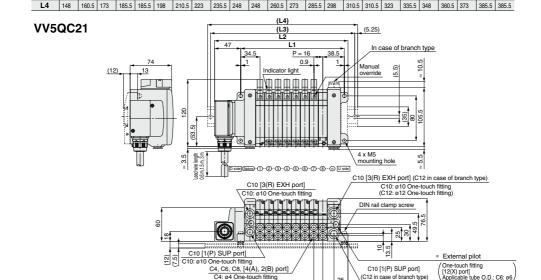
L2 112.5 123 133.5 144 154.5 165 175.5

L3 137.5 150 162.5 175

The dashed lines indicate DIN rail mounting [-D]

(with DIN rail mounting bracket).





196.5

187.5 200 212.5 225 237.5 237.5 250 262.5

217.5 228 238.5 249 259.5 270 280.5 291 301.5 312 322.5 333 343.5 354

> 287.5 300 300 312.5 325 337.5 350 362.5 375 375

> > (C12 in case of branch type)

C10: ø10 One-touch fitting (C12: ø12 One-touch fitting)

Formula: L1 = 16n + 57, L2 = 16n + 110.5 n: Stations (Maximum 24 stations)

45

L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	73	89	105	121	137	153	169	185	201	217	233	249	265	281	297	313	329	345	361	377	393	409	425	441
L2	126.5	142.5	158.5	174.5	190.5	206.5	222.5	238.5	254.5	270.5	286.5	302.5	318.5	334.5	350.5	366.5	382.5	398.5	414.5	430.5	446.5	462.5	478.5	494.5
L3	150	162.5	187.5	200	212.5	237.5	250	262.5	275	300	312.5	325	350	362.5	375	387.5	412.5	425	437.5	450	475	487.5	500	525
L4	160.5	173	198	210.5	223	248	260.5	273	285.5	310.5	323	335.5	360.5	373	385.5	398	423	435.5	448	460.5	485.5	498	510.5	535.5

C4: ø4 One-touch fitting

C6: ø6 One-touch fitting

C8: ø8 One-touch fitting

VQC Series

VQC1000/2000 Series Kit (Circular connector) IP67 compliant

- Use of circular connectors helps streamline wiring procedure to save labor.
- IP67 enclosure is available with use of waterproof circular connectors.

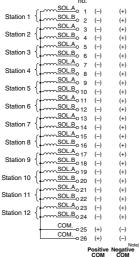
Electrical Wiring Specifications

Circular connector



Double wiring (connected to SOL.A and SOL.B) is used for the internal wiring of each station, regardless of valve and option types. Mixed single and double wiring are available as an option. Refer to the below special wiring specifications (option).

Terminal Polarity no.



Note) When using the negative COM specification, use valves for negative COM.

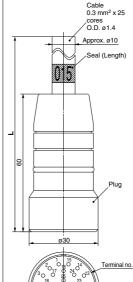
Special Wiring Specifications (Option)

Mixed single and double wiring are available as an option. The maximum number of manifold stations is determined by the number of solenoids. Count one point for a single solenoid type and two points for a double solenoid type. The total number of solenoids (points) must not exceed 24.

Cable Assembly

AXT100-MC26-030 050

Type 26P circular connector cable assembly can be ordered with manifolds. Refer to "How to Order Manifold."



18

20 21

50 18

.0

Lead wire colors for circular connector

cable assembly rox. ø10 terminal numbers							
rox. ø10							
al (Length)	Terminal no.	Lead wire color	Dot marking				
	1	Black	None				
	2	Brown	None				
	3	Red	None				
	4	Orange	None				
	5	Yellow	None				
	6	Pink	None				
	7	Blue	None				
	8	Purple	White				
	9	Gray	Black				
	10	White	Black				
	11	White	Red				
	12	Yellow	Red				
Plug	13	Orange	Red				
Flug	14	Yellow	Black				
Y	15	Pink	Black				
	16	Blue	White				
	17	Purple	None				
	18	Gray	None				
1	19	Orange	Black				
4	20	Red	White				
	21	Brown	White				
Terminal no.	22	Pink	Red				
<u> </u>	23	Gray	Red				
11_	24	Black	White				
1]	25	White	None				
7	26	White	None				
M27 female thread	Note) Ter con		26 is ② inside the				

connector.

essembly							
Cable	Assembly part no.						
length (L)	26P						
1.5 m	AXT100-MC26-015						
3 m	AXT100-MC26-030						
5 m	AXT100-MC26-050						

23 O O12

8 O₄

* Cannot be used for transfer wiring. * Lengths other than the above is also available. Please contact SMC for details.

lectrical characteristics						
Item	Property					
Conductor resistance Ω/km, 20°C	65 or less					
Voltage limit V, 1 minute, AC	1000					
Insulation resistance MΩ/km, 20°C	5 or more					

Note) The minimum bending radius of the circular connector cable is 20 mm.

VQC1000/2000 Series Kit (Circular connector) P67 compliant

L1 55.5 66 76.5 87 97.5 108 118.5 129 139.5 150 160.5 171 181.5 192 202.5 213 223.5 234 244.5 255 265.5 276 286.5 297

L2 112.5 123 133.5 144 154.5 165 175.5 186 196.5 207 217.5 228 238.5 249 259.5 270 280.5 291 301.5 312 322.5 333 343.5 354

11

L2

13

14 160.5 173

73 89 105 121 137 153 169 185 201 217 233 249 265 281 297 313 329 345 361 377 393 409 425

126.5 142.5

150 162 5

158.5

187.5

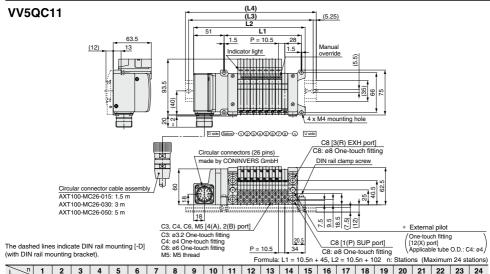
174.5 | 190.5 | 206.5 | 222.5 | 238.5 | 254.5 | 270.5

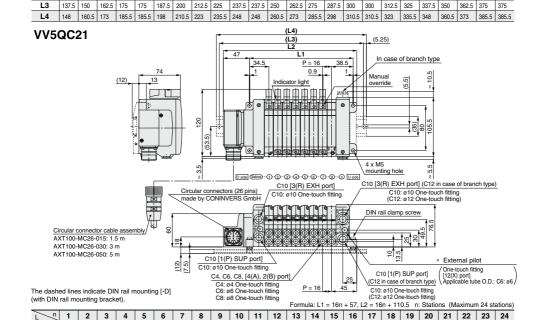
210.5

212 5 237 5 250 262 5 275 300

248 260.5 273 285.5 310.5 323

200





302.5

325

318.5 334.5

350

360.5 373 385.5

366.5

382.5

423 | 435.5 | 448

350.5

375 387 5 412 5 425 437 5

362 5

398.5 414.5 430.5

286.5

3125

441

525

462.5 478.5

487.5

500

446.5

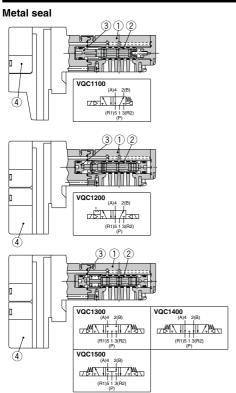
485.5 498 510.5

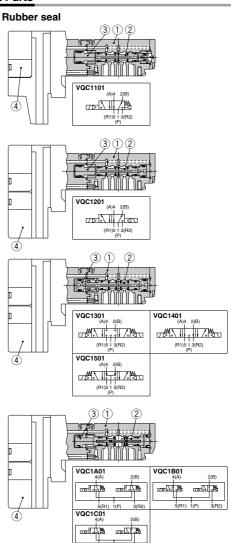
450 475 460.5 485 494.5

VQC1000/2000 Series

Construction

VQC1000 Plug-in Unit: Main Parts/Replacement Parts





Component Parts

No.	Description	Material	Note
1	Body	Zinc die-casted	
2	Spool/Sleeve	Stainless steel	
3	Piston	Resin	
4	Pilot valve assembly	_	

Note) Refer to page 1133 for "How to Order Pilot Valve Assembly."



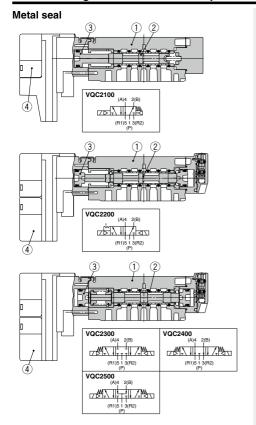
No.	Description	Material	Note
1	Body	Zinc die-casted	
2	Spool valve	Aluminum, HNBR	
3	Piston	Resin	
4	Pilot valve assembly	_	

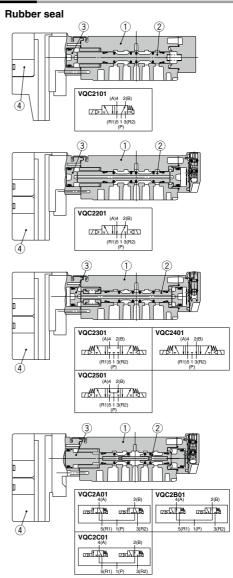
Note) Refer to page 1133 for "How to Order Pilot Valve Assembly."



Base Mounted Plug-in Unit VQC1000/2000 Series

VQC2000 Plug-in Unit: Main Parts/Replacement Parts





Component Parts

No.	Description	Material	Note
1	Body	Zinc die-casted	
2	Spool/Sleeve	Stainless steel	
3	Piston	Resin	
4	Pilot valve assembly	_	

Note) Refer to page 1133 for "How to Order Pilot Valve Assembly."

Component Parts

No.	Description	Material	Note
1	Body	Zinc die-casted	
2	Spool valve	Aluminum, HNBR	
3	Piston	Resin	
4	Pilot valve assembly	_	

Note) Refer to page 1133 for "How to Order Pilot Valve Assembly."



VQC1000/2000 Series

Exploded View of Manifold

		Housing assembly and SI unit	D-side end plate assembly	Manifold block assembly	U-side end plate assembly		
	EX500		D state cital place assection,	mainote block describing	0-side end plate assembly		
	EX600	3 5					
S kit (Serial transmission)	EX245	7 6 8					
S	EX250				23		
	EX260		20	20			
	EX126	3 (1)					
Ŧ	(Terminal block box) (Flat ribbon cable) (D-sub connector)	(15)					
P	(Flat ribbon cable)	16					
Tkit	(Terminal block box)						
	(Lead wire)						
M kit	(Circular connector)	19					

Manifold Assembly Part No.

Housing Assembly and SI Unit/Input Block

No.	Description	Part no.	Note
<u>(1)</u>	SI unit	EX500-S103	Gateway decentralized system 2 (128 points), PNP (Negative common)
		EX600-SDN1A	DeviceNet® PNP (Negative common)
		EX600-SDN2A	DeviceNet® NPN (Positive common)
		EX600-SMJ1	CC-Link PNP (Negative common)
		EX600-SMJ2	CC-Link NPN (Positive common)
		EX600-SPR1A	PROFIBUS DP PNP (Negative common)
		EX600-SPR2A	PROFIBUS DP NPN (Positive common)
		EX600-SEN3	EtherNet/IP™ PNP (Negative common)
		EX600-SEN4	EtherNet/IP™ NPN (Positive common)
		EX600-SEN7	EtherNet/IP™ (IO-Link unit) PNP (Negative common)
		EX600-SEN8	EtherNet/IP™ (IO-Link unit) NPN (Positive common)
	a	EX600-SEC3	EtherCAT (IO-Link unit) PNP (Negative common)
2	SI unit	EX600-SEC4	EtherCAT (IO-Link unit) NPN (Positive common)
		EX600-SPN1	PROFINET PNP (Negative common)
		EX600-SPN2	PROFINET NPN (Positive common)
		EX600-SPN3	PROFINET (IO-Link unit) PNP (Negative common)
		EX600-SPN4	PROFINET (IO-Link unit) NPN (Positive common)
		EX600-WEN1 Note 1)	Wireless base module EtherNet/IP™ PNP (Negative common)
		EX600-WEN2 Note 1)	Wireless base module EtherNet/IP™ NPN (Negative common)
		EX600-WPN1 Note 1)	Wireless base module PROFINET PNP (Negative common)
		EX600-WPN1 Note 1)	Wireless base module PROFINET PNP (Negative common)
		EX600-WPN2 Note 1)	Wireless remote module PNP (Negative common)
		EX600-WSV2 Note 1)	Wireless remote module PNP (Negative common) Wireless remote module NPN (Positive common)
		EX600-DXNB	NPN input, M12 connector, 5 pins (4 pcs.), 8 inputs
		EX600-DXPB	PNP input, M12 connector, 5 pins (4 pcs.), 8 inputs
		EX600-DXNC	NPN input, M8 connector, 3 pins (8 pcs.), 8 inputs
	Digital input unit	EX600-DXNC1	NPN input, M8 connector, 3 pins (8 pcs.), 8 inputs, with open circuit detection
		EX600-DXPC	PNP input, M8 connector, 3 pins (8 pcs.), 8 inputs
		EX600-DXPC1	PNP input, M8 connector, 3 pins (8 pcs.), 8 inputs, with open circuit detection
		EX600-DXND	NPN input, M12 connector, 5 pins (8 pcs.), 16 inputs
		EX600-DXPD	PNP input, M12 connector, 5 pins (8 pcs.), 16 inputs
		EX600-DXNE	NPN input, D-sub connector, 25 pins, 16 inputs
		EX600-DXPE	PNP input, D-sub connector, 25 pins, 16 inputs
		EX600-DXNF	NPN input, Spring type terminal box, 32 pins, 16 inputs
		EX600-DXPF	PNP input, Spring type terminal box, 32 pins, 16 inputs
_		EX600-DYNB	NPN output, M12 connector, 5 pins (4 pcs.), 8 outputs
3		EX600-DYPB	PNP output, M12 connector, 5 pins (4 pcs.), 8 outputs
	Digital output unit	EX600-DYNE	NPN output, D-sub connector, 25 pins, 16 outputs
	Digital output unit	EX600-DYPE	PNP output, D-sub connector, 25 pins, 16 outputs
		EX600-DYNF	NPN output, Spring type terminal box, 32 pins, 16 outputs
		EX600-DYPF	NPN output, Spring type terminal box, 32 pins, 16 outputs
		EX600-DMNE	NPN input/output, D-sub connector, 25 pins, 8 inputs/outputs
	Digital input/autmut unit	EX600-DMPE	PNP input/output, D-sub connector, 25 pins, 8 inputs/outputs
	Digital input/output unit	EX600-DMNF	NPN input/output, Spring type terminal box, 32 pins, 8 inputs/outputs
		EX600-DMPF	PNP input/output, Spring type terminal box, 32 pins, 8 inputs/outputs
	Analog input unit	EX600-AXA	M12 connector, 5 pins (2 pcs.), 2-channel input
	Analog output unit	EX600-AYA	M12 connector, 5 pins (2 pcs.), 2-channel output
	Analog input/output unit	EX600-AMB	M12 connector, 5 pins (4 pcs.), 2-channel inputs/outputs
		EX600-LAB1	Port class A, M12 connector, 5 pins (4 pcs.)
	IO-Link unit Note 2)	EX600-LBB1	Port class B, M12 connector, 5 pins (4 pcs.)
		EX600-ED2	M12 power supply connector, B-coded
		EX600-ED2-2	M12 power supply connector, B-coded M12 power supply connector, B-coded, with DIN rail mounting bracket
		EX600-ED3	7/8 inch power supply connector
		EX600-ED3-2	7/8 inch power supply connector, with DIN rail mounting bracket
4	End plate	EX600-ED3-2	M12 power supply connector IN/OUT, A-coded, Pin arrangement 1
		EX600-ED4	M12 power supply connector IN/OUT, A-coded, Pin arrangement 1 M12 power supply connector IN/OUT, A-coded, Pin arrangement 1, with DIN rail mounting brack
		EX600-ED5	M12 power supply connector IN/OUT, A-coded, Pin arrangement 2
(5)	Valve plate	EX600-ED5-2 EX600-ZMV1	M12 power supply connector IN/OUT, A-coded, Pin arrangement 2, with DIN rail mounting brack Enclosed parts: round head screws (M4 x 6) 2 pcs., round head screws (M3 x 8) 4 pc:

Note 1) The wireless system is suitable for use only in a country where it is in accordance with the Radio Act and regulations of that country.

Note 2) The compatible SI unit models are as shown below.

- · PROFINET compatible: EX600-SPN3/EX600-SPN4
- · EtherNet/IP™ compatible: EX600-SEN7/EX600-SEN8
- $\cdot \ \, \text{EtherCAT compatible: EX600-SEC3/EX600-SEC4}$



VQC1000/2000 Series

Manifold Assembly Part No.

Housing Assembly and SI Unit/Input Block

No.	Description	Part no.	Note
		EX245-SPN1A	Communication connector: Push Pull connector (SCRJ): 2 pcs./Power supply connector: Push Pull connector (24 V): 2 pcs
6)	SI unit	EX245-SPN2A	Communication connector: Push Pull connector (RJ45): 2 pcs./Power supply connector: Push Pull connector (24 V): 2 pcs
0)	Si unii	EX245-SPN3A	Communication connector: M12 connector (4-pin, Socket, D-coded): 2 pcs./Power supply connector: 7/8 inch connector (5-pin, Plug): 1 pc 7/8 inch connector (5-pin, Socket): 1
	Digital input module	EX245-DX1	Digital input (16 inputs)
3	Digital output module	EX245-DY1	Digital output (8 outputs)
7)	IO-Link module Note 1)	EX245-LA1	Port class A
	IO-Link module Note 1)	EX245-LB1	Port class B
8	End plate	EX245-EA2-5	
		EX250-SAS3	AS-Interface, 8 in/8 out, 2 power supply systems PNP (Negative common)
		EX250-SAS5	AS-Interface, 4 in/4 out, 2 power supply systems PNP (Negative common)
9)	SI unit	EX250-SAS7	AS-Interface, 8 in/8 out, 1 power supply system PNP (Negative common)
٥	3 unit	EX250-SAS9	AS-Interface, 4 in/4 out, 1 power supply system PNP (Negative common)
		EX250-SDN1	DeviceNet® PNP (Negative common)
		EX250-SEN1	EtherNet/IP™ PNP (Negative common)
_		EX250-IE1	M12, 2 inputs
10	Input block	EX250-IE2	M12, 4 inputs
		EX250-IE3	M8, 4 inputs
(11)	End plate assembly	EX250-EA1	Standard
_	,	EX250-EA2	For DIN rail mounting
		EX260-SDN1	DeviceNet®, M12 connector, 32 outputs PNP (Negative common)
		EX260-SDN2	DeviceNet®, M12 connector, 32 outputs NPN (Positive common)
		EX260-SDN3	DeviceNet®, M12 connector, 16 outputs PNP (Negative common)
		EX260-SDN4	DeviceNet®, M12 connector, 16 outputs NPN (Positive common)
		EX260-SPR1	PROFIBUS DP, M12 connector, 32 outputs PNP (Negative common) PROFIBUS DP, M12 connector, 32 outputs NPN (Positive common)
		EX260-SPR2 EX260-SPR3	PROFIBUS DP, M12 connector, 16 outputs PNP (Positive common)
		EX260-SPR4	PROFIBUS DP, M12 connector, 16 outputs PNP (Negative common)
		EX260-SPR5	PROFIBUS DP, D-sub connector, 32 outputs PNP (Negative common)
		EX260-SPR6	PROFIBUS DP, D-sub connector, 32 outputs NPN (Negative common)
		EX260-SPR7	PROFIBUS DP, D-sub connector, 16 outputs PNP (Negative common)
		EX260-SPR8	PROFIBUS DP, D-sub connector, 16 outputs NPN (Positive common)
		EX260-SMJ1	CC-Link, M12 connector, 32 outputs PNP (Negative common)
		EX260-SMJ2	CC-Link, M12 connector, 32 outputs NPN (Positive common)
		EX260-SMJ3	CC-Link, M12 connector, 16 outputs PNP (Negative common)
0	l	EX260-SMJ4	CC-Link, M12 connector, 16 outputs NPN (Positive common)
12)	SI unit	EX260-SEC1	EtherCAT, M12 connector, 32 outputs PNP (Negative common)
		EX260-SEC2	EtherCAT, M12 connector, 32 outputs NPN (Positive common)
		EX260-SEC3	EtherCAT, M12 connector, 16 outputs PNP (Negative common)
		EX260-SEC4	EtherCAT, M12 connector, 16 outputs NPN (Positive common)
		EX260-SPN1	PROFINET, M12 connector, 32 outputs PNP (Negative common)
		EX260-SPN2	PROFINET, M12 connector, 32 outputs NPN (Positive common)
		EX260-SPN3	PROFINET, M12 connector, 16 outputs PNP (Negative common)
		EX260-SPN4	PROFINET, M12 connector, 16 outputs NPN (Positive common)
		EX260-SEN1	EtherNet/IP™, M12 connector, 32 outputs PNP (Negative common)
		EX260-SEN2	EtherNet/IPTM, M12 connector, 32 outputs NPN (Positive common)
		EX260-SEN3	EtherNet/IP™, M12 connector, 16 outputs PNP (Negative common)
		EX260-SEN4	EtherNet/IPTM, M12 connector, 16 outputs NPN (Positive common)
		EX260-SPL1	Ethernet POWERLINK, M12 connector, 32 outputs PNP (Negative common)
		EX260-SPL3	Ethernet POWERLINK, M12 connector, 16 outputs PNP (Negative common)
		EX260-SIL1	IO-Link M12 connector, 32 outputs PNP (Negative common)
(13)	SI unit	EX260-FPS1 EX126D-SMJ1	PROFIsafe, M12 connector, 32 outputs PNP (Negative common) CC-Link NPN (Positive common)
(14)	Terminal block plate	VVQC1000-74A-2	For EX126 SI unit mounting
(15)	D-sub connector housing assembly	VVQC1000-74A-2 VVQC1000-F25-1	F kit, 25 pins
-	b-sub connector nousing assembly	VVQC1000-F25-1	P kit, 26 pins
16	Flat ribbon cable housing assembly	VVQC1000-P20-1	P kit, 20 pins
(17)	Terminal block box housing assembly	VVQC1000-P20-1	T kit
(<i>I</i>)	Terminal block box flousing assembly	VVQC1000-10-1	L kit with 0.6 m lead wire
(18)	Lead wire housing assembly	VVQC1000-L25-0-1	L kit with 1.5 m lead wire
10	Lead wife flousing assembly		L kit with 3.0 m lead wire
(19)	Circular connector housing assembly		M kit, 26 pins
(3)	on calar connector flousing assembly	V V QC 1000-W20-1	IN NIG 20 PINO

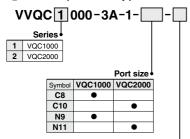
Note 1) The only available SI unit part number is "EX245-SPN□A" (PROFINET compatible).



Manifold Assembly Part No.

<D-Side End Plate Assembly>

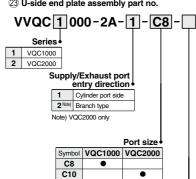
20 D-side end plate assembly part no.



	Option
Nil	Common EXH
R	External pilot
s	Direct EXH outlet with built-in silencer

<U-Side End Plate Assembly>

23 U-side end plate assembly part no.

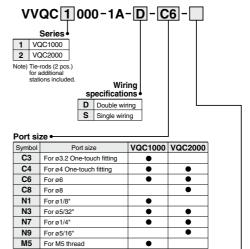


Symbol	V C 1000	V Q C 2 0 0 0
C8	•	
C10		•
C12		•
N9	•	
N11		•
N13		•

Option Nil Common EXH External pilot Direct EXH outlet s with built-in silence

<Manifold Block Assembly>

21) Manifold block assembly part no.



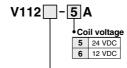
* As the interface gasket is the same as that of the VQ series, refer to the Web Catalog for the

Nil	None
В	With back pressure check valve

Option

<Replacement Parts>

Pilot valve assembly



Function

Nil	Standard (0.4 W)		
В	High-speed response type (0.95 W)		
K	High-pressure type (1.0 MPa, 0.95 W)		

Note 1) Common to single solenoid and double solenoid Note 2) The voltage (including light/surge voltage suppressor), positive common and negative common cannot be changed by changing the pilot valve assembly.

22 Tie-rod assembly part no. (2 pcs.)

VQC1000	VVQC1000-TR-□				
VQC2000	VVQC2000-TR-□				
Niste di Disesse	and an order of the state of	Ale e			

Note 1) Please order when reducing the number of manifold stations. When number of maintoid stations. When increasing the number of stations, additional orders are not required since they are included in the manifold block assembly.

Note 2)

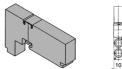
: Stations 02 to 24

VQC1000: Manifold Optional Parts

Blanking plate assembly VVQ1000-10A-1

Symbol

It is used by attaching on the manifold block for being prepared for removing a valve for maintenance reasons or planning to mount a spare valve, etc.



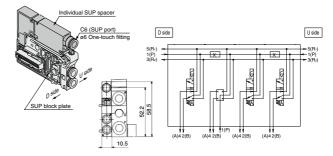


Individual SUP spacer VVQ1000-P-1-N7

When the same manifold is to be used for different pressures, individual SUP spacers are used as SUP ports for different pressures. (One station space is occupied.)

Block both sides of the station, for which the supply pressure from the individual SUP spacer is used, with SUP block plates. (Refer to the application example.) * Specify the spacer mounting position and SUP block plate

- Specially the spacer Houltaing Dostion tail SOF block pixed position by means of the manifold specification sheet. The block plate is used in one or two places for one set. (Two SUP block plates for blocking SUP passage are attached to the individual SUP spacer.)
- As a standard, electric wiring is connected to the position of the manifold station where the individual SUP spacer is mounted.
- If wiring is not required for stations equipped with spacers, enter "X" in the special wiring specifications column in the manifold specification sheet.



Description/Mode

1 2 3 4

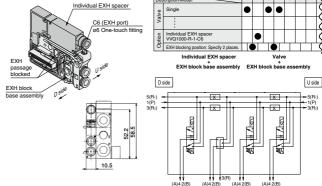
Individual EXH spacer VVQ1000-R-1-N7

When valve exhaust affects other stations due to the circuit configuration, this spacer is used for individual valve exhaust. (One station space is occupied.)

Block both sides of the individual valve EXH station. (Refer to the application example.)

- * Specify the spacer mounting position, as well as the EXH passage blocking position by means of the manifold specification sheet. The block plate is used in one or two places for one set.
- * An EXH block base assembly is used in the blocking position when ordering an EXH spacer incorporated with a manifold. However, do not order an EXH block base assembly because it is attached to the spacer. When separately ordering an individual EXH spacer, separately order an EXH block base assembly because it is
- not attached to the spacer.

 * As a standard, electric wiring is connected to the position of the manifold station where the individual EXH spacer is
- mounted.
 * If wiring is not required for stations equipped with spacers, enter "X" in the special wiring specifications column in the manifold specification sheet.
- Do not install any back pressure check valve on the manifold station, on which the spacer is to be mounted. When installing the back pressure check valve on other manifold station, be sure to specify the manifold station position on the manifold specification sheet instead of ordering by specifying the manifold option symbol "B".



SUP block plate VVQ1000-16A

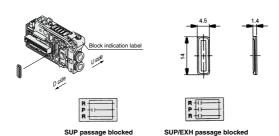
When different pressures are supplied to a manifold, a SUP block plate is used to block the stations under different pressures.

*Specify the mounting position by means of the manifold specification sheet.

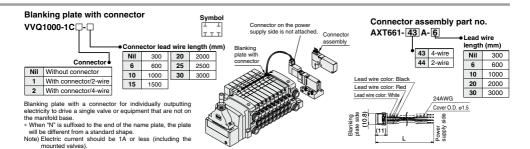
<Block indication label>

Indication labels to confirm the blocking position are attached (Each for SUP passage and SUP/EXH passage blocking positions).

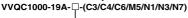
*When ordering a block plate incorporated with a manifold, a block indication label is attached to the manifold.



Base Mounted Plug-in Unit VQC1000 Series



EXH block base assembly



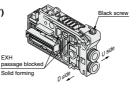
S Single wiring
D Double wiring

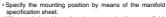
The manifold block assembly is used between stations for which exhaust is desired to be divided when valve exhaust affects other stations due to the circuit configuration. The EXH passage on the D-side is blocked in the EXH block base assembly. It is also used in combination with an individual EXH spacer for individual exhaust.

<Block indication label>

Indication labels to confirm the blocking position are attached (Each for EXH passage and SUP/EXH passage blocking positions).

When ordering this option incorporated with a manifold, a block indication label is attached to the manifold.





*When ordering this option incorporated with a manifold specify the EXH block base assembly part number with **in front of it beneath the manifold part number.



EXH passage blocked

SUP/EXH passage blocked

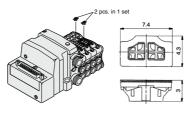
10.5

Back pressure check valve assembly [-B] VVQ1000-18A

It prevents cylinder from malfunctioning by other valve's exhaust entry. Insert it into R (EXH) port on the manifold side of a valve which is affected. It is effective when a single-acting cylinder is used or an exhaust center type solenoid valve is used.

* When ordering it being mounted on all manifold stations, suffix "-B" to the end of the manifold part number.

Note) When a back pressure check valve is desired, and is to be installed only in certain manifold stations, clearly indicate the part number and specify the mounting station by means of the manifold specification sheet.



(Precautions)

1. The manifoid installed type back pressure check valve assembly is assembly parts with a check valve structure. However, since slight air leakage against the back pressure is allowed due to its structure, adverse effects of the back pressure due to increase in exhaust resistance cannot be prevented if the manifoid exhaust port and other exhaust ports are put together for piping or if the piping diameter is narrowed. As a result, this may cause the aduator and air operated equipment to malfunction. So, be careful not to restrict the exhaust air.

D side

U side

When a back pressure check valve is mounted, the effective area of the valve will decrease by about 20%.

Name plate [-N]

VVQ1000-NC -Station (1 to Max. stations) (-X4)

NC: For mounting blanking plate with connector -X4: For mounting slide locking type manual valve

It is a transparent resin plate for placing a label that indicates solenoid valve function, etc. Insert it into the groove on the side of the end plate and bend it as shown in the figure.

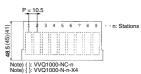
* When the blanking plate with connector is mounted, it automatically will be "VVQ1000-NC-n"

* When the slide locking type manual valve is mounted, it automatically will be "VVQ1000-N-0"

n-X4"

* When ordering this option incorporated with a manifold, suffix "-N" to the end of the manifold part number.





Blanking plug (For One-touch fittings) KO2P-□

It is inserted into an unused cylinder port and SUP/EXH ports. Purchasing order is available in units of 10 pieces.





	Dimei	nsions									
	Applicable fitting size ød	Model	A	L	D	Applicable fitting size ød	Model	A	L	D	
	3.2	KQ2P-23	16	31.5	5	1/8"	KQ2P-01	16	31.5	5	
	4	KQ2P-04	16	32	6	5/32"	KQ2P-03	16	32	6	
	6	KQ2P-06	18	35	8	1/4"	KQ2P-07	18	35	8.5	
•	8	KQ2P-08	20.5	39	10	5/16"	KQ2P-09	20.5	39	10	
		•					•			_	

VQC1000: Manifold Optional Parts

Port plug VVQ0000-58A

The plug is used to block the cylinder port.

- * When ordering this option incorporated with a manifold, indicate "CM" for the port size of the manifold part number, as well as, the mounting position and number of stations and cylinder port mounting positions, 4(A) and 2(B) by means of the manifold specification sheet.
- * Gently screw an M3 screw in the port plug hole and pull it for removal





Elbow fitting assembly VVQ1000-F-L(C3/C4/C6/M5/N1/N3/N7)

It is used for piping that extends upward or downward from the manifold * When ordering this option incorporated with a manifold, indicate "L□" or

"Bo" for the manifold port size (when installed in all stations.) When installing it in part of the manifold stations, specify the elbow fitting as-sembly part number and the mounting position and number of stations by means of the manifold specification sheet.

* When mounting elbow fitting assembly on the edge of manifold station and a silencer on EXH port, select a silencer, AN15-C08.

A silencer (AN200-KM8) is interfered with fittings.







DIN rail mounting bracket [-D] VVQ1000-57A

{For F/L/M/P/S (EX500) kit} VVQC1000-57A-S

{For S (EX250) kit} VVQC1000-57A-T (For T kit)

It is used for mounting a manifold on a DIN rail.

* When ordering this option incorporated with a manifold, suffix "-D" to the end of the manifold part number.

1 set of DIN rail mounting bracket is used for 1 manifold (2 DIN rail mounting brackets)





Direct EXH outlet with built-in silencer [-S]

This is a type with an exhaust outlet atop the manifold end plate. The built-in silencer exhibits an excellent noise suppression effect. (Noise reduction: 30 dB)

* When ordering this option incorporated with a manifold, suffix "-S" to the end of the manifold part number.

Note) A large quantity of drainage generated in the air source results in exhaust of air together with drainage

Refer to page 1143 for maintenance

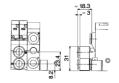


Dual flow fitting assembly VVQ1000-52A-C8

This is a fitting to multiply the flow rate by combining the outputs of 2-valve stations. It is used for driving a large bore cylinder. This is a One-touch fitting for a port size of ø8 or ø5/16"

- * The port size of the manifold part number is "MM".
- Clearly indicate the dual flow fitting assembly part number and specify the mounting positions by means of the manifold specification sheet.
- * In dual flow fitting assembly, a special clip which is combined in one-piece of 2 stations is attached as a holding clip



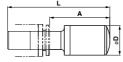


Silencer (For EXH port)

This silencer is to be inserted into the EXH port (One-touch

filtings) of the common exhaust type.

When mounting elbow fitting assembly (VVQ1000-F-L□) on the edge of manifold station, select a silencer, AN15-C08. A silencer (AN200-KM8) is interfered with fittings.



Dimensions	

Series	Applicable fitting size ø d	Model	A	L	D	Effective area (mm²)	Noise reduction (dB)
VQC1000	8	AN15-C08	26.5	45	13	20	30



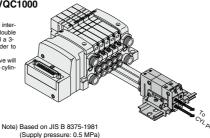
Double check block (Separated) for VQC1000 **VQ1000-FPG-**□□-□

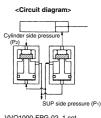
It is used on the outlet side piping to keep the cylinder in the intermediate position for long periods of time. Combining the double check block with a built-in pilot type double check valve and a 3-position exhaust center solenoid valve will enable the cylinder to stop in the middle or maintain its position for a long time

The combination with a 2-position single/double solenoid valve will permit this block to be used for preventing the dropping at the cylinder stroke end when the SUP residual pressure is released.

Specifications

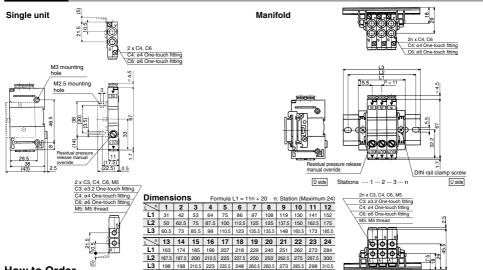
Max. operating pressure	0.8 MPa		
Min. operating pressure	0.15 MPa		
Ambient and fluid temp.	-5 to 50°C		
Flow rate characteristics: C	0.60 dm3/(s-bar)		
May operating frequency	180 c n m		





VVQ1000-FPG-02 1 set * VQ1000-FPG-C6M5-D 2 pcs.

Dimensions



How to Order

Double check block VQ1000-FPG- C4 M5 IN side port size • OUT side port size

M5	M5 thread	
C3	ø3.2 One-touch fitting	
C4	ø4 One-touch fitting	
C6	ø6 One-touch fitting	
N3	ø5/32" One-touch fitting	

M5	M5 thread	
C3	ø3.2 One-touch fitting	
C4	ø4 One-touch fitting	
C6	ø6 One-touch fitting	
N3	ø5/32" One-touch fitting	
N7	ø1/4" One-touch fitting	

Stations

1 station

N7 ø1/4" One-touch fitting Manifold (DIN rail mounting) VVQ1000-FPG- 06

When ordering a double check block, order the DIN rail mounting [-D].

<Ordering example> VVQ1000-FPG-06--6-station manifold

*VQ1000-FPG-C4M5-D, 3 sets *VQ1000-FPG-C6M5-D 3 sets

Double check block

01 16 | 16 stations

Bracket Assembly

Part no.	Tightening torque	
VQ1000-FPG-FB	0.22 to 0.25 N·m	ľ

Option

- p		
Nil	None	
F	With bracket	
D	DIN rail mounting (For manifold)	
N	Name plate	

Note) When two or more symbols are specified, indicate them alphabetically, Example) -DN

∕!∖ Caution

- · Air leakage from the pipe between the valve and cylinder or from the fittings will prevent the cylinder from stopping for long periods of time. Check leakage using neutral household de-
- learnage using reduct industribut de-tergent, such as dish washing soap. Also, check the cylinder's tube gasket, piston packing and rod packing for air leakage. Since One-touch fittings allow slight air leakage, screw piping (with M5 thread) is recommended when stopping the cylinder in the middle for long periods of time.

1(P)

- bining double check block with 3-position closed center or pressure center solenoid valve will not work.
- M5 fitting assembly is attached, not incorporated into the double check block. the M5 fittings, mount the assembly on the double check block. {Tightening torque: 0.8 to 1.2 N·m} . If the exhaust of the double check block is restricted too much, the cylinder may not operate properly

<Example>

-1(P) 1(P)

+3(B2)

3-position

exhaust cente

-1(P)

+3(B2)

2-position

and may not stop intermediately . Set the cylinder load so that the cylinder pressure will be within two times that of the supply pressure.



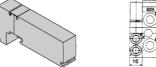
VQC2000 Series

VQC2000: Manifold Optional Parts

Blanking plate assembly VVQ2000-10A-1



It is used by attaching on the manifold block for being pre pared for removing a valve for maintenance reasons or planning to mount a spare valve, etc.



Individual SUP spacer VVQ2000-P-1- C8

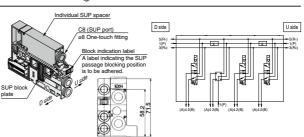
When the same manifold is to be used for different pressures, individual SUP spacers are used as SUP ports for different pressures. (One station space is occupied.)

Block both sides of the station, for which the supply pressure from the individual SUP spacer is used, with SUP block plates. (Refer to the application example.) Specify the spacer mounting position and SUP passage block

ing position by means of the manifold specification sheet. The block plate is used in one or two places for one set. (Two SUP block plates for blocking SUP passage are attached to the individual SUP spacer.)

* As a standard, electric wiring is connected to the position of the

- manifold station where the individual SUP spacer is mounted.
- * If wiring is not required for stations equipped with spacers, enter "X" in the special wiring specifications column in the manifold specification sheet.



Individual EXH spacer VVQ2000-R-1-08

When valve exhaust affects other stations due to the circuit configuration, this spacer is used for individual valve exhaust. (One station space is occupied.)

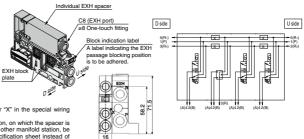
Block both sides of the individual valve EXH station. (Refer to *Specify the spacer mounting position, as well as the EXH

- passage blocking position by means of the manifold specifi-cation sheet. The block plate is used in one or two places for one set. (Four EXH block plates (2 sets) for blocking EXH passage are attached to the individual EXH spacer.)

 * As a standard, electric wiring is connected to the position of
- the manifold station where the individual EXH spacer is mounted.

 If wiring is not required for stations equipped with spacers, enter "X" in the special wiring
- specifications column in the manifold specification sheet.

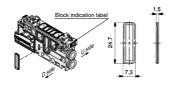
 * Do not install any back pressure check valve on the manifold station, on which the spacer is to be mounted. When installing the back pressure check valve on other manifold station, be sure to specify the manifold station position on the manifold specification sheet instead of ordering by specifying the manifold option symbol "B"



SUP block plate VVQ2000-16A

When different pressures are supplied to a manifold, a SUP block plate is used to block the stations under different pressures

* Specify the mounting position by means of the manifold specification sheet



<Block indication label>

Indication labels to confirm the blocking position are attached. (Each for SUP passage and SUP/EXH passage blocking positions)





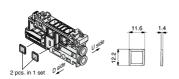
SUP passage blocked SUP/EXH passage blocked

* When ordering a block plate incorporated with a manifold, a block indication label is attached to the manifold

EXH block plate VVQ2000-19A

The EXH block plate is used between sta-tions for which exhaust is desired to be divided when valve exhaust affects other stations configuration. It is also used in combination with an individual EXH spacer for individual exhaust.

* Specify the mounting position by means of the manifold specification sheet



<Block indication label>

Indication labels to confirm the blocking position are attached. (Each for EXH passage and SUP/EXH passage blocking positions)





EXH passage blocked SUP/EXH passage blocked

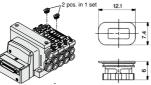
* When ordering a block plate incorporated with a manifold, a block indication label is attached to the manifold

Back pressure check valve assembly [-B] VVQ2000-18A

It prevents cylinder malfunction caused by other valve exhaust entry. Insert it into R (EXH) port on the manifold side of a valve which is affected. It is effective when a single-acting cylinder is used or an exhaust center type solenoid valve is used

 When ordering this option incorporated with a manifold, suffix "-B" to the end of the manifold part number.

Note) When a back pressure check valve is desired, and is to be installed only in certain manifold stations, clearly indicate the part number and specify the mounting position by means of the manifold specification sheet.



1. The manifold installed type back pressure check valve assembly is assembly parts with a check valve structure. However, since slight air leakage against the back pressure is allowed due to its structure, adverse effects of the back pressure due to increase in exhaust resistance cannot be prevented if the manifold exhaust port and other exhaust ports are put to-gether for piping or if the piping diameter is narrowed. As a result, this may cause the actuator and air operated equipment to malfunction. So, be careful not to restrict the exhaust air.

2. When a back pressure check valve is mounted, the effective area of the valve will decrease by about 20%.

Name plate [-N]

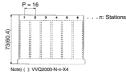
VVQ2000-N-Station (1 to Max. stations) (-X4)

-X4: For mounting slide locking type manual

It is a transparent resin plate for placing a label that indicates solenoid valve function, etc.

- Insert it into the groove on the side of the end plate and bend it as shown in the figure.
- * When the slide locking type manual valve is mounted, it automatically will be "VVQ2000-N-n-X4" * When ordering this option incorporated with a manifold, suffix "-N" to the end of the manifold part





Blanking plug (For One-touch fittings)

It is inserted into an unused cylinder port and SUP/EXH ports.

Purchasing order is available in units of 10 pieces.





Dimensions

Applicable fitting size ø d	Model	Α	L	D
4	KQ2P-04	16	32	6
6	KQ2P-06	18	35	8
8	KQ2P-08	20.5	39	10
10	KQ2P-10	22	43	12
5/32"	KQ2P-03	16	32	6
1/4"	KQ2P-07	18	35	8.5
5/16"	KQ2P-09	20.5	39	10
3/8"	KQ2P-11	22	43	11.5

Port plug VVQ1000-58A

The plug is used to block the cylinder port.

* When ordering this option incorporated with a manifold, indicate "CM" for the port size of the manifold part number, as well as, the mounting station and cylinder port mounting positions, A and B, by means of the manifold specification sheet.





DIN rail mounting bracket [-D] VVQC2000-57A

{For F/L/M/P/S (EX500) kit}

VVQC2000-57A-S {For S (EX250) kit}

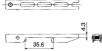
VVQC2000-57A-T (For T kit)

It is used for mounting a manifold on a DIN rail.

* When ordering this option incorporated with a manifold, suffix "-D" to the end of the manifold part number.

1 set of DIN rail mounting bracket is used for 1 manifold (2 DIN rail mounting brackets).





Direct EXH outlet with built-in silencer [-S]

This is a type with an exhaust outlet atop the manifold end plate. The built-in silencer exhibits an excellent noise suppression effect. (Noise reduction: 30 dB)

* When ordering this option incorporated with a manifold, suffix "-S" to the end of the manifold part number.

Note) A large quantity of drainage generated in the air source results in exhaust of air together with drainage

Refer to page 1143 for maintenance.



Silencer (For EXH port)

This silencer is to be inserted into the EXH port (One-touch fittings)



Din	nen	sio	ns

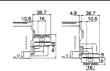
Series	Applicable fitting size ød	Model	A	L		Effective area (mm²) (Cv factor)	Noise reduction (dB)
VQC2000	10	AN20-C10	36.5	57.5	16.5	30	30

Elbow fitting assembly VVQ2000-F-L(C4/C6/C8/N3/N7/N9)

It is used for piping that extends upward or downward from the manifold.

When installing it only in some manifold stations, specify the elbow fitting assembly part number and the mounting position by means of the manifold specification sheet.





Dual flow fitting assembly VVQ2000-52A-C10

This is a fitting to multiply the flow rate by combining the outputs of 2-valve stations. It is used for driving a large bore cylinder. This is a One-touch fitting for a port size of ø10 or ø3/8".

* The port size of the manifold part number is "MM" Clearly indicate the dual flow fitting assembly part number and specify the mounting position by means of the manifold specifications





VQC2000 Series

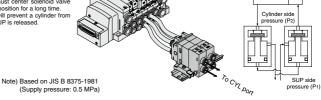
VQC2000: Manifold Optional Parts

Double check block (Separated) for VQC2000 VQ2000-FPG-□□-□

It is mounted on the outlet side piping to keep the cylinder in the intermediate position for long periods of time. Combining with a 3-position exhaust center solenoid valve will enable the cylinder to stop in the middle or maintain its position for a long time. Combining with a 2-position single/double solenoid valve will prevent a cylinder from dropping at the stroke end when the residual pressure of SUP is released.

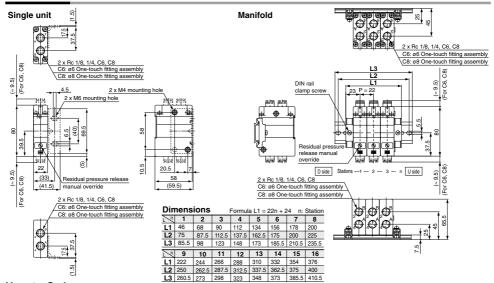
Specifications

Max. operating pressure	0.8 MPa
Min. operating pressure	0.15 MPa
Ambient and fluid temp.	−5 to 50°C
Flow rate characteristics: C	3.0 dm3/(s-bar)
Max. operating frequency	180 c.p.m



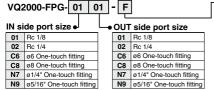
<Circuit diagram>

Dimensions



How to Order

Double check block



Note) When two or more symbols are specified, indicate them alphabetically. Example) -DN

None DIN rail mounting

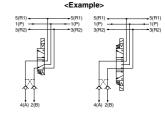
(For manifold)

With bracket

Option

n

F



Manifold (DIN rail mounting) VVQ2000-FPG-06

When ordering a double check block, order the DIN rail mounting [-D].

<Ordering example> VVQ2000-FPG-06···6-station manifold

*VQ2000-FPG-C6C6-D, 3set Double *VQ2000-FPG-C8C8-D. 3set

Bracket Assem	bly
Part no.	Tightening torque

VQ2000-FPG-FB 0.8 to 1.0 N·m

⚠ Caution

- Air leakage from the pipe between the valve and cylinder or from the fittings will prevent the cylinder from stopping for long periods of time. Check the leakage using neutral household detergent, such as dish washing soap. Also, check the cylinder's tube gasket, piston packing and rod packing for air leakage.
- washing soap. Also, check the cylinder's tube gasket, piston packing and rod packing for air leakage. Since One-touch filtings allow slight air leakage, screw piping is recommended when stopping the cylinder in the middle for long periods of time.
- Combining double check block with 3-position closed center or pressure center solenoid valve will not work.
 When fittings, etc. are being screwed to the double check block, tighten them with the torque below.

Connection thread	Proper tightening torque (N·m)
Rc 1/8	7 to 9
Rc 1/4	12 to 14

- If the exhaust of the double check block is restricted too much, the cylinder may not operate properly and may not stop intermediately.
- Set the cylinder load so that the cylinder pressure will be within two times that of the supply pressure.



Be sure to read this before handling the products. For safety instructions and 3/4/5-port solenoid valve precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smcworld.com

Manual Override

Connected actuator is started by manual operation. Use the manual override after confirming that there is no danger. Push type is standard. (Tool required) Locking type is semi-standard. (Tool required)

Non-locking push type (Tool required)





Push down on the manual override with a small screwdriver until it stops. Release the screwdriver and the manual override will return.

Locking type (Tool required) <Semi-standard>





Push down on the manual override with a small flat head screwdriver until it stops. Turn it clockwise by 90° to lock it. Turn it counterclockwise to release it.

Locking type (Manual) <Semi-standard>



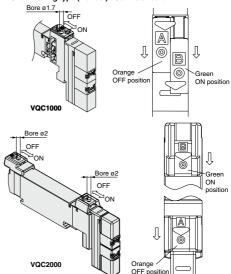


Push down on the manual override with a small screwdriver or with your fingers until it stops. Turn it clockwise by 90° to lock it. Turn it counterclockwise to release it.

Do not apply excessive torque when turning the locking type manual override. (0.1 N·m or less)

Marning

Slide locking type (Manual) <Semi-standard>



The manual override is locked by sliding it all the way to the pilot valve side (ON side) with a small flat head screwdriver or with your fingers. Slide it to the fitting side (OFF side) to release it. In addition, it can also be used as a push type by using a screwdriver, etc., of ø1.7 or less. (ø2 or less for VOC2000)

How to Mount/Remove Solenoid Valves



Removing

- 1. Loosen the clamp screw until it turns freely. (The screw is captive.)
- 2. Lift the coil side of the valve body while pressing down slightly on the screw head and remove it from the clamp bracket B. When the screw head cannot be pressed easily, gently press the area near the manual override of the valve

- 1. Press down on the clamp screw. Clamp bracket A opens. Diagonally insert the hook on the valve end plate side into clamp B.
- 2. Press the valve body downward. (When the screw is released, it will be locked by clamp bracket A.)
- 3. Tighten the clamp screw. (Proper tightening torque: VQC1000, 0.25 to 0.35 N·m; VQC2000, 0.5 to 0.7 N·m)

Dust on the sealing surface of the gasket or solenoid valve can cause air leakage.



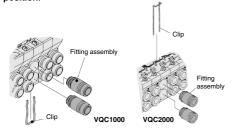


Be sure to read this before handling the products. For safety instructions and 3/4/5-port solenoid valve precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smcworld.com

Cylinder Port Fittings Replacement

One-touch fittings on the cylinder port are a cassette for easy replacement. The fittings are blocked by a clip. After removing the corresponding valve and take out the clip with a flat head screwdriver, etc., then replace the fittings.

For mounting, insert the fitting until it strikes against the inside wall and then insert the clip to the specified position.



Applicable tubing O.D.	Fitting assembly part no.			
Applicable lubing O.D.	VQC1000	VQC2000		
Applicable tubing ø3.2	VVQ1000-50A-C3			
Applicable tubing ø4	VVQ1000-50A-C4	VVQ1000-51A-C4		
Applicable tubing ø6	VVQ1000-50A-C6	VVQ1000-51A-C6		
Applicable tubing ø8	_	VVQ1000-51A-C8		
M5	VVQ1000-50A-M5			
Applicable tubing ø1/8"	VVQ1000-50A-N1	_		
Applicable tubing ø5/32"	VVQ1000-50A-N3	VVQ1000-51A-N3		
Applicable tubing ø1/4"	VVQ1000-50A-N7	VVQ1000-51A-N7		
Applicable tubing ø5/16"		VVQ1000-51A-N9		

^{*} Refer to "Manifold Optional Parts" on pages 1136 and 1139 for other types of fittings.

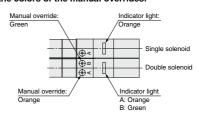
▲ Caution

- Use caution that O-rings must be free from scratches and dust. Otherwise, air leakage may result.
- After screwing in the fittings, mount the M5 fitting assembly on the manifold base. (Tightening torque: 0.8 to 1.2 N·m)
- Purchasing order is available in units of 10 pieces.

Light/Surge Voltage Suppressor

⚠ Caution

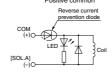
The lighting positions are concentrated on one side for both single solenoid type and double solenoid type. In the double solenoid type, A side and B side energization are indicated by two colors which match the colors of the manual overrides.

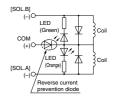


(Drawing shows a VQC1000 case.)

DC circuit diagram Single solenoid

Double solenoid





Note) A-side energization:

- A light (Orange) illuminates.

 B-side energization:

 B light (Green) illuminates.
- With wrong wiring prevention (stop diode) mechanism

With a surge absorption (surge absorption diode) mechanism



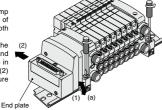
Be sure to read this before handling the products. For safety instructions and 3/4/5-port solenoid valve precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smcworld.com

How to Mount/Remove DIN Rail

Removing

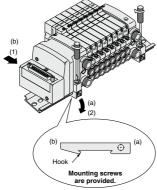
 Loosen the clamp screw on side (a) of the end plate on both sides.

2. Lift side (a) of the manifold base and slide the end plate in the direction of (2) shown in the figure to remove.



Mounting

- Hook side (b) of the manifold base on the DIN rail.
- 2. Press down side (a) and mount the end plate on the DIN rail. Tighten the clamp screw on side (a) of the end plate, (Proper tightening torque: VQC1000, 1.1 to 1.3 N-m; VQC2000, 1.4 to 1.6 N-m.)



IP67 Enclosure

⚠ Caution

Wiring connection for models conforming to IP67 should also have enclosures equivalent to or of stricter than IP67.

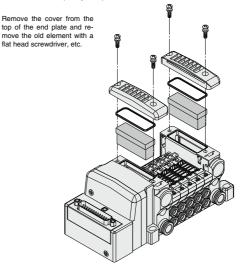
Built-in Silencer Element

A filter element is incorporated in the end plate on both sides of the manifold base. A dirty and choked element may reduce cylinder speed or cause malfunction. Clean or replace the dirty element.

Element Part No.

Type	Element part no.		
i ype	VQC1000	VQC2000	
Direct EXH outlet with built-in silencer	VVQ1000-82A-1	VVQ2000-82A-1 (D-side end plate) VVQC2000-82A-1 (U-side end plate)	

The minimum order quantity is 10 pcs.



How to Calculate Flow Rate

Refer to the Web Catalog for obtaining the flow rate.





Be sure to read this before handling the products. For safety instructions and 3/4/5-port solenoid valve precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smcworld.com

EX500/EX260/EX250/EX126 Precautions

- These products are intended for use in general factory automation equipment.
 - Avoid using these products in machinery/equipment which affects human safety, and in cases where malfunction or failure can result in extensive damage.
- Do not use in explosive environments, in the presence of inflammable gases, or in corrosive environments. This can cause injury or fire.
- Work such as transporting, installing, piping, wiring, operation, control and maintenance should be performed by knowledgeable and qualified personnel only. As handling involves the risk of a danger of electrocution, injury or fire.
- Install an external emergency stop circuit that can promptly stop operation and shut off the power supply.
- 5. Do not modify these products. Modifications done to these products carry the risk of injury and damage.

- Read the Operation Manual carefully, strictly observe the precautions and operate within the range of the specifications.
- 2. Do not drop these products or submit them to strong impacts. This can cause damage, failure or malfunction.
- In locations with poor electrical conditions, take steps to ensure a steady flow of the rated power supply. Use of a voltage outside of the specifications can cause malfunction, damage to the unit, electrocution or fire.
- 4. Do not touch connector terminals or internal circuit elements when current is being supplied. There is a danger of malfunction, damage to the unit or electrocution if connector terminals or internal circuit elements are touched when current is being supplied.
 - Be sure that the power supply is OFF when adding or removing manifold valves or input blocks or when connecting or disconnecting connectors.
- Operate at an ambient temperature that is within the specifications. Even when the ambient temperature range is within the specifications, do not use in locations where there are rapid temperature changes.
- Keep wire scraps and other extraneous materials from getting inside these products. This can cause fire, failure or malfunction.
- Give consideration to the operating environment depending on the type of enclosure being used.

To achieve IP65 and IP67 protection class, provide appropriate wiring between all units using electrical wiring cables, communication connectors and cables with M12 connectors. Also, provide waterproof caps when there are unused ports, and perform proper mounting of input units, input blocks, SI units and manifold valves. Provide a cover or other protection for applications in which there is constant exposure to water.

8. Use the proper tightening torques.

There is a possibility of damaging threads if tightening exceeds the tightening torque range.

- Provide adequate protection when operating in locations such as follows:
 - Where noise is generated by static electricity
 - Where there is a strong electric field
 - · Where there is a danger of exposure to radiation
 - · When in close proximity to power supply lines

- 10. When these products are installed in equipment, provide adequate protection against noise by using noise filters
- 11. Since these products are components whose end usage is obtained after installation in other equipment, the customer should confirm conformity to EMC directives for the finished product.
- 12. Do not remove the name plate.
- Perform periodic inspections and confirm normal operation, otherwise it may be impossible to guarantee safety due to unexpected malfunction or erroneous operation.
- 14. Do not use in places where there are cyclic temperature changes.

In case that the cyclic temperature is beyond normal temperature changes, the inside product is likely to be adversely effected.

15. Do not use in direct sunlight.

Do not use in direct sunlight. It may cause malfunction or damage.

Do not use in places where there is radiated heat around it.

Such a place is likely to cause malfunction.

Safety Instructions on Power Supply

- Operation is possible with a single power supply or a separate power supply. However, be sure to provide two wiring systems (one for solenoid valves, and one for input and control units).
- When it is UL compliant, use a class 2 power supply unit in accordance with UL1310 for a combined direct current power supply.

Safety Instructions on Cable

∧ Caution

- Avoid miswiring, as this can cause malfunction, damage and fire in the unit.
- To prevent noise and surge in signal lines, keep all wiring separate from power lines and high-voltage lines. Otherwise, this can cause malfunction.
- Check wiring insulation, as defective insulation can cause damage to the unit when excessive voltage or current is applied.
- Do not bend or pull cables repeatedly, and do not place heavy objects on them or allow them to be pinched. This can cause broken lines.





Be sure to read this before handling the products. For safety instructions and 3/4/5-port solenoid valve precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smcworld.com

EX600 Precautions

Design/Selection

⚠ Warning

1. Use this product within the specification range.

Using beyond the specified specifications range can cause fire, malfunction, or damage to the system.

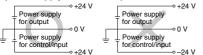
Confirm the specifications when operating.

- 2. When using for an interlock circuit:
 - Provide a multiple interlock system which is operated by another system (such as mechanical protection function).
 - Perform an inspection to check that it is working properly.

This may cause possible injury due to malfunction.

∧ Caution

- When it is UL compliant, use a class 2 power supply unit in accordance with UL1310 for a combined direct current power supply.
- Use this product within the specified voltage range.
 Using beyond the specified voltage range is likely to cause the units and connecting devices to be damaged or to malfunction.
- The power supply for the unit should be 0 V as the standard for both power supply for output as well as power supply for control/input.



Do not install a unit in a place where it can be used as a foothold.

Applying any excessive load such as stepping on the unit by mistake or placing a foot on it, will cause it to break.

- 5. Keep the surrounding space free for maintenance.

 When designing a system, take into consideration the amount of the system.
- When designing a system, take into consideration the amount of free space needed for performing maintenance.
- 6. Do not remove the name plate.

Improper maintenance or incorrect use of the Operation Manual can cause failure and malfunction. Also, there is a risk of losing conformity with safety standards.

Beware of inrush current when the power supply is turned on.

Some connected loads can apply an initial charge current which will trigger the over current protection function, causing the unit to malfunction.

Mounting

∧ Caution

- 1. When handling and assembling units:
 - Do not touch the sharp metal parts of the connector or plug.
 - Do not apply excessive force to the unit.

The connecting portions of the unit are firmly joined with seals

- When joining units, take care not to get fingers caught between units.
 - Injury can result.
- 2. Do not drop, bump, or apply excessive impact.

Otherwise, the unit can become damaged, malfunction, or fail to function.

3. Observe the tightening torque range.

Tightening outside of the allowable torque range will likely damage the product.

namage the product.

IP67 protection class cannot be guaranteed if the screws are not tightened to the specified torque.

When lifting a large size manifold solenoid valve unit, take care to avoid causing stress to the valve connection joint.

The connection parts of the unit may be damaged.

Because the unit may be heavy, carrying and installation should be performed by more than one operator to avoid strain or injury.

5. When placing a manifold, mount it on a flat surface.

Torsion in the whole manifold can lead to trouble such as air leakage or defective insulation.

Wiring

⚠ Caution

 Confirm grounding to maintain the safety of the reduced wiring system and for anti-noise performance.

Provide a specific grounding as close to the unit as possible to minimize the distance to grounding.

2. Avoid repeatedly bending or stretching the cable and applying a heavy object or force to it.

Wiring applying repeated bending and tensile stress to the cable can break the circuit.

3. Avoid miswiring.

If miswired, there is a danger of malfunction or damage to the reduced wiring system.

4. Do not wire while energizing the product.

There is a danger of malfunction or damage to the reduced wiring system or input/output equipment.









Be sure to read this before handling the products. For safety instructions and 3/4/5-port solenoid valve precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smcworld.com

EX600 Precautions

Wiring

Avoid wiring the power line and high-pressure line in parallel.

Noise or surge produced by signal line resulting from the power line or high pressure line could cause malfunction.

Wiring of the reduced wiring system or input/output device and the power line or high-pressure line should be separated from each other.

6. Confirm the wiring insulation.

Defective insulation (contact with other circuits, improper insulation between terminals, etc.) may cause damage to the reduced wiring system or input/output device due to excessive voltage or current.

7. When a reduced wiring system is installed in machinery/equipment, provide adequate protection against noise by using noise filters, etc.

Noise in signal lines may cause malfunction.

- 8. When connecting wires of input/output device or handheld terminal, prevent water, solvent or oil from entering inside from the connecter section. This can cause damage, equipment failure, or malfunction.
- 9. Avoid wiring patterns in which excessive stress is applied to the connector.

This may cause malfunction or damage to the unit due to contact failure.

Operating Environment

⚠ Warning

 Do not use in an atmosphere containing an inflammable gas or explosive gas.

Use in such an atmosphere is likely to cause a fire or explosion. This system is not explosion-proof.

∧ Caution

1. Select the proper type of enclosure according to the environment of operation.

IP65/67 protection class is achieved when the following conditions are met

- The units are connected properly with wiring cable for power supply, communication connector, and cable with M12 connector.
- 2) Suitable mounting of each unit and manifold valve.
- Be sure to mount a seal cap on any unused connectors.
 If using in an environment that is exposed to water splashes, please take measures such as using a cover.

For IP40 protection class, do not use in atmospheres with corrosive gas, chemicals, sea water, water, steam, or where there is direct contact with any of these.

When EX600-D□□E or EX600-D□□F are connected, the enclosure of the manifold should be IP40.

Also, the Handheld Terminal confirms to IP20, so prevent foreign matter from entering inside, and water, solvent or oil from coming in direct contact with it.

Operating Environment

∧ Caution

Provide adequate protection when operating in locations such as the following.

Failure to do so may cause damage or malfunction.
The effect of countermeasures should be checked in individual equipment and machine.

- 1) Where noise is generated by static electricity, etc.
- 2) Where there is a strong electric field
- 3) Where there is a danger of exposure to radiation
- 4) When in close proximity to power supply lines
- Do not use in an environment where oil and chemicals are used.

Operating in environments with coolants, cleaning solvents, various oils or chemicals may cause adverse effects (damage, malfunction) to the unit even in a short period of time.

Do not use in an environment where the product could be exposed to corrosive gas or liquid.

This may damage the unit and cause it to malfunction.

Do not use in locations with sources of surge generation.

Installation of the unit in an area around the equipment (electromagnetic lifters, high frequency induction furnaces, welding machine, motors etc.), which generates the large surge voltage could cause to deteriorate an internal circuitry element of the unit or result in damage. Implement countermeasures against the surge from the generating source, and avoid touching the lines with each other.

Use the product type that has an integrated surge absorption element when directly driving a load which generates surge voltage by relay, solenoid valves or lamp.

When a surge generating load is directly driven, the unit may be damaged.

- The product is CE/UKCA marked, but not immune to lightning strikes. Take measures against lightning strikes in your system.
- 8. Keep dust, wire scraps and other extraneous material from getting inside the product.

This may cause malfunction or damage.

Mount the unit in such locations, where no vibration or shock is affected.

This may cause malfunction or damage.

Do not use in places where there are cyclic temperature changes.

In case that the cyclic temperature is beyond normal temperature changes, the internal unit is likely to be adversely effected.

11. Do not use in direct sunlight.

Do not use in direct sunlight. It may cause malfunction or damage.

Use this product within the specified ambient temperature range.

This may cause malfunction.

13. Do not use in places where there is radiated heat

Such a place is likely to cause malfunction.





Be sure to read this before handling the products. For safety instructions and 3/4/5-port solenoid valve precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smcworld.com

EX600 Precautions

Adjustment/Operation

⚠ Warning

Do not perform operation or setting with wet hands.
 There is a risk of electrical shock.

<Handheld Terminal>

2. Do not apply pressure to the LCD display.

There is a possibility of the crack of LCD display and injuring.

The forced input/output function is used to change the signal status forcibly. When operating this function, be sure to check the safety of the surroundings and installation.

Otherwise, injury or equipment damage could result.

4. Incorrect setting of parameters can cause malfunction. Be sure to check the settings before use.

This may cause injury or equipment damage.

⚠ Caution

 Use a watchmaker's screwdriver with thin blade for the setting of each switch of the SI unit.
 When setting the switch, do not touch other unrelated parts.

This may cause parts damage or malfunction due to a short circuit.

- 2. Provide adequate setting for the operating conditions.

 Failure to do so could result in malfunction.
 - Refer to the Operation Manual for setting of the switches.

3. For the details of programming and address setting, refer to the manual from the PLC manufacturer.

The content of programming related to protocol is designed by the manufacturer of the PLC used.

<Handheld Terminal>

Do not press the setting buttons with a sharp pointed object.

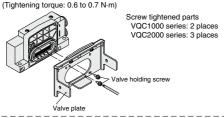
This may cause damage or malfunction.

Do not apply excessive load and impact to the setting buttons.

This may cause damage, equipment failure or malfunction.

When the order does not include the SI unit, the valve plate to connect the manifold and SI unit is not mounted. Use attached valve fixing screws and mount be valve plate.

(Tightenine torque: 0.6 to 0.7 N/m)



Maintenance

⚠ Warning

 Do not disassemble, modify (including circuit board replacement) or repair this product.

Such actions are likely to cause injuries or breakage.

- 2. When an inspection is performed,
 - . Turn off the power supply.
 - Stop the air supply, exhaust the residual pressure in piping and verify that the air is released before performing maintenance work.

Unexpected malfunction of system components and injury can result.

⚠ Caution

- 1. When handling and replacing the unit:
 - Do not touch the sharp metal parts of the connector or plug.
 - Do not apply excessive force to the unit.
 The connecting portions of the unit are firmly joined with
 - When joining units, take care not to get fingers caught between units.
 - Injury can result.
- 2. Perform periodic inspection.

Unexpected malfunction in the system composition devices is likely to occur due to malfunction of machinery or equipment.

After maintenance, make sure to perform an appropriate functionality inspection.

In cases of abnormality such as faulty operation, stop operation. Unexpected malfunction in the system composition devices is likely to occur.

4. Do not use benzene and thinner for cleaning units.

Damage to the surface or erasure of the display can result. Wipe off any stains with a soft cloth.

If the stain is persistent, wipe off with a cloth soaked in a dilute solution of neutral detergent and wrung out tightly, and then finish with a dry cloth.



DeviceNet® is a registered trademark of ODVA, Inc.
EtherNet/IP® is a registered trademark of ODVA, Inc.



