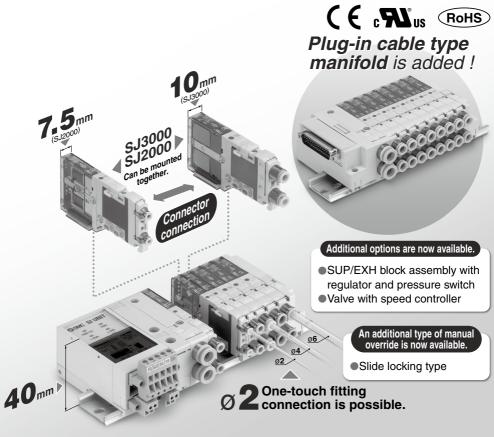
4 Port Solenoid Valve Cassette Type Manifold

SJ2000/3000 Series

Rubber Seal







SJ

SY SY S0700

4 Port Solenoid Valve Cassette Type Manifold

Power consumption

0.15 W * (SJ3000 with power saving circuit) 0.23 W * (SJ2000 with power saving circuit) Note) Refer to page 117 for details.

Connector type (Card edge type) SJ2000 and SJ3000 series can be mounted together.

- · Can easily increase or decrease
- stations and replace valves.
- 34 pins connector allows up to 16 stations with double solenoids, 32 stations with single solenoids.

Non plug-in individual wiring compliant, too



Manifold uses halogen-free lead wires.

Plug-in cable type manifold





Piping variations

With One-touch fittings



Threaded type



available for 1(P) 3/5(E) port.

With switch (Connector type)

- Possible to shut the signal of each valves individually.
- · Manual operation is possible by switching OFF, even when the valve is in the energized state. The valve coil is



kept in a deenergized state even when there is an electric signal from the manifold side connector, and this enables manifold operation

Manual locking

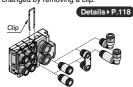
Prevents wrong operation by sliding the switch to avoid a manual button from being





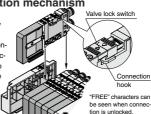
Fittings are replaceable.

Fittings (including type and size) can be easily changed by removing a clip.



Valve connection mechanism

Connection between valves can be fixed by the valve lock switch. Connection can be confirmed with the connection hook inserted into the connection groove of the adjacent valve.



Connector mounting direction

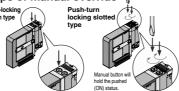
Connecter mounting direction can be changed by sliding the

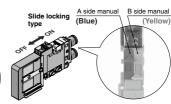


Light indication

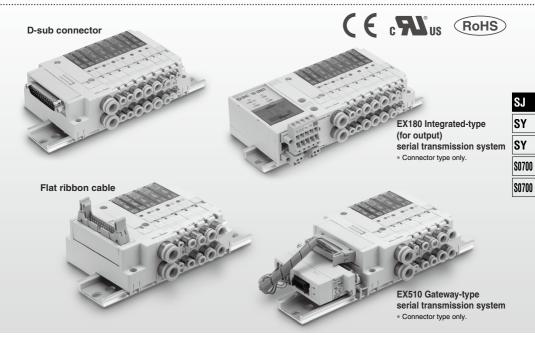


Type of manual override Non-locking Push-turn push type locking slotte





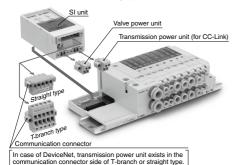
SJ2000/3000 Series



EX180 Integrated-type (for output) serial transmission system*

* Connector type only.

- CC-Link (32 outputs), DeviceNet (32, 16 outputs)
- Easy attaching/detaching of the SI unit and wiring by the connector
- . Separated valve power unit and transmission power unit/Ensuring safety at maintenance
- Selectable between T-branch and straight type of communication connector

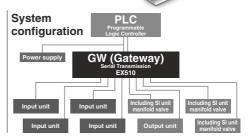


EX510 Gateway-type serial transmission system*

■ Max. 128 points (Input 64 points/ Output 64 points)

■ All wires can be plugged into the connector units.

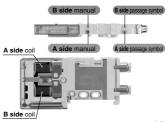
■ CC-Link, DeviceNet, PROFIBUS-DP compliant



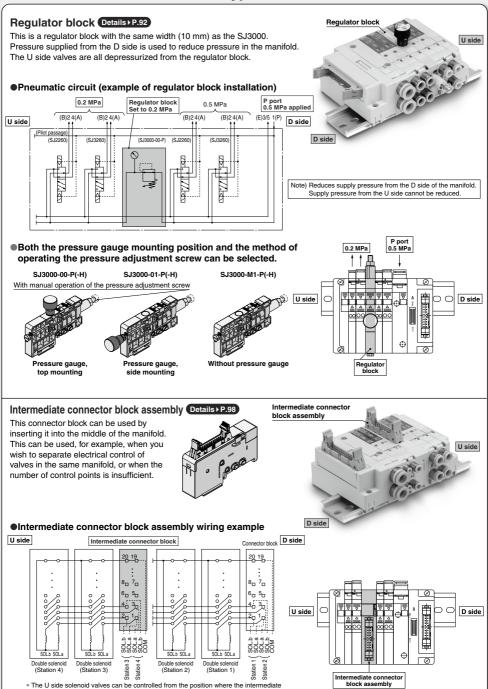
4 position dual 3 port valve

- Integrated to a single valve from 3-port
- Possible to control 4(A), 2(B) port individually.
- Can be mounted on the same manifold with a 4-port valve.
- Prepared 3 types of combination
- Label with the same colors of the manual override is attached to show the functions o A side and B side.

	A side	B side	Symbol
	N.C. valve	N.C. valve	4(A) 2(B) 2(B) 2(E) 5(EA) 1(P) 3(EB)
	N.O. valve	N.O. valve	4(A) 2(B) 7EAL 3 7EAL 3 5(EA) 1(P) 3(EB)
f	N.C. valve	N.O. valve	4(A) 2(B)



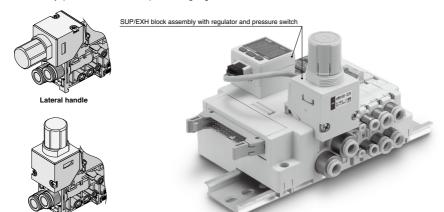
4 Port Solenoid Valve Cassette Type Manifold



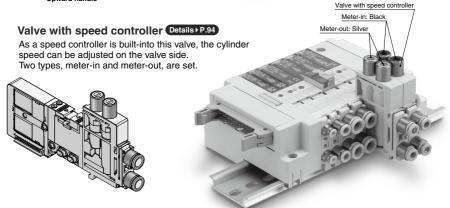
connector block assembly is mounted.

SUP/EXH block assembly with regulator and pressure switch Details P.94

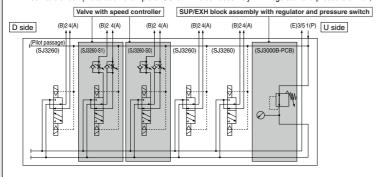
This pressure regulator is intended to adjust the SUP pressure of the manifold. Additionally, pressure switch and pressure gauge can be mounted.



Upward handle



Pneumatic circuit (Installation example of SUP/EXH block assembly with regulator and pressure switch, valve with speed controller)



SY

SY S0700

S0700

Vacuum Release Valve with Restrictor (6 c Russellus

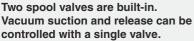


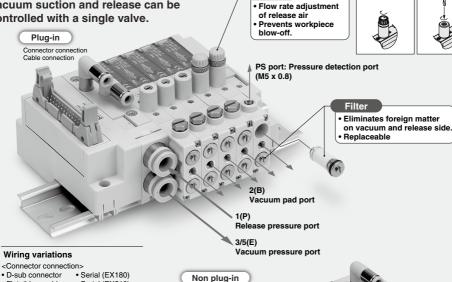


locking type

Slotted

Manual





Individual wiring

Restrictor

SJ3A6 Series

• Flat ribbon cable

 D-sub connector Flat ribbon cable

<Cable connection>

■ Power consumption 0.15 W * (with power saving circuit)

Serial (EX510)

- Width: 10 mm (same as SJ3000 series)
- Equipped with restrictor to enable flow rate adjustment of release air.
- Replaceable filters are built-in on the vacuum and release sides.
- Equipped with a pressure detection port enabling connection of a pressure switch,
- Can be combined with 4 port solenoid valve, SJ2000/3000 series (Special order). (Please consult with SMC.)

■ Enables 2-system pressure switching where the 1(P) port and 3/5(E) are set to different positive pressures.

(In this case, flow can be adjusted on the P-port side only.)

Note) Refer to page 117 for details.

Adsorbing and Transferring System Circuit Example 3/5(E) 4 1(P) Vacuum Release pressure port pressure port Vacuum pressure Release pressure . switching switching valve valve (Built-in restrictor) Filter Vacuum side Release side 2(B) Vacuum nad nort

SY SY S0700 S0700



	Common Specifications Construction	
Plug-in Connector Type Manifold	D-sub Connector/Flat Ribbon Cable	
P.33 Cable Type Manifold	How to Order/Connector Type	
	How to Order/Cable Type	
The state of the s	Manifold Electrical Wiring/Connector Type, Cable Type	
	Dimensions/Connector Type, Cable Type	
	EX180 Integrated-type (For Output) Serial Transmission Sy	
6,000	How to Order/Connector Type	
	Dimensions/Connector Type	P.62
	EX510 Gateway-type Serial Transmission System	
	How to Order/Connector Type	P.68
	Dimensions/Connector Type	P./0
	Manifold Exploded View/Connector Type, Cable Type	P.75, 76
	How to Increase Manifold Stations/Connector Type, Cable Type	P.77, 78
Non plug-in Individual Wiring Manifold	Individual Wiring	
P.79	How to Order	P.80
	Dimensions	P.82
	Manifold Exploded View/Individual Wiring	P.87
Manifold Options		P.88
Made to Order		····· P.99
Vacuum Release Val	ve with Restrictor SJ3A6 Series	P.101
	Common Specifications	P.102
	Construction	P.103
Plug-in Connector Type Manifold	D-sub Connector/Flat Ribbon Cable	
Cable Type Manifold	Serial Wiring (EX180/EX510)	
See See	How to Order/Connector Type	····· P.104
2	How to Order/Cable Type	····· P.106
	Dimensions/Connector Type, Cable Type	P.108
	Manifold Exploded View/Connector Type, Cable Type	·· P.75, 76
Non plug-in Individual Wiring Manifold	Individual Wiring	
	How to Order ·····	P.110
	Dimensions	
	Manifold Exploded View/Individual Wiring	
Specific Product Precautions		P.115



4 Port Solenoid Valve **SJ2000/3000** Series

Vacuum Release Valve with Restrictor **SJ3A6** Series

				D-sub	Flat rik	(For	Gate	Indiv	
	1	Manifold type			L				
ve	Plug-in	Connector Type	SS5J2/3-60□	P.34	P.34	P.60	P.68	Note 1) P.35 P.53 P.61 P.69	
4 port solenoid valve	Plug-in	Cable Type	SS5J2/3-60L□	P.36	P.36	_	_	_	
4	Non plug-in		SS5J2/3-60-□	_	_	_	_	P.81	
restrictor	Plug-in	Connector Type	SS3J3-60□	P.104	P.104	P.104	P.104	Note 1) P.105	
Vacuum release valve with restrictor	Plug-III	Cable Type	SS3J3-60L□	P.106	P.106	_	_	_	
Vacuum	Non plug-in		SS3J3-60-□	-	-	-	-	P.111	

Note 1) A linkage printed circuit board is built-into the individual wiring valve so as to combine with the plug-in type.

Connection method

Parallel wiring Serial wiring

connector bon cable

Items



Note 2) Specify the required specifications in the manifold specification sheet.

Note 3) The all single wiring or all double wiring can be specified.

Note 4) The vacuum release valve uses only the double wiring.

Note 5) Only SJ3000 size is provided.

Note 6) Adding 1 additional station is possible up to the maximum number of stations.

SJ2000/3000 Series SJ3A6 Series

			N	lanifold	option	ıs				Sol	enoid v	alve spe	cificati	ions
		ram/	<u> </u>			달달	<u>e</u>	_		Voltag	je supp	ressor		_
Mixed wiring Single/Double	Mixed type M60 \$J2000/3000	Different pressure pneumatic circuit diagram/ Block disk assembly	Blanking block assembly	Dual flow fitting	Regulator block	SUP/EXH block assembly with regulator and pressure switch	Valve with speed controller	Intermediate connector block assembly	Increase of manifold stations	Non-polar	+/- common Polar	With power saving circuit	With individual switch	Main valve fluororubber specifications
Note 2)	P.34	P.88	P.89	Note 5) P.91	P.92	P.94	Note 5) P.94	P.98	P.77	•	•	•	•	P.99
Note 3)	_	P.88	P.89	Note 5) P.91	_	_	Note 5) P.94	_	Note 6) P.78	_	•	•	_	P.99
•	P.80	P.88	P.89	Note 5) P.91	P.92	P.94	Note 5) P.94	_	P.77	_	•	_	_	P.99
Note 4)	_	P.88	P.89	_	_	_	_	P.98	P.77	•	•	•	•	P.99
Note 4)	_	P.88	P.89	_	_	_	_	_	Note 6) P.78	_	•	•	_	P.99
Note 4)	-	P.88	P.89	-	-	_	-	_	P.77	-	•	-	-	P.99

SJ

S0700 S0700

4 Port Solenoid Valve **SJ2000/3000** Series **Common Specifications 1**





Manifold Specifications

			D-sub connector		Flat ribbon cable		Serial	wiring	Individual wiring		
Model		Type 60F (Connector type/ Cable type	Type 60P (Connector type/ Cable type	Type 60PG (Connector type/ Cable type	Type 60PH (Connector type/ Cable type	Type 60S□ (EX180/ (Connector type)	Type 60S6B (EX510/ (Connector type)	Type 60			
Manifold	type			Plug-in, Connecto	or type/Cable type)	Plug-in, Co	nnector type	Non plug-in		
1(P: SUP), 3/5(E: EX	H)			c	Common SUP, EX	Н				
Valve sta	tions			1 to 24 stations to 20 stations	1 to 18 stations (Type PG)	1 to 8 stations	1 to 32 stations	1 to 16 stations	1 to 20 stations		
Applicab	Applicable connector		D-sub connector Conforming to MIL-C-24308 JIS-X-5101	Flat ribbon cable connector Socket: 26 pins MIL type with strain relief Conforming to MIL-C-83503	Flat ribbon cable connector Socket: 20 pins MIL type with strain relief Conforming to MIL-C-83503	Flat ribbon cable connector Socket: 10 pins MIL type with strain relief Conforming to MIL- C-83503	_	_	_		
Internal v	viring		Connector type: non-polar, positive common, negative common/Cable type: positive common, negative common								
4(A), 2(B)	port	Location	Valve								
piping sp	ec.	Direction	Horizontal, Upward, Downward (Using elbow fittings for upward or downward)								
	1(P), 3/5(E	e) port		C6, C8, N7, N9 (Inch size elbow fitting is not available.)							
Port size	4(A), 2(B)	SJ2000			(C2, C4, N1, N3, M	3				
port SJ3000			C2, C4, C6, N1, N3, N7, M5								
Weight W (g) ^{Note 2)} (n: Number of SUP/EXH blocks m: Weight of DIN rail					١	N = 51n + m + 13	3				

Note 1) When many valves are operated simultaneously, use B type (SUP/EXH both sides), applying pressure to the 1(P) ports on both sides and exhaust from the 3/5(E) ports on both sides.

Flow Rate Characteristics

SJ2000

Port siz	ze	Flow rate characteristics									
1(P)	4, 2										
3/5(E)	(A, B)	C[dm ³ /(s-bar)]	b	Cv	C[dm ³ /(s-bar)]	b	Cv				
	C2	0.13	0.55	0.04	0.13	0.50	0.04				
C8	C4	0.33	0.16	0.08	0.36	0.13	0.08				
	МЗ	0.18	0.52	0.06	0.20	0.29	0.06				

SJ3000

Port size		Flow rate characteristics									
1(P)	4, 2		1→2/4 (P→A/B)		4/2→3/5 (A/B→E)						
3/5(E)	(A, B)	C[dm ³ /(s-bar)]	b	Cv	C[dm ³ /(s-bar)]	b	Cv				
	C2	0.13	0.56	0.04	0.14	0.51	0.04				
C8	C4	0.42	0.17	0.11	0.45	0.16	0.11				
Co	C6	0.55	0.10	0.12	0.56	0.11	0.12				
	M5	0.40	0.28	0.11	0.45	0.15	0.11				

Note) The value is for manifold base with 5 stations and individually operated 2 position type. Please contact SMC for 4 position dual 3 port valves.



Note 2) The weight W is the value for the D-sub connector manifold only with internal pilot, SUP/EXH block straight fittings specifications. To obtain the weight with solenoid valves attached, add the solenoid valve weights given on page 24 for the appropriate number of stations. Refer to page 90 for the weight of DIN rail. (Please contact SMC for the weight of external pilot specifications, elbow fittings.)

D-sub connector



Flat ribbon cable



EX180 Integrated-type (for output) serial transmission system



EX510 Gateway-type serial transmission system



Individual wiring

Solenoid Valve Specifications

Fluid			Air		
	2 position	single	0.15 to 0.7		
Internal pilot operating pressure range (MPa)	4 position	dual 3 port valve	0.15 to 0.7		
	2 position	double	0.1 to 0.7		
	3 position	1	0.2 to 0.7		
	Operating	pressure range	-100 kPa to 0.7		
External pilot operating pressure	Pilot	2 position single			
range (MPa)	pressure	2 position double	0.25 to 0.7		
• ,	range	3 position			
Ambient and fluid te	mperature	(°C)	-10 to 50 (No freezing)		
	2 position	single, double	10		
Maximum operating frequency (Hz)	4 position	dual 3 port valve	10		
,	3 position	ı	3		
Manual override (Ma	nual anara	tion)	Non-locking push type		
Mariuai Overriue (Ma	iliuai opera	11011)	Push-turn locking slotted type		
Pilot exhaust method	Internal p	ilot	Main and pilot valve common exhaust		
Filot exhaust method	External p	oilot	Pilot valve individual exhaust		
Lubrication			Not required		
Mounting orientation			Unrestricted		
Impact/Vibration resistance (m/s²)			150/30		
Enclosure			Dustproof		

Note) Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energized and de-energized states every once for each condition. (Value in the initial state)

Vibration resistance: No malfunction occurred in one sweep test between 45 and 2000Hz. Test was performed to axis and right angle directions of the main valve when pilot signal is ON and OFF. (Value in the initial state)

Solenoid Specifications

Coil rated voltage	је	24 VDC, 12 VDC				
Allowable voltage fluctuation		±10% of rat	ed voltage *			
	Standard	SJ2000	0.55			
	Standard	SJ3000	0.4			
Power consumption (W)	With power saving circuit (Continuous duty type)	SJ2000	0.23 * [Starting 0.55, Holding 0.23]			
		SJ3000	0.15 * [Starting 0.4, Holding 0.15]			
Surge voltage suppressor		Diode				
Indicator light		LED				

^{*} For the allowable voltage fluctuation for Z and T types (with power saving circuit), please observe the following range because they have voltage drop due to internal circuit.

Z type 24 VDC: -7% to +10% 12 VDC: -4% to +10%

T type 24 VDC: -5% to +10%

12 VDC: -6% to +10%

Note) Refer to page 117 for details.

Response Time

Time of actuation	Response time ms (at 0.5 MPa)				
Type of actuation	SJ2000	SJ3000			
2 position single	16 or less	16 or less			
2 position double	10 or less	10 or less			
3 position	34 or less	22 or less			
4 position dual 3 port valve	30 or less	30 or less			

Note) Based on dynamic performance test, JIS B 8419: 2010. (Coil temperature: 20°C, at rated voltage)



S0700 S0700

Common Specifications 2

Weight

Model/SJ2000

Valve model	Тур	e of actuation	Port size 4(A), 2(B)	Weight (g)					
	0	Single		43					
	2 position	Double	C2	46					
SJ2□60-C2		Closed center	/ø2 One-\						
302000-C2	3 position	Exhaust center	touch	50					
		Pressure center	fitting /						
	4 position	Dual 3 port valve		46					
	Opposition	Single		41					
	2 position	Double	C4	44					
SJ2□60-C4	3 position	Closed center	/ø4 One-\						
3J2 00-C4		Exhaust center	touch	48					
		Pressure center	fitting /						
	4 position	Dual 3 port valve		44					
	2 position	Single		39					
	2 position	Double		42					
SJ2□60-M3		Closed center	M3 x 0.5						
302 U00-1013	3 position	Exhaust center	IVIS X 0.5	46					
		Pressure center							
	4 position	Dual 3 port valve		42					

Note) Please contact SMC for the weight of elbow fittings.

Model/SJ3000

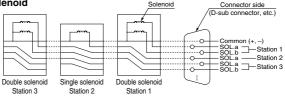
	_	:	Port size		
Valve model	Type of actuation		4(A), 2(B)	Weight (g)	
	0 141	Single		63	
	2 position	Double	C2	71	
SJ3□60-C2		Closed center	/ø2 One-\		
333 00-02	3 position	Exhaust center	touch	75	
	·	Pressure center	fitting /		
	4 position	Dual 3 port valve		71	
	2 position	Single		65	
	2 position	Double	C4	73	
SJ3□60-C4		Closed center	/ø4 One-\		
30300-04	3 position	Exhaust center	touch	77	
		Pressure center	fitting /		
	4 position	Dual 3 port valve		73	
	2 position	Single		61	
	2 position	Double	C6 ø6 One- touch	69	
SJ3□60-C6	3 position	Closed center			
303-00-00		Exhaust center		73	
	·	Pressure center	fitting /		
	4 position	Dual 3 port valve		69	
	2 position	Single		57	
	2 position	Double		65	
SJ3□60-M5		Closed center	M5 x 0.8		
303 LOU-IVIS	3 position	Exhaust center	IVIS X U.O	69	
		Pressure center			
	4 position	Dual 3 port valve		65	

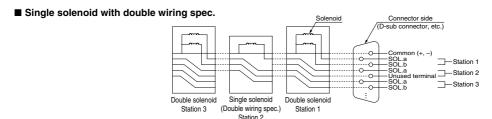
Note) Please contact SMC for the weight of elbow fittings.

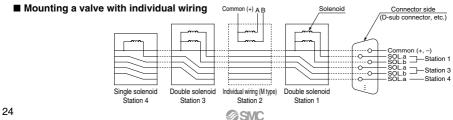
Connector Wiring Diagram

For both serial and parallel wiring, additional valves are sequentially assigned pins on the connector. This makes it completely unnecessary to disassemble the connector unit.

■ Single solenoid and double solenoid







SJ2000/3000 Series **Construction 1**

SJ2000: Connector Type

Symbol

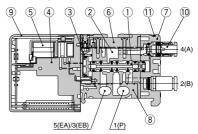
2 position single



2 position single with back pressure check valve



2 position single



SJ SY SY S0700 S0700

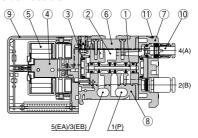
2 position double



2 position double with back pressure check valve



2 position double



3 position closed center



3 position exhaust center



3 position pressure center







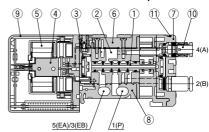
Component Parts

00	omponent i urts			
No.	Description	Material	Note	
1	Spool valve assembly	Resin/HNBR (3 position solenoid valve: Aluminum/HNBR)	_	
2	Body	Zinc die-cast	_	
3	Adapter plate	Resin	White	
4	Pilot adapter	Resin	White	
5	Pilot valve assembly	_	_	
6	Body cover	Resin	White	
7	Port block	Resin	White	
8	Bottom cover	Resin	White	
9	Light cover	Resin	Light blue	

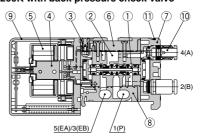
Replacement Parts

No.	Description	Part no.	
10	One-touch fitting	Refer to the One-touch fitting part no. on page 118.	
11	Clip	SJ2000-CL-1 (10 pcs.)	

3 position closed center/exhaust center/pressure center



SJ2260K with back pressure check valve

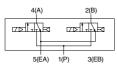


SJ2000/3000 Series Construction 2

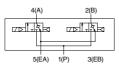
SJ2000: Connector Type

Svmbo

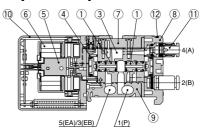
4 position dual 3 port valve SJ2A60 [N.C. valve x 2]



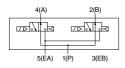
SJ2A60K with back pressure check valve



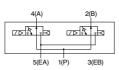
SJ2A60 [N.C. valve x 2]



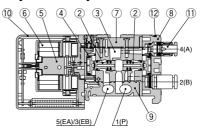
SJ2B60 [N.O. valve x 2]



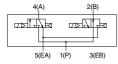
SJ2B60K with back pressure check valve



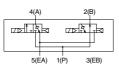
SJ2B60 [N.O. valve x 2]



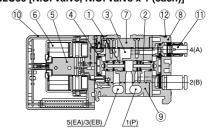
SJ2C60 [N.C., N.O. valve x 1 (each)]



SJ2C60K with back pressure check valve



SJ2C60 [N.C. valve, N.O. valve x 1 (each)]



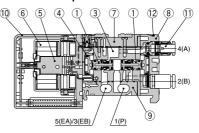
Component Parts

COIII	poneni Faris		
No.	Description	Material	Note
1	Spool valve assembly	Resin/HNBR	N.C. (Normally closed)
2	Spool valve assembly	Resin/HNBR	N.O. (Normally open)
3	Body	Zinc die-cast	_
4	Adapter plate	Resin	White
5	Pilot adapter	Resin	White
6	Pilot valve assembly	_	_
7	Body cover	Resin	White
8	Port block	Resin	White
9	Bottom cover	Resin	White
10	Light cover	Resin	Light blue

Replacement Parts

No.	Description	Part no.	
11	One-touch fitting	Refer to the One-touch fitting part no. on page 118.	
12	Clip	SJ2000-CL-1 (10 pcs.)	

SJ2A60K with back pressure check valve



Construction SJ2000/3000 Series

SJ3000: Connector Type

Symbol

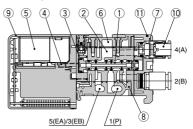
2 position single



2 position single with back pressure check valve



2 position single



SJ SV

SY SY

S0700 S0700

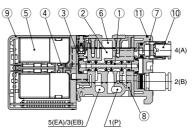
2 position double



2 position double with back pressure check valve



2 position double



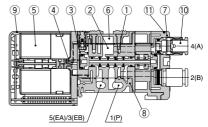
3 position closed center



3 position exhaust center



3 position closed center/exhaust center/pressure center



3 position pressure center



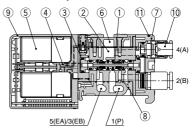
Component Parts

COIII	Component Faits			
No.	Description	Material	Note	
1	Spool valve assembly	Resin/HNBR (3 position solenoid valve: Aluminum/HNBR)	_	
2	Body	Zinc die-cast	_	
3	Adapter plate	Resin	White	
4	Pilot adapter	Resin	White	
5	Pilot valve assembly	_	_	
6	Body cover	Resin	White	
7	Port block	Resin	White	
8	Bottom cover	Resin	White	
9	Light cover	Resin	Light blue	

Replacement Parts

Hepi	ricpiacement raits		
No.	Description	Part no.	
10	One-touch fitting	Refer to the One-touch fitting part no. on page 118.	
11	Clip	SJ3000-CL-1 (10 pcs.)	

SJ3260K with back pressure check valve

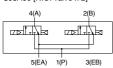


SJ2000/3000 Series Construction 3

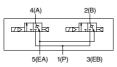
SJ3000: Connector Type

Symbol

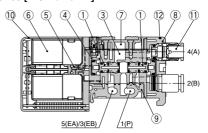
4 position dual 3 port valve SJ3A60 [N.C. valve x 2]



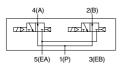
SJ3A60K with back pressure check valve



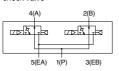
SJ3A60 [N.C. valve x 2]



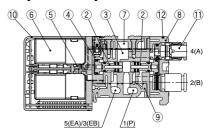
SJ3B60 [N.O. valve x 2]



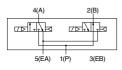
SJ3B60K with back pressure check valve



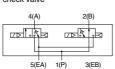
SJ3B60 [N.O. valve x 2]



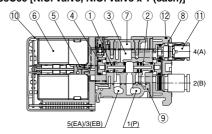
SJ3C60 [N.C., N.O. valve x 1 (each)]



SJ3C60K with back pressure check valve



SJ3C60 [N.C. valve, N.O. valve x 1 (each)]



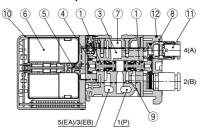
Component Parts

Component Parts			
Description	Material	Note	
Spool valve assembly	Resin/HNBR	N.C. (Normally closed)	
Spool valve assembly	Resin/HNBR	N.O. (Normally open)	
Body	Zinc die-cast	_	
Adapter plate	Resin	White	
Pilot adapter	Resin	White	
Pilot valve assembly	_	_	
Body cover	Resin	White	
Port block	Resin	White	
Bottom cover	Resin	White	
Light cover	Resin	Light blue	
	Description Spool valve assembly Spool valve assembly Body Adapter plate Pilot adapter Pilot valve assembly Body cover Port block Bottom cover	Description Material Spool valve assembly Resin/HNBR Spool valve assembly Resin/HNBR Body Zinc die-cast Adapter plate Resin Pilot adapter Resin Pilot valve assembly — Body cover Resin Port block Resin Bottom cover Resin	

Replacement Parts

No.	Description	Part no.	
11	One-touch fitting	Refer to the One-touch fitting part no. on page 118.	
12	Clip	SJ3000-CL-1 (10 pcs.)	

SJ3A60K with back pressure check valve



Construction SJ2000/3000 Series

SJ2000: Cable Type

Symbol

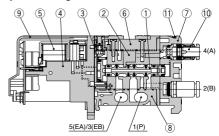
2 position single



2 position single with back pressure check valve



2 position single



SJ SY

SY SY

S0700 S0700

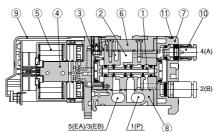
2 position double



2 position double with back pressure check valve



2 position double



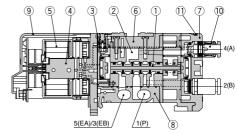
3 position closed center



3 position exhaust center



3 position closed center/exhaust center/pressure center



3 position pressure center



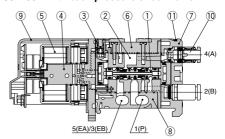
Component Parts

COIII	Component Parts			
No.	Description	Material	Note	
1	Spool valve assembly	Resin/HNBR (3 position solenoid valve: Aluminum/HNBR)	_	
2	Body	Zinc die-cast	_	
3	Adapter plate	Resin	White	
4	Pilot adapter	Resin	White	
5	Pilot valve assembly	_	_	
6	Body cover	Resin	White	
7	Port block	Resin	White	
8	Bottom cover assembly	Resin	White	
9	Light cover	Resin	Light blue	

Replacement Parts

Hepi	neplacement raits		
No.	Description	Part no.	
10	10 One-touch fitting Refer to the One-touch fitting pa on page 118.		
11	Clip	SJ2000-CL-1 (10 pcs.)	

SJ2260K with back pressure check valve

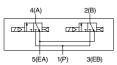


SJ2000/3000 Series Construction 4

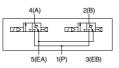
SJ2000: Cable Type

Symbo

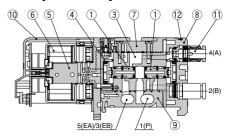
4 position dual 3 port valve SJ2A60 [N.C. valve x 2]



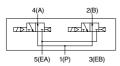
SJ2A60K with back pressure check valve



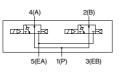
SJ2A60 [N.C. valve x 2]



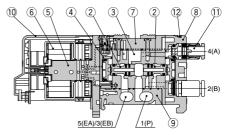
SJ2B60 [N.O. valve x 2]



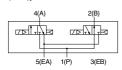
SJ2B60K with back pressure check valve



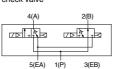
SJ2B60 [N.O. valve x 2]



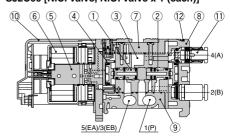
SJ2C60 [N.C., N.O. valve x 1 (each)]



SJ2C60K with back pressure check valve



SJ2C60 [N.C. valve, N.O. valve x 1 (each)]



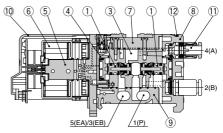
Component Parts

No.	Description	Material	Note
1	Spool valve assembly	Resin/HNBR	N.C. (Normally closed)
2	Spool valve assembly	Resin/HNBR	N.O. (Normally open)
3	Body	Zinc die-cast	_
4	Adapter plate	Resin	White
5	Pilot adapter	Resin	White
6	Pilot valve assembly		_
7	Body cover	Resin	White
8	Port block	Resin	White
9	Bottom cover assembly	Resin	White
10	Light cover	Resin	Light blue

Replacement Parts

· icpi	accinent i arts	
No.	Description	Part no.
11	One-touch fitting	Refer to the One-touch fitting part no. on page 118.
12	Clip	SJ2000-CL-1 (10 pcs.)

SJ2A60K with back pressure check valve



SJ3000: Cable Type

Symbol

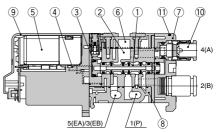
2 position single



2 position single with back pressure check valve



2 position single



SJ

SY

SY S0700

S0700

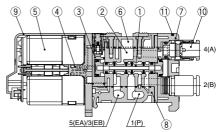
2 position double

2 position double with back pressure check valve





2 position double



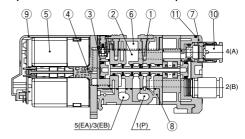
3 position closed center



3 position exhaust center



3 position closed center/exhaust center/pressure center



3 position pressure center



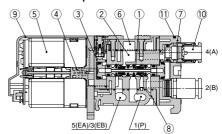
Component Parts

COIII	John Politerit Farts						
No.	Description	Material	Note				
1	Spool valve assembly	Resin/HNBR (3 position solenoid valve: Aluminum/HNBR)	_				
2	Body	Zinc die-cast	_				
3	Adapter plate	Resin	White				
4	Pilot adapter	Resin	White				
5	Pilot valve assembly	_	_				
6	Body cover	Resin	White				
7	Port block	Resin	White				
8	Bottom cover assembly	Resin	White				
9	Light cover	Resin	Light blue				

Replacement Parts

ricpiacement raits			
-	No.	Description	Part no.
	10	One-touch fitting	Refer to the One-touch fitting part no. on page 118.
_	11	Clip	SJ3000-CL-1 (10 pcs.)

SJ3260K with back pressure check valve

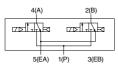


SJ2000/3000 Series Construction 5

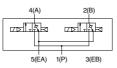
SJ3000: Cable Type

Svmbo

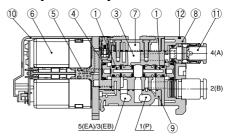
4 position dual 3 port valve SJ3A60 [N.C. valve x 2]



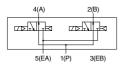
SJ3A60K with back pressure check valve



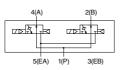
SJ3A60 [N.C. valve x 2]



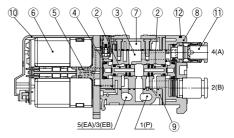
SJ3B60 [N.O. valve x 2]



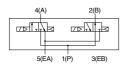
SJ3B60K with back pressure check valve



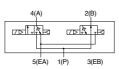
SJ3B60 [N.O. valve x 2]



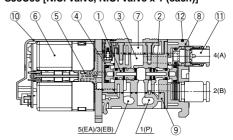
SJ3C60 [N.C., N.O. valve x 1 (each)]



SJ3C60K with back pressure check valve



SJ3C60 [N.C. valve, N.O. valve x 1 (each)]



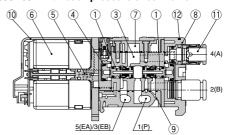
Component Parts

COIII	poneni rans			
No.	Description	Material	Note	
1	Spool valve assembly	Resin/HNBR	N.C. (Normally closed)	
2	Spool valve assembly	Resin/HNBR	N.O. (Normally open)	
3	Body	Zinc die-cast	_	
4	Adapter plate	Resin	White	
5	Pilot adapter	Resin	White	
6	Pilot valve assembly	_	_	
7	Body cover	Resin	White	
8	Port block	Resin	White	
9	Bottom cover assembly	Resin	White	
10	Light cover	Resin	Light blue	

Replacement Parts

Hepi	acement raits	
No.	Description	Part no.
11	One-touch fitting	Refer to the One-touch fitting part no. on page 118.
12	Clip	SJ3000-CL-1 (10 pcs.)

SJ3A60K with back pressure check valve



Plug-in Connector Type Manifold Cable Type Manifold

SJ2000/3000 Series

SJ SY

SY

S0700

\$0700

Connector Type Manifold D-sub Connector/Flat Ribbon Cable





P.36

P.34

Cable Type Manifold
D-sub Connector/Flat Ribbon Cable





P.60

Connector Type Manifold EX180 Integrated-type (For Output) Serial Transmission System



Connector Type Manifold EX510 Gateway-type Serial Transmission System

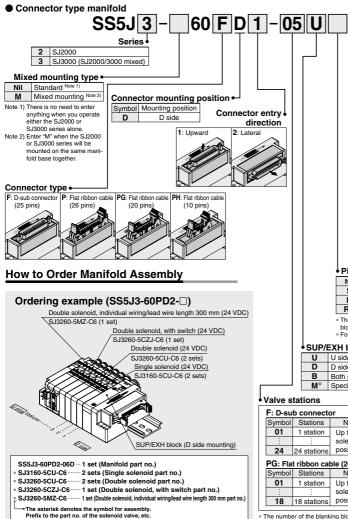




Plug-in Connector Type (& Rouse D-sub Connector/Flat Ribbon Cable Rouse SJ2000/3000 Series

How to Order

An order cannot be placed with only the manifold part no. Be sure to order solenoid valves for mounting at the same time while referring to the ordering example.



DIN rail length specified

Nil Standard length

2 2 stations Specify a longer rail than the

24 24 stations standard length.

Specify the valve stations not exceeding

the maximum stations.

SUP/EXH block fitting spec.

Nil	Straight fitting With external pilot spec. X, PE port	
L	Elbow fitting (Upward) With external pilot spec. X, PE port	
В	Elbow fitting (Downward) With external pilot spec. X, PE port	

There is no need to enter anything when the SUP/EXH block mounting position "M" is selected.

Pilot spec.

Nil Internal pilot			
S Internal pilot/Built-in silencer			
R	External pilot		
RS External pilot/Built-in silencer			

- * There is no need to enter anything when the SUP/EXH block mounting position "M" is selected.
- * For built-in silencers, the 3/5(E) ports are plugged.

SUP/EXH block mounting position

U	U side (1 to 10 stations)	* Specify the required
D	D side (1 to 10 stations)	specifications (including port sizes
В	Both sides (1 to 24 stations)	other than ø8) by
M*	Special specifications	means of the manifo
		specification sheet.

F: D-sub connector				P: Flat ribbon cable (26 pins)			
Symbol	Stations	Note]	Symbol	Stations	Note	
01	1 station	Up to 24	1	01	1 station	Up to 24	
:	:	solenoids	П	:	:	solenoids	
24	24 stations	possible.		24	24 stations	possible.	

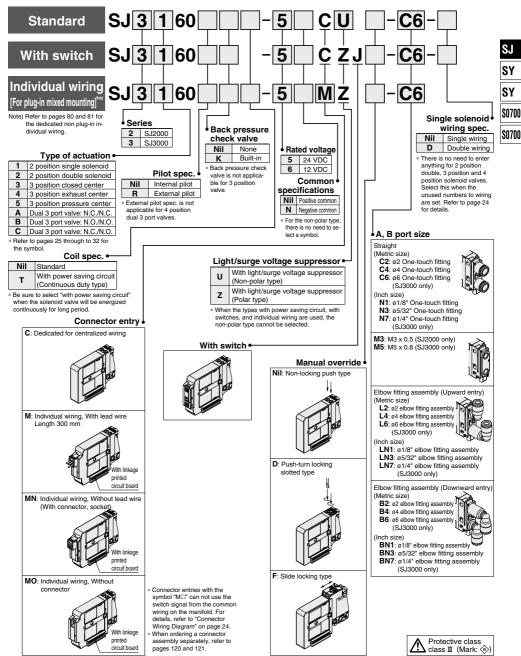
	PG: Flat ribbon cable (20 pins)				PH: Fla	t ribbon cal	ole (10 pins)
: : solenoids : : solenoids		Symbol	Stations	Note	Symbol	Stations	Note
		01	1 station	Up to 18	01	1 station	Up to 8
40 40 4 ii possible		:	:	solenoids	:	:	solenoids
18 18 stations possible. 08 8 stations possible.		18	18 stations	possible.	08	8 stations	possible.

The number of the blanking block assembly is also included. Since single and double wiring are available with the blanking block assembly, select a model compatible with the valve wiring spec. planned for the future. (Refer to page 89.)

The valve arrangement is numbered as the 1st station from D side.

 Indicate the valves to be attached below the manifold part number, in order starting from station 1 as shown in the drawing. In the case of complex arrangement, specify them in the manfilled specification sheet.
 Note) When ordering a manifold, specify the part nos. of valves to be mounted together.
 (An order cannot be placed with only the manifold part no.)

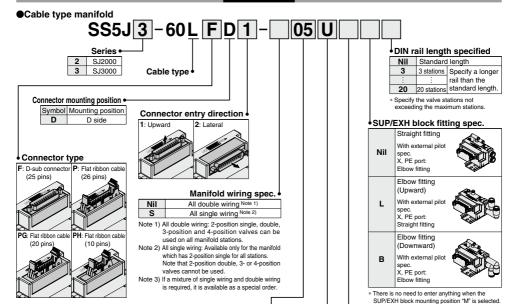
How to Order Solenoid Valves



Plug-in Cable Type (& CRU'US D-sub Connector/Flat Ribbon Cable RoHS) SJ2000/3000 Series

How to Order

An order cannot be placed with only the manifold part no. Be sure to order solenoid valves for mounting at the same time while referring to the ordering example.



How to Order Manifold Assembly

Ordering example (SS5J3-60LPD2)

Double solenoid (24 VDC)
SJ3260-SFZ-C6 (4 sets)
Single solenoid (24 VDC)
SJ3160-SFZ-C6 (2 sets)
SJ2160-SFZ-C6 (2 sets)

- SS5J3-60LPD2-06D··· 1 set (Manifold part no.)

 * SJ3160-5FZ-C6········· 2 sets (Single solenoid part no.)
- * SJ3160-5FZ-C6··········· 2 sets (Single solenoid part no.)

 * SJ3260-5FZ-C6········· 4 sets (Double solenoid part no.)
 - → The asterisk denotes the symbol for assembly. Prefix to the part no. of the solenoid valve, etc.
- The valve arrangement is numbered as the 1st station from D side.
 Indicate the valves to be attached below the manifold part number, in order starting from station 1 as shown in the drawing. In the case of complex arrangement, specify them in the manifold specification sheet.
 Note) When ordering a manifold, specify the part nos. of valves to be mounted together. (An order cannot be placed with only the manifold

SUP/EXH block mounting position

• mounting position					
U	U side (2 to 10 stations)				
D	D side (2 to 10 stations)				
В	Both sides (2 to 20 stations)				
M*	Special specifications				

 Specify the required specifications (including port sizes other than ø8) by means of the manifold specification sheet.

Pilot spec.

Nil	Internal pilot
s	Internal pilot/
3	Built-in silencer
R	External pilot
RS	External pilot/
нэ	Built-in silencer

 There is no need to enter anything when the SUP/EXH block mounting position "M" is selected.

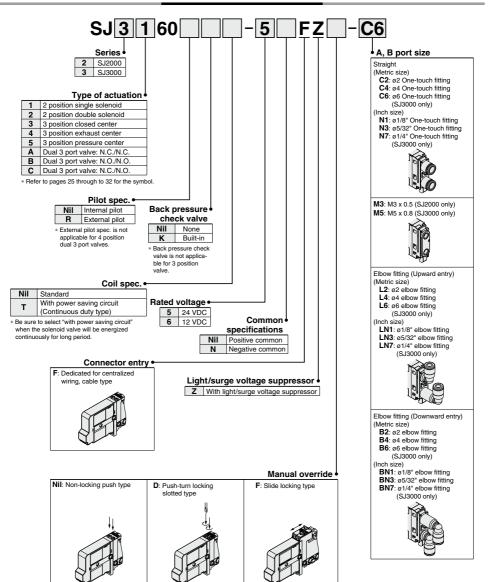
Valve stations

	F : D∢	sub connect	or (25 pins)	P: Fla	at ribbon cab	le (26 pins)	PG: Flat ribbon cable (20 pins)			
	Symbol	Symbol Stations Note 02 2 stations AII		Symbol	Stations	Note	Symbol	Stations	Note	
	02			02	2 stations	All	02	2 stations	All	
	:	:	double	:	:	double	:		double	
	10	10 stations	wiring	10	10 stations	wiring	09	9 stations	wiring	
	02	2 stations	All	02	2 stations	All	02	2 stations	All	
	:	:	single	:	:	single	:		single	
	20	20 stations	wiring	20	20 stations	wiring	18	18 stations	wiring	

08 8 stations

- The number of the blanking block assembly is also included.
- * The cable type is applicable to 2 or more stations.

How to Order Solenoid Valves



SY

SY

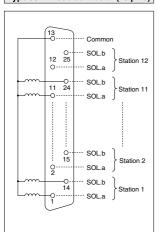
S0700

S0700

SJ2000/3000 Series

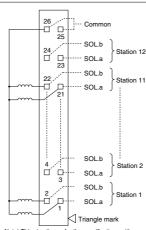
Manifold Electrical Wiring/Connector Type (Non-polar Type)

Type 60F: D-sub connector (25 pins)



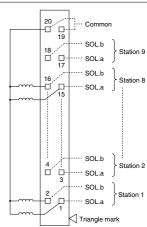
Note) This circuits are for the specifications with up to 12 stations of 2 position double, 3 position and 4 position dual 3 port valve. There should be wired in order 1→14→2→15 without skipping or leaving any connectors remaining.

Type 60P: Flat ribbon cable (26 pins)



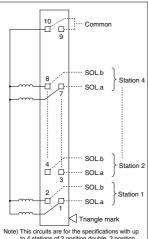
Note) This circuits are for the specifications with up to 12 stations of 2 position double, 3 position and 4 position dual 3 port valve. There should be wired in order 1→2→3→4 without skipping or leaving any connectors remaining.

Type 60PG: Flat ribbon cable (20 pins)



Note) This circuits are for the specifications with up to 9 stations of 2 position double, 3 position and 4 position dual 3 port valve. There should be wired in order 1→2→3→4 without skipping or leaving any connectors remaining.

Type 60PH: Flat ribbon cable (10 pins)



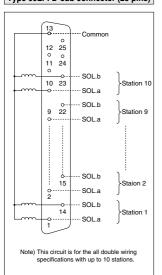
Note) This circuits are for the specifications with up to 4 stations of 2 position double, 3 position and 4 position dual 3 port valve. There should be wired in order 1→2→3→4 without skipping or leaving any connectors remaining.

∧ Caution

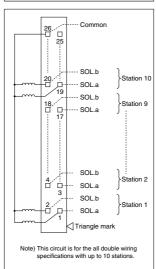
When the non-polar U type valves are used, either positive common or negative common wiring of the manifold is possible. However, when the Z type valves are used, select the positive common or negative common according to the wiring specifications.

Manifold Electrical Wiring/Cable Type

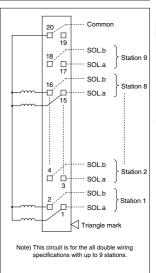
Type 60LF: D-sub connector (25 pins)



Type 60LP: Flat ribbon cable (26 pins)



Type 60LPG: Flat ribbon cable (20 pins)

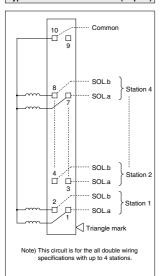


SY

S0700

S0700

Type 60LPH: Flat ribbon cable (10 pins)



∕ Caution

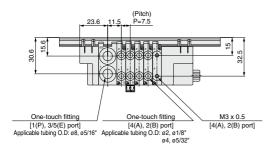
When the non-polar U type valves are used, either positive common or negative common wiring of the manifold is possible. However, when the Z type valves are used, select the positive common or negative common according to the wiring specifications.

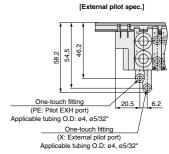


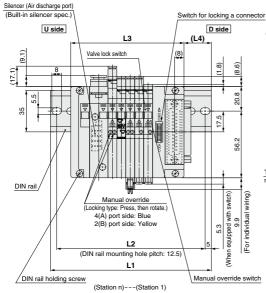
SJ2000/3000 Series

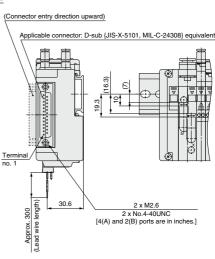
Dimensions: SJ2000 Series for D-sub Connector

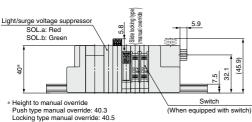
SS5J2-60FD₂-Stations U(S, R, RS)











SS5J2-60LFD	012-□ Cable co	nnection
8	3.8	22

11 110.5 1105 123 135.5 135.5 148 148 160.5 173 L2 87.5 100 100 112.5 125 125 137.5 137.5 150 162.5 L3 125.3 132.8 95.3

102.8 110.3 117.8

Note) For manifold dimensions including elbow fitting, refer to page 50. 1 3 4 5 6 7 8 9 10

n: Stations

20.5 23

L: Dimensions

65.3 72.8 80.3 87.8

19.5

18 20.5 23 19.5 22 18

Dimensions: SJ2000 Series for D-sub Connector

SS5J2-60FD₂-Stations B(S, R, RS)

3 4 5 6

23 19 21.5

137.5 137.5 150

118.3 125.8

20.5 23 19 21.5

18

103.3 110.8

110.5 123 135.5 135.5 148 148 160.5 173 173 185.5 185.5

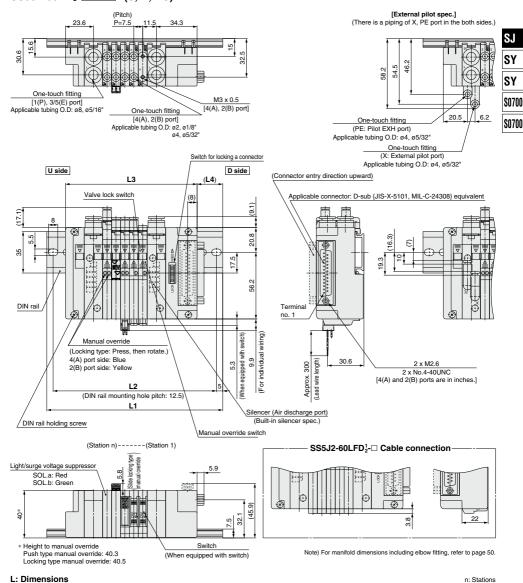
18

L3 80.8 88.3 95.8

L4

112.5

20.5



187.5 200

163.3 170.8

175

18

148.3 155.8

13 14 15 16 17 18 19 20 21 22 23 24

210.5 210.5 223

23

200

19

178.3 185.8

21.5

223 235.5 248 248 260.5 260.5 273

18 20.5

8 9 10 11

162.5

133.3 140.8

285.5 285.5

275 275

23 19

20.5

193.3 200.8 208.3 215.8 223.3 230.8 238.3 245.8 253.3

21.5 18

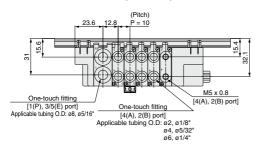
23

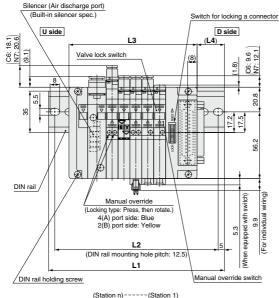
19

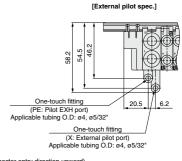
SJ2000/3000 Series

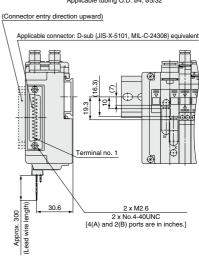
Dimensions: SJ3000 Series for D-sub Connector

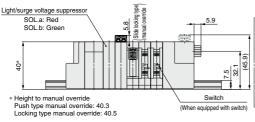
SS5J3-60FD₂-Stations U(S, R, RS)

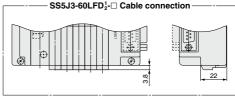












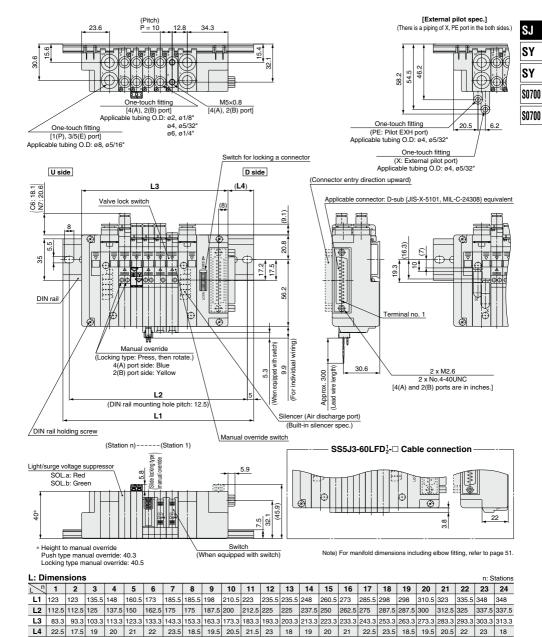
Note) For manifold dimensions including elbow fitting, refer to page 51.

L: Dimensions n: Stations										
L _n	1	2	3	4	5	6	7	8	9	10
L1	98	110.5	123	135.5	148	148	160.5	173	185.5	198
L2	87.5	100	112.5	125	137.5	137.5	150	162.5	175	187.5
L3	67.8	77.8	87.8	97.8	107.8	117.8	127.8	137.8	147.8	157.8
L4	18	19	20.5	21.5	22.5	17.5	18.5	20	21	22

Plug-in Connector Type/Cable Type D-sub Connector SJ2000/3000 Series

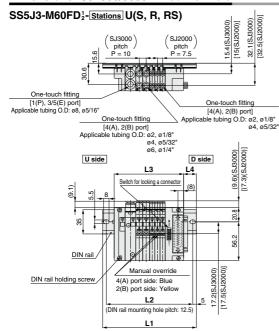
Dimensions: SJ3000 Series for D-sub Connector

SS5J3-60FD₂-Stations B(S, R, RS)



SJ2000/3000 Series

Dimensions: SJ2000/3000 Mixed Manifold

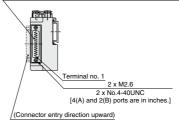


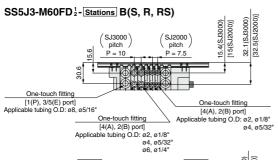
L dimension: Formula, L1 to L4 L3 = $7.5 \times n1 + 10 \times n2 + 57.8$ M = (L3 + 9.9)/12.5 + 1 Remove all numbers after the decimal. L1 = M x 12.5 + 23 L2 = L1 - 10.5 L4 = (L1 - L3)/2 + 1 n1: Quantity of SJ2000

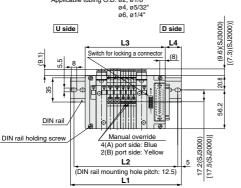
n2: Quantity of SJ3000

* The dimensions of L1 to L4 for SS5J3-M60FD1/2-Stations D are the same as those of SS5J3-M60FD1/2-Stations U.

Applicable connector: D-sub {JIS-X-5101, MIL-C-24308} equivalent





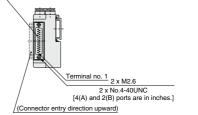


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L dimension: Formula, L1 to L4 $L3=7.5 \times n1+10 \times n2+73.3$ M=(L3+9.9)(12.5+1) Remove all numbers after the decimal. $L1=M\times 12.5+23$ L2=L1-10.5 L4=(L1-L3)/2+1 n1: Quantity of \$J2000

n2: Quantity of SJ3000

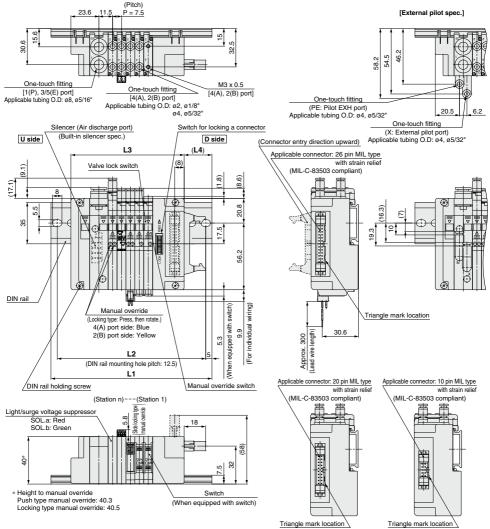
Applicable connector: D-sub {JIS-X-5101, MIL-C-24308} equivalent



Plug-in Connector Type/Cable Type D-sub Connector/Flat Ribbon Cable SJ2000/3000 Series

Dimensions: SJ2000 Series for Flat Ribbon Cable

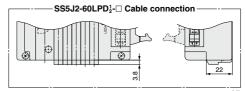
SS5J2-60PD₂-Stations U(S, R, RS)



Note 1) Type 60PG and 60PH differ only in their connectors, and the L1 through L4 dimensions are the same as type 60P.

Note 2) For manifold dimensions including elbow fitting, refer to page 50.

L: Dimensions n: Stations										
	1	2	3	4	5	6	7	8	9	10
L1	98	110.5	110.5	123	135.5	135.5	148	148	160.5	173
L2	87.5	100	100	112.5	125	125	137.5	137.5	150	162.5
L3	65.3	72.8	80.3	87.8	95.3	102.8	110.3	117.8	125.3	132.8
L4	19.5	22	18.5	21	23.5	19.5	22	18.5	21	23.5



In case of 60PG (20 pins)

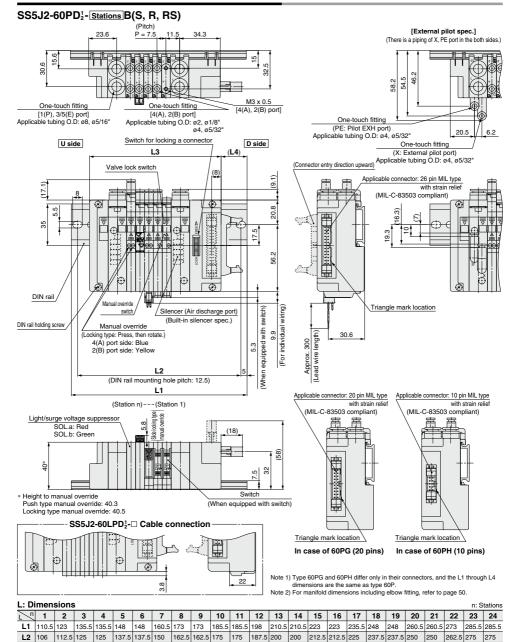
In case of 60PH (10 pins)

S0700

S0700

SJ2000/3000 Series

Dimensions: SJ2000 Series for Flat Ribbon Cable



18 | 20.5 | 23 | 19.5 | 22 | 18 | 20.5 | 23 | 19.5 | 22 | 18

103.3 110.8

118.3 125.8

193.3 200.8

18 20.5 23 19.5 22 18 20.5

208.3 215.8 223.3

230.8 238.3

245.8 253.3

178.3 185.8

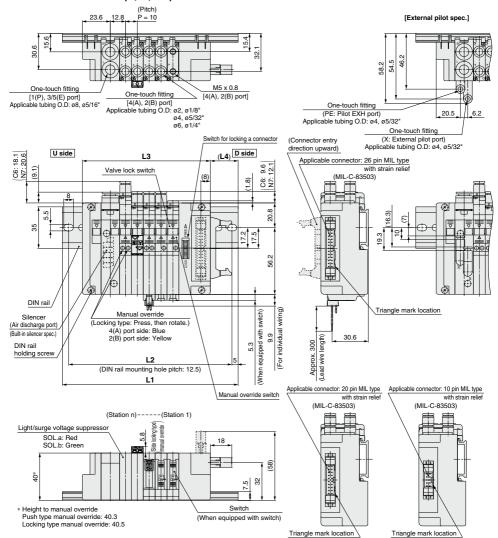
19.5 22

133.3 140.8 148.3 155.8 163.3 170.8

Plug-in Connector Type/Cable Type Flat Ribbon Cable SJ2000/3000 Series

Dimensions: SJ3000 Series for Flat Ribbon Cable

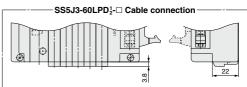
SS5J3-60PD₂-Stations U(S, R, RS)



Note 1) Type 60PG and 60PH differ only in their connectors, and the L1 through L4 dimensions are the same as type 60P.

Note 2) For manifold dimensions including elbow fitting, refer to page 51.

L: Dimensions n: Stations										
	1	2	3	4	5	6	7	8	9	10
L1	98	110.5	123	135.5	148	160.5	160.5	173	185.5	198
L2	87.5	100	112.5	125	137.5	150	150	162.5	175	187.5
L3	67.8	77.8	87.8	97.8	107.8	117.8	127.8	137.8	147.8	157.8
L4	18.5	19.5	20.5	22	23	24	19	20	21.5	22.5



In case of 60PG (20 pins)

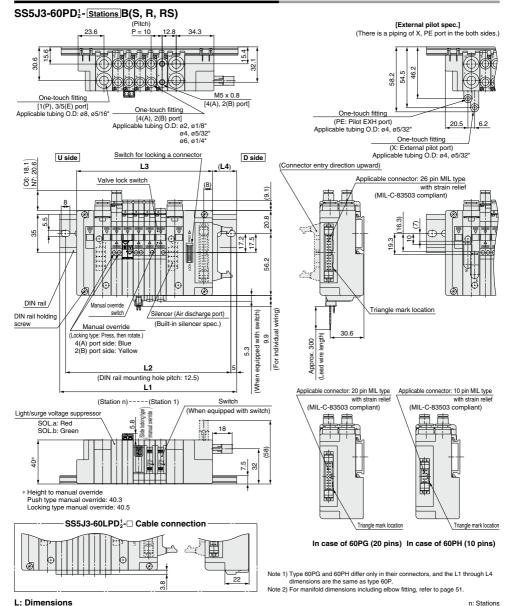
In case of 60PH (10 pins)

S0700

S0700

SJ2000/3000 Series

Dimensions: SJ3000 Series for Flat Ribbon Cable



1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22

83.3

112.5 125

135.5 135.5 148

125

19 20.5 21.5 22.5 23.5

93.3 103.3

160.5 173 185.5

162.5 175

133.3 143.3

137.5 150

113.3 123.3

185 5 198

153.3 163.3

18.5 20

175 187.5 200

210 5 223

21 22

212.5 225

235 5 248

237.5

24.5

173.3 183.3 193.3 203.3 213.3 223.3 233.3 243.3

248

237.5 250

19.5 20.5

260 5 273

23 24

303.3 313.3

337.5

23.5 18.5

348

337.5

335 5 348

293.3

312.5 325

298

287.5 287.5 300

253.3 263.3

24 19 20

310 5 323

273.3 283.3

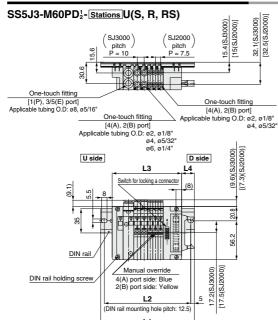
285 5 298

262.5 275

21.5 22.5

Plug-in Connector Type/Cable Type Flat Ribbon Cable SJ2000/3000 Series

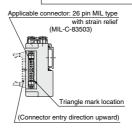
Dimensions: SJ2000/3000 Mixed Manifold



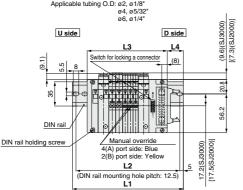
$$\label{eq:Lorentz} \begin{split} L & \text{ dimension: Formula, L1 to L4} \\ L3 &= 7.5 \times n1 + 10 \times n2 + 57.8 \\ M &= (L3 + 10.6)/12.5 + 1 \\ \text{ Remove all numbers after the decimal.} \\ L1 &= M \times 12.5 + 23 \\ L2 &= L1 - 10.5 \\ L4 &= (L1 - L3)/2 + 1.3 \end{split}$$

n1: Quantity of SJ2000 n2: Quantity of SJ3000

* The dimensions of L1 to L4 for SS5J3-M60PD1/2-[Stations] D are the same as those of SS5J3-M60PD1/2-[Stations] U.



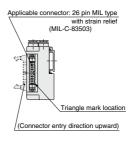
SS5J3-M60PD2-Stations B(S, R, RS) 32.1(\$J3000) 15.4(SJ3000)[15(\$J2000)] SJ3000 SJ2000 pitch pitch P = 10P = 7.5One-touch fitting [1(P), 3/5(E) port] One-touch fitting Applicable tubing O.D: ø8, ø5/16 [4(A), 2(B) port] One-touch fitting Applicable tubing O.D: ø2, ø1/8 [4(A), 2(B) port] ø4, ø5/32" Applicable tubing O.D: ø2, ø1/8 ø4, ø5/32' ø6, ø1/4"



ØSMC

L dimension: Formula, L1 to L4 $L3 = 7.5 \times n1 + 10 \times n2 + 73.3$ M = (L3 + 10.6)/12.5 + 1 Remove all numbers after the decimal. L1 = M \times 12.5 + 23 L2 = L1 - 10.5 L4 = (L1 - L3)/2 + 1.3

n1: Quantity of SJ2000 n2: Quantity of SJ3000



SY

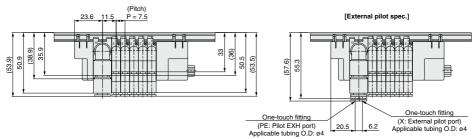
SY

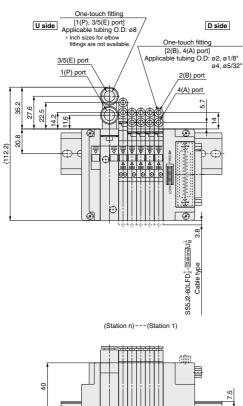
S0700

S0700

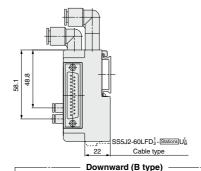
Dimensions: SJ2000 Series with Elbow Fittings

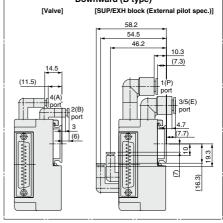
SS5J2-60FD2-Stations UB





[SUP/EXH block (External pilot spec.)]

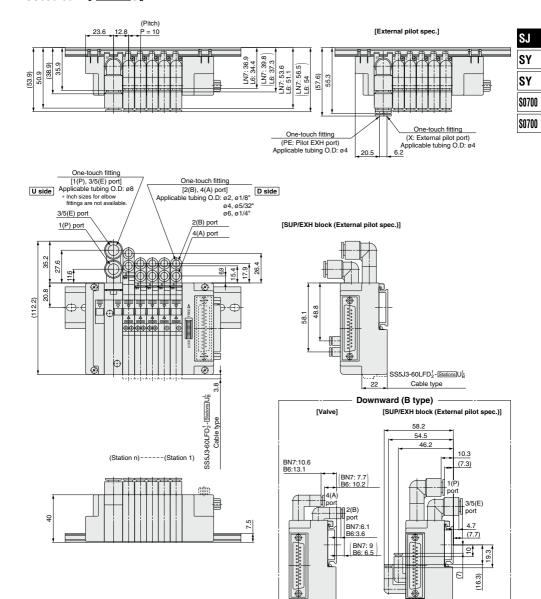




Plug-in Connector Type/Cable Type D-sub Connector/Flat Ribbon Cable SJ2000/3000 Series

Dimensions: SJ3000 Series with Elbow Fittings

SS5J3-60FD2-Stations UB



유 19.3

0

B6: 6.5

Plug-in Connector Type EX180 Integrated-type (Ex180 Integrated-type (For Output) Serial Transmission System Type 60S SJ2000/3000 Series

D-05 U

How to Order

An order cannot be placed with only the manifold part no. Be sure to order solenoid valves for mounting at the same time while referring to the ordering example.

SJ2000 SJ3000 (SJ2000/3000 mixed)

SS5J3-60SV2

Mixed mounting type

Nil	Standard Note 1)				
M	Mixed mounting Note 2)				

- Note 1) There is no need to enter anything when you operate either the SJ2000 or SJ3000 series alone
- Note 2) Enter "M" when the SJ2000 or S.I3000 series will be mounted on the same manifold base together

Component module •

0	Without SI unit
V2	CC-Link compliant (32 points)
Q2	DeviceNet compliant (32 points)
Q3	DeviceNet compliant (16 points)

* Please contact SMC for a specification of the SI unit.

Communication connector spec

Nil	T-branch type
Α	Straight type

* Communication connector, power connecto are shipped together with manifold. Power connector is available of straight type only.

SI unit common spec.

Nil	Positive common			
N	Negative common			

Unit mounting position

	Valve stations
Stations	Note

Up to 32 solenoids

possible. 32 32 stations The number of the blanking block assembly is also included. Since single and double wiring are available with the

blanking block assembly, select a model compatible with the valve wiring spec. planned for the future. (Refer to page 89.)

DIN rail length specified

Nil	Standard length				
2	2 stations	Specify a longer			
- :		rail than the			
32	32 stations	standard length.			

* Specify the valve stations not exceeding the maximum stations.

SUP/EXH block fitting spec.						
Nil	Straight fitting					
L	Elbow fitting (Upward)					
В	Elbow fitting (Downward)					

There is no need to enter anything when the SUP/EXH block mounting position "M" is selected

Pilot spec.

Nil	Internal pilot				
S	Internal pilot/Built-in silencer				
R	External pilot				
RS	External pilot/Built-in silencer				

- * There is no need to enter anything when the SUP/EXH block mounting position "M" is selected
- * For built-in silencers, the 3/5(F) ports are plugged

How to Order Manifold Assembly

Ordering example (SS5J3-60SV2□-□)

Symbol 01

Double solenoid, individual wiring/lead wire length 300 mm (24 VDC) SJ3260-5MZ-C6 (1 set) Double solenoid, with switch (24 VDC) S.I3260-5CZ.I-C6 (1 set) Double solenoid (24 VDC) SJ3260-5CU-C6 (2 sets) Single solenoid (24 VDC) SJ3160-5CU-C6 (2 sets) SUP/EXH block (D side mounting)

- SS5J3-60SV2D-06D -- 1 set (Manifold part no.)
- * SJ3160-5CU-C6-2 sets (Single solenoid part no.)
- 2 sets (Double solenoid part no.) * S.I3260-5CU-C6
- * SJ3260-5CZJ-C6 ····· 1 set (Double solenoid, with switch part no.)
- SJ3260-5MZ-C6-····· 1 set (Double solenoid, individual wiring/lead wire length 300 mm part no.)
- The asterisk denotes the symbol for assembly Prefix to the part no, of the solenoid valve, etc.
- . The valve arrangement is numbered as the 1st station from D side Indicate the valves to be attached below the manifold part number, in order starting from station 1 as shown in the drawing. In the case of complex arrangement, specify them in the manifold specification sheet

Note) When ordering a manifold, specify the part nos. of valves to be mounted together. (An order cannot be placed with only the manifold part no.)

SUP/EXH block

mounting position				
U	U side (1 to 10 stations)			
D	D side (1 to 10 stations)			
В	Both sides (1 to 32 stations)			
M*	Special specifications			

Specify the required specifications (including port sizes other than Ø8) by neans of the manifold specification sheet

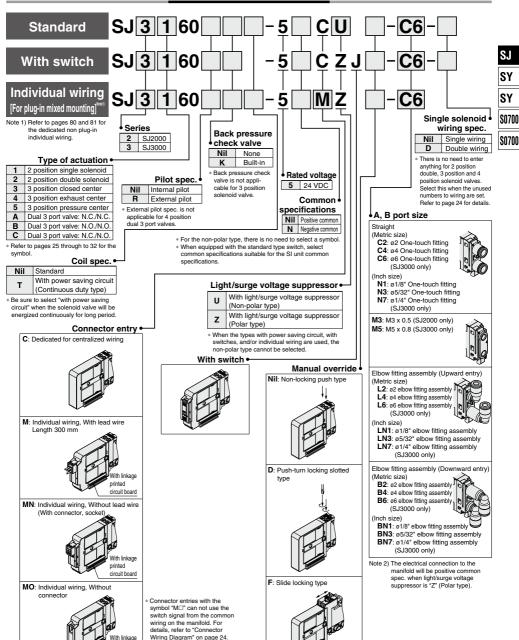
SI Unit Part No.

Symbol	Component module/Communication connector specifications	Common spec.	SI unit part no.	
V2	CC-LINK compliant	NPN output (Positive common)	EX180-SMJ3	
V2N	(32 points), T-branch type	PNP output (Negative common)	EX180-SMJ5	
V2A	CC-LINK compliant	NPN output (Positive common)	EX180-SMJ3A	
V2AN	(32 points), Straight type	PNP output (Negative common)	EX180-SMJ5A	
Q2	DeviceNet compliant	NPN output (Positive common)	EX180-SDN3	
Q2N	(32 points), T-branch type	PNP output (Negative common)	EX180-SDN5	
Q2A	DeviceNet compliant	NPN output (Positive common)	EX180-SDN3A	
Q2AN	(32 points), Straight type	PNP output (Negative common)	EX180-SDN5A	
Q3	DeviceNet compliant	NPN output (Positive common)	EX180-SDN4	
Q3N	(16 points), T-branch type	PNP output (Negative common)	EX180-SDN6	
Q3A	DeviceNet compliant	NPN output (Positive common)	EX180-SDN4A	
Q3AN	(16 points), Straight type	PNP output (Negative common)	EX180-SDN6A	

	Specifications			
Power source	Non-polar	24 VDC + 10%/-5%		
for driving valve	With energy saving circuit (Continuous duty)	24 VDC + 10%/0%		

Refer to page 786 and the Operation Manual for the details of EX180 Integrated-type (For Output) Serial Transmission System. Please download it via our website. http://www.smcworld.com

How to Order Solenoid Valves



When ordering a connector

pages 120 and 121

assembly separately, refer to

printed

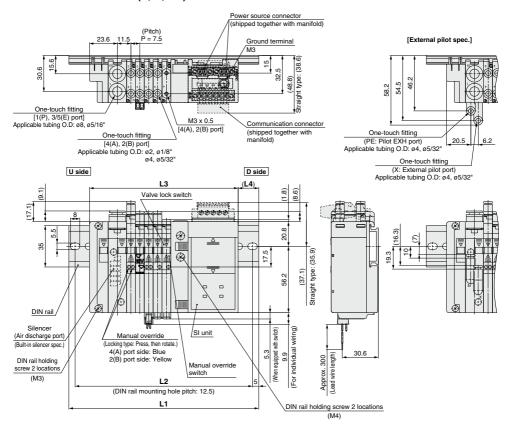
circuit hoard

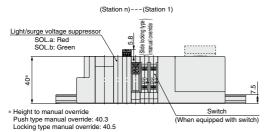
Protective class

class II (Mark: (ii))

Dimensions: SJ2000 Series for EX180 Integrated-type (For Output) Serial Transmission System

SS5J2-60S - Stations U(S, R, RS)



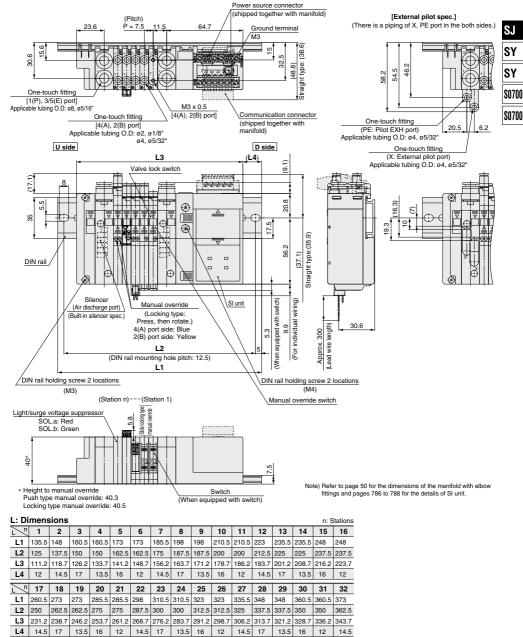


Note) Refer to page 50 for the dimensions of the manifold with elbow fittings and pages 786 to 788 for the details of SI unit.

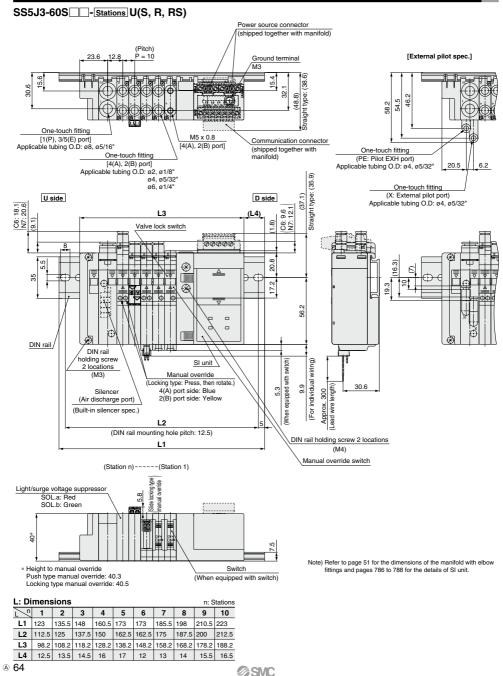
L: Di	L: Dimensions n: Stations								tations	
	1	2	3	4	5	6	7	8	9	10
L1	123	135.5	135.5	148	160.5	160.5	173	173	185.5	198
L2	112.5	125	125	137.5	150	150	162.5	162.5	175	187.5
L3	95.7	103.2	110.7	118.2	125.7	133.2	140.7	148.2	155.7	163.2
L4	13.5	16	12.5	15	17.5	13.5	16	12.5	15	17.5

Dimensions: SJ2000 Series for EX180 Integrated-type (For Output) Serial Transmission System

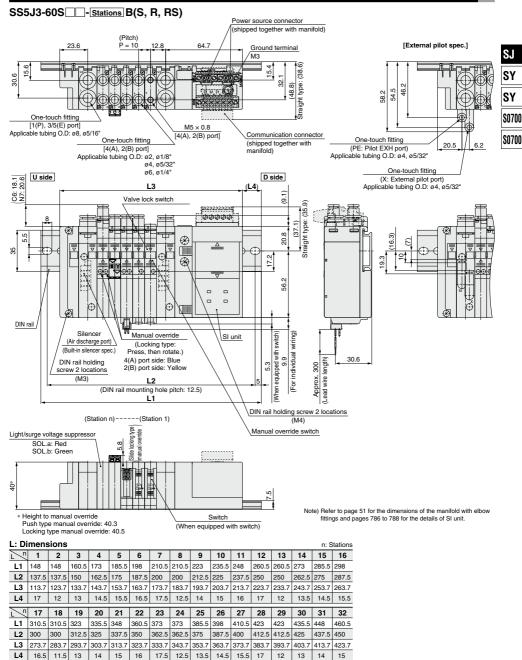
SS5J2-60S Stations B(S, R, RS)



Dimensions: SJ3000 Series for EX180 Integrated-type (For Output) Serial Transmission System

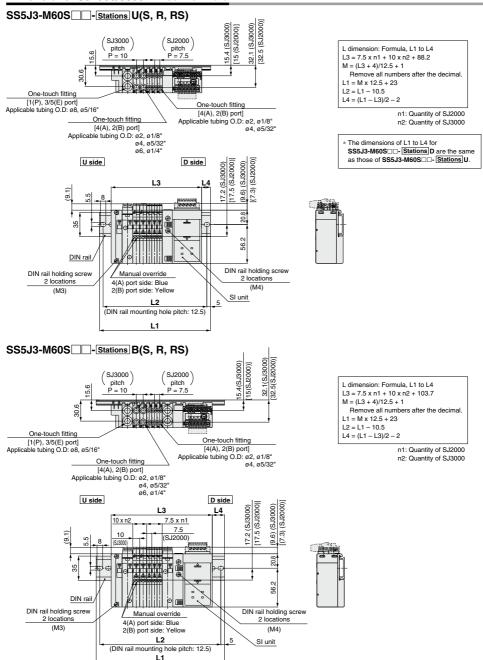


Dimensions: SJ3000 Series for EX180 Integrated-type (For Output) Serial Transmission System



66

Dimensions: SJ2000/3000 Mixed Manifold



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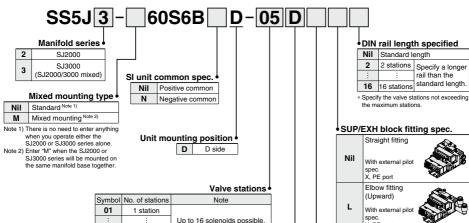
Plug-in Connector Type EX510 Gateway-type (C C ROHS

Serial Transmission System



How to Order Manifold

An order cannot be placed with only the manifold part no. Be sure to order solenoid valves for mounting at the same time while referring to the ordering example.

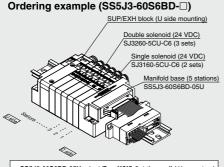


The number of the blanking block assembly is also included. Since single and double wiring are available with the blanking block assembly, select a model compatible with the valve wiring spec, planned for the future.

16 stations

How to Order Valve Manifold Assembly

16



- SS5J3-60S6BD-05U ··· 1 set (Type 60S6B, 5-station manifold base part no.) * SJ3160-5CU-C6 -----2 sets (Single solenoid part no.)
- SJ3260-5CU-C6......3 sets (Double solenoid part no.) The asterisk denotes the symbol for assembly.
- Prefix to the part no. of the solenoid valve, etc
- . The valve arrangement is numbered as the 1st station from D side.
- Indicate the valves to be attached below the manifold part number, in order starting from station 1 as shown in the drawing. In the case of complex arrangement, specify them in the manifold specification sheet.

 Note) When ordering a manifold, specify the part nos. of valves to be mounted together. (An order cannot be placed with only the manifold part no.)

rail than the

Nil	Straight fitting With external pilot spec. X, PE port
L	Elbow fitting (Upward) With external pilot spec. X, PE port
В	Elbow fitting (Downward) With external pilot spec. X, PE port

* There is no need to enter anything when the SUP/EXH block mounting position "M" is selected.

Pilot spec

	opoo.
Nil	Internal pilot
S	Internal pilot/Built-in silencer
R	External pilot
RS	External pilot/Built-in silencer

- * There is no need to enter anything when the SUP/EXH block mounting position "M" is selected.
- * For built-in silencers, the 3/5(E) ports are plugged.

SUP/EXH block mounting position

	artin biook illouintillig po
U	U side (1 to 10 stations)
D	D side (1 to 10 stations)
В	Both sides (1 to 16 stations)
M*	Special specifications

* Specify the required specifications (including port sizes other than ø8) by means of the manifold specification sheet.

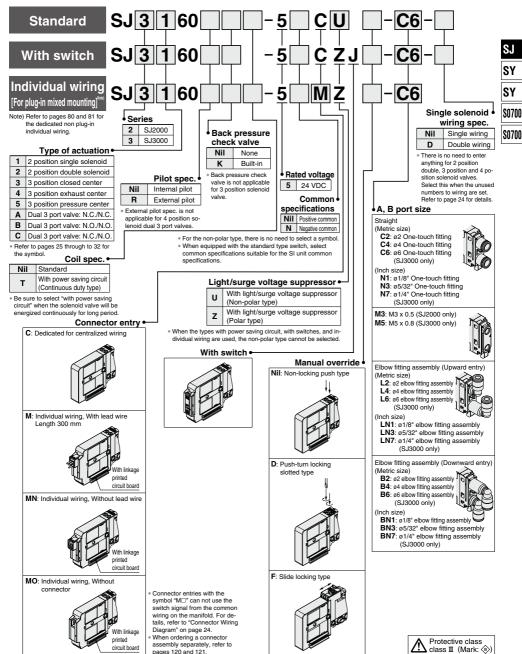
SI Unit Part No.

Symbol	SI unit specifications	SI unit part no.	Page
Nil	NPN output (Positive common)	EX510-S002C	P.897
N	PNP output (Negative common)	EX510-S102C	F.097

Refer to page 878 and the Operation Manual for the details of EX510 Gateway-type Serial Transmission System.

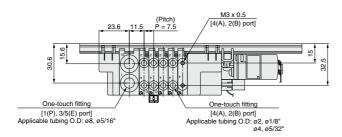
Please download it via our website. http://www.smcworld.com

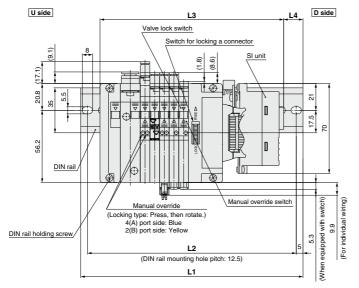
How to Order Solenoid Valves

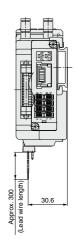


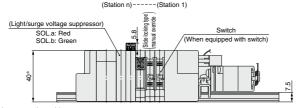
Dimensions: SJ2000 Series for EX510 Gateway-type Serial Transmission System

SS5J2-60S6B D- Stations U-









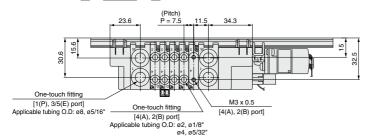
 ^{*} Height to manual override
 Push type manual override: 40.3
 Locking type manual override: 40.5

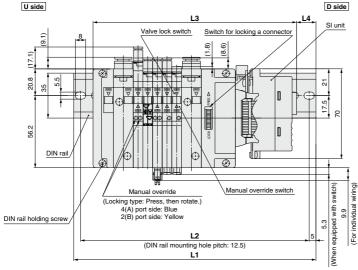
Note) Refer to page 62 for the external pilot specifications, page 50 for the dimensions of the manifold with elbow fittings, and pages 878 to 906 for the details of SI unit.

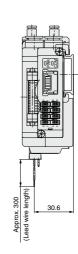
L: Dim	L: Dimensions n: Stations											
L n	1	2	3	4	5	6	7	8	9	10		
L1	148	148	160.5	160.5	173	185.5	185.5	198	198	210.5		
L2	137.5	137.5	150	150	162.5	175	175	187.5	187.5	200		
L3	112.9	120.4	127.9	135.4	142.9	150.4	157.9	165.4	172.9	180.4		
L4	17.5	14	16.5	12.5	15	17.5	14	16.5	12.5	15		

Dimensions: SJ2000 Series for EX510 Gateway-type Serial Transmission System

SS5J2-60S6B D- Stations B-



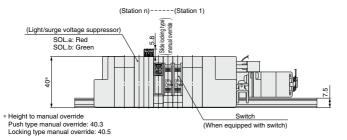




SY SY

S0700

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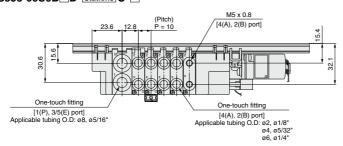


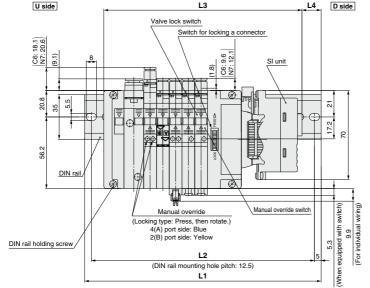
Note) Refer to page 63 for the external pilot specifications, page 50 for the dimensions of the manifold with elbow fittings, and pages 878 to 906 for the details of SI unit.

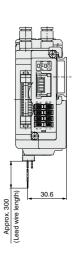
L: Dim	L: Dimensions n: Stations															
L n	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	160.5	160.5	173	185.5	185.5	198	198	210.5	223	223	235.5	248	248	260.5	260.5	273
L2	150	150	162.5	175	175	187.5	187.5	200	212.5	212.5	225	237.5	237.5	250	250	262.5
L3	128.4	135.9	143.4	150.9	158.4	165.9	173.4	180.9	188.4	195.9	203.4	210.9	218.4	225.9	233.4	240.9
L4	16	12.5	15	17.5	13.5	16	12.5	15	17.5	13.5	16	18.5	15	17.5	13.5	16

Dimensions: SJ3000 Series for EX510 Gateway-type Serial Transmission System

SS5J3-60S6B D- Stations U-







* Height to manual override: 40.3 Locking type manual override: 40.5 (When equipped with switch)

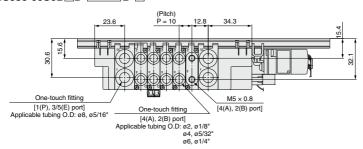
Note) Refer to page 64 for the external pilot specifications, page 51 for the dimensions of the manifold with elbow fittings, and pages 878 to 906 for the details of SI unit.

L: Dimensions

L. Differisions												
/	1	2	3	4	5	6	7	8	9	10		
L1	148	160.5	160.5	173	185.5	198	210.5	210.5	223	235.5		
L2	137.5	150	150	162.5	175	187.5	200	200	212.5	225		
L3	115.4	125.4	135.4	145.4	155.4	165.4	175.4	185.4	195.4	205.4		
L4	16.5	17.5	12.5	14	15	16.5	17.5	12.5	14	15		

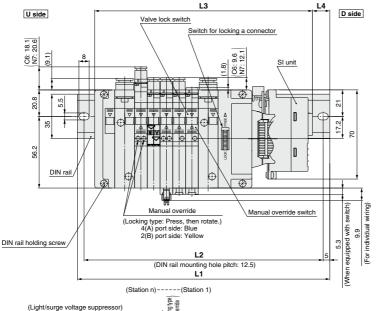
Dimensions: SJ3000 Series for EX510 Gateway-type Serial Transmission System

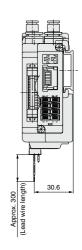
SS5J3-60S6B D- Stations B-



SY SY S0700

S0700





* Height to manual override
Push type manual override: 40.3

(Station n) -----(Station 1)

(Light/surge voltage suppressor)
SOL a: Red
SOL b: Green

Switch

(When equipped with switch)

Note) Refer to page 65 for the external pilot specifications, page 51 for the dimensions of the manifold with elbow fittings, and pages 878 to 906 for the details of SI unit.

	me		

Locking type manual override: 40.5

L: Dim	:: Dimensions n: Stations															
L n	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	160.5	173	185.5	185.5	198	210.5	223	235.5	248	248	260.5	273	285.5	298	298	310.5
L2	150	162.5	175	175	187.5	200	212.5	225	237.5	237.5	250	262.5	275	287.5	287.5	300
L3	130.9	140.9	150.9	160.9	170.9	180.9	190.9	200.9	210.9	220.9	230.9	240.9	250.9	260.9	260.9	280.9
L4	15	16	17.5	12.5	13.5	15	16	17.5	18.5	13.5	15	16	17.5	18.5	18.5	15

DIN rail holding screv

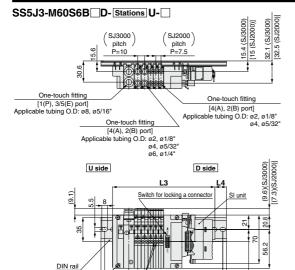
Dimensions: SJ2000/3000 Mixed Manifold for EX510 Gateway-type Serial Transmission System

17.5 (SJ2000)]

SMC

(SJ3000)

17.2



 $\label{eq:local_$

n1: Quantity of SJ2000 n2: Quantity of SJ3000

* The dimensions of L1 to L4 for \$S5J3-M60\$6B\(\subseteq\) L-\(\subseteq\) are the same as those of \$S5J3-M60\$6B\(\subseteq\) L-\(\subseteq\) Stations\(\U\).



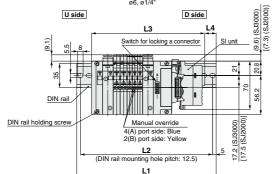
SS5J3-M60S6B D- Stations B-32.5 (\$32000) 15.4 (SJ3000) 32.1 (\$J3000) 15 (SJ2000) SJ3000 S.12000 pitch P = 10 pitch P = 7.5 One-touch fitting [1(P), 3/5(E) port] One-touch fitting [4(A), 2(B) port] Applicable tubing O.D: Ø8, Ø5/16 Applicable tubing O.D: ø2, ø1/8" One-touch fitting ø4. ø5/32" [4(A), 2(B) port] Applicable tubing O.D: ø2, ø1/8 ø4, ø5/32' ø6, ø1/4"

Manual override

2(B) port side: Yellow

4(A) port side: Blue

(DIN rail mounting hole pitch: 12.5)



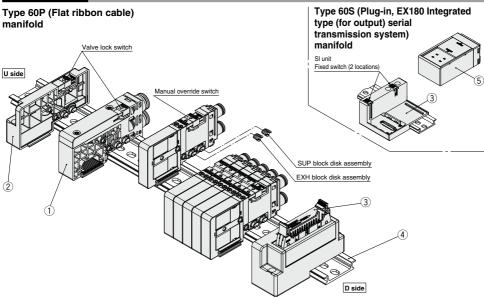
 $\label{eq:Lorentz} \begin{array}{l} L \mbox{ dimension: Formula, L1 to L4} \\ L3 = 7.5 \times n1 + 10 \times n2 + 120.9 \\ \mbox{M} = (L3 + 4)/12.5 + 1 \\ \mbox{Remove all numbers after the decimal.} \\ L1 = M \times 12.5 + 23 \\ L2 = L1 - 10.5 \\ \mbox{L4} = (L1 - L3)/2 - 2 \end{array}$

n1: Quantity of SJ2000 n2: Quantity of SJ3000



SJ2000/3000 Series Manifold Exploded View 1

Connector Type



Component Parts/Plug-in (Connector Type)

No.		Description	Part no.	Note
		Internal pilot	SJ3000-50-1A-□□	(Metric size)
		Internal pilot/Built-in silencer	SJ3000-50-1AS-□□	C6: With ø6 One-touch fitting (straight)
	SUP/EXH block	External pilot	SJ3000-50-1AR- (X, PE port: Metric size ø4 Inch size ø5/32")	C8: With ø8 One-touch fitting (straight) L6: With ø6 One-touch fitting (elbow upward entry) L8: With ø8 One-touch fitting (elbow upward entry)
1	assembly	External pilot/Built-in silencer	SJ3000-50-1ARS- (X port: Metric size ø4 Inch size ø5/32")	B6: With ø6 One-touch fitting (elbow downward entry) B8: With ø8 One-touch fitting (elbow downward entry)
		For different pressures, internal pilot Note 1)	SJ3000-50-3A-□□	(Inch size)
		For different pressures, internal pilot/Built-in silencer Note 1)	SJ3000-50-3AS-□□	N7: With 1/4" One-touch fitting (straight) N9: With 5/16" One-touch fitting (straight)
2	End block assen	nbly	SJ3000-53-1A	For U side
3	Connector block assembly		SJ3000-42-□A-□	Refer to the connector block assembly part no. shown below.
4	DIN rail	·	VZ1000-11-1-□	Refer to page 90.
5	SI unit		EX180-□□	Refer to the SI unit part numbers on page 60.

Note 1) The valves cannot be operated only with the SUP/EXH block assembly for different pressure, select them in combination with the SUP/EXH block assembly for internal/external pilot.

Connector Block Assembly Part No.

Connector Block Assembly Fart No.			
Connector specifications	Mounting position	Part no.	Note
For D-sub connector (Locking bracket: Metric size thread)		SJ3000-42-1A-	
For D-sub connector (Locking bracket: Unified thread)		SJ3000-42-1AU-	
For flat ribbon cable 26 pins		SJ3000-42-2A-	□: 1 (Connector upward)
For flat ribbon cable 20 pins	D side	SJ3000-42-3A-	: 2 (Connector lateral)
For flat ribbon cable 10 pins		SJ3000-42-4A-	L. 2 (Conficción lateral)
For EX180 serial wiring Note)		SJ3000-42-20A	
For EX510 serial wiring Note)		SJ3000-42-3A-2	

Note) SI unit is not included.

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Connector block assembly with EX180 serial wiring	D side	SJ3000-42-20A-□□	For details on \square portion, refer to the SI unit part no. on page 60. Example: SJ3000-42-20A-V2 (CC-LINK compliant, T-branch type)
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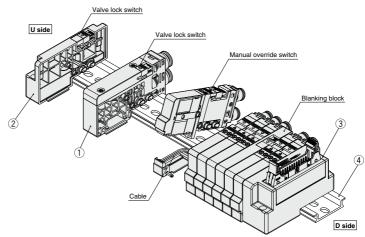
SY S0700 S0700

Note 2) Refer to page 88 about the SUP/EXH block disk assembly and method of handling of parts at different pressures.

SJ2000/3000 Series Manifold Exploded View 2

Cable Type

Type 60LP (Flat ribbon cable)

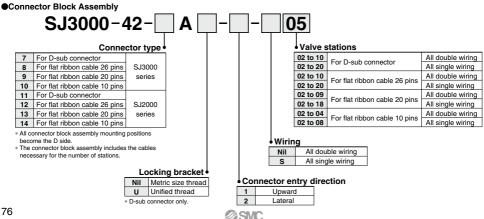


Component Parts/Plug-in (Cable Type)

No.		Description	Part no.	Note	
		Internal pilot	SJ3000-50-5A-□□		
	OUD/EVII blaste	Internal pilot/Built-in silencer	SJ3000-50-5AS-□□	(Metric size)	
		External pilot	SJ3000-50-5AR-□□ (X, PE port: Metric size ø4 Inch size ø5/32")	C6: With ø6 One-touch fitting (straight) C8: With ø8 One-touch fitting (straight) L6: With ø6 One-touch fitting (elbow upward entry)	
1	SUP/EXH block assembly	External pilot/Built-in silencer	SJ3000-50-5ARS- (X port: Metric size ø4 Inch size ø5/32")	L8: With ø8 One-touch fitting (elbow upward entry) B6: With ø6 One-touch fitting (elbow downward entry) B8: With ø8 One-touch fitting (elbow downward entry) (Inch size)	
		For different pressures, internal pilot Note 1)	SJ3000-50-6A-□□	N7: With 1/4" One-touch fitting (straight)	
		For different pressures, internal pilot/Built-in silencer Note 1)	SJ3000-50-6AS-□□	N9: With 5/16" One-touch fitting (straight)	
2	End block asser	nbly	SJ3000-53-1A	For U side	
3	Connector block	assembly	SJ3000-42-□A-□	Refer to the connector block assembly part no. shown below.	
4	DIN rail		VZ1000-11-1-□	Refer to page 90.	

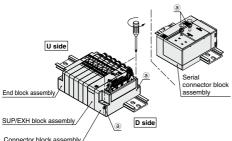
Note 1) The valves cannot be operated only with the SUP/EXH block assembly for different pressure, select them in combination with the SUP/EXH block assembly for internal/

Note 2) Refer to page 88 about the SUP/EXH block disk assembly and method of handling of parts at different pressures

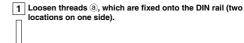


SJ2000/3000 Series **How to Increase Manifold Stations 1**

Connector Type



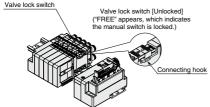
Connector block assembly

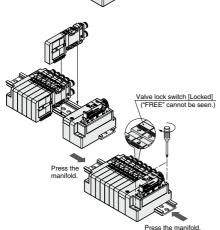


In the direction of the coil, slide the valve where the station is desired to add and the valve lock switch on each block.

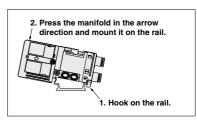
If blocks are removed without completely releasing the valve lock switch, the connection hook of that switch could be damaged or deformed.

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Install an additional valve or an SUP/EXH block assembly block on the DIN rail.



A manifold equipped with a valve or a block assembly can be mounted on the DIN rail. However, a serial connector block assembly cannot be mounted on the DIN rail when it is connected with another block: the serial connector block must be mounted separately.

4 Press the valves and block assemblies to each other for connection. Press the valve lock switch in the cylinder port direction until it does not go any further. Fasten threads a onto the DIN rail.

After fixing the connector block assembly, fasten the threads onto the end block assembly while holding it lightly by hand. This is necessary to improve sealing.

Caution
 Caution

D-sub, Connector block assembly for flat ribbon cable, End block assembly M3: 0.6 N·m Connector block assembly for EX180 serial wiring M4: 1.4 N·m Mounting bracket for EX510 serial wiring M4: 0.6 N·m

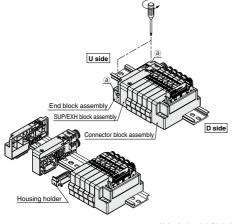
∕ Caution

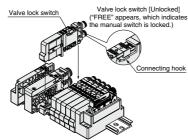
- 1. When increasing the number of stations from 10 or below to 11 or above, increase the number of SUP/EXH block assemblies as well.
- 2. Be sure to turn off the power and stop the supply of air before disassembly. Furthermore, since air may remain inside the actuator, piping and manifold, confirm that the air is completely exhausted before performing any work.
- 3. After assembly and disassembly, air leakage could occur if blocks are not well connected or a thread is not tightly fastened onto the end block assembly. Before supplying air, make sure that no gaps exist in between blocks and that the valve and block are tightly fastened onto the DIN rail. Also, make sure that air is not leaking before use.
- 4. For the SJ3A6 series manifold with vacuum release valve with restrictor, there is no valve lock switch for connecting, so when mounting, tighten the screws after checking that there are no gaps between valves.

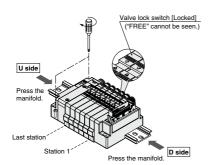


How to Increase Manifold Stations 2

Cable Type







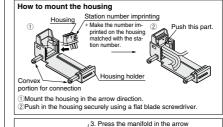
⚠ Caution

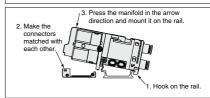
To increase a manifold station, a housing holder (refer to the table below) is required in addition to the solenoid valve.

For the manifold with less than the maximum stations, spare housing (for one station) for adding the manifold station is stored in the housing holder of the last station or the SUP/EXH block assembly. To increase a manifold station, follow the steps below to disassemble and reassemble the manifold.

Series	Housing hole	Material	Note	
SJ2000	SJ2000-86-1		Dania	\A/I=:4-
SJ3000	SJ3000-86-1		Resin	White

- Loosen threads ⓐ, which are fixed onto the DIN rail (two locations).
- [Note: To replace the DIN rail, also loosen the screws (2 locations) on the connector block assembly.]
- Slide the valve lock switch on each block toward the coil, and then remove the end block assembly and SUP/EXH block assembly.
- Take out the stored housing for adding the manifold station and assemble it to a newly added housing holder. Insert this housing holder next to the current housing holder.





Press the valves and block assemblies to each other for connection. Press the valve lock switch in the cylinder port direction until it does not go any further. Fasten threads (a) onto the DIN rail. Connect the added valve and SUP/EXH block, and then fasten the DIN rail fixing screws on the end block on the U side.

After fixing the connector block assembly, fasten the threads onto the end block assembly while holding it lightly by hand. This is necessary to improve sealing.

Caution D-sub, Connector block assembly for flat ribbon cable, End block assembly M3: 0.6 N-m

.↑ Caution

- 1. When increasing the number of stations from 10 or below to 11 or above, increase the number of SUP/EXH block assemblies as well. Add the valve to the U side of the last station, and then add the SUP/EXH block assembly to its U side. The SUP/EXH block cannot be added to a position adjacent to the connector block assembly or an intermediate position.
- Be sure to turn off the power and stop the supply of air before disassembly. Furthermore, since air may remain inside the actuator, piping and manifold, confirm that the air is completely exhausted before performing any work.
- After assembly and disassembly, air leakage could occur if blocks are not well connected or a thread is not tightly fastened onto the end block assembly. Before supplying air, make sure that no gaps exist in between blocks and that the valve and block are tightly fastened onto the DIN rail. Also, make sure that air is not leaking before use.
- 4. For the SJ3A6 series manifold with vacuum release valve with restrictor, there is no valve lock switch for connecting, so when mounting, tighten the screws after checking that there are no gaps between valves.



Non Plug-in Individual Wiring Manifold

SJ2000/3000 Series

SJ

SY

SY 80700

S0700

P.80 Individual Wiring





Non plug-in Individual Wiring

RoHS

SJ2000/3000 Series

How to Order

An order cannot be placed with only the manifold part no. Be sure to order solenoid valves for mounting at the same time while referring to the ordering example.

●Individual wiring manifold SS5J3 - 60 - 05 U

Series

2 SJ2000 3 SJ3000 (SJ2000/3000 mixed)

Mixed mounting type

Nil	Standard Note 1)
M	Mixed mounting Note 2

- Note 1) There is no need to enter anything when you operate either the SJ2000 or SJ3000 series alone.
- Note 2) Enter "M" when the SJ2000 or SJ3000 series will be mounted on the same manifold base together.

Valve stations

Symbol	Stations
01	1 station
:	
20	20 stations

DIN rail length specified

Nil	Standard length									
2	2 stations	Specify a longer								
:	:	rail than the								
20	20 stations	standard length.								

 Specify the valve stations not exceeding the maximum stations.

SUP/EXH block fitting spec

*3UF/I	EXH DIOCK HILL	ng spec.
Nil	Straight fitting With external pilot spec. X, PE port	
L	Elbow fitting (Upward) With external pilot spec. X, PE port	
В	Elbow fitting (Downward) With external pilot spec. X, PE port	

* There is no need to enter anything when the SUP/EXH block mounting position "M" is selected.

Pilot spec

	opee.
Nil	Internal pilot
S	Internal pilot/Built-in silencer
R	External pilot
RS	External pilot/Built-in silencer

- * There is no need to enter anything when the SUP/EXH block mounting position "M" is selected.
- * For built-in silencers, the 3/5(E) ports are plugged.

SUP/EXH block mounting position

•••	
U	U side (1 to 10 stations)
D	D side (1 to 10 stations)
В	Both sides (1 to 20 stations)
M*	Special specifications

 Specify the required specifications (including port sizes other than ø8) by means of the manifold specification sheet.

How to Order Manifold Assembly

Ordering example (SS5J3-60 Double s

Double solenoid (24 VDC) SJ3260N-5MZ-C6 (4 sets)

Single solenoid (24 VDC)
SJ3160N-SMZ-C6 (2 sets)
SUP/EXH block
(D side mounting)

- SS5J3-60-06D 1 set (Manifold part no.)
- * SJ3160N-5MZ-C6 \cdots 2 sets (Single solenoid part no.)
- * SJ3260N-5MZ-C6 ··· 4 sets (Double solenoid part no.)
- The asterisk denotes the symbol for assembly.

 Prefix to the part no. of the solenoid valve, etc.
- The valve arrangement is numbered as the 1st station from D side.
 Indicate the valves to be attached below the manifold part number, in order starting from station 1 as shown in the drawing. In the case of complex arrangement, specify them in the manifold specification sheet.

Non plug-in Individual Wiring SJ2000/3000 Series

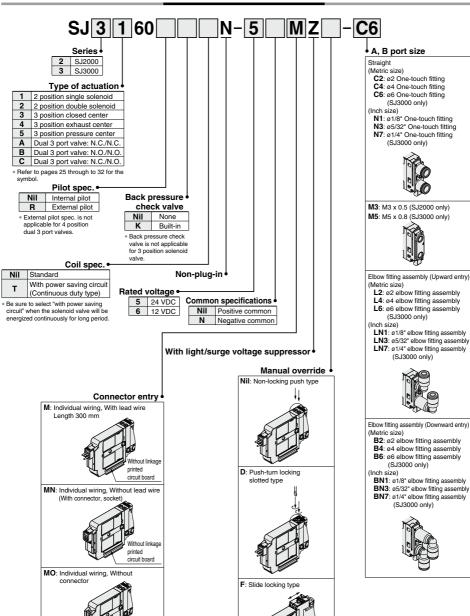
SY

SY

S0700

S0700

How to Order Solenoid Valves



Protective class class II (Mark: (ii))

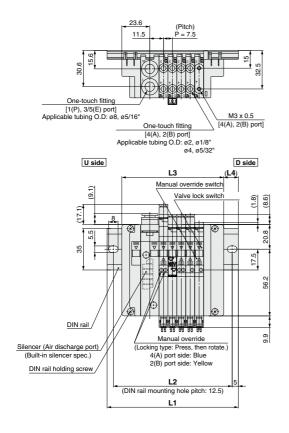
Without linkage printed circuit board

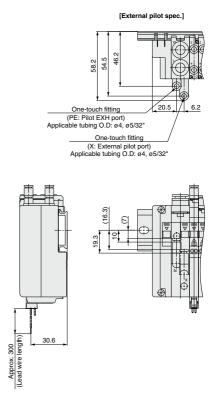
* When ordering a connector assembly sep-

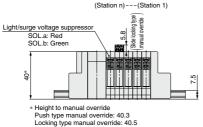
arately, refer to pages 120 and 121.

Dimensions

SS5J2-60-Stations U (S, R, RS)





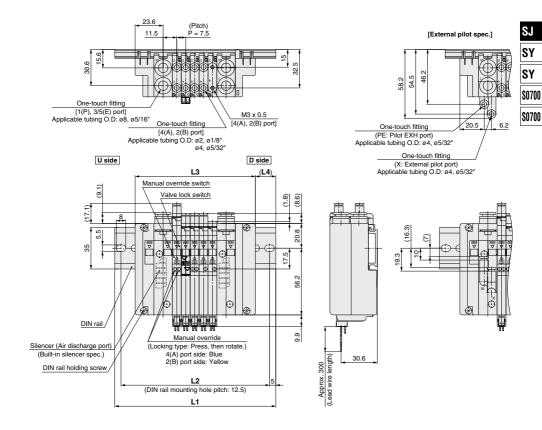


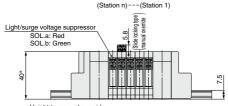
Note) For manifold dimensions including elbow fitting, refer to page 50.

L: Dim	L: Dimensions n: Station													
	1	2	3	4	5	6	7	8	9	10				
L1	85.5	98	98	110.5	110.5	123	135.5	135.5	148	148				
L2	75	87.5	87.5	100	100	112.5	125	125	137.5	137.5				
L3	55.7	63.2	70.7	78.2	85.7	93.2	100.7	108.2	115.7	123.2				
L4	15	17.5	13.5	16	12.5	15	17.5	13.5	16	12.5				

Dimensions

SS5J2-60-Stations B (S, R, RS)



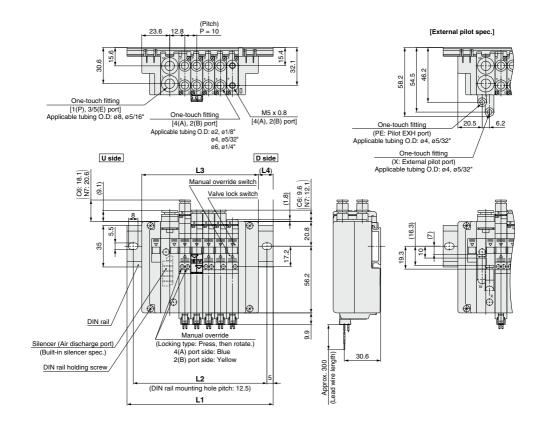


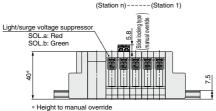
* Height to manual override Push type manual override: 40.3 Locking type manual override: 40.5 Note) For manifold dimensions including elbow fitting, refer to page 50.

L: Dim	_: Dimensions n: Stations															Stations				
L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
L1	98	110.5	110.5	123	135.5	135.5	148	148	160.5	173	173	185.5	185.5	198	210.5	210.5	223	223	235.5	248
L2	87.5	100	100	112.5	125	125	137.5	137.5	150	162.5	162.5	175	175	187.5	200	200	212.5	212.5	225	237.5
L3	71.2	78.7	86.2	93.7	101.2	108.7	116.2	123.7	131.2	138.7	146.2	153.7	161.2	168.7	176.2	183.7	191.2	198.7	206.2	213.7
L4	13.5	16	12	14.5	17	13.5	16	12	14.5	17	13.5	16	12	14.5	17	13.5	16	12	14.5	17

Dimensions

SS5J3-60-Stations U (S, R, RS)





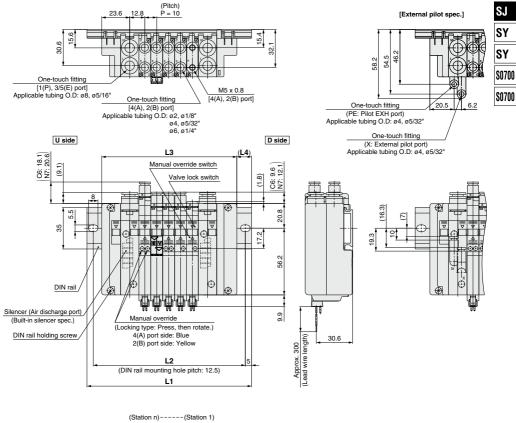
Push type manual override: 40.3
Locking type manual override: 40.5

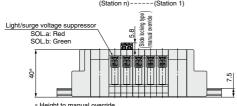
Note) For manifold dimensions including elbow fitting, refer to page 51.

L: DIM	L: Dimensions n: Station													
	1	2	3	4	5	6	7	8	9	10				
L1	85.5	98	110.5	123	123	135.5	148	160.5	173	185.5				
L2	75	87.5	100	112.5	112.5	125	137.5	150	162.5	175				
L3	58.2	68.2	78.2	88.2	98.2	108.2	118.2	128.2	138.2	148.2				
L4	13.5	14.5	16	17	12	13	14	15.5	16.5	17.5				

Dimensions

SS5J3-60-Stations B (S, R, RS)

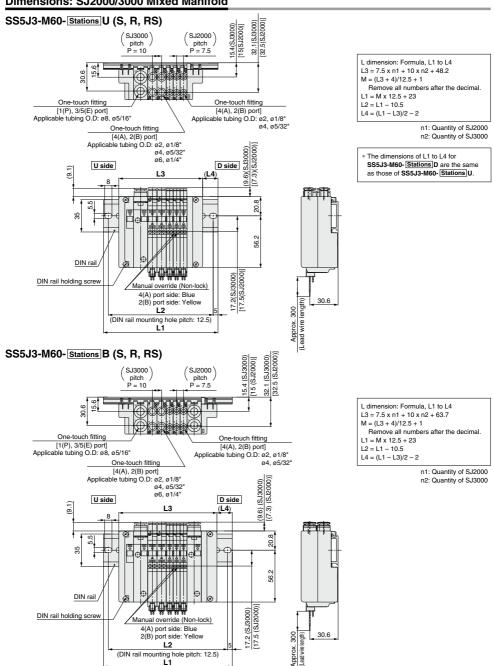




 Height to manual override Push type manual override: 40.3 Locking type manual override: 40.5 Note) For manifold dimensions including elbow fitting, refer to page 51.

L: Dim	L: Dimensions n: Stations																			
L n	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
L1	98	110.5	123	135.5	148	148	160.5	173	185.5	198	210.5	210.5	223	235.5	248	260.5	260.5	273	285.5	298
L2	87.5	100	112.5	125	137.5	137.5	150	162.5	175	187.5	200	200	212.5	225	237.5	250	250	262.5	275	287.5
L3	73.7	83.7	93.7	103.7	113.7	123.7	133.7	143.7	153.7	163.7	173.7	183.7	193.7	203.7	213.7	223.7	233.7	243.7	253.7	263.7
L4	12	13	14.5	15.5	16.5	11.5	12.5	14	15	16	17.5	12	13.5	14.5	15.5	17	11.5	13	14	15

Dimensions: SJ2000/3000 Mixed Manifold



SMC

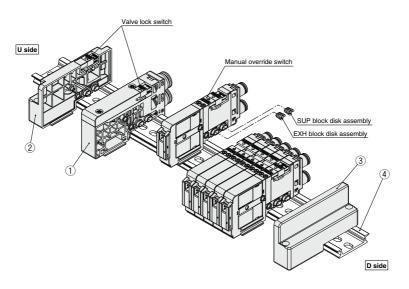
SJ2000/3000 Series Manifold Exploded View

Individual Wiring

Type 60 individual wiring (Non plug-in)

Note) Refer to page 77 for "How to Increase Manifold Stations."

S0700 S0700



Component Parts/Individual Wiring (Non Plug-in)

Com	ponent Parts/Ir	idividual wiring (Non Plug-in)		
No.		Description	Part no.	Note
		Internal pilot	SJ3000-50-5A-□□	(14-4
		Internal pilot/Built-in silencer	SJ3000-50-5AS-□□	(Metric size) C6: With ø6 One-touch fitting (straight)
		External pilot	SJ3000-50-5AR-□□ (X, PE port: Metric size ø4 Inch size ø5/32")	C8: With Ø8 One-touch fitting (straight) L6: With Ø6 One-touch fitting (elbow upward entry) L8: With Ø8 One-touch fitting (elbow upward entry)
1	SUP/EXH block assembly	External pilot/Built-in silencer	SJ3000-50-5ARS- (X port: Metric size ø4 Inch size ø5/32")	B6: With ø6 One-touch fitting (elbow downward entry) B8: With ø8 One-touch fitting (elbow downward entry)
		For different pressures, internal pilot Note 1)	SJ3000-50-6A-□□	(Inch size)
		For different pressures, internal pilot/Built-in silencer Note 1)	SJ3000-50-6AS-□□	N7: With 1/4" One-touch fitting (straight) N9: With 5/16" One-touch fitting (straight)
2	End block asser	End block assembly		For U side
3	End block assen	nbly	SJ3000-53-2A	For D side
4	DIN rail		VZ1000-11-1-□	Refer to page 90.

Note 1) The valves cannot be operated only with the SUP/EXH block assembly for different pressure, select them in combination with the SUP/EXH block assembly for internal/external pilot.

Note 2) Refer to page 88 about the SUP/EXH block disk assembly and method of handling of parts at different pressure.



87

Common to Connector Type/Cable Type/Individual Wiring

■ SUP block disk assembly

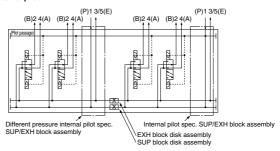
By placing a SUP block disk assembly in a manifold valve's pressure supply passage, two different high andlow pressures can be supplied to one manifold. When supplying different pressures using the manifold of the internal pilot, fill out a manifold specification sheet to place an order for an SUP/EXH block assembly for the internal pilot specifications and another SUP/EXH block assembly for the different pressure internal pilot specifications (Refer to Circuit Diagram 1).



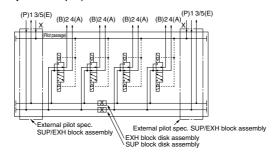
Series	Part no.				
SJ2000	SJ3000-44-1A				
SJ3000	SJ3000-44-1A				

[Different pressure pneumatic circuit diagram]

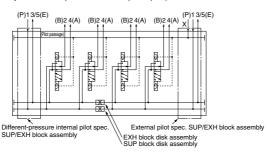
- The SJ series supplies air to the pilot port of each valve using a 1(P) port of the SUP/EXH block assembly. When using in situations such as where there are different pressures, combine SUP/EXH block assemblies for internal pilot, external pilot and different-pressure by referring to the circuit below.
- 1. Different-pressure spec. using the internal pilot



2. Different-pressure spec. using the external pilot (For using the SUP/EXH block assembly for external pilot)



Different-pressure spec. using the external pilot (For using the SUP/EXH block assembly for different-pressure internal pilot spec.)



Note 1) When operating under the different-pressure spec., supply the higher pressure to the pilot passage. Note 2) If there is a need to partition the pilot passage, consult SMC.



Common to Connector Type/Cable Type/Individual Wiring

■ EXH block disk assembly

By installing an EXH block disk in a manifold valve's exhaust passage, the valve's exhaust can be separated so that it will not affect other valves.



Series	Part no.					
SJ2000	SJ3000-44-1A					
SJ3000	533000-44-1A					

■ Label for block disk

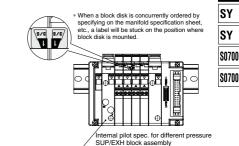
These labels are attached to manifolds in which SUP and EXH block disks have been installed, in order to identify the installed locations. (Three sheets each included.)

SJ3000-155-1A





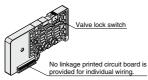




■ Blanking block assembly

These are mounted when later addition of valves is planned, etc.

<Connector type/Individual wiring>



Series	Part no.	Note	Width	
SJ2000	SJ3000-49-1A	Connector type (Single wiring)		
SJ3000	SJ3000-49-2A	Connector type (Double wiring)		
SJ3A6 Note)	SJ3000-49-2A-N	Connector type (Double wiring)	7.5 mm	
SJ2000 SJ3000	SJ3000-49-3A	Individual wiring	- 7.5 mm	
SJ3A6 Note)	SJ3000-49-3A-N			

Note) Valve lock switch is not available for the SJ3A6.

<Cable type>



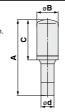


Series	Part no.	Width	
SJ2000	SJ2000-49-4A	7.5 mm	
SJ3000	SJ3000-49-4A	10	
SJ3A6 Note)	SJ3000-49-4A-N	10 mm	

Note) Valve lock switch is not available for the SJ3A6.

■ Silencer with One-touch fitting

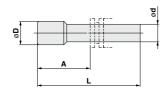
This silencer can be mounted on the manifolds' port 3/5 (E: Exhaust) with a single touch.



Series	Model	Effective area	Α	В	С	ø d
For SJ2000 (ø8)	AN15-C08	20 mm ²	45 mm	13 mm	20 mm	ø8

■ Plug

These are inserted in unused cylinder ports and P, E ports.



Dimensions				(mm)
Applicable fitting size ød	Model	Α	L	D
2	KJP-02	8.2	17	3
4	KQ2P-04	16	32	6
6	KQ2P-06	18	35	8
8	KQ2P-08	20.5	39	10
1/8"	KQ2P-01	16	31.5	5
5/32"	KQ2P-03	16	32	6
1/4"	KQ2P-07	18	35	8.5
5/16"	KQ2P-09	20.5	39	10

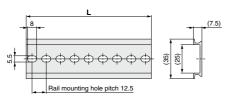
Common to Connector Type/Cable Type/Individual Wiring

■ DIN rail

VZ1000-11-1-

I dimension

* Enter a number from the DIN rail dimension table shown below.



No.	S1	0	1	2	3	4	5	6	7	8	9
L dimension	85.5	98	110.5	123	135.5	148	160.5	173	185.5	198	210.5
Weight (g)	15.4	17.6	19.9	22.1	24.4	26.6	28.9	31.1	33.4	35.6	37.9
No.	10	11	12	13	14	15	16	17	18	19	

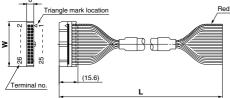
IVO.										
L dimension										
Weight (g)	40.1	42.4	44.6	46.9	49.1	51.4	53.6	55.9	58.1	60.4

No.										
L dimension										
Weight (g)	62.6	64.9	67.1	69.4	71.6	73.9	76.1	78.4	80.6	82.9
									41.	

(Unit: mm)

■ Flat ribbon cable assembly





Flat Ribbon Cable Assembly

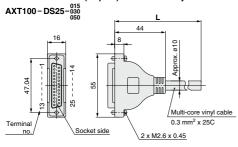
Cable length (L)	10 pins	20 pins	26 pins
1.5 m	AXT100-FC10-1	AXT100-FC20-1	AXT100-FC26-1
3 m	AXT100-FC10-2	AXT100-FC20-2	AXT100-FC26-2
5 m	AXT100-FC10-3	AXT100-FC20-3	AXT100-FC26-3
Connector width (W)	17.2	30	37.5

^{*} For other commercial connectors, use a type with strain relief that conforms to MIL-C-83503.

Connector manufacturers:

- HIROSE ELECTRIC CO., LTD.
- 3M Japan Limited
- Fujitsu Limited
- Japan Aviation Electronics Industry, Limited
- J.S.T. Mfg. Co., Ltd.

■ D-sub connector (25 pins)/Cable assembly



Item Conductor resistance

Ω/km, 20°C Withstand pressure VAC, 1 min

Insulation resistance

MΩkm, 20°C

Note) The minimum bending radius for

D-sub connector

cables is 20 mm.

65 or less

5 or less

D-sub Connector Cable Assembly Electric Characteristics

Cable length (L)	Assembly part no.	Note
1.5 m	AXT100-DS25-015	Cable 25
3 m	AXT100-DS25-030	cores x
5 m	AXT100-DS25-050	24AWG

^{*} For other commercial connectors, use a 25 pins type with female connector conforming to MIL-C-24308.

Connector manufacturers:

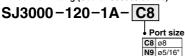
- ◆ HIROSE ELECTRIC CO., LTD.
- Fujitsu Limited
- Japan Aviation Electronics Industry, Limited
- J.S.T. Mfg. Co., Ltd.

D-sub Connector Cable Assembly Cable Color List of Each Terminal No.

i erminai no.	Lead wire color	Dollinarking
1	Black	None
2	Brown	None
3	Red	None
4	Orange	None
5	Yellow	None
6	Pink	None
7	Blue	None
8	Purple	White
9	Gray	Black
10	White	Black
11	White	Red
12	Yellow	Red
13	Orange	Red
14	Yellow	Black
15	Pink	Black
16	Blue	White
17	Purple	None
18	Gray	None
19	Orange	Black
20	Red	White
21	Brown	White
22	Pink	Red
23	Gray	Red
24	Black	White
25	White	None

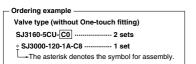
Common to Connector Type/Cable Type/Individual Wiring

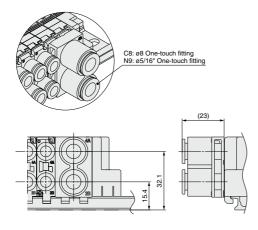
■ Dual flow fitting (Set for SJ3000 series)



This is a fitting for cylinder ports which enables simultaneous actuation and increase in flow rate of valves for 2 stations. This is a One-touch fitting with port sizes of ø8 and ø5/16.

* When arranging mounted to the valve, arrange the valve part no. using the part no. without the One-touch fitting, and then add the part no. for the dual flow fitting. If the arrangement is complicated, please specify them by means of the manifold specification sheet.





SJ

SY

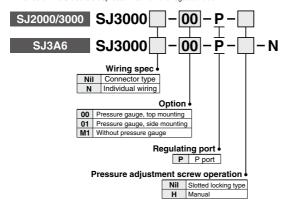
SY S0700

S0700

For Connector Type/Individual Wiring

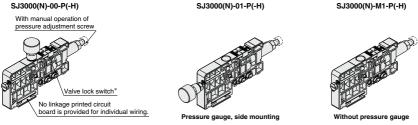
■ Regulator block/How to Order

This is used to reduce the pressure supplied from the D side inside the manifold. All valves on the U side are depressurized from the regulator block.



Note 1) Be sure to apply the pressure from the 1(P) port of the manifold before using the regulator block.

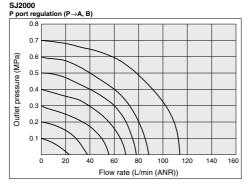
Note 2) When ordering with a regulator block installed in the manifold, please order using the manifold specification sheet.

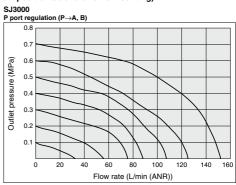


Pressure gauge, top mounting

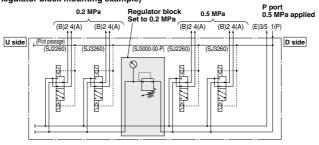
* The valve lock switch available only for SJ2000/3000 series.

■ Flow Rate Characteristics (Conditions: Inlet pressure 0.7 MPa 2 position solenoid valve mounting)



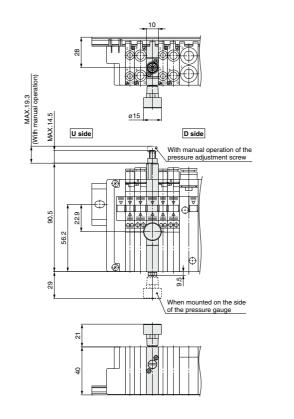


■ Pneumatic circuit (Regulator block mounting example)



Note) Reduces supply pressure from the D side of manifold. Supply pressure from the U side cannot be reduced.

■ Dimensions



SMC

SJ

SY

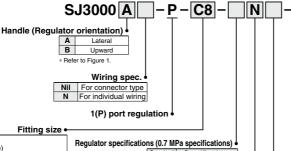
SY

S0700

For Connector Type/Individual Wiring

■ SUP/EXH block assembly with regulator and pressure switch (for internal pilot manifold)/How to Order

* When mounting on the manifold, specify it in the manifold specification sheet



Straight

(Metric size) C6: ø6 One-touch fitting

C8: ø8 One-touch fitting (Inch size)

N7: ø1/4"" One-touch fitting N9: ø5/16"" One-touch fitting

Elbow fitting (Upward entry) (Metric size) L6: Ø6 One-touch fitting

L8: ø8 elbow fitting Elbow fitting (Downward entry)

(Metric size) B6: ø6 elbow fitting

B8: ø8 elbow fitting

Note) When the handle orientation is lateral, the elbow fitting (upward entry) cannot be selected.

Symbol	Specifications
Nil	Relieving
2	Non-relieving

Pressure switch/pressure gauge specifications

Nil	vvitnout pressure display function			
Α	Analog pressure gauge			
N		NPN open	External wiring	
Q	Digital pressure	collector	Internal wiring	
Р	switch	PNP open	External wiring	
s		collector	Internal wiring	

the manifold. (For details, refer to "Electrical Wiring" on page 97.)

Note 2) For the internal wiring specifications, select an appropriate pressure switch according to the polarity of the valve to be mounted.

Note 3) For the serial manifold and non plug-in, "Q" and "S" (internal wiring specifications) cannot be

Note 1) "Internal wiring" specifications mean that the wiring is assigned to the centralized wiring on

> Both "MPa" and "psi" are written on the unit display of the digital pressure switch. Note 3) The digital pressure switch has the unit conversion function and its initial setting is

Pressure switch/

Pressure gauge display orientation

Nil Without pressure display function

Note) If "D" is selected when the connector

carefully check this point

Digital pressure switch option (external wiring)

Note) This option can be selected only

nameplate and pressure display is MPa

nameplate and pressure display is psi.

Note 1) Digital pressure switch, you will (MPa) a fixed

Note 2) According to the New Measurement Law (SI

units are used in Japan), these pressure

gauges are sold only to the overseas market.

Nil Without lead wire with connector

when the pressure switch/pressure

gauge specifications are "N" or "P"

Analog pressure gauge: The unit of the product

Analog pressure gauge: The unit of the product

Digital pressure switch: With display unit

switching function (Initial valve MPa.)

With lead wire with connector

n

C

U

* Refer to Figure 2

Fitting side

D side

Coil side

U side

(D-sub connector, flat ribbon cable) entry direction is upward, the connector may

interfere with the pressure switch wiring depending on the mounting position. So,

the "psi" display.

Note 4) The analog pressure gauge is not applicable to the copper-free specifications.

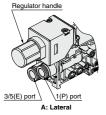




Fig.1 Handle orientation (Regulator mounting orientation)

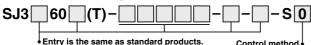
Note 1) Be sure to apply the pressure from the 1(P) port of the manifold before using the SUP/EXH block assembly with regulator and pressure switch.

Note 2) For details on regulator and electric circuit of the external wiring specifications, see the catalog for the ARM11 series.

Note 3) Applicable only to the manifolds with the internal pilot specifications

Note 4) This regulator block cannot be combined with the vacuum release valve of the SJ3A6 series.

■ SJ3000 Series Valve with Speed Controller/How to Order

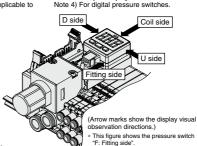


Control method

0 Meter-out Identification color: Silver Meter-in

Note 1) Applicable only to the SJ3000 series.

Note 2) Specify S0 or S1 at the end of the valve part no Note 3) Set the operating torque of the speed controller to 0.3 N·m or less.

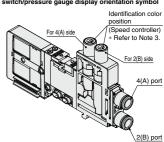


Display unit

Nil (1)

Z (2)(3)

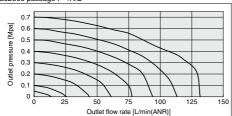
Fig.2 Pressure switch/pressure gauge display orientation symbol

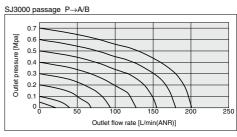


■ Flow rate characteristics

Regulator unit flow rate characteristics

SJ2000 passage P→A/B



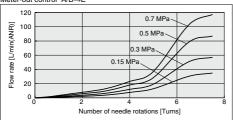


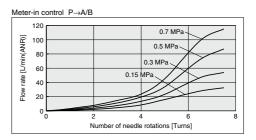
SY SY S0700

S0700

Valve with speed controller flow rate characteristics





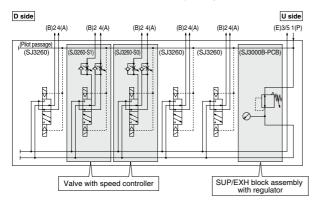


* The flow rate characteristics are characteristics of each individual product. Actual values may differ depending on the piping, circuitry, pressure conditions, etc.

Also, depending on product specifications, there may be variations in the zero needle rotations position of the flow rate characteristics.

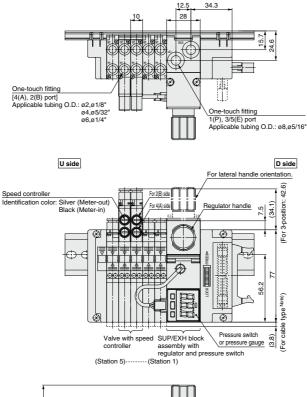
■ Pneumatic circuit

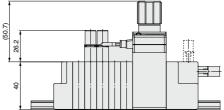
(Installation example of SUP/EXH block assembly with regulator and pressure switch, valve with speed controller)



For Connector Type/Individual Wiring

■ SUP/EXH block assembly with regulator and pressure switch, valve with speed controller/Dimensions





Note) The SUP/EXH block assembly with regulator and pressure switch cannot be mounted on the plug-in cable type manifold.

■ Manifold electrical wiring when the SUP/EXH block assembly with the regulator and pressure switch is mounted. (Internal wiring and pressure switch (NPN))

26 -- Common (+) \Box 25 SOL.b 24 Station 12 \Box SOL.a 23 SOL.b Station 11 SOL.a 21 Station 1 SOL.a 3 OUT Triangle mark (+) (-) Pressure sensor (NPN)

Flat ribbon cable (26 pins)

SY

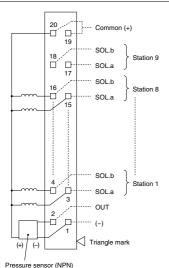
SY

S0700

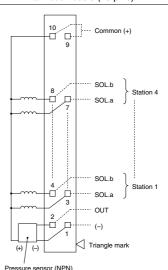
S0700

Flat ribbon cable (20 pins)

Pressure sensor (NPN)



Flat ribbon cable (10 pins)



Note 1) This figure shows when the SUP/EXH block assembly with the regulator and pressure switch is mounted between the connector block and 1st station valve.

Note 2) Applicable only to the connector type manifold.



For connector type

■ Intermediate connector block assembly

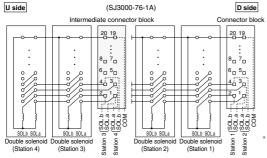
This connector block can be used by inserting it into the middle of the manifold.

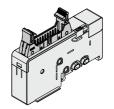
This can be used, for example, when you wish to separate electrical control of valves in the same manifold, or when the number of control points is insufficient.

Series	Part no.	Note	
SJ2000	SJ3000-76-1A	Flat ribbon cable (20 pins)	
SJ3000	SJ3000-76-4A	Flat ribbon cable (26 pins)	

Note) When ordering with an intermediate connector block assembly installed in the manifold, please order using the manifold specification sheet.

■ Intermediate connector block assembly wiring example

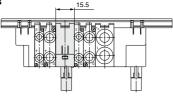




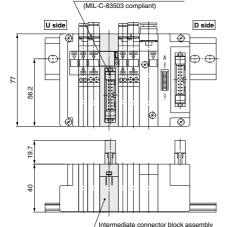
For flat ribbon cable (20 pins)

 Enables control of U side solenoid valves from the position where the intermediate connector block assembly is installed.

■ Dimensions



Applicable connector: 20 pin MIL type with strain relief



^{*} This drawing shows the SJ3000-76-1A.



SJ2000/3000 Series Made to Order





1 Main Valve Fluororubber Specifications

Symbol -X90

SJ

SY

SY S0700 S0700

Fluororubber is used for rubber parts of the main valve to allow use in applications such as the following.

- 1. When using a lubricant other than the recommended turbine oil, and there is a possibility of malfunction due to swelling of the spool valve seals.
- 2. When ozone enters or is generated in the air supply.



Note) Because in the -X90 series fluororubber is used for only main valve, the rubber parts of the application/usage in conditions requiring heat resistance should be avoided.



Vacuum Release Valve with Restrictor

SJ3A6 Series

Plug-in Type

P.104

Connector Connection

D-sub Connector Flat Ribbon Cable Serial Wiring: EX180 Serial Wiring: EX510 P.106

Cable Connection

D-sub Connector Flat Ribbon Cable





Non Plug-in Type Individual Wiring



P.110 Individual Wiring



SMC

SJ

SY

SY

S0700

Vacuum Release Valve with Restrictor

SJ3A6 Series

Common Specifications









Manifold Valve Specifications

Valve construction Fluid		3 position 3 port valve with restrictor	
		Air	
Operating	Release pressure port 1(P)	0.25 to 0.7	
pressure	Vacuum pressure port 3/5(E)	-100 kPa to 0.7 Note 1)	
range (MPa)	Pilot X port	0.25 to 0.7 Note 2)	
Ambient and flu	uid temperature (°C)	-10 to 50 (No freezing)	
Max. operating	frequency (Hz)	3	
Manual avamid	- (Manual anavation)	Non-locking push type	
wanuai overrio	e (Manual operation)	Push-turn locking slotted type	
Restrictor oper	ation.	Manual	
Restrictor oper	auon	Slotted locking type	
Pilot method		External pilot/Pilot valve individual exhaust	
Lubrication		Not required	
Mounting orientation		Unrestricted	
Impact/Vibratio	n resistance (m/s2) Note 3)	150/30	
Enclosure		Dustproof	

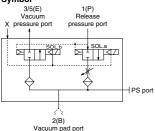
Note 1) Can be used with positive pressure to suit the application.

Note 2) Please use with pilot X port pressure equal to or higher than the release port 1(P) pressure.

Note 3) Impact resistance: No malfunction occurred when it is tested in the axial direction and at the right angles to the main valve and armature in both energized and de-energized states every once for each condition. (Values at the initial period)

Vibration resistance. No malfunction occurred in a one-sweep test between 45 and 2000 Hz. Test was performed at both energized and de-energized states in the axial direction and at the right angles to the main valve and armature. (Values at the initial period).

Symbol



Solenoid Specifications

Coil rated voltage		24 VDC, 12 VDC
Allowable voltage	fluctuation	±10% of rated voltage *
Power	Standard	0.4
consumption (W)	With power saving circuit (Continuous duty type)	0.15 * [Starting 0.4, Holding 0.15]
Surge voltage sup	pressor	Diode
Indicator type		LED

For the allowable voltage fluctuation for Z/T type (with power saving circuit), please observe the following range because they have voltage drop due to internal circuit. Z type 24 VDC: -7% to +10%

12 VDC: -4% to +10%

T type 24 VDC: -5% to +10% 12 VDC: -6% to +10%

Note) Refer to page 117 for details.

Response Time

Valve model	Response time ms (at 0.5 MPa)
SJ3A6-□□-□	19 or less

Weight

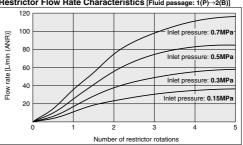
Valve model	Weight (g)	
SJ3A6-□□-P	79	

Flow Rate Characteristics

Flow Rate Characteristics (When restrictor is fully open)

Valve model	Fluid passage	1(P)→2(B)			2(B)→3/5(E)		
valve model	2(B) Port size	C[dm3/(s-bar)]	b	Cv	C[dm3/(s-bar)]	b	Cv
SJ3A6-□□-□	M5	0.24	0.19	0.05	0.40	0.18	0.10

Restrictor Flow Rate Characteristics [Fluid passage: 1(P)→2(B)]



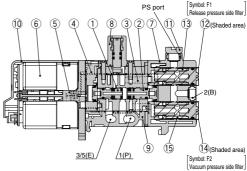
SJ3A6 Series

Construction/Circuit Example

Construction

Connector type PS port Symbol: F1 Release pressure side filter 2(B) 3/5(E) PS port Symbol: F1 Symbol: F1 Symbol: F1 Symbol: F1 Symbol: F1 Symbol: F2 Variant pressure side filter

Cable type



Component Parts

	omponent i di to					
No.	Description	Material	Note			
1	Spool valve assembly	Resin/HNBR	A side (for release pressure switching)			
2	Spool valve assembly	Resin/HNBR	B side (for vacuum pressure switching)			
3	Body	Zinc die-cast	_			
4	Adapter plate	Resin	White			
5	Pilot adapter	Resin	White			
6	Pilot valve assembly	_	_			
7	End cover	Resin	White			
8	Restrictor block assembly Note)	Resin	White			
9	Bottom cover	Resin	White			
10	Light cover	Resin	Light blue			

Note) Set the operating torque of the restrictor of the restrictor block assembly to 0.3 N·m or less.

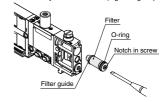
Component Parts

No.	Description	Part no.	Note
11	1 Plug M-5P		PS port with plug
12	Filter assembly	SJ3000-110-1A	1 µm White <release pressure="" side=""></release>
13	Filter	SJ3000-107-1A	1 µm White <release pressure="" side="">, 5 pcs. included</release>
14	Filter assembly	SJ3000-110-2A	30 µm Light purple <vacuum pressure="" side=""></vacuum>
15	Filter	SJ3000-107-2A	30 µm Light purple <vacuum pressure="" side="">, 5 pcs. included</vacuum>

<Filter replacement instructions>

If there are situations such as filter clogging, a drop in suction force, or slow response time, stop operation and replace the filter.

- Using a precision driver, remove the filter assembly (② or ④) from the main unit.
- 2. Turn the filter guide by hand and remove.
- Replace the filter (13 or 15) and gently hand tighten the filter guide. At this time, check that there is no foreign matter on the O-ring of the filter assembly.
- 4. Return the filter assembly to the main unit. (Tightening torque: 0.12 N·m)



After tightening the plug (M-5P) with a tightening torque of 1 N·m, or manually tightening, use the tightening tool and tighten it by 1/4 turn.

12/14 Filter assembly (with filter)

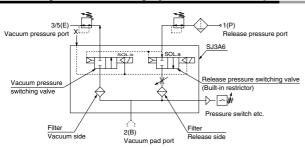
1315 Filter (5 pcs. included)

SY S0700 S0700





Adsorbing and Transferring System Circuit Example



Plug-in Connector Type (C Tubes C Vacuum Release Valve with Restrictor SJ3A6 Series

SUP/EXH block

mounting position

U side (1 to 10 stations)

D side (1 to 10 stations)

B Both sides (1 to 16 stations)

M* Special specifications Specify the required specifications (Including

port sizes other than ø8) by

means of the manifold

specification sheet.

How to Order

An order cannot be placed with only the manifold part no. Be sure to order solenoid valves for mounting at the same time while referring to the ordering example.

■Vacuum release valve manifold with restrictor

SS3J3-V60

P 60

P.68

Vacuum release valve with restrictor type

EX180 serial transmission

S6B EX510 serial transmission

		Conr	ector type 🖢	
ymbol	Mounting position	Page	Note	
FD	D-sub connector			
PD	Flat ribbon cable 26 pins	D 04	Parallel wiring	
PGD	Flat ribbon cable 20 pins	bon cable 20 pins P.34 Parallel wir		
DHD	Elat ribbon cable 10 pine			

Connector entry

Serial wiring

With parallel wiring specifications, it is necessary to select the connector entry direction (1: upward, 2: lateral). For details, refer to pages 34 and 52.

DIN rail length specified

Nil	Standard length		
2	2 stations	Specify a longer	
:	:	rail than the	
16	16 stations	standard length.	

Specify the valve stations not exceeding the maximum stations

SUP/EXH block fitting spec.

Nil	Straight fitting	
L	Elbow fitting (Upward)	
В	Elbow fitting (Downward)	

* There is no need to enter anything when the SUP/EXH block mounting position "M" is selected. Also, this manifold comes standard with external pilot specifications.

How to Order Manifold Assembly

Ordering example (SS3J3-V60PD2)

Individual wiring/lead wire length 300 mm, with plug (24 VDC) SJ3A6-5MZ-P (1 set) With switch, plug (24 VDC) SJ3A6-5CZJ-P (1 set) Non-polar type, with plug (24 VDC) SJ3A6-5CU-DP (4 sets) SUP/EXH block (D side mounting)

- SS3J3-V60PD2-06D-- 1 set (Manifold part no.)
- SJ3A6-5CU-DP 4 sets (Non-polar type, with plug part no.)
- * SJ3A6-5CZJ-P 1 set (With switch, plug part no.)
- SJ3A6-5MZ-P······ ····· 1 set (Individual wiring, lead wire length 300 mm, with plug part no.)
- The asterisk denotes the symbol for assembly. Prefix to the part no. of the solenoid valve, etc.
- . The valve arrangement is numbered as the 1st station from D side.
- Indicate the valves to be attached below the manifold part number, in order starting from station 1 as shown in the drawing. In the case of complex arrangement, specify them in the manifold specification sheet.

 Note) When ordering a manifold, specify the part nos. of valves to be mounted together. (An order cannot be placed with only the manifold part no.)

Valve stations

F: D-sub connector		
Symbol	Stations	
01	1 station	
:	:	
12	12 stations	

ns	Symbol	Stations	
ion	01	1 station	
	:	:	
ions	12	12 stations	

PG: Flat ribbon cable (20 pins) PH: Flat ribbon cable (10 pins)

PG: Flat ribbon ca		
Symbol Stations		
01	1 station	
:	:	
09	9 stations	

P: Flat ribbon cable (26 pins)

Symbol	Stations	
01	1 station	
:		
04	4 stations	

S6B: EX510 serial transmission

Symbol Stations	
01	1 station
:	:
08	8 stations

S□: EX180 serial transmission

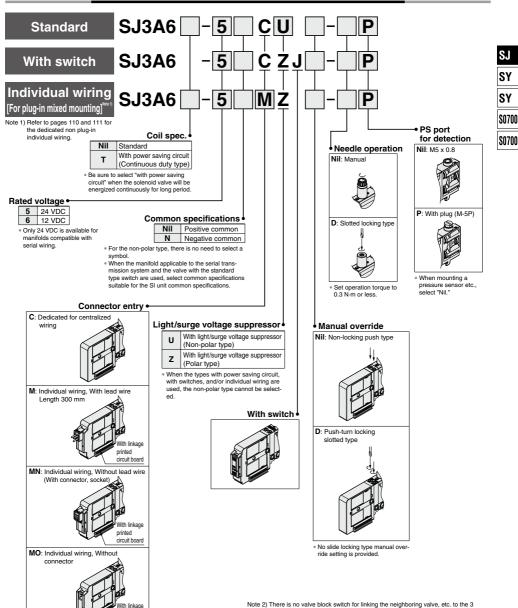
Symbol	Stations	Note	
01	1 station	There are limitations on the station	
:		number, depending on the serial type.	
16	16 stations	Refer to page 60 for details.	

^{*} The number of the blanking block assembly is also included. For the blanking block assembly, please select double wiring specifications.



P

How to Order Solenoid Valves (3 Position 3 Port with Restrictor)



^{*} Connector entries with the symbol "M□" can not use the switch signal from the common wiring on the manifold.

printed

circuit hoard

Note 2) There is no valve block switch for linking the neighboring valve, etc. to the 3 position 3 port solenoid valve with restrictor. Consult SMC if you wish to use the \$J2000/3000 valve with a valve block switch, or an end block or SUP/EXH block assembly.



^{*} When ordering a connector assembly separately, refer

to pages 120 and 121.

How to Order

An order cannot be placed with only the manifold part no. Be sure to order solenoid valves for mounting at the same time while referring to the ordering example.

now to Orde

•Vacuum release valve manifold with restrictor SS3J3 – V 60 L D D – 05 U

Vacuum release valve with restrictor type

Cable type

Connector type

Symbol	Mounting position	Page	Note
F	D-sub connector		
Р	Flat ribbon cable 26 pins	P.36	Parallel wiring
PG	Flat ribbon cable 20 pins	P.36	Parallel Willing
PH	Flat ribbon cable 10 pins		

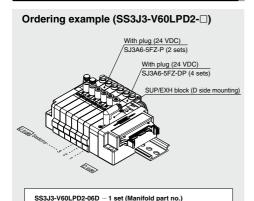
Connector mounting position

Symbol	Mounting	position
D	D si	de

Connector entry

With parallel wiring specifications, it is necessary to select the connector entry direction (1: upward, 2: lateral). For details, refer to page 36.

How to Order Valve Manifold Assembly



The valve arrangement is numbered as the 1st station from D side.
Indicate the valves to be attached below the manifold part number, in order starting from station 1 as shown in the drawing. In the case of complex arrangement, specify them in the manifold specification sheet.

..... 2 sets (With plug part no.)

SJ3A6-5FZ-DP 4 sets (With plug part no.)

The asterisk denotes the symbol for assembly. Prefix to the part no. of the solenoid valve, etc.

* SJ3A6-5FZ-P ----

DIN rail length specified

Nil	Standard length	
3	3 stations Specify a longer	
:	:	rail than the
10	10 stations	standard length.

* When specifying a rail longer than the standard length, select the valve stations not exceeding the maximum stations.

SUP/EXH block fitting spec.

Nil	Straight fitting
	X, PE port: elbow fitting
L	Elbow fitting (Upward)
	X, PE port: straight fitting
В	Elbow fitting (Downward)
	X, PE port: elbow fitting

^{*} There is no need to enter anything when the SUP/EXH block mounting position "M" is selected. Also, this manifold comes standard with external pilot specifications.

SUP/EXH block mounting position

U	U side (2 to 10 stations)
D	D side (2 to 10 stations)
В	Both sides (2 to 10 stations)
M*	Special specifications

^{*} For the special specifications, a port size of the SUP/EXH block assembly can be specified. At this time, the mounting position becomes only U, D, or B.

Valve stations

F: D-sub connecto		
Symbol	Stations	
02	2 stations	
:	:	
10	10 stations	

PG:	Flat	ribbon	cable	(20	pins)

G. Hat Hobbit cable				
Symbol	Stations			
02	2 stations			
:	:			
09	9 stations			

P: Flat ribbon cable (26 pins) Symbol Stations

02 2 stations : : 10 10 stations

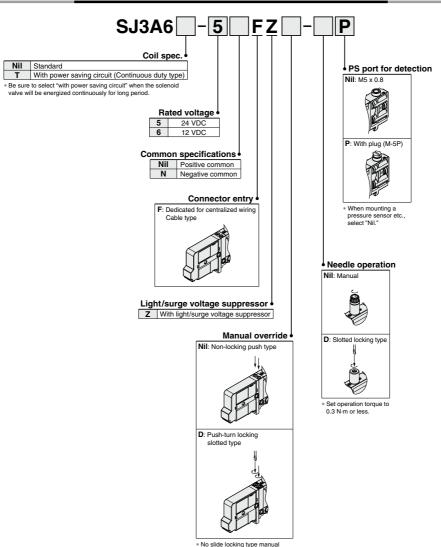
PH: Flat ribbon cable (10 pins)

04	4 stations
:	:
02	2 stations
Symbol	Stations

^{*} The number of the blanking block assembly is also included.

^{*} The cable type is applicable to 2 or more stations.

How to Order Solenoid Valves (3 Position 3 Port with Restrictor)



Note) There is no valve block switch for the 3 position 3 port solenoid valve with restrictor.

override setting is provided.

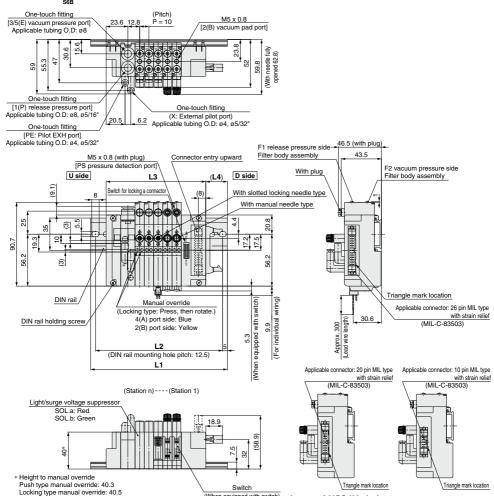
SY

S0700

SJ3A6 Series

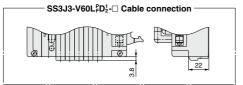
Dimensions

SS3J3-V60₽ 1 - Stations U/D/B



Since DIN rail dimensions are the same as the SS5J3-60□ series, refer to the following pages. For D-sub connector: Page 42, 43

For flat ribbon cable: Page 47, 48 For EX180 serial wiring: Page 64, 65 For EX510 serial wiring: Page 72, 73



No. 1 termina

In case of 60PG (20 pins)



In case of 60PH (10 pins)

In case of 60FD In case of 60S□

Applicable connector: D-SUB (JIS-X-5101, MIL-C-24308) equivalent

(When equipped with switch)

SJ

SY

SY

Non plug-in Individual Wiring (& CRUS ROHS Vacuum Release Valve with Restrictor SJ3A6 Series

How to Order

An order cannot be placed with only the manifold part no. Be sure to order solenoid valves for mounting at the same time while referring to the ordering example.

•Individual wiring manifold

SS3J3-<u>V</u>60-<u>05</u>U

Vacuum release valve with restrictor type

Valve stations Symbol Stations 01 1 station

* The number of the blanking block assembly is also included.

SUP/EXH block mounting position

U	U side (1 to 10 stations)	
D D side (1 to 10 stations)		
B Both sides (1 to 20 stations		
M* Special specifications		

 Specify the required specifications (Including port sizes other than Ø8) by means of the manifold specification sheet

DIN rail length specified

Nil	Standard length			
2	2 stations Specify a longer			
:	rail than the			
20	20 stations	standard length.		

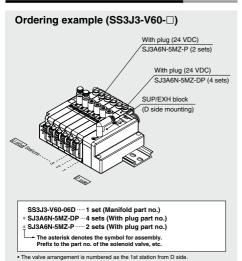
 Specify the valve stations not exceeding the maximum stations.

SUP/EXH block fitting spec.

	OOI /Extr blook fitting opco.		
Nil	Straight fitting		
L	Elbow fitting (Upward)		
В	Elbow fitting (Downward)		

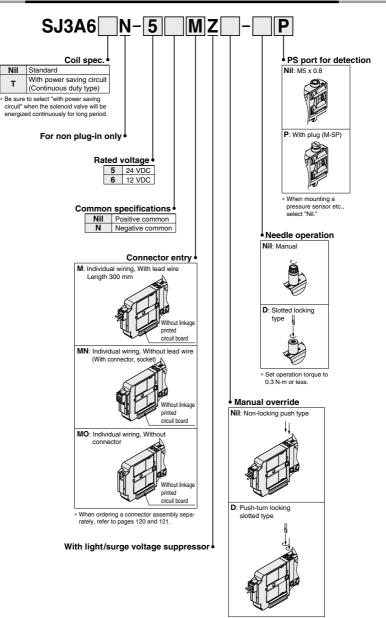
* There is no need to enter anything when the SUP/EXH block mounting position "M" is selected. Also, this manifold comes standard with external pilot specifications.

How to Order Manifold Assembly



 Indicate the valves to be attached below the manifold part number, in order starting from station 1 as shown in the drawing. In the case of complex arrangement, specify them in the manifold specification sheet.

How to Order Solenoid Valves (3 Position 3 Port with Restrictor)



* No slide locking type manual override setting is provided.

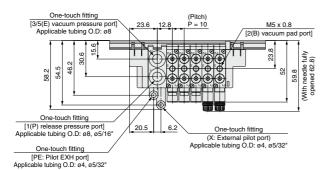
SY

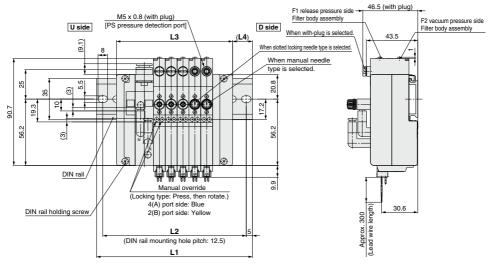
S0700

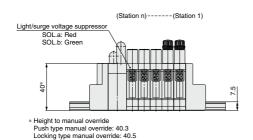
SJ3A6 Series

Dimensions

SS3J3-V60-Stations U/D/B



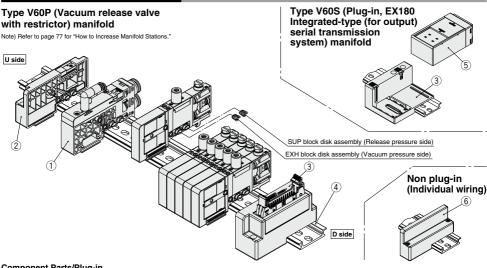




Since DIN rail dimensions are the same as the SS5J3-60-□ series, refer to pages 84 and 85.

SJ3A6 Series **Manifold Exploded View 1**

Connector Type/Individual Wiring



COIII	imponent Farts/Flug-in				
No.	Description		Part no.	Note	
1 Note 1)	SUP/EXH block	External pilot specification	SJ3000-50-1AR-□□-N (X, PE port: Metric size ø4 Inch size ø5/32")	(Metric size) C6: With ø6 One-touch fitting (straight) C8: With ø6 One-touch fitting (straight) L6: With ø6 One-touch fitting (elbow upward entry) L8: With ø6 One-touch fitting (elbow upward entry)	
Note 1)	assembly	For different pressures Note 2)	SJ3000-50-3A-□□-N	B8: With ø6 One-touch fitting (elbow downward entry) B8: With ø8 One-touch fitting (elbow downward entry) (Inch size) N7: With 1/4" One-touch fitting (straight) N9: With 5/16" One-touch fitting (straight)	
2 Note 1)	2 Note 1) End block assembly		SJ3000-53-1A-N	For U side	
3	3 Connector block assembly		SJ3000-42-□A-□	Refer to the connector block assembly part no. shown below.	
4	4 DIN rail		VZ1000-11-1-□	Refer to page 90.	
5	SI unit		EX180-□□	Refer to the SI unit part numbers on page 60.	

Connector Block Assembly Part No.

Connector specifications	Mounting position	Part no.	Note			
For D-sub connector (Locking bracket: Metric size thread)		SJ3000-42-1A-				
For D-sub connector (Locking bracket: Unified thread)	1	SJ3000-42-1AU-				
For flat ribbon cable 26 pins	1	SJ3000-42-2A-□	☐: 1 (Connector upward)			
For flat ribbon cable 20 pins		SJ3000-42-3A-□	: 1 (Connector upward)			
For flat ribbon cable 10 pins		SJ3000-42-4A-	☐: 2 (Connector lateral)			
For EX180 serial wiring Note)	1	SJ3000-42-20A				
For EX510 serial wiring Note)		SJ3000-42-3A-2				
Note) SI unit is not included.	•					

Com	mponent Parts/Non plug-in (Individual Wiring)			
No.	Description		Part no.	Note
1 Note 1)	SUP/EXH block	External pilot specification	SJ3000-50-5AR-□□-N (X, PE port: Metric size ø4 Inch size ø5/32")	(Metric size) C6: With ø6 One-touch fitting (straight) C8: With ø6 One-touch fitting (straight) L6: With ø6 One-touch fitting (elbow upward entry) L8: With ø6 One-touch fitting (elbow upward entry)
I Note 1)	assembly	For different pressures Note 2)	SJ3000-50-6A-□□-N	B6: With ø6 One-touch fitting (elbow downward entry) B8: With ø6 One-touch fitting (elbow downward entry) (Inch size) N7: With 1/4" One-touch fitting (straight) N9: With 5/16" One-touch fitting (straight)
2 Note 1)	2 Note 1) End block assembly		SJ3000-53-1A-N	For U side
4	4 DIN rail		VZ1000-11-1-□	Refer to page 90.
6	6 End block assembly		SJ3000-53-2A	For D side

Note 1) For the SJ3A6 series, valve block and manual switches are not available.

Note 2) The valves cannot be operated only with the SUP/EXH block assembly for different pressure, select in combination with the SUP/EXH block assembly for external pilot. Note 3) Refer to page 88 about the SUP/EXH block disk assembly and method of handling of parts at different pressure.

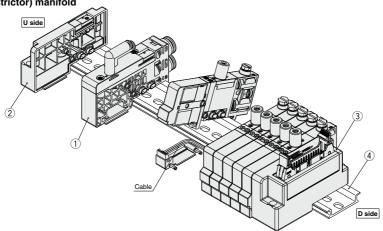
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SJ3A6 Series **Manifold Exploded View 2**

Cable Type

Type V60LP (Vacuum release valve with restrictor) manifold

Note) Refer to page 78 for "How to Increase Manifold Stations."



Component Borto/Blug in (Coble Type)

No.	Description		Part no.	Note
	SUP/EXH block assembly	External pilot specification	SJ3000-50-5AR-□□-N (X, PE port: Metric size ø4 Inch size ø5/32")	(Metric size) C6: With ø6 One-touch fitting (straight) C8: With ø6 One-touch fitting (straight) L6: With ø6 One-touch fitting (ellow upward entry) L8: With ø6 One-touch fitting (ellow upward entry)
1 Note1)	SUP/EXH BIOCK ASSEMBLY	For different pressures Note 2)	SJ3000-50-6A-□□-N	B6: With ø6 One-touch fitting (elbow downward entry) B8: With ø8 One-touch fitting (elbow downward entry) (Inch size) N7: 1/4" One-touch fitting (straight) N9: 5/16" One-touch fitting (straight)
2 Note1)	End block assembly		SJ3000-53-1A-N	
3	3 Connector block assembly		SJ3000-42-□A-□	Refer to the connector block assembly part no. shown below.
4	DIN rail		VZ1000-11-1-□	Refer to page 90.

Note 1) For the SJ3A6 series, valve block and manual switches are not available.

Note 2) The valves cannot be operated only with the SUP/EXH block assembly for different pressure, select in combination with the SUP/EXH block assembly for external pilot. Note 3) Refer to page 88 about the SUP/EXH block disk assembly and method of handling of parts at different pressure.

●Connector Block Assembly SJ3000-42 Connector type Valve stations D-sub connector 02 to 10 D-sub connector 02 to 10 Flat ribbon cable 26 pins Flat ribbon cable 26 pins 9 Flat ribbon cable 20 pins 02 to 09 Flat ribbon cable 20 pins 10 Flat ribbon cable 10 pins 02 to 04 Flat ribbon cable 10 pins * All connector block assembly mounting positions become the D side Connector entry * The connector block assembly Connector upward includes the cables necessary for the Connector lateral number of stations. Locking bracket Nil Metric size thread Unified thread

^{*} D-sub connector only.



Be sure to read this before handling the products.

Refer to back page 50 for Safety Instructions and pages 3 to 9 for 3/4/5 Port Solenoid Valve Precautions.

Manual Override Switch Operation

. Marning

For manual override operation, move the manual override switch to a position where letters A and B can be seen. (Manual override switch release status (refer to the figure below)] Operation with the manual override switch in a locked status can cause damage to the manual override and air leakage, so be sure to release the manual override switch before use. After manual override operation, lock the manual switch for use (when the manual override of the push-turn locking slotted type is locked, a manual override switch cannot be locked).





unlocked status

Manual override switch slide direction

locked status

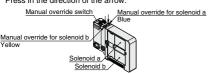
Manual Override Operation

⚠Warning

When the manual override is operated, connected equipment will be actuated. Confirm safety before operating.

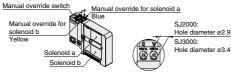
■Non-locking push type

Press in the direction of the arrow.



■Push-turn locking slotted type

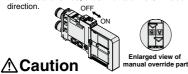
While pressing, turn in the direction of the arrow (90° clockwise). If it is not turned, it can be used in the same way as the non-locking push type.



Enlarged view of manual override part

■Slide locking type (manual override)

Slide the manual override all the way to the ON side in the arrow direction. The manual override is then locked. To unlock the manual override, slide it toward the OFF side in the arrow direction.



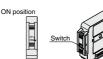
When you operate the D type with a screw driver, turn it gently using a watchmaker's screw driver. [Torque: under 0.05 N-m] When you lock the manual override of the D type, be sure to push it before turning. [Load: 10 N or less] Turning without pushing can cause damage to the manual override and trouble such as air leakage, etc.

Valve with Switch

∧ Warning

When turning OFF the valve using the switch, move it to the position where the valve is locked. If the switch is at an improper position and is energized, equipment connected to the valve could be actuated.

Also, if the switch is turned OFF on the valve in the energized state, be careful because any actuators connected to a single solenoid, a dual 3 port valve or a 3 position valve will actuate.





valve coil is kept in a

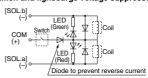
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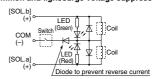
Normal operation: The valve is switched according to electric signals from the connector on the manifold side.

The valve coil is kept in a deenergized state even when there is an electric signal from the connector on the manifold side.

Electric circuit diagram (with positive common and light/surge voltage suppressor)



(with negative common and light/surge voltage suppressor)



Built-in Back Pressure Check Valve Type

⚠ Caution

 Valves with built-in back pressure check valve is to protect the back pressure inside a valve. For this reason, use caution the valves with external pilot specification cannot be pressurized from exhaust port [3/5(E)].

As compared with the types which do not integrate the back pressure check valve, C value of the flow rate characteristics (sonic conductance) goes down. For details, please contact SMC.

2. Do not switch valves when A or B port is open to the atmosphere, or while the actuators and air operated equipment are in operation. The back pressure prevention seal may be peeled off, which may cause air leakage or malfunctions. Use caution especially when performing a trial operation or maintenance work.

Exhaust Restriction

⚠ Caution

Since the SJ series is a type in which the pilot valve exhaust joins the main valve exhaust inside the valve, use caution, so that the piping from the exhaust port is not restricted.



Be sure to read this before handling the products.

Refer to back page 50 for Safety Instructions and pages 3 to 9 for 3/4/5 Port Solenoid Valve Precautions.

When Using a 4 Port Valve as a 3 Port Valve

⚠ Caution

■When using a 4 port valve as a 3 port valve

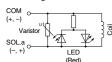
The SJ2000/3000 series can be used as normally closed (N.C.) or normally open (N.O.) 3 port valves by plugging one of the cylinder ports 4(A) or 2(B). However, exhaust ports should be left open. It is convenient when a double solenoid 3 port valve is required.

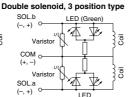
Plug position		2(B) port	4(A) port
Type of actuation		N.C.	N.O.
solenoids	Single	(A)4 2(B) (R1)513(R2) (P)	(R1)513(R2) (P)
Number of	Double	(A)4 2(B) (R1)513(R2) (P)	(R1)513(R2) (P)

Light/Surge Voltage Suppressor

∧ Caution

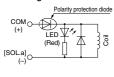
■Non-polar type Single solenoid

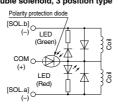




■Positive common Single solenoid

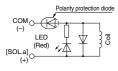
Double solenoid, 3 position type

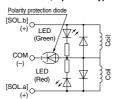




■Negative common Single solenoid

Double solenoid, 3 position type





Continuous Duty

∧ Caution

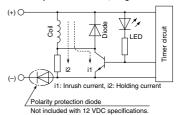
If a valve is energized continuously for a long time, the rise in temperature due to heat-up of the coil may cause a decline in solenoid valve performance, reduce service life, or have adverse effects on peripheral equipment. If a valve will be energized continuously, please be sure to use the "Continuous duty type" with a power saving circuit. In particular, there will be a large increase in temperature if 3 or more neighboring stations are simultaneously continuously energized for a long time, or if the A and B sides are simultaneously continuously energized for a long time in a dual 3 port valve. Please be very careful in such cases.

If the continuously energized time exceeds three hours, contact SMC

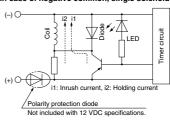
■With power saving circuit

Compared to the standard products, power consumption is reduced down to approx. 1/3 (in case of \$J3 \square 60T) by cutting the unnecessary wattage required to hold the valve in an energized state. (Effective energizing time is over 67 ms at 24 VDC.)

Electric circuit diagram (with power saving circuit) In case of positive common, single solenoid



In case of negative common, single solenoid



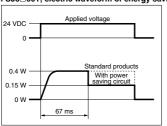


Be sure to read this before handling the products. Refer to back page 50 for Safety Instructions and pages 3 to 9 for 3/4/5 Port Solenoid Valve Precautions.

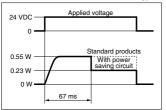
Working Principle

With the circuit of page 116, the current consumption, when holding, is reduced to save energy. Please refer to the electric wave form data below.

In case of SJ3□60T, electric waveform of energy saving type



In case of SJ2□60T, electric waveform of energy saving type

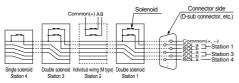


- When a power saving circuit is installed, a diode to prevent reverse current is not available for 12 VDC spec. Therefore, use caution not to connect in reverse.
- Be careful about the allowable voltage fluctuation since a voltage drop of about 0.5 V occurs due to a transistor. (Refer to the solenoid specifications of each valve for details.)

■Measures to prevent detours of surge voltage

When the DC power supply is shut off, by the emergency breaking circuit for example, valve misoperation may occur due to surge voltage produced by other electrical parts (such as electromagnetic coils). Please take measures to prevent surges from detouring to the valve (surge protection diode etc.), or use a valve with diode to prevent reverse current (polar: Z type). However, surge countermeasures are provided on the serial unit side of the serial type.

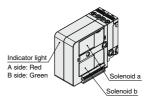
Circuit example



Light Indication

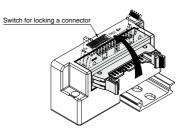
∕ Caution

When equipped with light/surge voltage suppressor, the light window turns red when solenoid a is energized, and it turns green when solenoid b is energized.



Changing the Connector Entry Direction

To change the connector's entry direction, set the switch on the top of the connector block to the FREE position, before turning the connector. Make sure to set the switch back to the LOCK position before connecting the connector. (When the switch is difficult to slide, move the connector a little so that it will slide easier.) If an excessive force is applied on the connector in the LOCK position, the connector block may be damaged. Also, using in such a way that the connector floats in the FREE position, it may cause the lead wire, etc. to break. Thus, refrain from using in these ways.



Manifold Mounting

When attaching a manifold to a mounting surface, etc., with bolts, if the entire bottom surface of the DIN rail contacts the mounting surface in a horizontal mounting, it can be used by simply securing both ends of the DIN rail. However, for any other mounting method or for side facing and rear facing, etc., secure the DIN rail with bolts at uniform intervals using the following as a guide: 2 to 5 stations at 2 locations, 6 to 10 stations at 3 locations, 11 to 15 stations at 4 locations, 16 to 20 stations at 5 locations, 21 to 25 stations at 6 locations, 26 to 30 stations at 7 locations and more than 30 stations at 8 locations.

In addition, even in the case of a horizontal mounting, if the mounting surface is subject to vibration, etc., take the same measures indicated above. If secured at fewer than the specified number of locations, warping or twisting may occur in the DIN rail and manifold, causing trouble such as air leakage.

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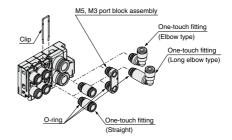
Be sure to read this before handling the products.

Refer to back page 50 for Safety Instructions and pages 3 to 9 for 3/4/5 Port Solenoid Valve Precautions.

Fitting Replacement

∧ Caution

By replacing a valve's fitting assembly, it is possible to change the port size of the 4(A), 2(B), 1(P), and 3/5(E) ports. When replacing it, pull out the fitting assembly after removing the clip with a flat blade screw driver, etc. To mount a new fitting assembly, insert it into place and then fully reinsert the clip.



Fitting Assembly Part No.

Metric Size

Port	Port size	Part no.		
SJ2000 4(A)	ø2 One-touch fitting(Straight)	KJH02-C1		
	ø4 One-touch fitting (Straight)	KJH04-C1		
	ø2 One-touch fitting (Elbow type)	KJL02-C1		
	ø4 One-touch fitting (Elbow type)	KJL04-C1-N		
2(B)	ø2 One-touch fitting (Long elbow type)	KJW02-C1		
	ø4 One-touch fitting (Long elbow type)	KJW04-C1-N		
	M3 port block assembly	SJ2000-56-1A		
	ø2 One-touch fitting (Straight)	KJH02-C2		
	ø4 One-touch fitting (Straight)	KJH04-C2		
	ø6 One-touch fitting (Straight)	KJH06-C2		
	ø2 One-touch fitting (Elbow type)	KJL02-C2		
SJ3000 4(A)	ø4 One-touch fitting (Elbow type)	KJL04-C2		
2(B)	ø6 One-touch fitting (Elbow type)	KJL06-C2-N		
. ,	ø2 One-touch fitting (Long elbow type)	KJW02-C2		
	ø4 One-touch fitting (Long elbow type)	KJW04-C2		
	ø6 One-touch fitting (Long elbow type)	KJW06-C2-N		
	M5 port block assembly	SJ3000-56-1A		
	ø6 One-touch fitting (Straight)	VVQ1000-51A-C6		
	ø6 One-touch fitting (Elbow type)	SZ3000-74-1A-L6		
1(P)	ø6 One-touch fitting (Long elbow type)	SZ3000-74-2A-L6		
3/5(E)	ø8 One-touch fitting (Straight)	VVQ1000-51A-C8		
	ø8 One-touch fitting (Elbow type)	SZ3000-74-1A-L8		
	ø8 One-touch fitting (Long elbow type)	SZ3000-74-2A-L8		

Inch Size				
Port	Port size	Part no.		
SJ2000 4(A) 2(B)	ø1/8" One-touch fitting (Straight)	KJH01-C1		
	ø5/32" One-touch fitting (Straight)	KJH03-C1		
	ø1/8" One-touch fitting (Elbow type)	KJL01-C1		
	ø5/32" One-touch fitting (Elbow type)	KJL03-C1		
	ø1/8" One-touch fitting (Long elbow type)	KJW01-C1		
	ø5/32" One-touch fitting (Long elbow type)	KJW03-C1		
	ø1/8" One-touch fitting (Straight)	KJH01-C2		
	ø5/32" One-touch fitting (Straight)	KJH03-C2		
	ø1/4" One-touch fitting (Straight)	KJH07-C2		
SJ3000	ø1/8" One-touch fitting (Elbow type)	KJL01-C2		
4(A) 2(B)	ø5/32" One-touch fitting (Elbow type)	KJL03-C2		
	ø1/4" One-touch fitting (Elbow type)	KJL07-C2		
	ø1/8" One-touch fitting (Long elbow type)	KJW01-C2		
	ø5/32" One-touch fitting (Long elbow type)	KJW03-C2		
	ø1/4" One-touch fitting (Long elbow type)	KJW07-C2		
1(P) 3/5(E)	ø1/4" One-touch fitting (Straight)	VVQ1000-51A-N7		
	ø5/16" One-touch fitting (Straight)	VVQ1000-51A-N9		

Note 1) To change the port size of the 1(P), 3/5(E) ports into the port sizes other than ø8 (straight), specify the change by means of the manifold specification sheet.

Note 2) Be careful to avoid damage or contamination to the O-rings, as this can cause air leakage.

Note 3) When removing a straight-type fitting from a valve, after removing the clip, attach tubing or a plug (KJP-02, KQ2P- D) to the One-touch fitting, and pull it out while holding the tubing or plug. If it is pulled out while holding the release button of the fitting (resin part), the release button may be damaged.

Note 4) Be sure to turn off the power and stop the supply of air before disassembly. Furthermore, since air may remain inside the actuator, piping and manifold, confirm that the air is completely exhausted before starting any work.

Note 5) While inserting a tubing into an elbow-type fitting, hold the main body of the fitting by hand. Failure to do so will exert an undue force on the valve or the fitting, resulting in air leakage or damage.

Note 6) Each fitting assembly part no. contains 1 pc. Additionally, when the piping is constructed in the same direction using the elbow-type fitting, order the elbow-type and/or long elbow-type fitting.

Clip Part No.

Pa	rt no.	Nete	
SJ2000	SJ3000	Note	
SJ2000-CL-1	SJ3000-CL-1	These part numbers contain 10 pcs. each.	

O-ring for Valve Connection (Common to SJ2000/3000)

o mig for varie	Connection (Comment to Cozocorocco)		
Part no.	Note		
SJ3000-96-1A	The part numbers shown on the left includes parts for 5 units. (10 pcs. each for P, E port and X, PE port)		



Be sure to read this before handling the products. Refer to back page 50 for Safety Instructions and pages 3 to 9 for 3/4/5 Port Solenoid Valve Precautions.

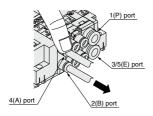
One-touch Fittings

⚠ Caution

The pitch of the SJ series piping ports (A, B etc.) has been set assuming the use of KJ series One-touch fittings. Therefore, when using fittings with an M3 or M5 port block assembly, there may be some interference between fittings, depending on the type and size, so please use after checking dimensions in the catalog for the pipe fitting being used.

1. Tube attachment/detachment for One-touch fittings

- 1) Tube attachment
 - (1) Take a tube having no flaws on its periphery and cut it off at a right angle. When cutting the tube, use tube cutters TK-1, 2 or 3. Do not use pinchers, nippers or scissors, etc. If cutting is done with tools other than tube cutters, the tube may be cut diagonally or become flattened, etc., making a secure installation impossible, and causing problems such as the tube pulling out after installation or air leakage.
 - Also allow some extra length in the tube.
 - (2) Grasp the tube and push it in slowly, inserting it securely all the way into the fitting.
 - (3) After inserting the tube, pull on it lightly to confirm that it will not come out. If it is not installed securely all the way into the fitting, this can cause problems such as air leakage or the tube pulling out.
- 2) Tube detachment
 - (1) The 4(A) and 2(B) ports use the KJ series, so the tube can be removed by pressing on part of the release button. However, for the 1(P) and 3/5(E) ports, please press the release button evenly as before.
 (2) Pull out the tube while holding down the release button
 - so that it does not come out. If the release button is not pressed down sufficiently, there will be increased bite on the tube and it will become more difficult to pull it out.
 - (3) When the removed tube is to be used again, cut off the portion which has been chewed before reusing it. If the chewed portion of the tube is used as is, this can cause trouble such as air leakage or difficulty in removing the



Hold down part of the release button with your finger or a similar tool, as shown in the diagram, and pull out in the direction indicated by the arrow

Other Tube Brands

⚠ Caution

1. When using other than SMC brand tube, confirm that the following specifications are satisfied with respect to the tube outside diameter tolerance.

1) Nylon tube within ± 0.1 mm 2) Soft nylon tube within + 0.1 mm

3) Polyurethane tube within +0.15 mm, within -0.2 mm

Do not use tube which does not meet these outside diameter tolerances. It may not be possible to connect them, or they may cause other trouble, such as air leakage or the tube pulling out after connection.

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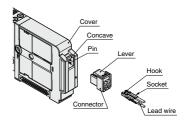
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How to Use Plug Connector

When attaching and detaching a connector, first shut off the electric power and the air supply.

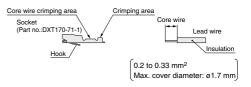
Also, crimp the lead wires and sockets securely. 1. Connector attachment/detachment

- To attach a connector, hold the lever and connector unit between your fingers and insert straight onto the pins of the solenoid valve so that the lever's pawl is pushed into the groove and locks.
- . To detach a connector, remove the pawl from the groove by pushing the lever downward with your thumb, and pull the connector straight out.



2. Crimping of lead wires and sockets

Peel 3.2 to 3.7 mm of the tip of lead wire, enter the core wires neatly into a socket and crimp it with a special crimp tool. Be careful so that the cover of lead wire does not enter into the crimping part. (Please contact SMC for the dedicated crimping tools)



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SJ2000/3000 Series Specific Product Precautions 6

Be sure to read this before handling the products.

Refer to back page 50 for Safety Instructions and pages 3 to 9 for 3/4/5 Port Solenoid Valve Precautions.

How to Use Plug Connector

⚠ Caution

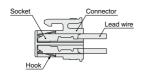
3. Lead wires with sockets attachment/detachment

Attachment

Insert the sockets into the square holes of the connector (with A, B, C, and N indication), and continue to push the sockets all the way in until the lock by hooking into the seats in the connector. (When they are pushed in, their hooks open and they are locked automatically.) Next, confirm that they are locked by pulling lightly on the lead wires.

Detachment

To detach a socket from a connector, pull out the lead wire while pressing the socket's hook with a stick having a thin tip (approx. 1 mm). If the socket is used again, spread the hook outward



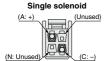
(N: Unused

<Positive common>

Single solenoid (A: -) (Unused) (N: Unused) (C: +)



<Negative common>



Double solenoid



Plug Connector Lead Wire Length

. Caution

Plug connector lead wires have a standard length of 300 mm, however, the following lengths are also available.

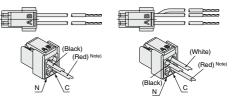
Connector Assembly Part No.

Single solenoid

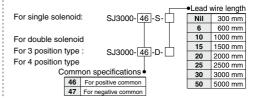
Double solenoid,

3 position type, 4 position type

 $SJ3000-46-S- \square \ \, (\text{for positive common}) \ \, SJ3000-46-D- \square \ \, (\text{for positive common}) \\ SJ3000-47-S- \square \ \, (\text{for negative common}) \ \, SJ3000-47-D- \square \ \, (\text{for negative common}) \\ SJ3000-47-D- \square \ \, (\text{for negative common}) \ \,$



Note) In case of negative common, the lead wire changes from red to yellow.



For single solenoid

Without lead wire: SJ3000-46-S-N (positive/negative common)

(Connector, Socket x 2 pcs. only)

For double solenoid

Without lead wire: SJ3000-46-D-N (positive/negative common)

(Connector, Socket x 3 pcs. only)

How to Order

Include the connector assembly part number together with the part number for the plug connector's solenoid valve without connector.

(Example) In case of lead wire length 2000 mm and positive com-

SJ3160-5MOZ-C6 SJ3000-46-S-20

Connector Assembly for Manifolds (for Junction Common)



Using the connector assembly (for junction common) for solenoid valves installed in the manifold reduces the labor involved in wiring work because common wiring for all solenoid valves is integrated into a single wire.





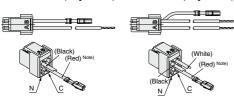
Be sure to read this before handling the products.

Refer to back page 50 for Safety Instructions and pages 3 to 9 for 3/4/5 Port Solenoid Valve Precautions.

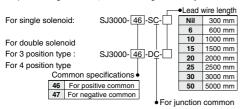
Connector Assembly Part No. (for Junction Common)

Single solenoid

Double solenoid,
3 position type, 4 position type
SJ3000-46-SC-□ (for positive common)
SJ3000-47-DC-□ (for negative common)
SJ3000-47-DC-□ (for negative common)



Note) In case of negative common, the lead wire changes from red to yellow.



How to Order

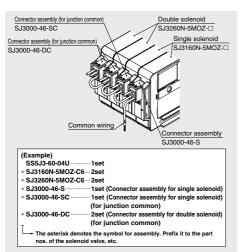
Indicate the part no. of the connector assembly for the manifold and solenoid valve.

If the arrangement is complicated, please specify them by means of the manifold specification sheet.

Note 1) Applications like connectors not wired to a valve is not possible.

Note 2) For the solenoid valve, please designate "No connector (MOZ)" for the connector type.

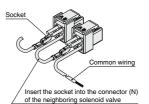
Note 3) Connector assembly with lead wire for place where the signals are transmitted to the common wiring. (Only the valves of first station and/or last station of manifold are compatible to connector with lead wire for common.)



Wiring Instructions for Connector Assembly (for Junction Common)

∧ Caution

If only connector assembly (for junction common) is ordered, please wire according to the instructions in the diagram below. For details on socket mounting, please refer to "How to Use Plug Connector" on page 119.



SJ

SY

SY S0700



Be sure to read this before handling the products.

Refer to back page 50 for Safety Instructions and pages 3 to 9 for 3/4/5 Port Solenoid Valve Precautions.

One-touch Fittings

⚠ Caution

When fittings are used, they may interfere with one another depending on their types and sizes. Therefore, the dimensions of the fittings to be used should first be confirmed in their respective catalogs.

Fittings whose compliance with the SJ serise is already confirmed are stated below. If the fitting within the applicable range is selected, there will not be any interference.

Applicable Fittings: KQ2H, KQ2S Series

KJH,	KJS	Series
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North, New Control																
Series	Model Piping port	Dining port	rt Port size	Fitting	Applicable tubing O.D.											
Series		Port size	Fitting	ø2	ø3.2	ø4	ø6									
				KQ2H												
SJ3000	SJ3 □ 60- □□ -M5 4A, 2B		KJH													
(10 mm pitch)		4A, 2B	M5	M5 KQ2S												
(10 mm pitch)			KJS													
								_								
	SJ2 □ 60- □□ -M3 4A, 2B M3			KQ2H KJH												
SJ2000																
		4A. 2B M3	4A. 2B M3	M3	A. 2B M3	MO	B M3	MO	A. 2B M3	M3	M3					
(7.5 mm pitch)			KQ2S KJS													
				•												
	SJ3A6- □□ 2B		M5 KQ2H KJH KQ2S	KJH												
SJ3A6 (10 mm pitch)		0.0			-											
		Mb														
			KJS													
				NJO												

