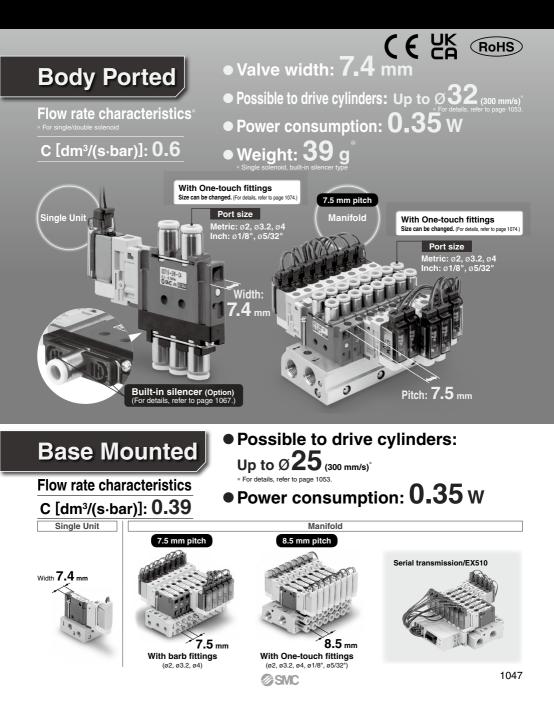
# 5 Port Solenoid Valve Plug Lead Type

# S0700 Series

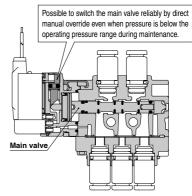


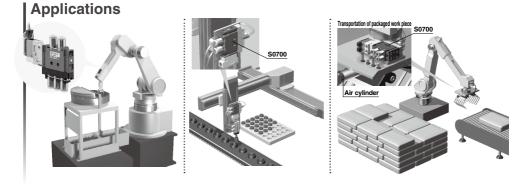
### 4-Position Dual 3-Port Valve

- Two 3-port valves in one body.
- Independently operating
   3-port valve at each
   side of A and B.
- Number of stations occupied for 3-port valve halved.
- Available as 4-position 5-port valve.

A side	B side	Symbol			
N.C.	N.C.	4(A) 2(B) 275-1			
N.O.	N.O.	4(A) 2(B) 2(B) 2(D) 3(R2) 1(P)			
N.C.	N.O.	4(A) 2(B) 2			

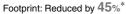
### Adopted Direct Manual.





### Plug-in Type Series Variations

#### Slim Compact Plug-in Manifold Bar Base



Height: Reduced by 20 mm\* \* Compared with plug-in manifold stacking base



For details, refer to page 965.

#### Plug-in Manifold Stacking Base Many Combinations Available to Fit Your Needs

 Serial transmission EX180/EX260/EX250

- EX600/EX500/EX510
- · D-sub connector
- · Flat ribbon cable

### Terminal block box Lead wire

- Circular connector
  - ircular connector

**SMC** 

Body Ported Base Mounted Single Unit								unit
				Manifold pitch: 7.5 mm	Manifold pitch: 8.5 mm	Manifold pitch: 7.5 mm	Body Ported	Base Mounted
				Page 1057	Page 1062	Page 1062	Page 1054	Page 1059
	Base model		del	SS0752C		S80755-EVEIC	S0706-50-0-0	S07:5-50-M5
-			M5	550/52-LLLC	550755-LCLC		507	
			<u> </u>	•	•	•		•
			Rc1/8	•	•			
		1(P), 3(R)	ø2				•	
s		0(11)	ø4				•	
tion			ø1/8"				•	
Piping specifications	size		ø5/32"				•	
spec	Port size		M3			•		
bing	ш		M5		•			•
Ē		4(A),	ø2	•	•	Note 1)	•	
		4(A), 2(B)	ø3.2		•	Note 1)		
			ø4	•	•	Note 1)	•	
			ø1/8"	•	•		•	
			ø5/32"	•	•		•	
	Тур	be of wi	ring	C Kit: Connector	C Kit: Connector S Kit: Serial transmission (EX510)	C Kit: Connector	Connector kit	Connector kit
Di		EXH ou t-in sile	tlet with ncer	_	_	_	Page 1067	_
Bla	nking	g plate a	assembly	Page 1067	Page 1067	Page 1067	_	_
	Ex	ternal p	nal pilot Note 2) Page 1067		Note 2) Page 1067	Note 2) Page 1067	Note 2) Page 1067	Note 2) Page 1067
In	divid	ual SUF	spacer	_	• Page 1067	Page 1067	-	_
In	Individual EXH spacer		l spacer	_	Page 1068	Page 1068	-	_
Port plug		g	_	Page 1068	_	_	_	
	Blanking plug		blug	Page 1068	Page 1068	_	Page 1068	Page 1068
(Fo		Silence nifold E	r XH port)	Page 1068	Page 1068	Page 1068	_	_
[		e check eparate		Page 1069	Page 1069	Page 1069	Page 1069	Page 1069

### Variations/Options

Note 1) For barb fittings Note 2) Not compatible with dual 3-port valves.

# INDEX

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Symbol	Page 1053

### Body Ported Bar Base



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Manifold Individual Wiring C Kit	Page 1057

### Base Mounted Bar Base



Single Unit	·· Page 1059
Manifold Individual Wiring C Kit	·· Page 1062
Serial Transmission S Kit	·· Page 1065

Options	··· Page 1067
Construction	··· Page 1070
Replacement Parts	··· Page 1072
Specific Product Precautions	··· Page 1073

# S0700 Series Valve Specifications

#### Valve Specifications

#### Model

Flow rate characteristics								aractoristics			Note 2) 3)	
	Туре		Type of	Model	1→4/2 (P→A/B) 4/2→5/3 (A/B→R1/R2)						Response	Note 4) Weight
	1900	actuation		model	C [dm <sup>3</sup> /(s·bar)]	b	Cv	C [dm <sup>3</sup> /(s·bar)]	b	Cv	time [msec]	[g]
		ition	Single	S0716	0.62	0.44	0.18	0.60	0.41	0.17	22 or less	39
	Single Unit	2-position	Double	S0726	0.62	0.44	0.18	0.60	0.41	0.17	10 or less	47
	Page 1054	3-pos.	3-position closed center	S0736	0.54	0.37	0.15	0.50	0.38	0.14	45 or less	47
Ported		4-pos.	Dual 3-port valve	S07 <sup>A</sup> C	0.58	0.39	0.16	0.67	0.37	0.18	25 or less	49
Body	Manifold	2-position	Single	S0712	0.51	0.40	0.15	0.64	0.33	0.15	22 or less	34
		2-po:	Double	S0722	0.51	0.40	0.15	0.64	0.33	0.15	10 or less	42
	Bar Base Page 1057	3-pos.	3-position closed center	S0732	0.54	0.37	0.10	0.46	0.38	0.08	45 or less	42
		4-pos.	Dual 3-port valve	S07 <sup>A</sup> C2	0.57	0.39	0.15	0.55	0.37	0.15	25 or less	44
8	Single Unit	2-position	Single	S0715	0.39	0.39	0.11	0.37	0.39	0.10	12 or less	28
ountee	Page 1059		Double	S0725	0.39	0.39	0.11	0.37	0.39	0.10	10 or less	36
Base Mounted	Manifold Bar Base	3-pos.	3-position closed center	S0735	0.29	0.29	0.07	0.26	0.21	0.06	28 or less	38
	Page 1062	4-pos.	Dual 3-port valve	S07 <sup>A</sup> B5	0.34	0.34	0.09	0.33	0.33	0.08	12 or less	36

Note 1) Values for cylinder port fitting port size C4. The flow rate of a body ported single valve is the SUP and EXH port C4 value.

Note 2) Based on JIS B 8419-2010 (Supply pressure: 0.5 MPa, with indicator light and surge voltage suppressor, clean air. This will change depending on pressure and air quality.) The value when ON for the double type.

Note 3) if the product is used in the following conditions or environment, switching of the valve may be significantly delayed compared to the above values. 1. The first response time when the valve is not used for a long period of time

2. When using in an environment where the ambient and fluid temperature is low (10°C or less)

Note 4) The weight of a single unit of the valve includes a built-in EXH port silencer.

Note 5) The flow rate of the body ported product with an external pilot decreases by 10%.

Note 6) The flow rate of the body ported product with a built-in silencer decreases by 30%.

#### Specifications

<u> </u>				
	Valve construction	Rubber seal		
	Fluid	Air		
	Maximum operating pressure	0.7 MPa		
Valve specifications	Minimum operating pressure	0.2 MPa		
cati	Ambient and fluid temperature	-10 to 50°C Note 1)		
Ĕ	Maximum operating cycle	5 Hz		
be	Pilot valve exhaust method	Individual exhaust		
le s	Pilot valve manual override	Push type		
/al/	Lubrication	Not required		
-	Impact/Vibration resistance Note 2)	30/100 m/s <sup>2</sup>		
	Enclosure	IP40		
	Noise reduction (Built-in silencer)	20 dB(A) Note 3)		
- su	Coil rated voltage	24 VDC		
Electrical specifications	Allowable voltage fluctuation	±10% of rated voltage		
cific	Coil insulation type	Class B or equivalent		
spe	Power consumption (Current) 24 VDC	DC 0.35 W (15 mA)		

Note 1) Use dry air to prevent condensation when operating at low temperatures.

Note 2) Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energized and de-energized states every once for each condition.

Vibration resistance: No malfunction occurred in a one-sweep test between 8.3 and 2000 Hz. Test was performed at both energized and deenergized states in the axial direction and at the right angles to the main valve and armature.

Note 3) The value may vary depending on the pneumatic circuit or pressure.



#### Manifold/Single Unit Specifications

	-		Piping spe	cifications		Note 1)	Note 3)	Note 3)
		Model	Port	size	Type of connection	Applicable	5-station weight	Addition per station
			1(P), 3(R) 4(A), 2(B)			stations	[g]	[g]
Body Ported	Rc1/8 C4 (04) N1 (01/		C2 (ø2) C4 (ø4) N1 (ø1/8") N3 (ø5/32")	C Kit: Connector	Max. 20 stations	76	10	
	м	lanifold pitch: 8.5 mm Page 1062	Rc1/8	M5 thread C2 (ø2) C3 (ø3.2)	C Kit: Connector	Max. 20 stations	115	20
Base Mounted		C4 (84) N1 (91/8") N3 (65/32") S Kit: Serial tran		S Kit: Serial transmission (EX510)	Max. 16 stations	Note 2) 115	20	
Base N	M	M5 thread V2 (ø2 Ba V3 (ø3.2		M3 (M3 thread) V2 (o2 Barb fitting) V3 (o3.2 Barb fitting) V4 (o5 Barb fitting)	C Kit: Connector	Max. 20 stations	75	10
e Unit	Body Ported	Page 1054         C2 (02) C4 (04) N1 (01/8") N3 (05/32")         C2 (02) C4 (04) N1 (01/8")         C2 (02) C4 (04) N1 (01/8")         C2 (02) C4 (04) N3 (05/32")         C0 (02) C4 (04) N3		Connector kit	_	_	_	
Single Unit	Base Mounted	Page 1059)	M5 thread	M5 thread	Connector kit	_	14 <sup>N</sup>	lote 4)

Note 1) Maximum stations in the case of mixed single and double wiring (special wiring specifications)

Note 2) Differs depending on the serial unit type. For details, refer to page 1490.

Note 3) Weight excluding value. For valve weight, refer to page 1051. Note 4) Weight of sub-plate only. For valve weight, refer to page 1051.

#### **Manifold Flow Rate Characteristics**

	Port size		Flow rate characteristics					
Model	FUIL	5120	1→4/2 (	P→A/B)	4/2→5/3 (A/B→EA/EB)			
Model	1, 5, 3 (P, EA, EB)	4, 2 (A, B)	C [dm <sup>3</sup> /(s·bar)]	Cv	C [dm³/(s·bar)]	Cv		
SS0752-□□C	1/8	C4	2.6	0.71	2.7	0.75		
SS0755-CCC	1/8	C4	2.1	0.58	1.9	0.53		
SS0755-DVDC	M5 thread	V4	0.86	0.24	0.86	0.24		

\* When 5-station single solenoids are operated simultaneously.



### **Cylinder Speed Chart**

Applicable cylinder		Applicable cylinder							
speed	Туре	ø6	ø10	ø16	ø <b>20</b>	ø <b>25</b>	ø <b>32</b>	ø <b>40</b>	ø <b>50</b>
100	Body Ported								•
100 mm/s or less	Base Mounted							•	
	Body Ported						•		
300 mm/s or less	Base Mounted					•			
500 mm/s or less	Body Ported			•					
	Base Mounted		•						

[Common conditions] • Pressure: 0.5 MPa • Piping length: 1 m • Load ratio: 50%

Stroke: 200 mm

Use as a guide for selection.
 Please confirm the actual conditions with SMC Model Selection Software.

#### Symbol

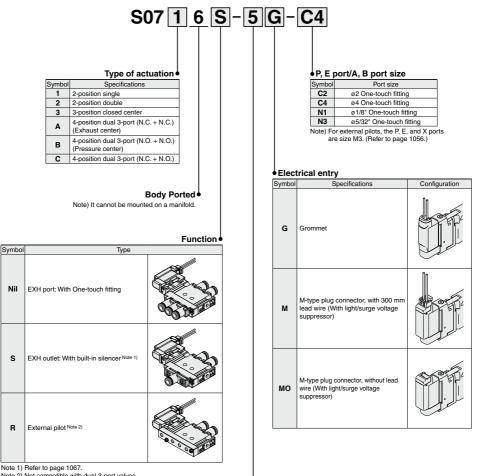
Model	Type of actuation	Symbol		
S0712 S0716 S0715	2-position single	(A)(B) 4 (R1)513(R2) (P)		
S0722 S0726 S0725	2-position double	(A)(B) 4 2 (R1)51 3(R2) (P)		
S0732 S0736 S0735	3-position closed center	(A)4 2(B) (A)4 2(B) (A)4 1 (B)1513(R2) (P)		
S07A2 S07A6 S07A5	4-position dual 3-port N.C. + N.C. (Exhaust center)	4(A) 2(B) 5(R1) 1(P) 2(B) 3(R2)		
S07B2 S07B6 S07B5	4-position dual 3-port N.O. + N.O. (Pressure center)	4(A) 2(B) 4(A) 5(R1) 1(P) 2(B) 3(R2)		
S07C2 S07C6 S07C5	4-position dual 3-port N.C. + N.O.	4(A) 2(B) 5(R1) 1(P) 2(B) 3(R2)		





# 

How to Order Valves



Note 2) Not compatible with dual 3-port valves.

	Voltage
Symbol	Туре
5	24 VDC
6	12 VDC
•	12100

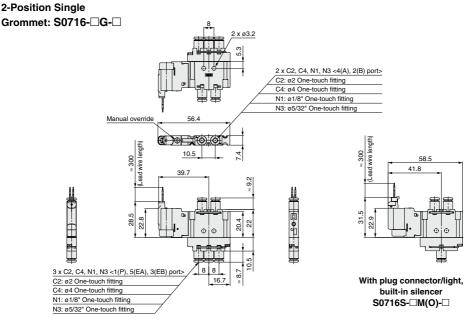
Symbol

Nil

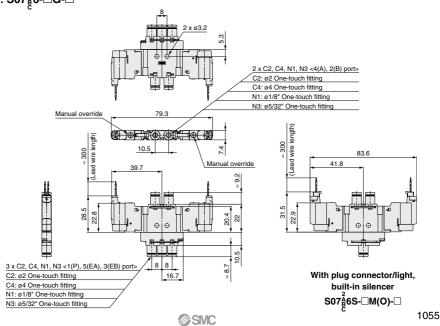
s

R

#### Dimensions

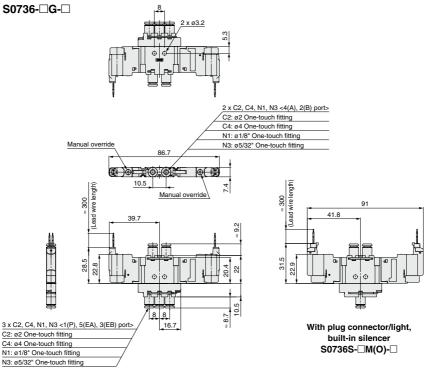


2-Position Double/4-Position Dual 3-Port Grommet:  $S07\frac{2}{6}$ 6- $\Box$ G- $\Box$ 



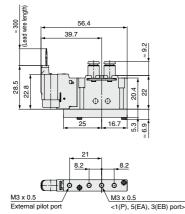
#### Dimensions

3-Position Closed Center Grommet: S0736-□G-□

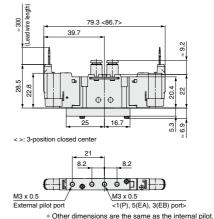


**SMC** 

#### External Pilot 2-Position Single Grommet (G): S0716R-□G-□-□

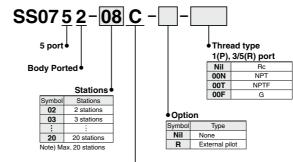


2-Position Double/3-Position Closed Center Grommet (G): S07<sup>2</sup><sub>3</sub>6R-□G-□-□

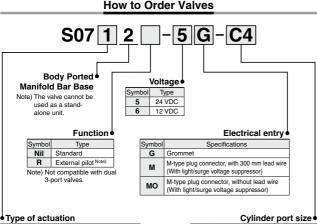




How to Order Manifold



Individual wiring



Symbol	Specifications
1	2-position single
2	2-position double
3	3-position closed center
A	4-position dual 3-port (N.C. + N.C.) (Exhaust center)
в	4-position dual 3-port (N.O. + N.O.) (Pressure center)
С	4-position dual 3-port (N.C. + N.O.)

Symbol	Port size
C2	ø2 One-touch fitting
C4	ø4 One-touch fitting
N1	ø1/8" One-touch fitting
N3	ø5/32" One-touch fitting

#### How to Order Manifold Assembly

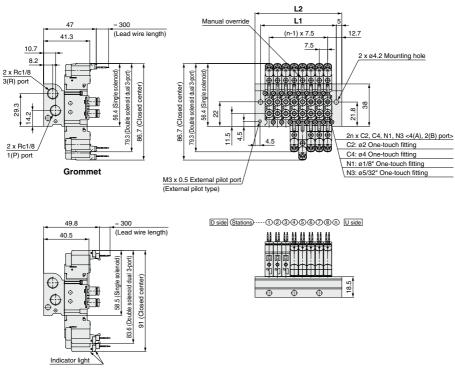
Specify the part numbers for valves and options together beneath the manifold base part number.

#### <Example> С

Connector kit	
SS0752-08C 1 set-1	Aanifold base part no.
* S0712-5G-C4 2 sets-	Valve part no. (Stations 1 to 2)
* S0722-5G-C4 ····· 2 sets-	Valve part no. (Stations 3 to 4)
* S0732-5G-C4 ····· 2 sets-	Valve part no. (Stations 5 to 6)
* S07A2-5G-C42 sets-	Valve part no. (Stations 7 to 8)
T	
Prefix the	Write sequentially from
asterisk to the	the 1st station on the D
part numbers	side. When part
of the solenoid	numbers written
valve etc.	collectively are
	complicated, specify on
1	the manifold
- 11	specification sheet.
	2521
u nameđeli	
	5 100 100 100 100 100 100 100 100 100 10
000	- and the second s
S. S	~~°°
10 M	

#### Dimensions

SS0752-□C



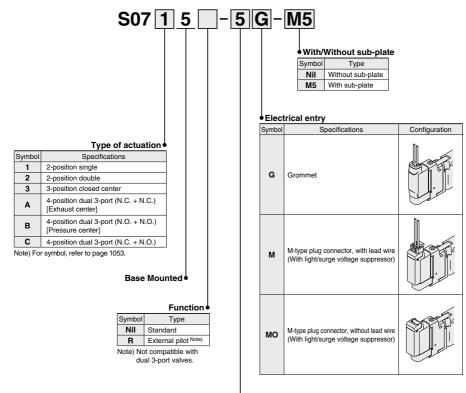
With plug connector/light

Dimer	nsion	S							F	ormula	a L1 = 7	7.5n + <sup>-</sup>	7.9, L2	= 7.5n	+ 17.9	n: Sta	tion (N	laximu	m 20 st	ations)
L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
L1	15.4	22.9	30.4	37.9	45.4	52.9	60.4	67.9	75.4	82.9	90.4	97.9	105.4	112.9	120.4	127.9	135.4	142.9	150.4	157.9
L2	25.4	32.9	40.4	47.9	55.4	62.9	70.4	77.9	85.4	92.9	100.4	107.9	115.4	122.9	130.4	137.9	145.4	152.9	160.4	167.9





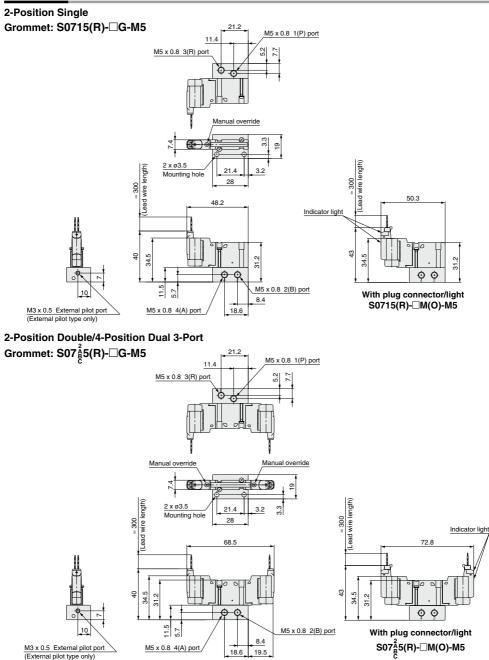
How to Order Valves



Voltage

Symbol	Туре
5	24 VDC
6	12 VDC

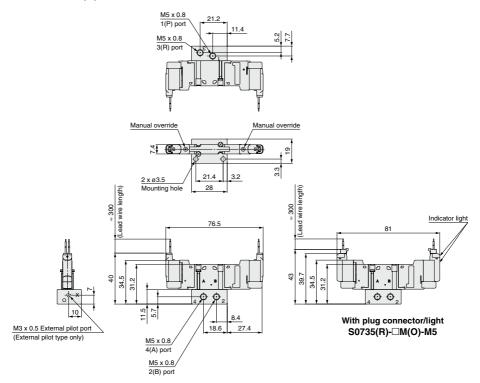
#### Dimensions

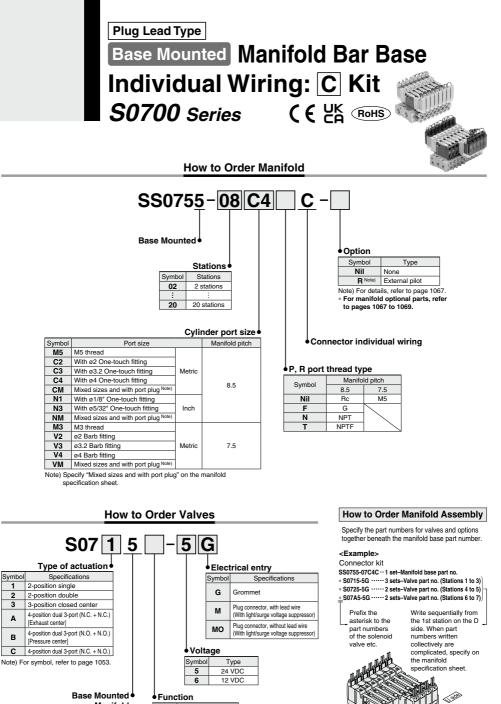


**SMC** 

#### Dimensions

3-Position Closed Center Grommet: S0735(R)-□G-M5





Manifold

Symbol

R

Туре Nil Standard External pilot Note)

Note) Not compatible with dual 3-port valves.

Symbol

1

2

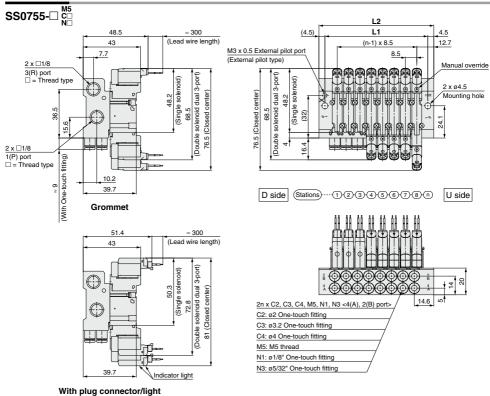
3

Δ

в

С

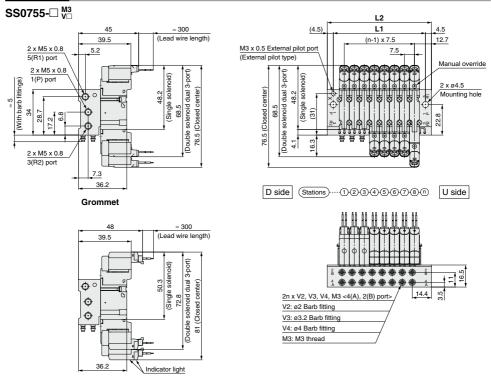
#### Dimensions



Dimen	sions	
<u> </u>	2	
1.4	05.0	_

IMENSIONS Formula L1 = 8.5n + 8.9, L2 = 8.5n + 17.9 n: Station (Maximum 20 station														tations)					
	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
L1	25.9	34.4	42.9	51.4	59.9	68.4	76.9	85.4	93.9	102.4	110.9	119.4	127.9	136.4	144.9	153.4	161.9	170.4	178.9
L2	34.9	43.4	51.9	60.4	68.9	77.4	85.9	94.4	102.9	111.4	119.9	128.4	136.9	145.4	153.9	162.4	170.9	179.4	187.9

#### Dimensions

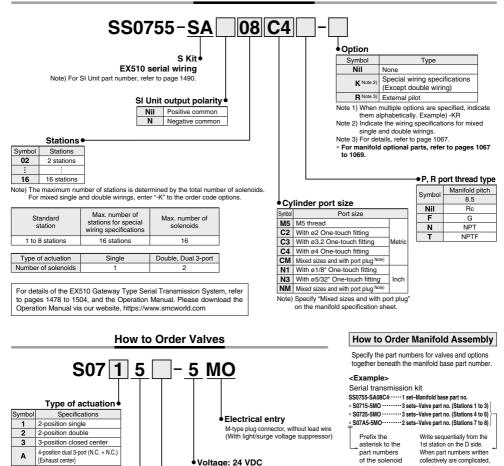


With plug connector/light

Dimen	sions									Formul	a L1 = 7	7.5n + 8	.9, L2 =	7.5n +	17.9 n:	Station	(Maxim	um 20 s	tations)
L _ n	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
L1	23.9	31.4	38.9	46.4	53.9	61.4	68.9	76.4	83.9	91.4	98.9	106.4	113.9	121.4	128.9	136.4	143.9	151.4	158.9
L2	32.9	40.4	47.9	55.4	62.9	70.4	77.9	85.4	92.9	100.4	107.9	115.4	122.9	130.4	137.9	145.4	152.9	160.4	167.9



How to Order Manifold



[Pressure center] Note) For symbol, refer to page 741.

в

С

4-position dual 3-port (N.O. + N.O.)

4-position dual 3-port (N.C. + N.O.)

Base Mounted Manifold

Function

Туре

External pilot Note)

Note) Not compatible with dual

3-port valves.

Symbol

Nil Standard

R

@SMC

specify on the manifold

specification sheet. The

connector assembly lead

wire length used for EX510

manifold varies depending on the number of stations.

Therefore, solenoid valves

(including a blanking plate)

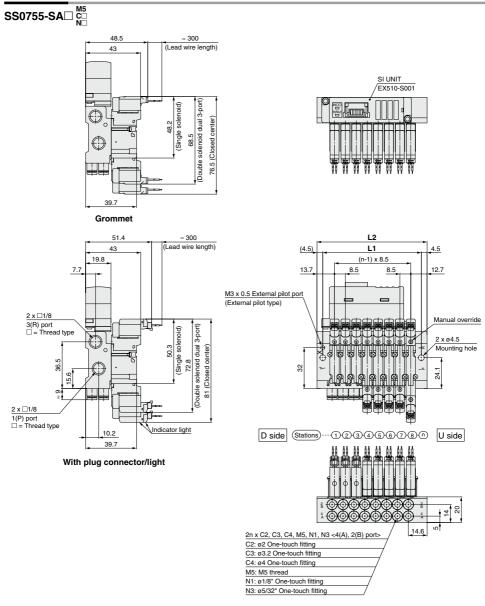
and connector assembly

are assembled when

shipped as a standard specification. Specify the mounting solenoid valve when ordering.

valve etc.





#### E

Dimen	Dimensions n: Station (Maximum 16 stations														stations)
/	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	68.4	68.4	68.4	68.4	68.4	68.4	76.9	85.4	93.9	102.4	110.9	119.4	127.9	136.4	144.9
L2	77.4	77.4	77.4	77.4	77.4	77.4	85.9	94.4	102.9	111.4	119.9	128.4	136.9	145.4	153.9

**SMC** 

Note) The L dimension of 2 to 7 stations is the same. Valves are numbered from the D side according up to the number of stations.

# S0700 Series **Options**



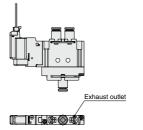
#### Direct EXH outlet with built-in silencer [S]

Since a silencer is built into the exhaust port of the valve, it has a high silencing effect. (Noise reduction: 20 dB(A))

- · How to Order Valves (Example)
- S0716 S -5G-C4

Built-in silencer

- Note) A large quantity of drainage generated in the air source results in exhaust of air together with drainage.
- For maintenance, refer to page 1074.

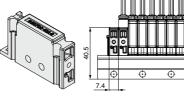


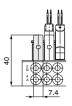


### SS0700-10A-2/SS0700-10A-5

It is used by attaching on the manifold block for being prepared for removing a valve for maintenance reasons or planning to mount a spare valve etc.

Applicable n	nanifold	Part no.	Weight
Body ported	SS0752	SS0700-10A-2	28 g
Base mounted	SS0755	SS0700-10A-5	21 g





Body Ported (SS0752)

Base Mounted (SS0755)



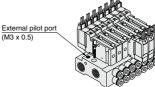
#### External pilot [-R]

This can be used when the air pressure is lower than the minimum operating pressure (0.2 MPa) of the solenoid valves or used for vacuum specification. Add "-R" to the part numbers of manifolds and valves to indicate the external pilot specification.

An M3 port will be installed on the top side of the manifold's SUP/EXH block.

- How to Order Valves (Example)
- S0712 R -5G-C4
  - External pilot
- How to Order Manifold (Example)
- \* Indicate "-R" for an option. SS0752-08C-R

External pilot



Note 1) The dual 3-port valve is not available Note 2) When the internal pilot type and external pilot type of valves are mixed up on the manifold, order the manifold suitable for the specification of the external pilot valve. Note 3) Valves with the external pilot have a pilot EXH with individual exhaust specification and EXH can be pressurized. However, the pressure supplied from EXH should be 0.4 MPa or lower

Individual SUP spacer

#### SS0700-P-5-M5

Port size M5 M5 thread

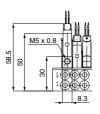
Mounted on the manifold block to make an independent supply port when each solenoid valve uses different operating pressure.

#### Weight: 7 g

\* Compatible with 8.5 mm pitch manifold only.

\* Cannot be mounted on the body ported manifold (SS0752).







### ase Individual EXH spacer

SS0700-R-5-M5

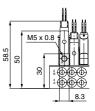
Port size
 M5 M5 thread

Mounted on the manifold block to make an independent exhaust port when the exhaust from one valve affects valves on other stations in the air circuit.

Weight: 7 g

- \* Compatible with 8.5 mm pitch manifold only.
- \* Cannot be mounted on the body ported manifold (SS0752).



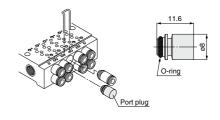


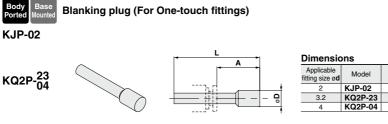


#### VVQ0000-CP

The plug is used to block the cylinder port when using a 5-port valve as a 3-port valve.

\* When ordering a plug incorporated with a manifold, indicate "CM" for the port size in the manifold part number as well as the station number, mounting positions of cylinder port A/B, on the manifold specification sheet.





Dimensions [mm											
Applicable fitting size ø <b>d</b>	Model	A	L	D	Weight [g]						
2	KJP-02	8.2	17	3	0.1						
3.2	KQ2P-23	16	31.5	5	1						
4	KQ2P-04	16	32	6	1						

Body Base Silencer Ported Mounted (For manifold EXH port)

Silencer is installed in the EXH port.

AN110-01	
(BC sintered body)	





AN10-01

## Options S0700 Series

<Check Valve Working Principle>

Cvli

side pressure

SUP side pr

sure (P1)



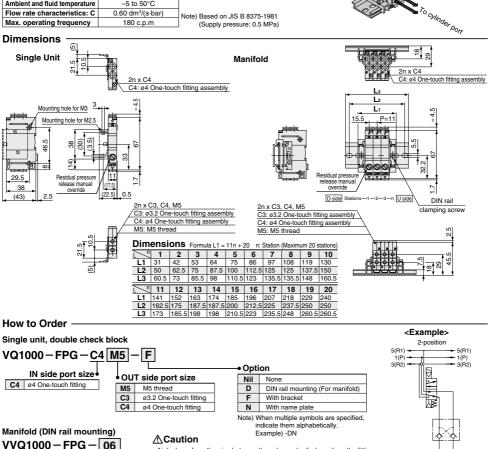
#### Double check block (Separated)

#### VQ1000-FPG-

It is used on the outlet side piping to keep the cylinder in the intermediate position for long periods of time. Combining the double check block with a built-in pilot type double check valve and a 2-position single/double solenoid valve will permit this block to be used for preventing the dropping at the cylinder stroke end when the SUP residual pressure is released.

#### Specifications

Max. operating pressure	0.8 MPa
Min. operating pressure	0.15 MPa
Ambient and fluid temperature	-5 to 50°C
Flow rate characteristics: C	0.60 dm <sup>3</sup> /(s·bar)
Max. operating frequency	180 c.p.m



When ordering a double

check block, order the DIN rail mounting [-D].

#### <Example>

VVQ1000-FPG-06···6-station manifold

\* VQ1000-FPG-C4M5-D: 6 sets Double check block

Stations

01 1 station

16 16 stations

- · Air leakage from the pipe between the valve and cylinder or from the fittings will prevent the cylinder from stopping for long periods of time. Check for the leakage using neutral household detergent, such as dish washing soap. Also, check the cylinder's tube gasket, piston seal and rod seal for air leakage.
- · Since One-touch fittings allow slight air leakage, screw piping (with M5 thread) is recommended when stopping the cylinder in the middle for long periods of time.
- . M5 fitting assembly is attached, not incorporated into the double check block. After screwing in the M5 fittings, mount the assembly on the double check block. {Tightening torque: 0.8 to 1.2 N·m}
- . If the exhaust of the double check block is restricted too much, the cylinder may not operate properly and may not stop intermediately.

double check block.

Tightening torque

0.22 to 0.25 N·m

2(B) 4(A)

mount the bracket on the

Bracket Assembly

Note) This torque is used to

Part no.

VQ1000-

FPG-FB





Body Ported Construction

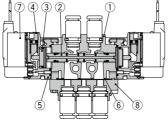
#### 2-Position Single

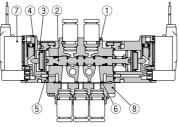


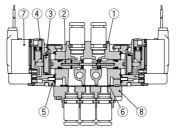




# ň (7) (4) (3) (2) (1)6 (8)



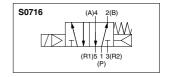


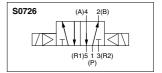


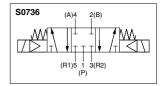
#### **Component Parts**

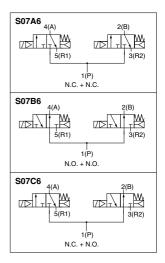
No.	Description	Material
1	Body	Zinc die-casted
2	Spool	Aluminum
3	Piston	Resin
4	Manual override	Resin
5	Adapter plate	Resin
6	Interface gasket	HNBR
7	Pilot valve assembly	Refer to page 1072.
8	PR plate	Resin Note)

Note) The external pilot is made of aluminum.

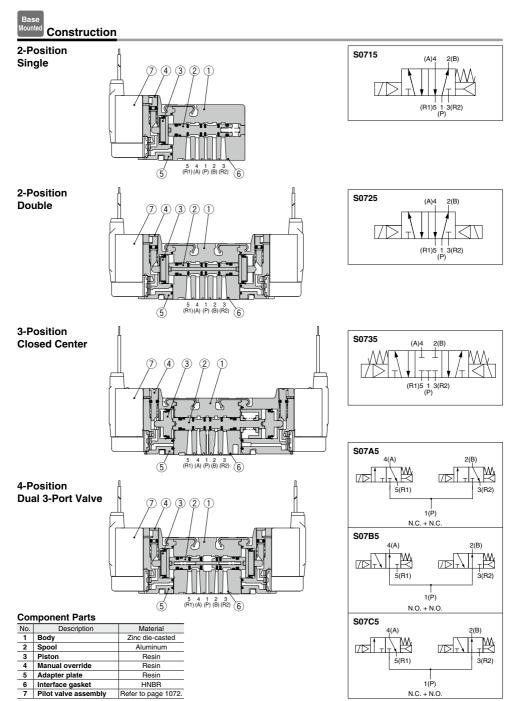








## Construction S0700 Series



# S0700 Series **Replacement Parts**

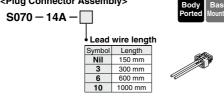
#### <One-touch Fitting Assembly (For Cylinder Port)>

Applicable manifold		Port size		Fitting assembly part no.		
Fitting assembly Fitting assembly	Body S07⊟6 Ported SS0752		ø2 One-touch fitting	KJH02-C1		
				ø4 One-touch fitting	KJH04-C1	
			ø1/8" One-touch fitting		KJH01-C1	
			KJH03-C1			
	Base Mounted SS0755				ø2 One-touch fitting	VVQ0000-50A-C2
and the			8.5 mm	ø3.2 One-touch fitting	VVQ0000-50A-C3	
Operation of the second			pitch	ø4 One-touch fitting	VVQ0000-50A-C4	
		Base SS0755 7.5 mm	Paca	piton	ø1/8" One-touch fitting	VVQ0000-50A-N1
Fitting assembly				ø5/32" One-touch fitting	VVQ0000-50A-N3	
				7.5	ø2 Barb fitting	SS070-50A-20
			7.5 mm pitch	ø3.2 Barb fitting	SS070-50A-32	
			pitch	ø4 Barb fitting	SS070-50A-40	

Ba

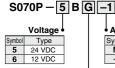
Note) Purchasing order is available in units of 10 pieces.

#### <Plug Connector Assembly>



Note) Standard wire length of valve with plug connector is 300 mm. When ordering a lead wire length of 600 mm or longer, list the part numbers for the valve without connector and the connector assembly.

#### <Pilot Valve Assembly>



Ported
ssory
Specifications
None
Stopper plate is included.

Body

#### Electrical entry

Symbol	Specifications
G	Grommet
С	Plug connector, with lead wire (With light/surge voltage suppressor)
со	Plug connector, without lead wire (With light/surge voltage suppressor)

Note) For pilot valve assembly replacement, refer to "Specific Product Precautions" on page 1076.

#### <Gasket, Screw Assem

crew Assembl	Body	Ва	
For internal pilot	S0700-GS-2	Ported	Mou
For external pilot	S0700-GS-2R		
	S0700-GS-5		

Base

lounte

Body Ra Mounte

Ported

Base mounted Note) Above part number consists of 10 units. Each unit has one gasket and two screws.

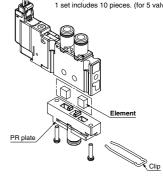
#### <Sub-plate>

@SMC

Body ported

Part no.	Туре
S0700-S-M5	For internal pilot
S0700-S-M5-R	For external pilot

<si (ex51)<br="" unit="">EX510 — S (</si>		Base Mounted
	0         NPN output (Positive common)           1         PNP output (Negative common)	
<silencer elem<="" th=""><th>ent&gt;</th><th>Body Ported</th></silencer>	ent>	Body Ported
	Element part number: <b>S0700-82A-1</b> 1 set includes 10 pieces. (for 5 valves)	roned





Be sure to read this before handling the products. For safety instructions and 3/4/5-port solenoid valve precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smcworld.com

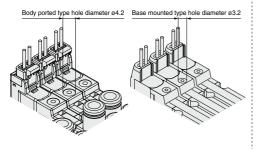
Manual Override

### **Warning**

The manual override is used for switching the main valve.

#### Push type (Tool required)

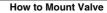
Push down on the manual override button with a tool such as a small screwdriver until it stops.



#### How to Attach/Detach Plug Connector

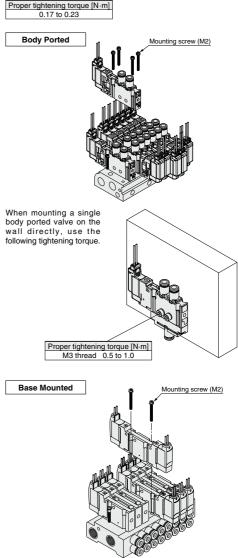
To attach a connector, hold the lever and connector unit between your fingers and insert straight onto the pins of the solenoid valve so that the lever's pawl is pushed into the groove and locks.

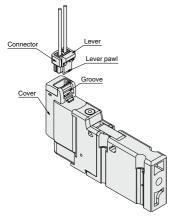
To detach a connector, remove the pawl from the groove by pushing the lever downward with your thumb, and pull the connector straight out.



### A Caution

Tighten the bolts firmly to stop the gasket from coming away from the valve using the appropriate torque as shown on the following table.





Note) In order not to damage the connector and cover, do not pull the lead wire excessively (with a force of 10 N or more).



Be sure to read this before handling the products. For safety instructions and 3/4/5-port solenoid valve precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smcworld.com

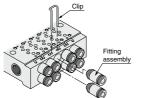
How to Replace One-touch Fittings

### A Warning

The cylinder port fittings are a cassette for easy replacement.

#### **Base Mounted**

The fittings are blocked by a clip inserted from the top of the valve. Remove the clip with a tool such as a flat blade screwdriver to remove fittings. For replacement, insert the fitting assembly until it strikes against the inside wall and then re-insert the clip to the specified position.

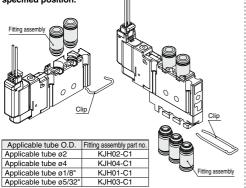


	Applicable tube O.D.	Fitting assembly part no.
8.5 mm pitch (One-touch fitting)	Applicable tube ø2	VVQ0000-50A-C2
	Applicable tube ø3.2	VVQ0000-50A-C3
	Applicable tube ø4	VVQ0000-50A-C4
	Applicable tube ø1/8"	VVQ0000-50A-N1
	Applicable tube ø5/32"	VVQ0000-50A-N3
7.5 mm pitch (Barb fitting)	Barb fitting ø2	SS070-50A-20
	Barb fitting ø3.2	SS070-50A-32
	Barb fitting ø4	SS070-50A-40

\* Part number is for one fitting assembly. Please order it in units of 10 pieces.

#### **Body Ported**

The fittings are blocked by a clip. After removing the corresponding valve and take out the clip with a tool such as watchmakers' flat blade screwdriver, then replace the fittings. For mounting, insert the fitting until it strikes against the inside wall and then insert the clip to the specified position.



\* Part number is for one fitting assembly. Please order it in units of 10 pieces.

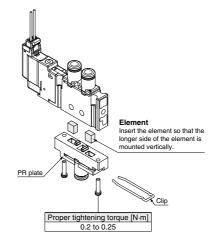
#### How to Replace Silencers

#### A single body ported valve has a built-in silencer. A dirty and clogged silencer may reduce cylinder speed or cause a malfunction. Replace the silencer periodically.

To replace the silencer, remove the PR plate after removing the clip, and then remove the old element with a tool such as a flat blade screwdriver

Element part number: S0700-82A-1

1 set includes 10 pieces. (for 5 valves)



#### Other Tube Brands

### **∧** Caution

@SMC

When using other than SMC brand tube, confirm that the following specifications are satisfied with respect to the tube outside diameter tolerance.

<ol> <li>Nylon tube</li> </ol>	within ±0.1 mm
<ol><li>Soft nylon tube</li></ol>	within ±0.1 mm
3) Polyurethane tube	within +0.15 mn
	within -0.2 mm

Do not use tube which do not meet these outside diameter tolerances. It may not be possible to connect them, or they may cause other trouble, such as air leakage or the tube pulling out after connection.

mm.



Be sure to read this before handling the products. For safety instructions and 3/4/5-port solenoid valve precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smcworld.com

#### **One-touch Fittings**

### Tube attachment/detachment for One-touch fittings

#### 1) Tube attachment

- Take a tube having no flaws on its periphery and cut it off at a right angle. When cutting the tube, use tube cutters TK-1, 2 or 3. Do not use pinchers, nippers or scissors, etc. If cutting is done with tools other than tube cutters, the tube may be cut diagonally or become flattened, etc., making a secure installation impossible. Allow some extra length in the tube.
- 2. The outside diameter of the polyurethane tube swells when internal pressure is applied to it. Therefore, it may be possible that the tube cannot be re-inserted into the One-touch fitting. Check the tube outside diameter, and when the accuracy of the outside diameter is +0.07 mm or larger for ø2, +0.15 mm or larger for other sizes, insert into the One-touch fitting again, without cutting the tube to use it. When the tube is re-inserted into the One-touch fitting, confirm that the tube goes through the release button smoothly.
- Grasp the tube, slowly push it straight (0 to 5°) into the Onetouch fitting until it comes to a stop.
- 4. After inserting the tube, pull on it lightly to confirm that it will not come out. If it is not installed securely all the way into the fitting, this can cause problems such as air leakage or the tube pulling out.

#### 2) Tube detachment

- 1. Push in the release button sufficiently, pushing its collar equally around the circumference.
- Pull out the tube while holding down the release button so that it does not come out. If the release button is not pressed down sufficiently, there will be increased bite on the tube and it will become more difficult to pull it out.
- 3. When the removed tube is to be used again, cut off the portion which has been chewed before reusing it. If the chewed portion of the tube is used as is, this can cause trouble such as air leakage or difficulty in removing the tube.

#### Do not apply unnecessary forces such as twisting, pulling, moment loads, vibration and impact, etc. on fittings or tubing.

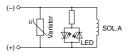
A force of 20 N or more applied to the fitting and/or tube can cause damage to the valve and/or fitting, crushing, bursting, or detachment of tubing, or air leakage.

#### Internal Wiring Specifications

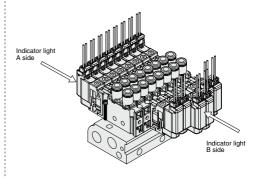
### ▲ Caution

Light/surge voltage suppressor

No polarity by adopting non-polar light.



Note) Coil surge voltage generated when OFF is about –60 V. Please contact SMC separately for further suppression of the coil surge voltage.





### ▲ Caution

The surge voltage created when the power supply is cut off could apply to the de-energized load equipment through the output circuit. In cases where the energized load equipment has a larger capacity (power consumption) and is connected to the same power supply as the product, the surge voltage could malfunction and/or damage the internal circuit element of the product and the internal device of the output equipment. To avoid this situation, place a diode which can suppress the surge voltage between the COM lines of the load equipment and output equipment.



Be sure to read this before handling the products. For safety instructions and 3/4/5-port solenoid valve precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smcworld.com

How to Replace Pilot Valve

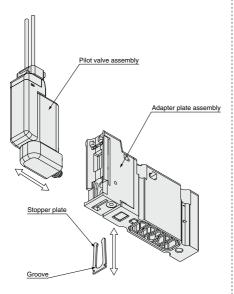
### ▲ Caution

#### Removal

- Remove the stopper plate from the adapter plate assembly by using a flat blade screwdriver on the concave of the stopper plate.
- 2) Take off the pilot valve in horizontal direction.

#### Mounting

- 1) Mount the pilot valve on the adapter plate assembly.
- Insert the stopper plate into the adapter plate so that the stopper plate will not protrude from the end of the adapter plate.

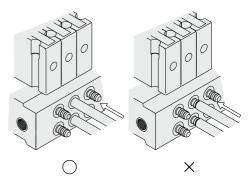


#### How to Connect Tubing

### ▲ Caution

#### <Base mounted/Barb fittings>

- 1) Perpendicularly cut the tube to the necessary length by using an SMC tube cutter TK-1, 2, 3 or 6.
- Firmly insert the tube into the barb fitting. Insufficient insertion of the tube could cause the air leakage and/or disconnection of the tube.
- 3) When inserting the tube into the barb fitting, move the tube in parallel to the axis of the barb fitting to avoid any excessive side load to the fitting.



- 4) Pay attention not to apply any excessive side load to the barb fitting when removing it from the tube. When using a tube cutter or something similar, be careful not to damage or crack the fitting.
- Do not apply any excessive load such as tensile, compressive or bending force to the tube once connected.

