# Vinyl Chloride Air Operated Valve

# LVP Series

Employs vinyl chloride CPVC for body material

• Fluid wetted part materials: Diaphragm: PTFE

**Body: CPVC** 

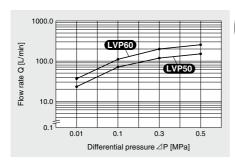
O-ring can be selected: FKM (Standard) EPDM (Option)

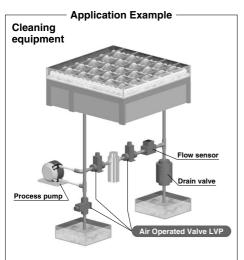
 Applicable fluids: Deionized water, chemical liquids

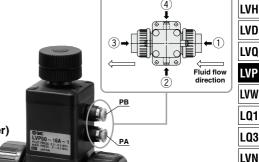
 Low water hammer: Reduced by 50% compared with the standard type

Export Trade Control Order
 Not applicable for list control

• Flow rate characteristics (Deionized water)







Pilot port position

Piping from 4 directions

are possible.

LVC

LVA

LOHB

TL TIL

TLM TILM

TD

TID

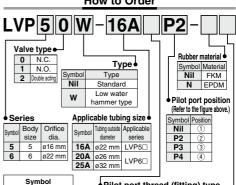
TH

TIH

With PVC unfixed union

Applicable to rigid vinyl chloride tube

How to Order



| l             | 2; |
|---------------|----|
| Symbol        |    |
| PA B B N.C.   |    |
| PB            |    |
| PA            |    |
| Double acting |    |

| Pilot port thread (fitting) type |                         |  |  |  |
|----------------------------------|-------------------------|--|--|--|
| Symbol                           | Thread (fitting) type   |  |  |  |
| Nil                              | ø6 mm One-touch fitting |  |  |  |
| 1                                | Rc1/8                   |  |  |  |
| 2                                | M5 x 0.8                |  |  |  |
| N                                | NPT1/8                  |  |  |  |
|                                  | Ont                     |  |  |  |

|        |                                  |                       |      | - P-1         |
|--------|----------------------------------|-----------------------|------|---------------|
| Symbol |                                  | Applicable valve type |      |               |
| Symbol | Option                           | N.C.                  | N.O. | Double acting |
| Nil    | None                             | 0                     | 0    | 0             |
| 1      | With flow rate adjustment        | 0                     | _    | 0             |
| 2      | With bypass                      | 0                     | _    | 0             |
| 3      | With flow rate adjustment/bypass | 0                     | _    | 0             |

#### **Specifications**

| Model                                     |                                |           | LVP5□   | LVP6□   |  |
|---|--------------------------------|-----------|---|---|--|
| Fluid pressure                            |                                |           | 0 to 0.3 MPa  | 0 to 0.4 MPa  |  |
| Withstand pressure                        |                                |           | 1 M   | Pa  |  |
| Pilot pressure                            |                                |           | 0.3 to 0.5 MPa  |   |  |
|   | Valve type: N.C. type          |           | 0.2 MPa or less   |   |  |
| Back<br>pressure                          | Valve type: N.O. type          |           | 0.2 MPa or less   |   |  |
| pressure                                  | Valve type: Double acting type |           | 0.3 MPa or less   |   |  |
| Valve leak                                | age                            |           | 0 cm <sup>3</sup> /min (with water pressure 0.3 MPa)  | 0 cm <sup>3</sup> /min (with water pressure 0.4 MPa)  |  |
| Fluid                                     |                                |           | Deionized water, chemical liquids<br>(Fluid wetted part materials, fluid that does not corrode rigid vinyl chloride tube) |   |  |
| Orifice dia                               | meter                          |           | ø16 mm  | ø22 mm  |  |
| Flow rate characteristics Kv (Cv)         |                                |           | 4.2 (5)   | 8.1 (9.5)   |  |
| Fluid temperature                         |                                |           | 0 to 60°C (No freezing)   |   |  |
| Ambient temperature                       |                                |           | 0 to 60°C   |   |  |
| Fluid wetted part material Diaphragm Body |                                | Diaphragm | PTFE  |   |  |
|   |                                | Body      | CPVC  |   |  |
| Port size                                 |                                |           | PVC unfixed union<br>(Nominal dia.: 16A)  | PVC unfixed union<br>(Nominal dia.: 20A or 25A)   |  |
| Applicable tube                           |                                |           | Rigid vinyl chloride tube Note 1) O.D. ø22 mm (Nominal dia.: 16A)   | Rigid vinyl chloride tube Note 1) O.D. ø26 mm (Nominal dia.: 20A) O.D. ø32 mm (Nominal dia.: 25A) |  |
| Pilot port size                           |                                |           | ø6 mm One-to<br>Rc1/8, M5 x   |   |  |
| Operating frequency                       |                                |           | 10 times/min (reference)  |   |  |

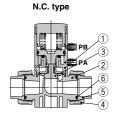
Note 1) Rigid vinyl chloride tube complies with JIS K6742
Note 2) SMC polyolefin tubing (TRH series) and soft polyolefin tubing (TPH series) are recommended for piping since the same mechanism and construction as SMC KP series are used for or 6 mm One-touch fittings.

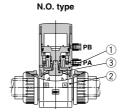
Complement: Polyurethane tubing (TU series), nylon tubing (T series), and soft nylon tubing (TS series) can be used, but the degree of clean

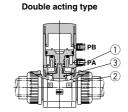
performance will be reduced.

#### Construction

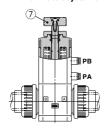
#### Standard type







#### With flow rate adjustment



#### **Component Parts**

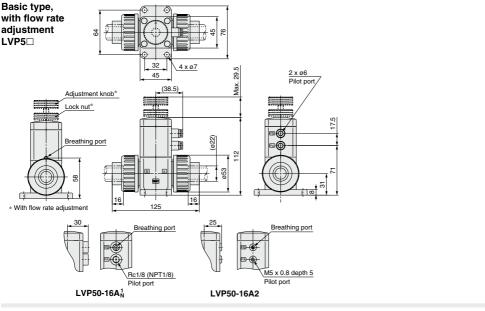
| No. | Description                | Material | Option |
|-----|----------------------------|----------|--------|
| 1   | Actuator section           | PPS      | _      |
| 2   | Body                       | CPVC     | _      |
| 3   | Diaphragm                  | PTFE     | _      |
| 4   | Union nut                  | U-PVC    | _      |
| 5   | Union end                  | U-PVC    |        |
| 6   | O-ring                     | FKM      | EPDM   |
| 7   | Flow rate adjuster section | PPS      |        |

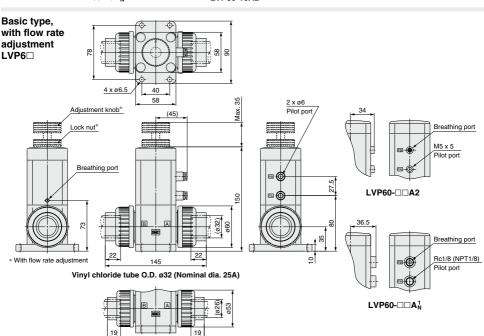
#### **Replacement Parts**

| No. | Description | Part no.        | Applicable model  |
|-----|-------------|-----------------|---|
|     |             | LVP50-31-16-X17 | LVP5□-16A□  |
| 4   | Union Nut   | LVP60-31-20-X17 | LVP6□-20A□  |
|     |             | LVP60-31-25-X17 | LVP6□-25A□  |
|     |             | LVP50-30-16-X17 | 16-X17 LVP5 - 16A - 20-X17 LVP6 - 20A - 25-X17 LVP6 - 25A - 16-X17 LVP5 - 16A - 20-X17 LVP6 - 20A - 20-X17 LVP6 - 20A - |
| 5   | Union end   | LVP60-30-20-X17 | LVP6□-20A□  |
|     |             | LVP60-30-25-X17 | LVP6□-25A□  |
|     | 4           | 4 Union Nut     | 4 Union Nut LVP50-31-16-X17 LVP60-31-20-X17 LVP60-31-25-X17 LVP50-30-16-X17 5 Union end LVP60-30-20-X17   |

### Vinyl Chloride Air Operated Valve LVP Series

#### **Dimensions**





Vinyl chloride tube O.D. ø26 (Nominal dia. 20A)

LVC

LVA

LVH

LVD

LVP LVW LQ1

L03

LVN LQHB

TL TIL

TLM TILM

TD

TID

TH

TIH



#### Material and Fluid Compatibility Check List for Vinyl Chloride **Air Operated Valves**

| Che   | Compatibility                                       |                             |
|---|---|-----------------------------|
| Ammonium hydroxide                          | Temperature 40°C or less                            | Material option "N" Note 2) |
| Isobutyl alcohol                            | Temperature 40°C or less                            | Note 1) Note 2)             |
| Isopropyl alcohol                           | Temperature 40°C or less                            | Note 1) Note 2)             |
| Hydrochloric acid                           | Concentration 30% or less                           | Note 2)                     |
| Hydrogen peroxide                           | Concentration 5% or less, Temperature 50°C or less  | 0                           |
| Nitric acid (except fuming nitric acid)     | Concentration 10% or less, Temperature 40°C or less | O Note 2)                   |
| Deionized water                             |   | 0                           |
| Sodium hydroxide (Caustic soda)             | Concentration 50% or less                           | 0                           |
| Nitrogen gas                                |   | 0                           |
| Super pure water                            |   | 0                           |
| Sulfuric acid (except fuming sulfuric acid) | Concentration 30% or less                           | O Note 2)                   |
| Phosphoric acid                             | Concentration 50% or less                           | 0                           |

The material and fluid compatibility check list provides reference values as a guide only. Note 1) Since static electricity may be generated, implement suitable countermeasures. Note 2) Use caution as permeation may occur. The permeated fluid may effect the parts of other materials.

Table symbols

: Can be used

: Can be used in certain conditions

- Compatibility is indicated for fluid temperatures of 60°C or less.
- The material and fluid compatibility check list provides reference values as a guide only, therefore we do not guarantee the application to our product.
- The data above is based on the information presented by the material manufacturers.
- SMC is not responsible for its accuracy and any damage happened because of this



# LVP Series Specific Product Precautions

Be sure to read this before handling the products. Refer to back page 50 for Safety Instructions.

#### **Return of Product**

# **△** Warning

If the product to be returned is contaminated or is possibly contaminated with substances that are harmful to humans, for safety reasons, please contact SMC beforehand and then employ a specialist cleaning company to decontaminate the product. After the decontamination prescribed above has been carried out, submit a Product Return Request Sheet or the Detoxification/Decontamination Certificate to SMC and await SMC's approval and further instructions before attempting to return the item.

Please refer to the International Chemical Safety Cards (ICSC) for a list of harmful substances.

If you have any further questions, please don't hesitate to contact your SMC sales representative.

LVC

LVA

LVH

LVD

LVP

LVW

LQ1

L03

LVN

LQHB

TL TIL TLM TILM

TD TID TH TIH