# Stopper Cylinder

**RSQ** Series (Fixed mounting height)

**RSG** Series (Adjustable mounting height)

ø12, ø16, ø20, ø32, ø40, ø50 ø40, ø50

# Realize labor saving and automation of conveyor line

A through-hole type and a both ends tapped type are available. RSQ series (Fixed mounting height type) Ø12, Ø16, Ø20, Ø32, Ø40, Ø50

# **Numerous variations**

It is possible to select option for many applications.

Type: Fixed mounting height (RSQ), Adjustable mounting height (RSG) Action: Double acting, Single acting (Spring extend), Double acting with spring

Rod end configuration: Round bar type, Round bar with female rod end, Chamfered type, Chamfered with female rod end, Roller type, Lever type Mounting: Through-hole, Both ends tapped (RSQ) Flange: (RSG)

# Auto switch option available

Compact auto switch mounting to enable miniaturization of machines and designs.

Mounting position can be adjusted arbitrarily by changing the attached flange height. RSG series (Adjustable mounting height type) ø40, ø50

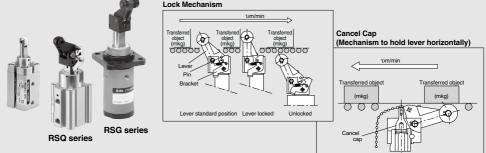
# Equipped with an easy-tomaintain shock absorber.

The shock absorber incorporated in the lever type is adjustment-free and easy-to-maintain. (ø32, ø40, ø50)

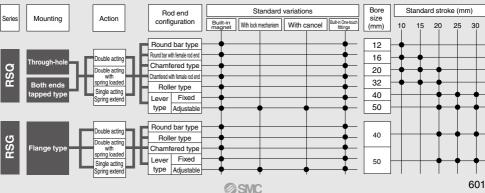
# Lever type selected according to applications

· Prevention of repulsion by light pallets....Locking mechanism

Partial passing of work
 With cancel



## Series Variations

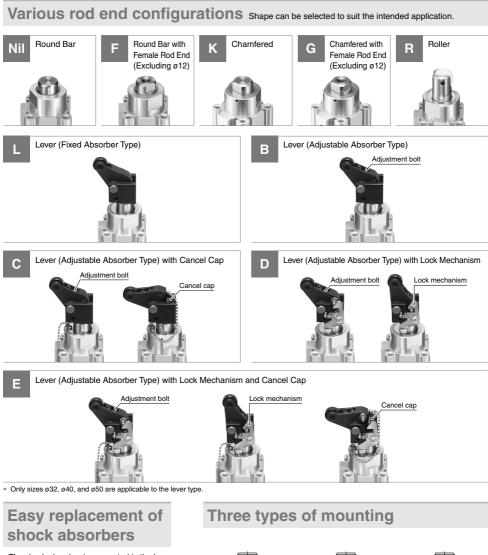


# **RSQ** Series

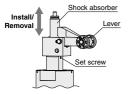
# ø12, ø16, ø20, ø32, ø40, ø50

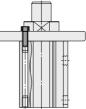


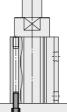
# Stopper Cylinder **RSQ** Series

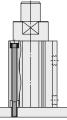


- The shock absorber incorporated in the lever type is adjustment-free and easy-to maintain. (ø32, ø40, ø50)
- Replaceable just by loosening the set screw









Rod end tapped

Head end tapped

Through-hole

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# Stopper Cylinder RSQ Series

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| Construction    | р. 610 |
| Dimensions      |        |



| Rod End Configuration |
|-----------------------|
| Round Bar             |



| Rod End Configuration                     |   |
|---|---|
| Chamfered (Non-rotating Piston Rod)p. 613 | 3 |



| Rod End Configuration |  |
|-----------------------|--|
| <b>Roller</b>         |  |



| Rod End Configuration             |  |
|-----------------------------------|--|
| Lever (Fixed Absorber Type)p. 615 |  |



| Rod End Configuration                 |
|---------------------------------------|
| Lever (Adjustable Absorber Type)p.616 |



| Rod End Configuration            |  |
|----------------------------------|--|
| Lever (Adjustable Absorber Type) |  |
| with Lock Mechanismp. 617        |  |

| Auto Switch Mounting         | ·····p. 618 |
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# **RSQ** Series **Model Selection**

#### **Operating Range**

#### Example 1 Transfer speed: 15 m/min Weight of transferred object: 30 kg Rod end configuration: Roller

#### <Selection method>

3

2

 $^{1}i$ 

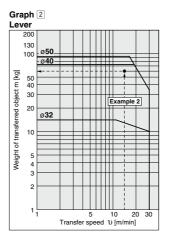
Find the intersection of the transfer speed of 15 m/min on the horizontal axis and the weight of the transferred object of 30 kg on the vertical axis in graph 1, and select the RSQ 40- $\Box \Box R \mathbf{Z}$  that falls in the cylinder operating range.

#### Graph 1 Round Bar/Chamfered/Roller 100 ø**50** 50 g40 40 Weight of transferred object m [kg] 30 ø32 20 ø**20** 10 Ø16 -ø12 5 4

#### Example 2 Transfer speed: 15 m/min Weight of transferred object: 60 kg Friction coefficient $\mu = 0.1$ Rod end configuration: Lever

#### <Selection method>

Find the intersection of the transfer speed of 15 m/min on the horizontal axis and the weight of the transferred object of 60 kg on the vertical axis in graph 2, and select the RSQ 40-**LZ** that falls in the cylinder operating range.



\* Graph 2 shows the case of a Lever Type with a friction coefficient  $\mu = 0.1$  and at room temperature (20 to 25°C).

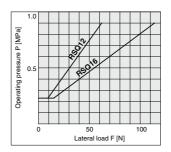
When selecting cylinders, confirm the Specific Product Precautions as well

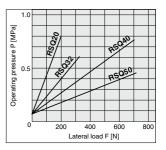
#### Lateral Load and Operating Pressure

The larger the lateral load, the higher the operating pressure required for the stopper cylinder. Set the operating pressure using the graphs shown on the right as a guide. (Applicable to round bar, chamfered, roller type rod end configurations.)

5 10 20

Transfer speed  $\upsilon$  [m/min]





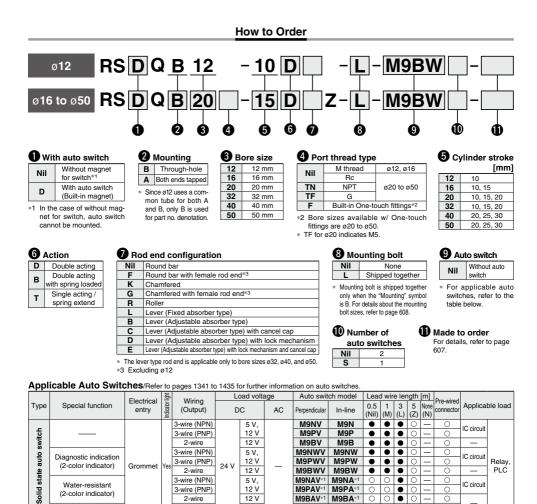
#### Transfer speed v [m/min]

Weight of transferred

object m [kg]

Friction coefficient µ

# Stopper Cylinder Fixed Mounting Height **RSQ Series** Ø12, Ø16, Ø20, Ø32, Ø40, Ø50



\* Since there are applicable auto switches other than those listed above, refer to page 621 for details.

2-wire (Non-polar)

3-wire (NPN equivalent

2-wire

(Example) M9NW

(Example) M9NWM

(Example) M9NWI

(Example) M9NWZ

Grommet Yes

No

..... Nil

.... M

.....

.... Z

Please contact SMC regarding water-resistant types with the above model numbers.

606

Reed auto switch agnetic field-resistant (2-color indicator

\* Lead wire length symbols: 0.5 m ..

\*2 The 1 m lead wire is only applicable to the D-A93

1 m · ·

3 m...

5 m..

∕ SMC

5 V

12 V 100 V

5 V,12 V 100 V or less

24 V

Water-resistant type auto switches can be mounted on the above models, but SMC cannot guarantee water resistance.

Solid state auto switches marked with "O" are produced upon receipt of order.
 The D-P3DWA
 is mountable on bore size ø32 to ø50.

• • • •

•

• •

•

.

IC circuit

IC circuit PLC

Relav

P3DWA •

A96 •

Δ93

A90

A96V

A90V

A93V\*2

RoHS

## Stopper Cylinder Fixed Mounting Height **RSQ** Series



# Specifications

| Bore size [mm]                    | 12  | 16    | 20         | 32          | 40    | 50 |
|-----------------------------------|---|-------|------------|-------------|-------|----|
| Action                            | Double acting, Double acting with spring loaded, Single acting / spring extend      |       |            |             |       |    |
| Fluid                             |   |       | A          | Air         |       |    |
| Proof pressure                    | 1.5 MPa   |       |            |             |       |    |
| Maximum operating pressure        | 1.0 MPa   |       |            |             |       |    |
| Ambient and fluid<br>temperatures | Without auto switch: -10°C to 70°C (No freezing)<br>With auto switch: -10°C to 60°C |       |            |             |       |    |
| Lubricant                         | Not required (Non-lube)   |       |            |             |       |    |
| Cushion                           | Rubber bumper   |       |            |             |       |    |
| Stroke length tolerance           | +1.4*1<br>0   |       |            |             |       |    |
| Piston speed                      |   |       | 50 to 50   | 00 mm/s     |       |    |
| Mounting                          |   | Throu | gh-hole, E | Both ends t | apped |    |

\*1 Stroke length tolerance does not include the amount of bumper change.

## Standard Strokes

|           |                              | [mm]       |  |
|-----------|------------------------------|------------|--|
| Bore size | Rod end configuration        |            |  |
|           | Round bar, Chamfered, Roller | Lever      |  |
| 12        | 10                           | —          |  |
| 16        | 10, 15                       | —          |  |
| 20        | 40,45,00                     | —          |  |
| 32        | 10, 15, 20                   | 10, 15, 20 |  |
| 40        | 20, 25, 30                   | 20, 25, 30 |  |
| 50        |                              | 20, 23, 30 |  |

# Spring Force (Single acting / spring extend)

|                |          | [N]        |
|----------------|----------|------------|
| Bore size [mm] | Extended | Compressed |
| 12             | 3.9      | 9.6        |
| 16             | 4.9      | 14.9       |
| 20             | 3.4      | 14.9       |
| 32             | 8.8      | 18.6       |
| 40, 50         | 13.7     | 27.5       |

\* Applicable only to round bar, chamfered, and roller type rod end configurations.

#### Symbol



#### Made to Order Common Specifications Click here for details

| Symbol | Specifications          |
|--------|-------------------------|
| -XA🗆   | Change of rod end shape |
| -XB11  | Long stroke type*1      |
| -XC3   | Special port location   |
|        |                         |

\*1 Double acting, Round bar type only.

Made to Order

For details on the water-resistant cylinder and the series compatible with secondary batteries (25A-), refer to the **Web Catalog**.

For details of cylinders with auto switches i pages 618 to 621

· Auto Switch Proper Mounting Position

- (Detection at stroke end) and Mounting Height · Operating Range
- Auto Switch Mounting Brackets/Part Nos.

# **RSQ** Series

# Туре

| Bore size [mm]  |                             | 12   | 16 | 20      | 32      | 40 | 50 |  |  |  |
|-----------------|-----------------------------|--|----|---------|---------|----|----|--|--|--|
| Manualia a      | Through-hole                | <b>●</b> *1  | •  | •       | •       | •  | •  |  |  |  |
| Mounting        | Both ends tapped            | •  | •  | •       | •       | •  | •  |  |  |  |
| Built-in magnet |                             |  | •  | • • • • |         |    |    |  |  |  |
| Piping          | Screw-in                    | M5 x 0.8   |    |         | 1/8*2   |    |    |  |  |  |
|                 | Built-in One-touch fittings | _  | -  |         | ø6/4 ø8 |    |    |  |  |  |
| Action          |                             | Double acting, Double acting with spring loaded, Single acting / spring extend |    |         |         |    |    |  |  |  |
|                 | Round bar                   |  |    |         | •       |    |    |  |  |  |
| Piping          | Chamfered                   |  |    |         | •       |    |    |  |  |  |
|                 | Roller                      |  |    |         | •       |    |    |  |  |  |
|                 | Lever                       |  | _  |         | •       |    |    |  |  |  |

\*1 ø12 tubes can have both through-hole and tap mountings in the same tube.
 \*2 TF (G thread) for ø20 indicates M5 x 0.8.

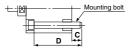
## Weight

|                    |                |                              |                      |      |      |      | [kg] |  |  |  |  |  |
|--------------------|----------------|------------------------------|----------------------|------|------|------|------|--|--|--|--|--|
| Action             | Bore size      | Dad and configuration        | Cylinder stroke [mm] |      |      |      |      |  |  |  |  |  |
| Action             | [mm]           | Rod end configuration        | 10                   | 15   | 20   | 25   | 30   |  |  |  |  |  |
|                    | 12             | Round bar, Chamfered, Roller | 0.07                 | —    | _    | -    | _    |  |  |  |  |  |
|                    | 16             | Round bar, Chamfered, Roller | 0.13                 | 0.14 | _    | -    | —    |  |  |  |  |  |
| Double acting      | 20             | Round bar, Chamfered, Roller | 0.22                 | 0.23 | 0.24 | -    | —    |  |  |  |  |  |
| Double acting      | uble acting 32 | Round bar, Chamfered, Roller | 0.41                 | 0.43 | 0.45 | -    | —    |  |  |  |  |  |
| with spring loaded | 32             | Lever                        | 0.50                 | 0.52 | 0.54 | -    | —    |  |  |  |  |  |
| Single acting /    | 40             | Round bar, Chamfered, Roller | —                    | —    | 0.73 | 0.79 | 0.85 |  |  |  |  |  |
| spring extend      | 40             | Lever                        | —                    | —    | 0.96 | 1.00 | 1.04 |  |  |  |  |  |
|                    | 50             | Round bar, Chamfered, Roller | _                    | _    | 0.98 | 1.02 | 1.06 |  |  |  |  |  |
|                    | 50             | Lever                        | _                    | _    | 1.21 | 1.25 | 1.29 |  |  |  |  |  |

## Mounting Bolt for RSQB

Mounting bolts for the RSQB are available. Refer to the following mounting bolt part numbers. Order the actual number of bolts that will be used.

## Example) CQ-M3X55L 2 pcs.



|                |     |    | [mm]                   |
|----------------|-----|----|------------------------|
| Cylinder model | С   | D  | Mounting bolt part no. |
| *1RSQB12-10    | 5   | 45 | CQ-M3X45L              |
| RSQB16-10      | 7.5 | 55 | CQ-M3X55L              |
| -15🗆           | 7.5 | 60 | X60L                   |
| RSQB20-10      |     | 55 | CQ-M5X55L              |
| -15🗆           | 7   | 60 | X60L                   |
| -20            |     | 65 | X65L                   |
| RSQB32-10      |     | 60 | CQ-M5X60L              |
| -15□           | 9   | 65 | X65L                   |
| -20            |     | 70 | X70L                   |
| RSQB40-20      |     | 75 | CQ-M5X75L              |
| -25□           | 9.5 | 80 | CQ-M5X80L              |
| -30            |     | 85 | X85L                   |
| RSQB50-20      |     | 75 | CQ-M6X75L              |
| -25□           | 9   | 80 | X80L                   |
| -30□           |     | 85 | X85L                   |

 $\ast \mathbf{1}~$  Be sure to use the attached flat washers when mounting ø12 cylinders with through-holes.



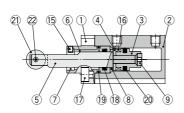
# **RSQ** Series

## Construction

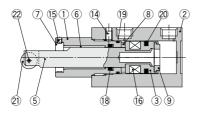
# Double acting (D)

Rod end configuration: Roller (R)

ø**12** 

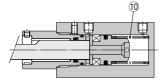


## ø**20**

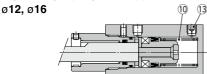


## Double acting with spring loaded (B)

ø12, ø16



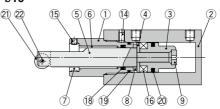
## Single acting / spring extend (T)



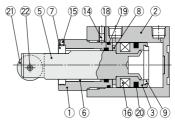
#### **Component Parts**

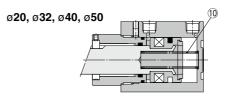
| Description        | Material  | Note  |  |  |  |  |
|--------------------|---|---|--|--|--|--|
| Rod cover          | Aluminum alloy  | Anodized  |  |  |  |  |
| Cylinder tube      | Aluminum alloy  | Hard anodized   |  |  |  |  |
| Piston             | Aluminum alloy  |   |  |  |  |  |
| Spacer for switch  | Aluminum alloy  | ø12, ø16 only   |  |  |  |  |
| Piston rod         | ø12, ø16, ø20: Stainless steel<br>ø32, ø40, ø50: Carbon steel   | Hard chrome plating   |  |  |  |  |
| Bushing            | Bearing alloy   |   |  |  |  |  |
| Non-rotating guide | Rolled steel  | Non-rotating type only<br>Excluding the round bar type rod end  |  |  |  |  |
| Bumper A           | Urethane  |   |  |  |  |  |
| Bumper B           | Urethane  |   |  |  |  |  |
| Return spring      | Steel wire  | Zinc chromated (Excluding double acting)  |  |  |  |  |
| Element            | Sintered metallic BC  | ø20 to ø50 only (Single acting only)  |  |  |  |  |
|                    | Rod cover<br>Cylinder tube<br>Piston<br>Spacer for switch<br>Piston rod<br>Bushing<br>Non-rotating guide<br>Bumper A<br>Bumper B<br>Return spring | Rod cover         Aluminum alloy           Cylinder tube         Aluminum alloy           Piston         Aluminum alloy           Spacer for switch         Aluminum alloy           Piston rod         612, e16, e20: Stailess steel<br>e32, e40, e50: Carbon steel           Bushing         Bearing alloy           Non-rotating guide         Rolled steel           Bumper A         Urethane           Bumper B         Urethane           Return spring         Steel wire |  |  |  |  |

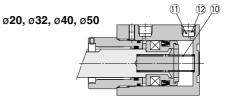
ø**16** 



ø**32**, ø**40**, ø**50** 







| No. | Description                      | Material                  | Note   |
|-----|----------------------------------|---------------------------|--|
| 12  | Retaining ring                   | Carbon tool steel         | ø20 to ø50 only (Single acting only)                           |
| 13  | Plug with fixed orifice          | Alloy steel               | ø12, ø16 only (Single acting only)                             |
| 14  | Hexagon socket head set screw    | Chromium molybdenum steel | Excluding ø12  |
| 15  | Hexagon socket<br>head set screw | Chromium molybdenum steel | Non-rotating type only<br>Excluding the round bar type rod end |
| 16  | Magnet                           | —                         |  |
| 17  | Hexagon socket head cap screw    | Alloy steel               | ø12 only   |
| 18  | Rod seal                         | NBR                       |  |
| 19  | Gasket                           | NBR                       |  |
| 20  | Piston seal                      | NBR                       |  |
| 21  | Roller A                         | Resin                     |  |
| 22  | Spring pin                       | Carbon tool steel         |  |

610

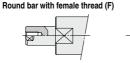


## Construction

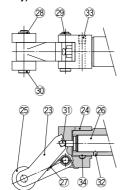
#### Rod end configuration:

Round bar (Nil)

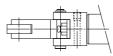




Lever (Fixed absorber type) (Ø32, Ø40, Ø50 only)



Only one roller is provided for ø32.



#### **Component Parts**

| No. | Description                   | Material                         | Note |
|-----|-------------------------------|----------------------------------|------|
| 23  | Lever                         | Cast iron                        |      |
| 24  | Lever holder                  | Rolled steel                     |      |
| 25  | Roller B                      | Resin                            |      |
| 26  | Shock absorber                | —                                |      |
| 27  | Lever spring                  | Stainless steel wire             |      |
| 28  | C retaining ring for axis     | Carbon tool steel                |      |
| 29  | Lever pin                     | Carbon steel                     |      |
| 30  | Roller pin                    | Carbon steel                     |      |
| 31  | Steel ball                    | High carbon chrome bearing steel |      |
| 32  | Hexagon socket head set screw | Chromium molybdenum steel        |      |
| 33  | Hexagon socket head set screw | Chromium molybdenum steel        |      |
| 34  | One-side tapered pin          | Carbon steel                     |      |

#### **Replacement Parts: Seal Kit**

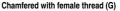
| Bore size |                       | Contents                         |                               |                              |
|-----------|-----------------------|----------------------------------|-------------------------------|------------------------------|
| [mm]      | Double acting         | Double acting with spring loaded | Single acting / spring extend | Contents                     |
| 12        | RSQ12D-PS             | RSQ1                             |                               |                              |
| 16        | RSQ16D-PS             | RSQ16B-PS                        | RSQ16T-PS                     | 0-1-1-1-1-1                  |
| 20        | RSQ20D-PS RSQ20B-PS F |                                  | RSQ20T-PS                     | Set of nos.<br>(18, (19, 20) |
| 32        | RSQ32D-PS             | RSQ32B-PS                        | RSQ32T-PS                     | on page 610                  |
| 40        | RSQ40D-PS             | RSQ40B-PS                        | RSQ40T-PS                     | on page or o                 |
| 50        | RSQ50D-PS             | RSQ50B-PS                        | RSQ50T-PS                     |                              |

\* The seal kit includes (8, 19, and 20. Order the seal kit based on each bore size.

\* The seal kit does not include a grease pack. Order it separately.

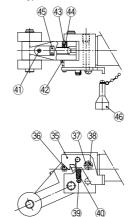
Grease pack part number: GR-S-010 (10 g)

Chamfered (K)





Lever (Adjustable absorber type) (ø32, ø40, ø50 only)



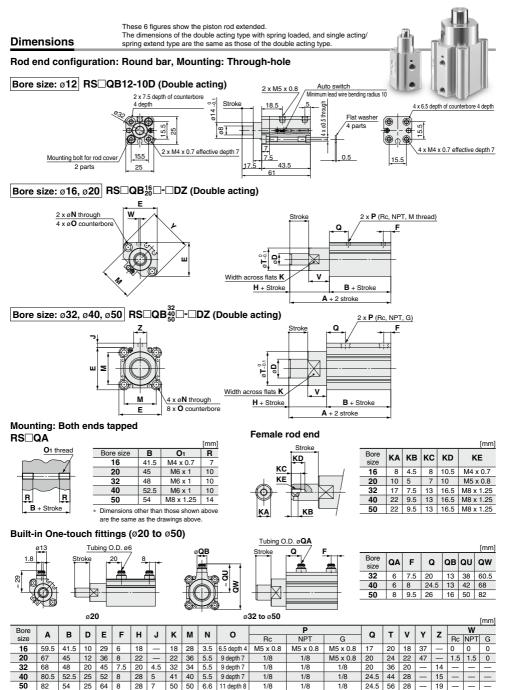
| No. | Description                     | Material                  | Note |
|-----|---------------------------------|---------------------------|------|
| 35  | Bracket                         | Carbon steel              |      |
| 36  | Pin B                           | Carbon steel              |      |
| 37  | Spacer                          | Carbon steel              |      |
| 38  | Cross recessed round head screw | Rolled steel              |      |
| 39  | Pin A                           | Rolled steel              |      |
| 40  | Bracket spring                  | Steel wire                |      |
| 41  | Hexagon socket head set screw   | Chromium molybdenum steel |      |
| 42  | Spring washer                   | Steel wire                |      |
| 43  | Urethane ball                   | Urethane                  |      |
| 44  | Hexagon socket head set screw   | Chromium molybdenum steel |      |
| 45  | Adjustment bolt                 | Bearing steel             |      |
| 46  | Cancel cap                      | Aluminum alloy            |      |

#### **Replacement Parts: Shock Absorber**

| Bore size [mm] | Kit no.     |
|----------------|-------------|
| 32             | RB1007-X225 |
| 40, 50         | RB1407-X552 |



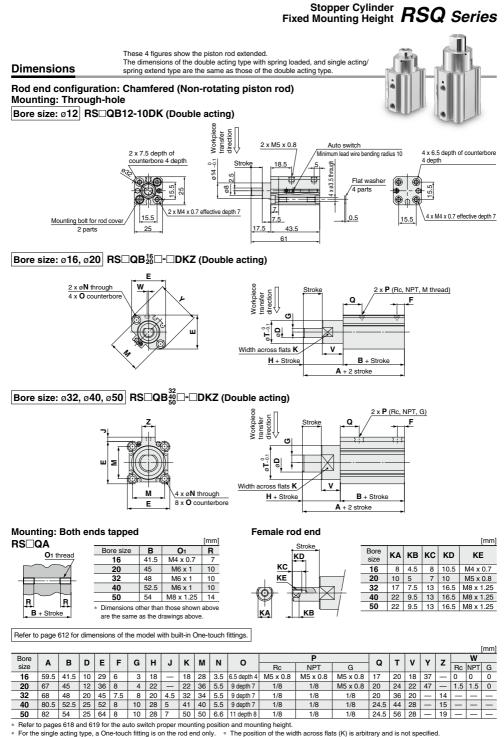
# **RSQ** Series



\* Refer to pages 618 and 619 for the auto switch proper mounting position and mounting height.

\* For the single acting type, a One-touch fitting is on the rod end only. \* The position of the width across flats (K) is arbitrary and is not specified.

@ SMC



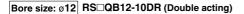
**SMC** 

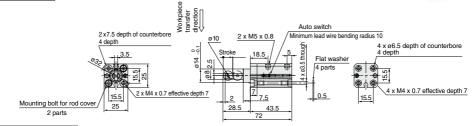
# **RSQ** Series

These 3 figures show the piston rod extended. The dimensions of the double acting type with spring loaded, and single acting/ spring extend type are the same as those of the double acting type.

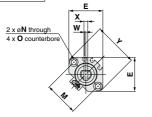
#### Dimensions

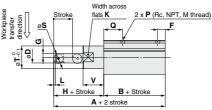
## Rod end configuration: Roller type, Mounting: Through-hole



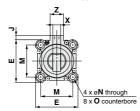


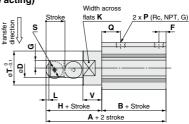
Bore size: Ø16, Ø20 RS QB<sup>16</sup> DRZ (Double acting)





# Bore size: $\emptyset 32, \emptyset 40, \emptyset 50$ RS QB<sup>32</sup><sub>40</sub> - DRZ (Double acting)





[mm]

#### Mounting: Both ends tapped RS□QA

| O1 thread     | Bore    |
|---------------|---------|
| $\sim \sim 1$ | 1       |
|               | 2       |
|               | 3       |
|               | 4       |
| R R           | 5       |
| B + stroke    | * Dimer |
| 4-            |         |

| 01<br>M4 x 0.7<br>M6 x 1 | <b>R</b><br>7 |  |  |  |  |  |  |  |  |  |
|--------------------------|---------------|--|--|--|--|--|--|--|--|--|
| M6 x 1                   | 10            |  |  |  |  |  |  |  |  |  |
|                          | 10            |  |  |  |  |  |  |  |  |  |
| M6 x 1                   | 10            |  |  |  |  |  |  |  |  |  |
| M6 x 1                   | 10            |  |  |  |  |  |  |  |  |  |
| M8 x 1.25                | 14            |  |  |  |  |  |  |  |  |  |
|                          |               |  |  |  |  |  |  |  |  |  |

are the same as the drawings above.

Refer to page 612 for dimensions of the model with built-in One-touch fittings.

|      |       |      |    |     |     |    |      |     |    |     |     |     |             |          |          |          |      |    |    |    |     |    |    |     | l   | mmj |
|------|-------|------|----|-----|-----|----|------|-----|----|-----|-----|-----|-------------|----------|----------|----------|------|----|----|----|-----|----|----|-----|-----|-----|
| Bore | Α     | в    | D  | Е   | E   | G  | н    |     | к  | 1   | м   | N   | 0           |          | Р        |          | 0    | s  | т  | v  | v   | v  | 7  |     | W   |     |
| size | ~     | Ъ    |    | L . | Г   | a  |      | J   | r. | L.  | IVI |     | U           | Rc       | NPT      | G        | G    | 3  | •  | v  | ^   |    | ~  | Rc  | NPT | G   |
| 16   | 68    | 41.5 | 10 | 29  | 6   | 3  | 26.5 | —   | 18 | 1.5 | 28  | 3.5 | 6.5 depth 4 | M5 x 0.8 | M5 x 0.8 | M5 x 0.8 | 17   | 8  | 20 | 18 | 3.5 | 37 | —  | 0   | 0   | 0   |
| 20   | 78    | 45   | 12 | 36  | 8   | 4  | 33   | —   | 22 | 2   | 36  | 5.5 | 9 depth 7   | 1/8      | 1/8      | M5 x 0.8 | 20   | 10 | 24 | 22 | 4   | 47 | —  | 1.5 | 1.5 | 0   |
| 32   | 87    | 48   | 20 | 45  | 7.5 | 8  | 39   | 4.5 | 32 | 3   | 34  | 5.5 | 9 depth 7   | 1/8      | 1/8      | 1/8      | 20   | 18 | 36 | 20 | 8   | —  | 14 | —   | —   | -   |
| 40   | 105.5 | 52.5 | 25 | 52  | 8   | 10 | 53   | 5   | 41 | 4   | 40  | 5.5 | 9 depth 7   | 1/8      | 1/8      | 1/8      | 24.5 | 24 | 44 | 28 | 9   | —  | 15 | —   | —   | —   |
| 50   | 107   | 54   | 25 | 64  | 8   | 10 | 53   | 7   | 50 | 4   | 50  | 6.6 | 11 depth 8  | 1/8      | 1/8      | 1/8      | 24.5 | 24 | 56 | 28 | 9   | —  | 19 | —   | —   | —   |

**SMC** 

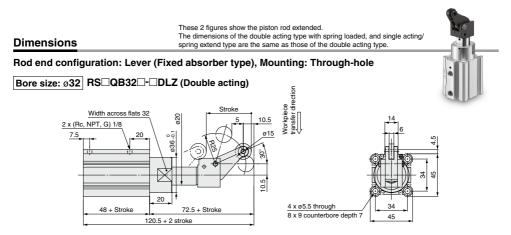
Norkpiece

\* Refer to pages 618 and 619 for the auto switch proper mounting position and mounting height.

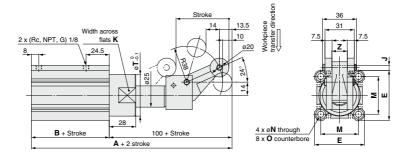
\* For the single acting type, a One-touch fitting is on the rod end only.

\* The position of the width across flats (K) is arbitrary and is not specified.

## Stopper Cylinder Fixed Mounting Height **RSQ** Series



## Bore size: ø40, ø50 RS QB<sup>40</sup><sub>50</sub> - DLZ (Double acting)



# Mounting: Both ends tapped RS□QA

O1 thread

|      |            | [mm]                     |
|------|------------|--------------------------|
| В    | 01         | R                        |
| 48   | M6 x 1     | 10                       |
| 52.5 | M6 x 1     | 10                       |
| 54   | M8 x 1.25  | 14                       |
|      | 48<br>52.5 | 48 M6 x 1<br>52.5 M6 x 1 |

 Dimensions other than those shown above are the same as the drawings above.

Refer to page 612 for dimensions of the model with built-in One-touch fittings.

| _ |           |       |      |    |   |    |    |     |            |    | [mm] |
|---|-----------|-------|------|----|---|----|----|-----|------------|----|------|
|   | Bore size | Α     | В    | E  | J | K  | Μ  | N   | 0          | Т  | Z    |
|   | 40        | 152.5 | 52.5 | 52 | 5 | 41 | 40 | 5.5 | 9 depth 7  | 44 | 15   |
|   | 50        | 154   | 54   | 64 | 7 | 50 | 50 | 6.6 | 11 depth 8 | 56 | 19   |

\* Refer to pages 618 and 619 for the auto switch proper mounting position and mounting height.

\* For the single acting type, a One-touch fitting is on the rod end only.

\* The position of the width across flats (K) is arbitrary and is not specified.

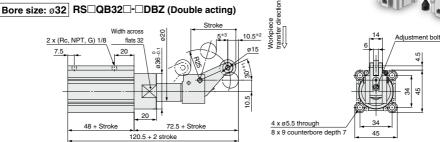
# **RSQ** Series

Dimensions

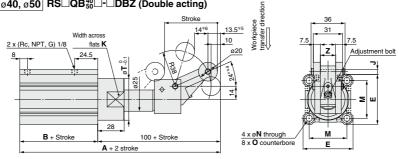
These 3 figures show the piston rod extended. The dimensions of the double acting type with spring loaded, and single acting/ spring extend type are the same as those of the double acting type.



#### Rod end configuration: Lever (Adjustable absorber type) Mounting: Through-hole

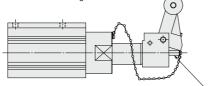


## Bore size: ø40, ø50 RS QB<sup>40</sup> - DBZ (Double acting)



## With cancel cap RS QB C-DCZ (Double acting)

\* Dimensions are the same as the drawings above.



Refer to page 612 for dimensions of the

model with built-in One-touch fittings.

#### Mounting: Both ends tapped **RS**QA O1 thread

|   |        | ~         | $\checkmark$ |
|---|--------|-----------|--------------|
| _ |        | Ì         |              |
|   | R<br>E | 3 + Strok | <b>₽</b>     |

|           |   |           | [mm] |  |  |  |  |
|-----------|---|-----------|------|--|--|--|--|
| Bore size | В   | 01        | R    |  |  |  |  |
| 32        | 48  | M6 x 1    | 10   |  |  |  |  |
| 40        | 52.5  | M6 x 1    | 10   |  |  |  |  |
| 50        | 54  | M8 x 1.25 | 14   |  |  |  |  |
|           | <ul> <li>Dimensions other than those shown above<br/>are the same as the drawings above.</li> </ul> |           |      |  |  |  |  |



Cancel cap

#### [mm] Bore size в М Ν 0 z Δ E .1 κ Т 40 152.5 52.5 52 5 41 40 55 9 depth 7 44 15 50 154 54 64 7 50 50 6.6 11 depth 8 56 19

Refer to pages 618 and 619 for the auto switch proper mounting position and mounting height.

For the single acting type, a One-touch fitting is on the rod end only.

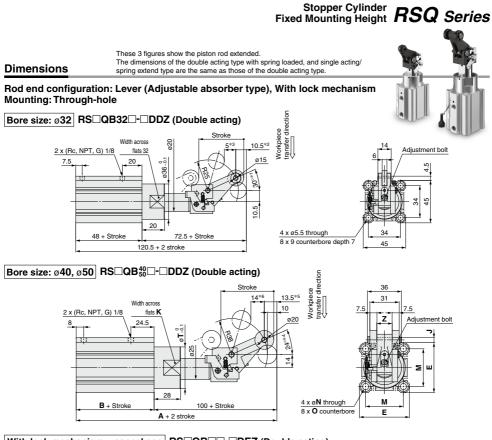
\* The figures show the dimensions when the adjustment bolt is lowered (when energy absorption is at its maximum). However, these dimensions with asterisk change within the ranges shown below as the adjustment bolt is raised (energy absorption is reduced).

ø32…30°\*1 → 20°, 10.5\*2 → 9, 5\*3 → 6

ø40, 50…24°\*4 → 16°, 13.5\*5 → 11.5, 14\*6 → 16

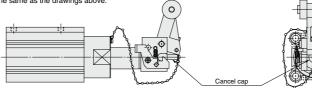
\* The position of the width across flats (K) is arbitrary and is not specified.





#### With lock mechanism + cancel cap RS\_QB\_\_-DEZ (Double acting)

\* Dimensions are the same as the drawings above.



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#### Mounting: Both ends tapped **RS**QA

|   | $\sim$ |           |   |
|---|--------|-----------|---|
| - |        |           |   |
|   | <br>₽  | 3 + Strok | R |

|           |   |           | [mm] |  |  |  |
|-----------|---|-----------|------|--|--|--|
| Bore size | В   | 01        | R    |  |  |  |
| 32        | 48  | M6 x 1    | 10   |  |  |  |
| 40        | 52.5  | M6 x 1    | 10   |  |  |  |
| 50        | 54  | M8 x 1.25 | 14   |  |  |  |
|           | <ul> <li>Dimensions other than those shown above<br/>are the same as the drawings above.</li> </ul> |           |      |  |  |  |

|           |       |      |    |   |    |    |     |            |    | լՠՠյ |
|-----------|-------|------|----|---|----|----|-----|------------|----|------|
| Bore size | Α     | В    | E  | J | K  | M  | N   | 0          | Т  | Z    |
| 40        | 152.5 | 52.5 | 52 | 5 | 41 | 40 | 5.5 | 9 depth 7  | 44 | 15   |
| 50        | 154   | 54   | 64 | 7 | 50 | 50 | 6.6 | 11 depth 8 | 56 | 19   |
|           |       |      |    |   |    |    |     |            |    |      |

<sup>\*</sup> Refer to pages 618 and 619 for the auto switch proper mounting position and mounting height.

For the single acting type, a One-touch fitting is on the rod end only.

\* The figures show the dimensions when the adjustment bolt is lowered (when energy absorption is at its maximum). However, these dimensions with asterisk change within the ranges shown below as the adjustment bolt is raised (energy absorption is reduced).

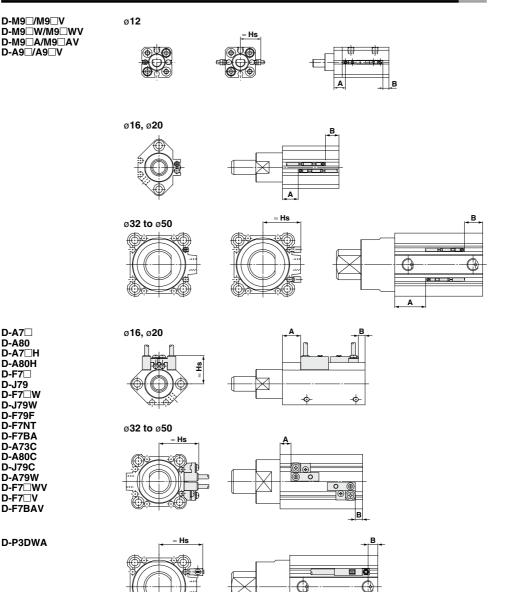
$$32...30^{\circ*1} \rightarrow 20^{\circ}, 10.5^{*2} \rightarrow 9, 5^{*3} \rightarrow 6$$

 $\emptyset40, 50...24^{\circ*4} \rightarrow 16^{\circ}, 13.5^{*5} \rightarrow 11.5, 14^{*6} \rightarrow 16$ \* The position of the width across flats (K) is arbitrary and is not specified.

Refer to page 612 for dimensions of the model with built-in One-touch fittings.



## Auto Switch Proper Mounting Position (Detection at stroke end) and Mounting Height



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# Auto Switch Proper Mounting Position (Detection at Stroke End) and Its Mounting Height

| Auto Swi                          | tch Pro              | per Mo                | unting F   | Position | ı  |      |        |      |        |      |         |     |      | (mm) |
|-----------------------------------|----------------------|-----------------------|------------|----------|--|------|--------|------|--------|------|---------|-----|------|------|
| Auto switch<br>model<br>Bore size | D-M9<br>D-M9<br>D-M9 | □V<br>□W<br>□WV<br>□A | D-A<br>D-A |          | D-A72/A7□H/A80H<br>D-A73C/A80C<br>D-A73<br>D-F7□J79<br>D-F7□V/J79C<br>D-F7BAV/F7BA<br>D-F7BW/J79W<br>D-F70W/J79W |      | D-F7NT |      | D-A79W |      | D-P3DWA |     |      |      |
| (mm)                              | Α                    | В                     | Α          | В        | A  | в    | Α      | В    | Α      | В    | Α       | В   | Α    | В    |
| 12                                | 13                   | 11                    | 9          | 7        | -  | -    | -      | -    | -      | -    | —       | -   | —    | -    |
| 16                                | 13                   | 13                    | 9          | 9        | 11.5   | 11.5 | 12     | 12   | 17     | 17   | 9       | 9   | _    | -    |
| 20                                | 19                   | 11                    | 15         | 7        | 17.5   | 9.5  | 18     | 10   | 23     | 15   | 15      | 7   | —    | -    |
| 32                                | 21                   | 15                    | 17         | 11       | 18   | 12   | 18.5   | 12.5 | 23.5   | 17.5 | 15.5    | 9.5 | 16.5 | 10.5 |
| 40                                | 25.5                 | 15                    | 21.5       | 11       | 22.5   | 12   | 23     | 12.5 | 28     | 17.5 | 20      | 9.5 | 21   | 10.5 |
| 50                                | 33.5                 | 8.5                   | 29.5       | 4.5      | 30.5   | 5.5  | 31     | 6    | 36     | 11   | 28      | 3   | 29   | 4    |

Note) Adjust the auto switch after confirming the operating conditions in the actual setting.

#### Auto Switch Mounting Height

| Auto Swi                          | tch Mountir                  | ng Height |                |   |                  |                              |        |        | (mm)    |
|-----------------------------------|------------------------------|-----------|----------------|---|------------------|------------------------------|--------|--------|---------|
| Auto switch<br>model<br>Bore size | D-M9⊡V<br>D-M9⊡WV<br>D-M9⊡AV | D-A9⊡V    | D-A7□<br>D-A80 | D-A7 H<br>D-A80H/F7 D<br>D-J79/F7 W<br>D-F7BA<br>D-J79W<br>D-F79F<br>D-F79F | D-A73C<br>D-A80C | D-F7⊡V<br>D-F7⊡WV<br>D-F7BAV | D-J79C | D-A79W | D-P3DWA |
| (mm)                              | Hs                           | Hs        | Hs             | Hs  | Hs               | Hs                           | Hs     | Hs     | Hs      |
| 12                                | 19.5                         | 17        | _              | _   | _                | _                            | _      | _      | _       |
| 16                                | 22.5                         | 20        | 22             | 22.5  | 28.5             | 24.5                         | 27.5   | 25.5   | _       |
| 20                                | 25                           | 23        | 24.5           | 25.5  | 31               | 27.5                         | 30     | 28     | —       |
| 32                                | 30                           | 27.5      | 34             | 36  | 40.5             | 36.5                         | 39.5   | 37.5   | 35.5    |
| 40                                | 32                           | 30        | 37.5           | 38  | 43.5             | 40                           | 42.5   | 40.5   | 38      |
| 50                                | 37.5                         | 35        | 43             | 43.5  | 49               | 45                           | 48     | 46     | 43      |

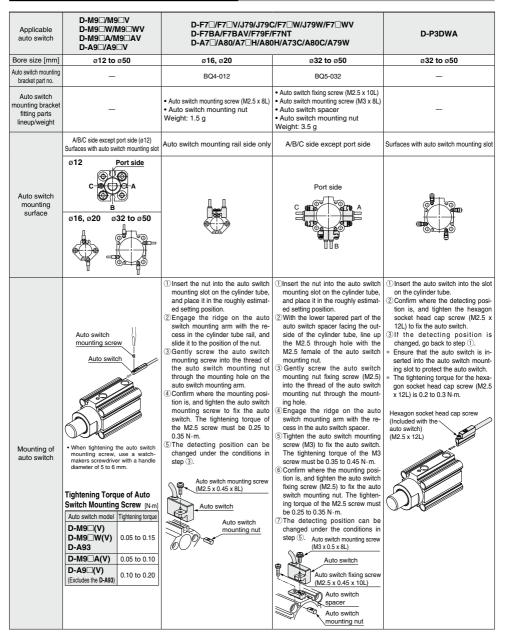
# **Operating Range**

|   |                |     |     |     |     | (mm) |  |  |  |  |
|---|----------------|-----|-----|-----|-----|------|--|--|--|--|
| Auto switch model   | Bore size (mm) |     |     |     |     |      |  |  |  |  |
| Auto switch model   | 12             | 16  | 20  | 32  | 40  | 50   |  |  |  |  |
| D-M9□/M9□V<br>D-M9□W/M9□WV<br>D-M9□A/M9□AV                              | 3              | 5   | 5.5 | 6   | 6   | 7    |  |  |  |  |
| D-A9□/A9□V  | 6              | 9.5 | 9   | 9.5 | 9.5 | 9.5  |  |  |  |  |
| D-A7□/A80<br>D-A7H/A80H<br>D-A73C/A80C                                  | _              | 12  | 12  | 12  | 11  | 10   |  |  |  |  |
| D-A79W  | -              | 13  | 13  | 13  | 14  | 14   |  |  |  |  |
| D-F7□/J79<br>D-F7□V/J79C<br>D-F7□W/J7□WV<br>D-F7BA/F7BAV<br>D-F79F/F7NT | _              | 6   | 5.5 | 6   | 6   | 6    |  |  |  |  |
| D-P3DWA   | -              | -   | -   | 5.5 | 5   | 6    |  |  |  |  |

\* Since this is a guideline including hysteresis, not meant to be guaranteed. (Assuming approximately ±30% dispersion) There may be the case to change substantially depending on an ambient environment. \* The values above for a bore size ø12 and over ø32 of D-A9□(V)/M9□(V)/M9□W(V)/

MS⊡A(V) types are measured when the current switch installation groove is attached without using the auto switch mounting bracket BQ2-012.

# Auto Switch Mounting Brackets/Parts Nos.



Auto switch mounting bracket and auto switch are enclosed with the cylinder for shipment.
 For an environment that needs the water-resistant auto switch, select the D-M9\_A(V) type.

Auto switch mounting bracket for the D-F7BA(V) model uses BQ4-012 and BQ5-032 normal specifications (metal screw).

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# Auto Switch Mounting **RSQ Series**

#### Auto Switch Mounting Brackets/Part Nos.

#### [Stainless Steel Mounting Screw]

The following stainless steel mounting screw kit (including nuts) is available. Use it in accordance with the operating environment. (Please order BQ-2 separately, since auto switch spacers (for BQ-2) are not included.) BBA2: For D-A7/AB/F7/J7 models

The stailess steel scree used when a cylinder is shipped with the D-F7BA/F7BAV auto switches. When only one auto switch is shipped independently, the BBA2 is attached.

\* When mounting D-M9□A(V) on a port other than the ports for ø32, ø40, and ø50, order auto switch mounting brackets BQ2-012S, BQ-2, and stainless steel screw set BBA2 separately.

\* Refer to page 1443 for details on the BBA2.

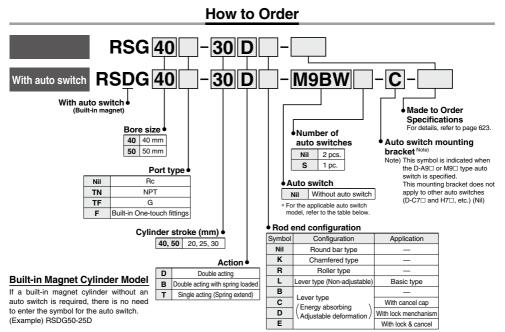
#### Auto Switch Mounting Bracket Weight

| Auto switch mounting bracket part no. | Weight [g] |
|---------------------------------------|------------|
| BQ-1                                  | 1.5        |
| BQ-2                                  | 1.5        |
| BQ2-012                               | 5          |

| Туре        | Model              | Electrical entry        | Features                                  |
|-------------|--------------------|-------------------------|---|
|             | D-A73              |                         | _   |
| <b>-</b> .  | D-A80              | Grommet (Perpendicular) | Without indicator light                   |
| Reed        | D-A73H, A76H       | Oursease at the line of | -   |
|             | D-A80H             | Grommet (In-line)       | Without indicator light                   |
|             | D-F7NV, F7PV, F7BV |                         | -   |
|             | D-F7NWV, F7BWV     | Grommet (Perpendicular) | Diagnostic indication (2-color indicator) |
|             | D-F7BAV            |                         | Water-resistant (2-color indicator)       |
| Solid state | D-F79, F7P, J79    |                         | -   |
|             | D-F79W, F7PW, J79W | Grommet (In-line)       | Diagnostic indication (2-color indicator) |
|             | D-F7BA             | Grommer (m-line)        | Water-resistant (2-color indicator)       |
|             | D-F7NT             |                         | With timer                                |

For details, refer to page 1360.

# Stopper Cylinder/Adjustable Mounting Height **RSG** Series ø40, ø50



```
Applicable Auto Switches/Refer to pages 1341 to 1435 for further information on auto switches.
```

|        |  |                     | ight            |                            |           | Load vol                         | tage          | Auto swit     | ch model | Lea          | d wir    | e ler    | ngth | (m)         | Dro wirod           | A               | Applicable |  |
|--------|--|---------------------|-----------------|----------------------------|-----------|----------------------------------|---------------|---------------|----------|--------------|----------|----------|------|-------------|---------------------|-----------------|------------|--|
| Туре   | Type Special function                      | Electrical<br>entry | Indicator light | Wiring<br>(Output)         | ſ         | C                                | AC            | Perpendicular | In-line  | 0.5<br>(Nil) | 1<br>(M) | 3<br>(L) |      | None<br>(N) | Pre-wired connector |                 | ad         |  |
|        |  |                     |                 | 3-wire (NPN)               |           | 5 V, 12 V                        |               | M9NV          | M9N      | •            | Ι        | •        | 0    |             | 0                   | IC circuit      |            |  |
| £      | _  | Grommet             |                 | 3-wire (PNP)               |           | 5 V, 12 V                        |               | M9PV          | M9P      | •            | —        | •        | 0    | —           | 0                   | IC CIICUIL      |            |  |
| switch |  |                     |                 | 2-wire                     |           | 12 V                             |               | M9BV          | M9B      | •            | —        | •        | 0    | —           | 0                   |                 |            |  |
|        |  | Connector           |                 | 2-wire                     |           | 12 V                             |               | -             | H7C      | •            | Ι        | •        | •    | •           | _                   | _               |            |  |
| auto   |  |                     | ] <u>。</u>      | 3-wire (NPN)               |           | / 5 V, 12 V<br>12 V<br>5 V, 12 V |               | M9NWV         | M9NW     | •            | ٠        | •        | 0    | —           | 0                   | IC circuit Rela | Delevi     |  |
| e al   | Diagnostic indication                      |                     | Yes             | 3-wire (PNP)               | 24 V      |                                  |               | M9PWV         | M9PW     | •            | ۰        | •        | 0    | —           | 0                   |                 | PLC        |  |
| state  | (2-color indicator)                        |                     |                 | 2-wire                     |           |                                  | M9BWV         | M9BW          | •        | •            | •        | 0        | -    | 0           | _                   | - 10            |            |  |
|        | Materia and state at                       |                     |                 | 3-wire (NPN)               |           |                                  | V             | M9NAV*1       | M9NA*1   | 0            | 0        | •        | 0    | —           | 0                   | IC circuit      |            |  |
| Solid  | Water resistant<br>(2-color indicator)     |                     |                 | 3-wire (PNP)               | 5 V, 12 V | M9PAV*1                          | M9PA*1        | 0             | 0        | •            | 0        | —        | 0    | IC circuit  |                     |                 |            |  |
| ŵ      |  |                     |                 | 2-wire                     |           | 12 V                             | 12 V          | M9BAV*1       | M9BA*1   | 0            | 0        | ٠        | 0    | —           | 0                   | _               |            |  |
|        | With diagnostic output (2-color indicator) |                     |                 | 4-wire (NPN)               |           | 5 V, 12 V                        |               | _             | H7NF     | •            | —        | •        | 0    | —           | 0                   | IC circuit      | 1          |  |
| switch |  | Grommet             | es/             | 3-wire<br>(NPN equivalent) | -         | 5 V                              | _             | A96V          | A96      | •            | —        | •        | -    | —           | _                   | IC circuit      | _          |  |
| so     |  | Giommet             | ſ^              |                            |           | 12 V                             | 100 V         | A93V*2        | A93      | •            | ٠        | •        | ٠    | —           | _                   | —               |            |  |
| auto   | _  |                     | R               | 0                          | 04.14     |                                  | 100 V or less | A90V          | A90      | •            | —        | ٠        | -    | —           | _                   | IC circuit      | Relay,     |  |
| Reed   |  | Connector           | Nolyes          | 2-wire 24 V                | 24 V      |                                  | —             | _             | C73C     | •            | —        | •        | •    | ٠           | _                   | —               | PLC        |  |
| Re     |  | CONNECTOR           | R               |                            |           | 12 V                             | 24 V or less  | _             | C80C     | •            | —        | ٠        | ۰    | ۰           | —                   | IC circuit      | 1          |  |

\*1 Water resistant type auto switches can be mounted on the above models, but in such case SMC cannot guarantee water resistance.

Consult with SMC regarding water resistant types with the above model numbers.

\*2 1 m type lead wire is only applicable to D-A93. (Example) M9NW

\* Lead wire length symbols: 0.5 m ...... Nil (Example) M9NWM

1 m... .... M 3 m ----- L

- (Example) M9NWL 5 m ..... Z (Example) M9NWZ
- None----- N (Example) H7CN

\* Since there are other applicable auto switches than listed, refer to page 633 for details

\* For details about auto switches with pre-wired connector, refer to pages 1410 and 1411.

\* D-A9□/M9□/M9□W auto switches are shipped together (not assembled). (Only auto switch mounting brackets are assembled before shipped.)



\* Solid state auto switches marked with "O" are produced upon receipt of order.

# Stopper Cylinder/Adjustable Mounting Height **RSG** Series



# Spring Force (Single acting)

|                |          | (N)        |
|----------------|----------|------------|
| Bore size (mm) | Extended | Compressed |
| 40, 50         | 13.7     | 27.5       |

\* For Round bar type, Chamfered type and Roller type.





| Action                        | Double acting, Double acting with spring loaded, Single acting (Spring extended) |
|-------------------------------|--|
| Fluid                         | Air  |
| Proof pressure                | 1.5 MPa  |
| Maximum operating pressure    | 1.0 MPa  |
| Ambient and fluid temperature | Without auto switch: -10 to 70°C *<br>With auto switch: -10 to 60°C              |
| Lubrication                   | Not required (Non-lube)  |
| Cushion                       | Rubber bumper  |
| Stroke length tolerance       | +1.4<br>0  |
| Mounting                      | Flange type  |

\* No freezing (for cylinders with or without an auto switch)

## **Bore Size/Standard Stroke**

| (mm)  |
|---|
| Rod end configuration   |
| Round bar type, Chamfered type, Roller type, Lever type with shock absorber |
| 20, 25, 30  |
| 20, 25, 30  |
|   |

# Weight

|                                 |           |  |      |                 | (kg) |
|---------------------------------|-----------|--|------|-----------------|------|
| Action                          | Bore size | Ded and seafing order                          | Су   | linder stroke ( | mm)  |
| Action                          | (mm)      | Rod end configuration                          | 20   | 25              | 30   |
| Double acting                   | 40        | Round bar type,<br>Chamfered type, Roller type | 1.14 | 1.17            | 1.2  |
| Single acting,<br>Spring extend | 40        | Lever type with<br>built-in shock absorber     | 1.38 | 1.41            | 1.44 |
| Double acting<br>with spring    |           | Round bar type,<br>Chamfered type, Roller type | 1.34 | 1.37            | 1.4  |
| loaded                          |           | Lever type with<br>built-in shock absorber     | 1.56 | 1.59            | 1.62 |

# Made to Order Specifications

| Symbol | Specifications          |
|--------|-------------------------|
| -XA□   | Change of rod end shape |
| -XC3   | Special port position   |

| E                | Bore size (mm)              | 40  | 50     |  |  |
|------------------|-----------------------------|---|--------|--|--|
| Mounting         | Flange                      | •   | •      |  |  |
| Built-in magnet  |                             | •   | •      |  |  |
| Distant          | Screw-in type               | R   | Rc 1/8 |  |  |
| Piping           | Built-in One-touch fittings | ø6/4  | ø8/6   |  |  |
| Action           |                             | Double acting, Single acting (Spring extended<br>Double acting with spring loaded |        |  |  |
|                  | Round bar type              | •   | •      |  |  |
| Ded and an fam.  | Chamfered type              | •   | •      |  |  |
| Rod end configur | Roller type                 | •   | •      |  |  |
|                  | Lever type                  | •   | •      |  |  |

# Specifications

# **RSG** Series

# **Operating Ranges by Rod End Configuration**

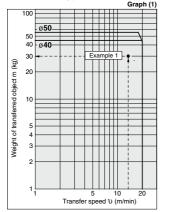
(Example 1) For roller type with transfer speed of 15 m/min. and the weight of transferred object of 30 kg.

#### <How to read the graphs>

To select a cylinder based on the specifications above, find the intersection of the speed of 15 m/min. on the horizontal axis and the weight of 30 kg on the vertical axis in graph (1) below, and select  $RSCI_0-IDR$  that falls in the cylinder operating range.

Weight of transferred object m (kg)

#### Roller Type/Round Bar Type/ Chamfered Type



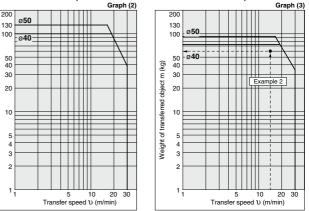
#### Lever Type (With shock absorber) Friction coefficient $\mu = 0$

#### (Example 2) Transfer speed of 15 m/min., Weight of transferred object of 60 kg, Friction coefficient $\mu$ = 0.1, Lever type (Lever type with lock mechanism)

#### <How to read the graphs>

To select a cylinder based on the specifications above, find the intersection of the speed of 15 m/min. on the horizontal axis and the weight of 60 kg on the vertical axis in graph (3) below, and select **RSG**[]40-[]]D that falls in the cylinder operating range.

# Lever Type (With shock absorber) Friction coefficient $\mu$ = 0.1



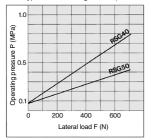
 Lever-type weight of transferred object and transfer speed graphs (graphs (2) and (3)) show the values at room temperature (20 to 25°C).

\* When selecting cylinders, confirm the Specific Product Precautions as well.

#### Lateral Load and Operating Pressure

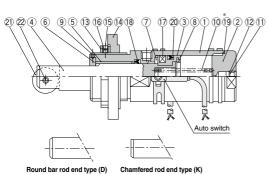
The larger the lateral load, the higher the operating pressure required for the stopper cylinder. Set the operating pressure using the graphs as a guide.

(Applicable for round bar, roller and chamfered type rod end configurations.)



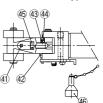
# Construction

#### Roller rod end



Lever rod end with shock absorber type (Fixed)





Lever rod end type

(With lock mechanism and cancel cap)





#### **Component Parts**

| No. | Description                   | Material                  | Note   |
|-----|-------------------------------|---------------------------|--|
| 1   | Tube cover                    | Aluminum alloy            | Hard anodized  |
| 2   | Head cover                    | Aluminum alloy            | Anodized   |
| 3   | Piston                        | Aluminum alloy            | Chromated  |
| 4   | Piston rod                    | Carbon steel              | Hard chrome plated   |
| 5   | Bushing                       | Bearing alloy             |  |
| 6   | Non-rotating guide            | Rolled steel              | Use collar for round bar type.                                       |
| 7   | Bumper A                      | Urethane                  |  |
| 8   | Bumper B                      | Urethane                  |  |
| 9   | Hexagon socket head set screw | Chromium molybdenum steel |  |
| 10  | Return spring                 | Steel wire                | Zinc chromated (Except double acting)                                |
| 11  | Retaining ring                | Carbon tool steel         | (Single acting only)   |
| 12  | Element                       | Sintered matallic BC      | (Single acting only)   |
| 13  | Lock nut                      | Carbon steel              |  |
| 14  | Flange                        | Cast iron                 |  |
| 15  | Hexagon socket head set screw | Chromium molybdenum steel |  |
| 16  | Ball                          | Resin                     |  |
| 17  | Magnet                        | _                         |  |
| 18  | Rod seal                      | NBR                       |  |
| *19 | Gasket                        | NBR                       | Used Only for double acting and<br>double acting with spring loaded. |
| 20  | Piston seal                   | NBR                       |  |

#### **Replacement Parts/Seal Kit**

| Bore size |               | Kit no.                             |               |                   |
|-----------|---------------|-------------------------------------|---------------|-------------------|
| (mm)      | Double acting | Double acting with<br>spring loaded | Single acting | Contents          |
| 40        | RSG40D-PS     | RSG40B-PS                           | RSG40T-PS     | Set of above nos. |
| 50        | RSG50D-PS     | RSG50B-PS                           | RSG50T-PS     | 18, 19, 20        |

 $\ast$  Seal kit includes (18, (19, 20). Order the seal kit, based on each bore size.  $\ast$  Since the seal kit does not include a grease pack, order it separately.

Grease pack part no.: GR-S-010 (10 g)

#### **Component Parts**

| No.  | Description                       | Material                         | Note        |
|------|-----------------------------------|----------------------------------|-------------|
| Roll | er type                           |                                  |             |
| 21   | Roller A                          | Resin                            |             |
| 22   | Spring pin                        | Carbon tool steel                |             |
| Lev  | er type                           |                                  |             |
| 23   | Lever                             | Cast iron                        |             |
| 24   | Lever holder                      | Rolled steel                     |             |
| 25   | Roller B                          | Resin                            |             |
| 26   | Shock absorber                    | —                                | RB1407-X552 |
| 27   | Lever spring                      | Stainless steel wire             |             |
| 28   | Type C retaining ring for shaft   | Carbon tool steel                |             |
| 29   | Lever pin                         | Carbon steel                     |             |
| 30   | Roller pin                        | Carbon steel                     |             |
| 31   | Steel balls                       | High carbon chrome bearing steel |             |
| 32   | Hexagon socket head set screw     | Chromium molybdenum steel        |             |
| 33   | Hexagon socket head set screw     | Chromium molybdenum steel        |             |
| 34   | One-side tapered pin              | Carbon steel                     |             |
| With | lock mechanism                    |                                  |             |
| 35   | Bracket                           | Carbon steel                     |             |
| 36   | Pin B                             | Carbon steel                     |             |
| 37   | Spacer                            | Carbon steel                     |             |
| 38   | Round head Phillips screw         | Rolled steel                     |             |
| 39   | Pin A                             | Rolled steel                     |             |
| 40   | Bracket spring                    | Steel wire                       |             |
| 41   | Hexagon socket head cap set screw | Chromium molybdenum steel        |             |
| 42   | Spring washer                     | Steel wire                       |             |
| 43   | Urethane ball                     | Urethane                         |             |
| 44   | Hexagon socket head cap set screw | Chromium molybdenum steel        |             |
| 45   | Adjustment bolt                   | Bearing steel                    |             |
| With | n cancel cap                      |                                  |             |
| 46   | Cancel cap                        | Aluminum alloy                   |             |
|      |                                   |                                  |             |

#### **Replacement Parts: Shock Absorber**

| Bore size (mm) | Kit no.     |
|----------------|-------------|
| 40, 50         | RB1407-X552 |

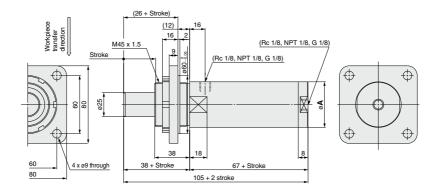


# Rod End Configuration: Round Bar Type

# **Basic type: Flange mounting**

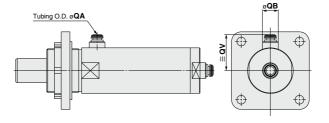
These 2 figures show the piston rod extended.

## Bore size: Ø40, Ø50 RSDGD-DD



## **Built-in One-touch fittings**





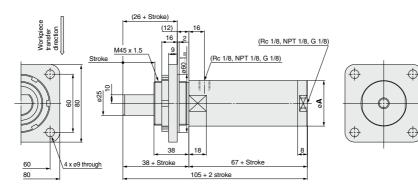
|                |    |    |    | (mm) |
|----------------|----|----|----|------|
| Bore size (mm) | Α  | QA | QB | QV   |
| 40             | 47 | 6  | 13 | 33   |
| 50             | 58 | 8  | 16 | 38.5 |

## Rod End Configuration: Chamfered Type (Non-rotating piston rod)

# **Basic type: Flange mounting**

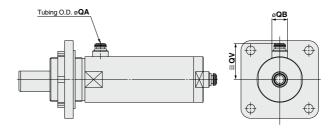
These 2 figures show the piston rod extended.

## Bore size: ø40, ø50 RSDGD-DDK



#### **Built-in One-touch fittings**





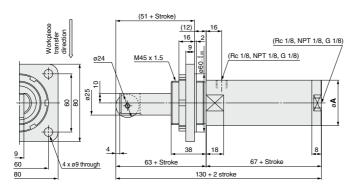
|                |    |    |    | (mm) |
|----------------|----|----|----|------|
| Bore size (mm) | Α  | QA | QB | QV   |
| 40             | 47 | 6  | 13 | 33   |
| 50             | 58 | 8  | 16 | 38.5 |

# Rod End Configuration: Roller Type

# **Basic type: Flange mounting**

These 2 figures show the piston rod extended.

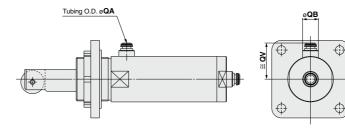
## Bore size: ø40, ø50 RSDGD-DDR





#### **Built-in One-touch fittings**

¢



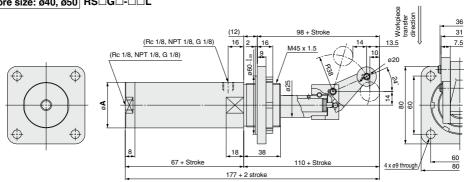
|                |    |    |    | (mm) |
|----------------|----|----|----|------|
| Bore size (mm) | Α  | QA | QB | QV   |
| 40             | 47 | 6  | 13 | 33   |
| 50             | 58 | 8  | 16 | 38.5 |

# Rod End Configuration: Lever Type with Shock Absorber

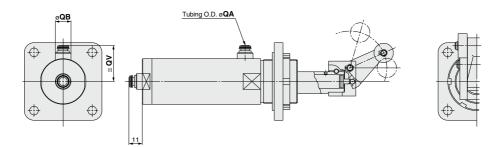
# **Basic type: Flange mounting**

These 2 figures show the piston rod extended.

## Bore size: ø40, ø50 RSDGD-DDL



#### **Built-in One-touch fittings**



|                |    |    |    | (mm) |
|----------------|----|----|----|------|
| Bore size (mm) | Α  | QA | QB | QV   |
| 40             | 47 | 6  | 13 | 33   |
| 50             | 58 | 8  | 16 | 38.5 |

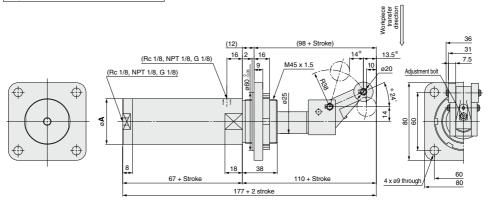
# **RSG** Series

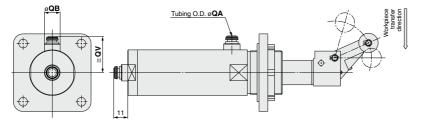
## Rod End Configuration: Lever Type with Shock Absorber

# Variable energy absorbing type/Flange mounting type

These 2 figures show the piston rod extended.

#### 

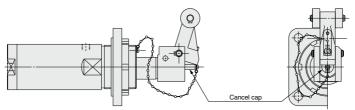






# With cancel cap RSDGD-DDC

\* Dimensions when equipped with cancel cap are the same as the drawing above.



|                |    |    |    | (mm) |
|----------------|----|----|----|------|
| Bore size (mm) | Α  | QA | QB | QV   |
| 40             | 47 | 6  | 13 | 33   |
| 50             | 58 | 8  | 16 | 38.5 |

Note 1) In the case of single acting type, a One-touch fitting is on the rod side only.

Note 2) These figures show the piston rod extended.

Note 3) For the auto switch mounting position and its mounting height, refer to page 632.

Note 4) The figure shows these dimensions when the adjustment bolt is lowered (when energy absorption is at its maximum).

However, these dimensions change within the ranges shown below as the adjusting bolt is raised (energy absorption is reduced).  $24^{\circ*} \rightarrow 16^{\circ*}, 13.5^* \rightarrow 11.5^*, 14^* \rightarrow 16^*$ 

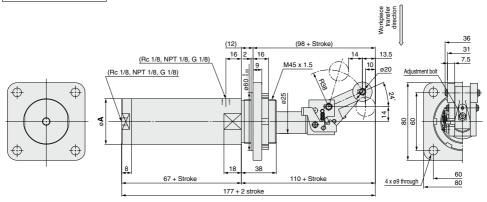
**SMC** 

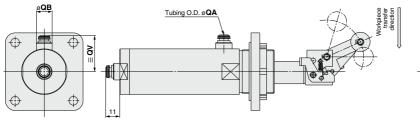
# Rod End Configuration: Lever Type with Shock Absorber

# Variable energy absorbing type/Flange mounting type

These 2 figures show the piston rod extended.

With lock mechanism RSDGD-DDD

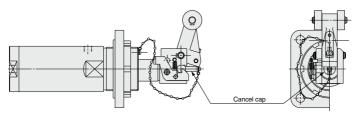






## With lock mechanism + Cancel cap RS G --- E

\* Dimensions when equipped with lock and cancel cap are the same as the figure drawing.



|                |    |    |    | (mm) |
|----------------|----|----|----|------|
| Bore size (mm) | Α  | QA | QB | QV   |
| 40             | 47 | 6  | 13 | 33   |
| 50             | 58 | 8  | 16 | 38.5 |

Note 1) In the case of single acting type, a One-touch fitting is on the rod side only.

Note 2) These figures show the piston rod extended.

Note 3) The figure shows these dimensions when the adjustment bolt is lowered (when energy absorption is at its maximum).

However, these dimensions change within the ranges shown below as the adjusting bolt is raised (energy absorption is reduced).

absorption is reduced).  

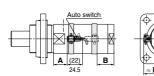
$$24^{\circ*} \rightarrow 16^{\circ*}, 13.5^* \rightarrow 11.5^*, 14^* \rightarrow 16^*$$

# RSG Series Auto Switch Mounting

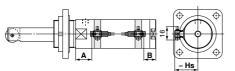
Auto Switch Proper Mounting Position (Detection at Stroke End) and Its Mounting Height

#### **Reed Auto Switch**

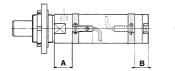




(): For D-A96 type



D-C7 D-C8 D-C73C D-C80C



# e e e Hs

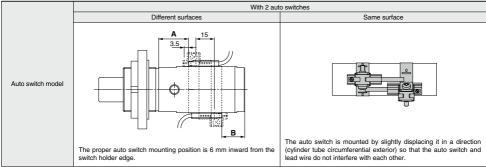
(mm)

#### Auto Switch Proper Mounting Position

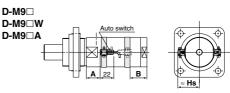
| Auto switch<br>model<br>Bore |      | _ Note 2)<br>⊒ <b>V</b> | 2) D-M9□(V) Note 2)<br>D-M9□W<br>D-M9□A(V) |      | D-C7□<br>D-C80<br>D-C73C<br>D-C80C |      | D-H7BA<br>D-H7⊟W<br>D-H7<br>D-H7C<br>D-H7NF |      |
|------------------------------|------|-------------------------|--|------|------------------------------------|------|---|------|
| size (mm)                    | Α    | в                       | Α  | в    | Α                                  | в    | Α   | в    |
| 40                           | 21.5 | 25.5                    | 25.5                                       | 29.5 | 22.0                               | 26.0 | 21.0  | 25.0 |
| 50                           | 29.5 | 17.5                    | 33.5                                       | 21.5 | 30.0                               | 18   | 29.0  | 17.0 |

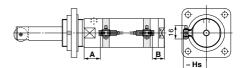
| Auto Switch Mounting Height (mm) |  |   |       |                  |  |
|----------------------------------|--|---|-------|------------------|--|
| Auto switch<br>model<br>Bore     | D-M9□V<br>D-M9□WV<br>D-M9□AV<br>D-A9□V | D-M9<br>D-M9<br>D-M9<br>D-M9<br>D-M9<br>D-M9<br>D-M9<br>D-M7<br>D-H7<br>D-H7<br>D-H7<br>D-H7<br>D-H7<br>D-H7<br>D-H7<br>D-H | D-H7C | D-C73C<br>D-C80C |  |
| size (mm)                        | Hs                                     | Hs  | Hs    | Hs               |  |
| 40                               | 36.0                                   | 35.0  | 38.0  | 37.5             |  |
| 50                               | 41.5                                   | 40.5  | 43.5  | 43.0             |  |

Note 1) Adjust the auto switch after confirming the operating conditions in the actual setting Note 2) Auto switch mounting (The adjustment as shown in the figures below is required)

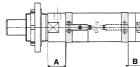


Solid State Auto Switch





D-H7 D-H7⊡W D-H7NF D-H7BA D-H7C



# 

632



## **Operating Range**

| A 1                                | Bore size (mm) |     |  |  |
|------------------------------------|----------------|-----|--|--|
| Auto switch model                  | 40             | 50  |  |  |
| D-A9□(V)                           | 8              | 8   |  |  |
| D-M9□(V)<br>D-M9□W(V)<br>D-M9□A(V) | 4.5            | 5   |  |  |
| D-C7□/C80<br>D-C73C/C80C           | 10             | 10  |  |  |
| D-H7□/H7□W<br>D-H7BA/H7NF          | 5              | 6   |  |  |
| D-H7C                              | 10             | 9.5 |  |  |

\* Since this is a guideline including hysteresis, not meant to be guaranteed. (Assuming approximately ±30% dispersion) There may be the case to change substantially depending on an ambient environment.

# Auto Switch Mounting Bracket: Part No.

| Auto switch model   | Bore size (mm)       |                      |  |
|---|----------------------|----------------------|--|
| Auto switch model   | ø <b>40</b>          | ø <b>50</b>          |  |
| D-A9□(V)<br>D-M9□(V)<br>D-M9□W(V)                               | Note 1)<br>BMA3-040  | Note 1)<br>BMA3-050  |  |
| D-M9□A(V)   | Note 2)<br>BMA3-040S | Note 2)<br>BMA3-050S |  |
| D-C7⊡/C80<br>D-C73C/C80C<br>D-H7⊟<br>D-H7⊡W<br>D-H7BA<br>D-H7NF | BMA2-040A            | BMA2-050A            |  |

Note 1) Set part number which includes the auto switch mounting band (BMA2-DDA) and the holder kit (BJ5-1/Switch bracket: Transparent). Since the switch bracket (made from nylon) are affected in an environment where alcohol, chloroform, methylamines, hydrochloric acid or sulfuric acid is splashed over, so it cannot be used. Please consult SMC regarding other chemicals.

- Note 2) Set part number which includes the auto switch mounting band (BMA2-DDAS/Stainless steel screw) and the holder kit (BJ4-1/Switch bracket: White)
- Note 3) For the D-M9 A(V) type auto switch, do not install the switch bracket on the indicator light.

#### [Mounting screw set made of stainless steel]

The following set of mounting screws made of stainless steel is available. Use it in accordance with the operating environment. (Please order the auto switch mounting bracket separately, since it is not included.) D-H7BA auto switch is set on the cylinder with the stainless steel screws above when shipped. When an auto switch is shipped independently, BBA4 is attached

Note 4) Refer to page 1440 for the details of BBA4.

- Besides the models listed in How to Order, the following auto switches are applicable. Refer to pages 1341 to 1435 for detailed specifications. Auto switch type Electrical entry (Direction) Part no. Features . D-C73, C76 Reed D-C80 Without indicator light . ı D-H7A1, H7A2, H7B Grommet (In-line) I I Solid state D-H7NW, H7PW, H7BW Diagnostic indication (2-color) D-H7BA 1 \* For solid state auto switches, auto switches with a pre-wired connector are also available. Refer to pages 1410 and 1411 for details. . \* Normally closed (NC = b contact) solid state auto switches (D-M9DE(V)) are also available. Refer to page 1360 for details.
- (1) BJ□-1 is a set of "a" and "b". BJ4-1 (Switch bracket: White) BJ5-1 (Switch bracket: Transparent) (2) BMA2-DDA(S) is a set of "c" and "d". Band (c) is mounted so that the projected part is on the internal side (contact side with the tube). Switch bracke Auto switch Switch holder Auto switch mounting screw

Auto switch mounting band



# **RSQ/RSG** Series Specific Product Precautions 1

Be sure to read this before handling the products. Refer to page 9 for safety instructions and pages 10 to 19 for actuator and auto switch precautions.

Selection

# \land Danger

#### 1. Use within the range of specifications.

If using beyond the specifications, excessive impacts or vibrations could be applied to the stopper cylinder and might cause breakage.

# **A**Caution

1. Do not allow a pallet to collide with the cylinder when the lever is upright.

In the case of the lever type with built-in shock absorber, if the next pallet runs into the lever when it is in the upright position (after the shock absorber has assimilated energy), the cylinderbody will receive the full energy of the impact, and this should not be permitted.

2. Do not apply pressure from the head side of a single acting type cylinder.

If air is supplied from the head side of a single acting cylinder, blow-by of the air will occur.

- 3. Do not scratch or gouge the sliding portion of a piston. Quenching of the piston rod has not been performed. If there is a danger of scratching or nicking the piston rod due to sharp edges, etc. on the contact area of a pallet, the pallet should not be used, as this can cause a malfunction.
- 4. When using a stopper cylinder for intermediate stopping of a load connected directly to a cylinder, etc.

The operating ranges shown in this catalog apply only for stopping of a pallet on a conveyor. When using a stopper cylinder to stop a load connected directly to a cylinder, etc., the cylinder thrust will become a lateral load. In this case, refer to the operation manual and select a cylinder remaining within the allowable energy and allowable lateral load ranges.

- 5. For the lever type with a built-in shock absorber (without a lock mechanism), the lever may be pushed back in the opposite direction to the transfer direction due to the return force of the shock absorber, if 10N of thrust or more in the transfer direction is not applied to the lever after the pallet collides with the lever. If the lever must be continuously upright, select a lever with a lock mechanism.
- 6. The operating range for the lever type with a built-in shock absorber indicates the range in which the lever is not damaged due to the shock absorber's performance and cylinder rigidity. It is not the same as the range in which the lever can stop softly and fully. Near the upper limit, collision may occur at the end. If a soft stop is required, sufficient clearance is necessary. Consult with SMC when a reliable soft stop is required near the upper limit.

#### Mounting

# **▲**Caution

 Do not apply rotational torque to the cylinder rod. In order to prevent rotational torque from acting upon the cylinder rod, mount it so that the contacting surfaces of the pallet and cylinder are parallel to one another.

When mounting a cylinder, tighten the body lock nut, and then tighten the set screws (2 locations) which are included with the lock nut. (Except RSQ)

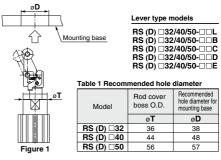
 When the lever type with a built-in shock absorber is installed from the direction of the lever side, mounting holes must be machined in accordance with recommend hole diameters in the table below.

When it is installed from the direction of the lever side of the stopper cylinder as shown below, note that the lever's outer 34

Mounting

# **▲**Caution

diameter is larger than the rod cover boss diameter.



Operation

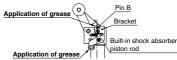
# A Caution

 For the lever type model with a lock mechanism, do not remove the grease applied to the pin B and the bracket.
 When using the cylinder continuously with no grease applied, the lock and unlock may not operate correctly due to unusual wear of the pin B or rod cover.

Check the grease application state periodically and apply the grease when necessary. The grease to be applied is available as grease pack. When the grease pack is required, order it using the part number shown below.

Grease pack part number: GR-S-010 (10 g)

(\* The grease to be applied is the same as that used for the cylinder.) Similarly, be careful not to remove the grease from the piston rod end of the built-in shock absorber. Check the grease application state periodically.



- For models having the rod end configuration with the lever type with lock mechanism, do not apply any external force from the opposite side when the lever is locked. Doing so may cause the lock mechanism to break.
  - When moving pallets during conveyor adjustments, first lower the cylinder.
- 3. Some structural backlash is present in the lever lock mechanism.

As the stopping position of the pallet can be affected by the weight of the object being transferred, the operating conditions of the conveyor, etc., the stopping position may vary. Please contact SMC if a higher level of stopping accuracy is required for the pallet.

- Do not use oil, etc. on the sliding parts of the piston rod. This can cause trouble with retraction or other malfunctions.
- 5. Do not get your hands caught during cylinder operation. Since the lever section moves up and down when the cylinder is in operation, take sufficient care to avoid getting your hands caught between the rod cover and the lever holder.
- 6. Do not expose the shock absorber to machining oil, water, or dust. This can cause oil leakage and malfunction of the shock absorber.



# **RSQ/RSG** Series Specific Product Precautions 2

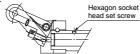
Be sure to read this before handling the products. Refer to page 9 for safety instructions and pages 10 to 19 for actuator and auto switch precautions.

Maintenance

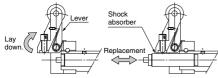
# **A**Caution

#### 1. How to replace the shock absorber

 Loosen the hexagon socket head set screw (M3) on the piston rod.



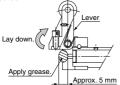
 With the lever laid down as shown in the figure, pull out the shock absorber to remove it and replace this shock absorber with a new one.



3) Insert the hexagon socket head set screw into the piston rod, and then tighten it.

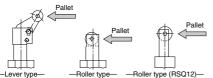
After the hexagon socket head set screw has been in contact with the end, tighten it further 1/4 turn as a guideline. If the hexagon socket head set screw is tightened excessively, this may cause it to break or the shock absorber to malfunction. Tightening torque: 0.29 N·m

 After replacement, apply grease to the piston rod end of the shock absorber.



#### 2. How to change the piston rod orientation

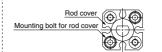
For the roller type and lever type, put the pallet in contact with the piston rod in the direction shown in the figure. (The piping port position has been made flush with the pallet contact surface at the factory shipment.)



## RSQ12 / How to change the piston rod orientation

- 1) Loosen the hexagon socket head cap screws (2 locations) that secure the rod cover and cylinder tube.
- Adjust the orientation of the rod cover to a desired position. The orientation of the rod cover can be changed in 90°steps.
- 3) Tighten two hexagon socket head cap screws on the diagonal line to secure the rod cover and cylinder tube. When tightening the hexagon socket head cap screws, apply the thread locking agent. Tightening torque: 1.5 N·m
- 4) Make sure that the cylinder operates smoothly.

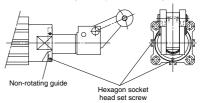
# **∧** Caution





#### RSQ20 to 50 / How to change the piston rod orientation

- Loosen two hexagon socket head cap screws (M3) on the rod cover that secure the non-rotating guide.
- 2) Adjust the orientation of the piston rod to a desired position. Note) Put the pallet contact surface in parallel to the cylinder contact surface so that the rotational torque does not apply to the piston rod.
- 3) Tighten two hexagon socket head cap screws to secure the non-rotating guide. When tightening the hexagon socket head cap screws, apply the thread locking agent. Tightening torque: 0.63 N-m
  - Note) The non-rotating guide is secured by two hexagon socket head cap screws. If one hexagon socket head cap screw is tightened excessively, the non-rotating guide may be in contact with the piston rod, causing malfunction. Therefore, tighten the hexagon socket head cap screws alternately and pay special attention so that the non-rotating guide is not in contact with the piston rod.
- 4) Make sure that the cylinder operates smoothly.



# 3. How to adjust the lever type, variable energy absorbing type

For the lever type, variable energy absorbing type, strokes of the shock absorber can be adjusted with an adjustment bolt included in order to stop in accordance with the transfer conditions. Follow the procedures below to adjust strokes.

#### Procedures

- 1) Loosen the set screw (M4) on the lever side.
- Adjust the adjustment bolt in accordance to the energy of the transferred object.
   (The stroke of the shock absorber becomes larger (absorbing energy becomes bigger) when tightening the adjustment bolt, while it becomes smaller when lossening the bolt.)
- After adjusting the adjustment bolt, fix the bolt with the set screw (M4) loosened in 1).

Tightening torque M4: 1.5 N·m

