Compact Guide Cylinder/Wide Type

MGPW Series

ø20, ø25, ø32, ø40, ø50, ø63

Doubling the guide pitch

doubles the allowable plate rotational torque.





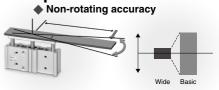


For MGPWM20-50

- The allowable rotational torque of the plate is improved by up to 3 times by making the guide pitch twice the basic type and placing the guide components at an optimal location.
- Suitable when used as a pusher or lifter.

Non-rotating accuracy of the plate improved





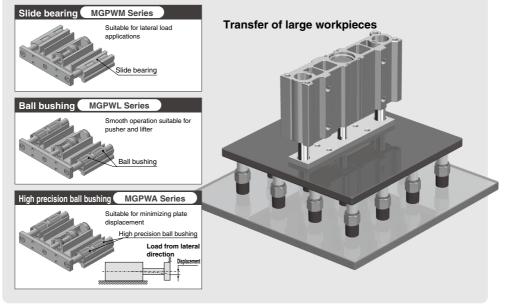
• The plate non-rotating accuracy is improved due to the increase in guide pitch.

Equivalent weight to the basic type

• Although the volume is 170% more than the MGP basic type, the weight of the MGP wide type is equivalent to the basic type by changing the plate material and optimizing the component dimensions.

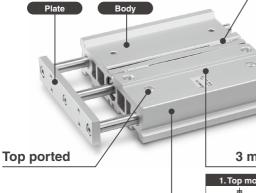


3 bearing types are available for various applications.



Knock pin hole is available as made to order.

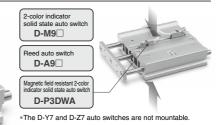
If a knock pin is required on the plate or body, "-XC56: With knock pin holes" model is available as a made to order.



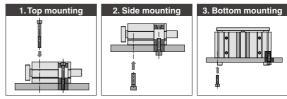
Side porting is available as made to order.

The port is located on the top of the body in the standard type, but if side porting is required, it is also available. (-X867: Side porting type)

Small auto switches or magnetic field resistant auto switches can be mounted on 2 surfaces.



3 mounting types are possible.



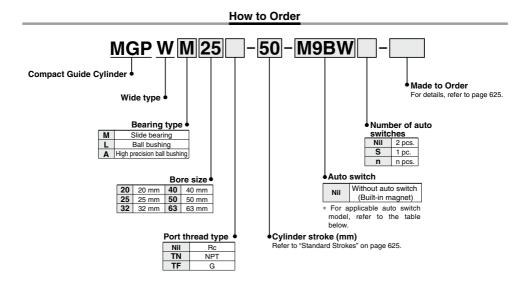
Compact Guide Cylinders, Series Variations

| | - | Bore size (mm) | | | | | | | | | | | | |
|--|--|----------------|----|----|----|----|----|----|----|----|----|----|-----|-------------|
| Series | Bearing type | 6 | 10 | 12 | 16 | 20 | 25 | 32 | 40 | 50 | 63 | 80 | 100 | Page |
| Basic type/MGP | | | | ٠ | ۲ | ۲ | ٠ | ۲ | ۲ | ۲ | ۲ | ۲ | ۲ | P.536 |
| With air cushion/MGP-A | Slide bearing | | | | | | | | | | | | | |
| The second | Ball bushing High precision ball bushing | | | | ۲ | ۲ | ٠ | ۲ | ٩ | ۲ | ۲ | ۲ | ۲ | P.558 |
| With end lock/MGP-H/R | J | | | | | | | | | | | | | |
| | | | | | | ۲ | ۲ | ۲ | ۲ | ٠ | ۲ | ۲ | ۲ | P.575 |
| Wide type/MGPW | Slide bearing | | | | | | | | | | | | | |
| | Ball bushing | | | | | | | | | | | | | P.624 |
| ATTICE III | High precision ball bushing | | | | | - | - | | | - | | | | |
| Clean series/12/13-MGP | | | | | | | | | | | | | | |
| | Ball bushing | | | ۲ | ۲ | ۲ | ۲ | ۲ | ۲ | ۲ | ۲ | | | P.539 |
| Water-resistant/MGP R/V | | | | | | ۲ | ٠ | ۲ | ۲ | ۲ | ۲ | ۲ | ۲ | P.540 |
| Heavy duty guide rod type/MGPS | Slide bearing | | | | | | | | | ۲ | | ۲ | | P.584 |
| Miniature Guide Rod Cylinder/MGJ | | ۲ | ۲ | | | | | | | | | | | P.519 |
| Compact Guide Cylinder with Lock/MLGP | Clido karaira | | | | | | | | | | | | | |
| | Slide bearing Ball bushing | | | | | ۲ | ۲ | ۲ | ۲ | ۲ | ۲ | ۲ | ۲ | Web Catalog |
| Hygienic Design Cylinder/HYG | | | | | | | | | | | | | | |
| The stand of the stand | Slide bearing | | | | | ۲ | ۲ | ۲ | ۲ | ۲ | ۲ | | | Web Catalog |

MGPW Series (Wide type), Stroke Variations

| Bearing type | Bore size (mm) | | Stroke (mm) | | | | | | | | | | | | |
|--------------------------------|----------------|----|-------------|----|-----|-----|-----|-----|-----|--|--|--|--|--|--|
| bearing type | Bore size (mm) | 25 | 50 | 75 | 100 | 125 | 150 | 175 | 200 | | | | | | |
| MGPWM | 20 | ۲ | ۲ | ۲ | ۲ | ۲ | ۲ | ۲ | ۲ | | | | | | |
| Slide bearing | 25 | ۲ | ۲ | ۲ | ۲ | ۲ | ۲ | ۲ | ۲ | | | | | | |
| MGPWL Ball bushing | 32 | ۲ | ۲ | ۲ | ۲ | ۲ | ۲ | ۲ | ۲ | | | | | | |
| · · | 40 | ۲ | ۲ | ۲ | ۲ | ۲ | ۲ | ۲ | | | | | | | |
| MGPWA High precision | 50 | ۲ | ۲ | ۲ | ۲ | ۲ | ۲ | ۲ | ۲ | | | | | | |
| High precision ball bushing | 63 | ۲ | | ۲ | ۲ | ۲ | ۲ | ۲ | ۲ | | | | | | |

Compact Guide Cylinder/Wide Type MGPV Series ø20, ø25, ø32, ø40, ø50, ø63



| | | Electrical | light | Wiring | Ŀ | oad volta | ge | Auto swit | Lead wire length (m) | | | | | Applicable | | |
|-------------|--|------------|-----------|----------------------------|-----------|-----------|---------------|---------------|----------------------|--------------|---|----------|----------|------------------------|------------|---------------|
| Туре | ype Special function entry | | Indicator | (Output) | D | DC | | Perpendicular | In-line | 0.5 (Nil) | | 3 (L) | 5 (Z) | Pre-wired connector | | icable bad |
| | | | | 3-wire (NPN) | | E V 10 V | | M9NV | M9N | • | • | • | 0 | 0 | IC circuit | |
| switch | - | | | 3-wire (PNP) | | 5 V,12 V | | M9PV | M9P | • | • | • | 0 | 0 | IC circuit | |
| ž | | | | 2-wire | | 12 V | | M9BV | M9B | • | ٠ | • | 0 | 0 | - | |
| | Discourse in the state | | | 3-wire (NPN) | | | _ | M9NWV | M9NW | • | • | • | 0 | 0 | IC circuit | |
| auto | Diagnostic indication | Crommet | et Yes | 3-wire (PNP) | 24 V | 5 V,12 V | | M9PWV | M9PW | • | • | • | 0 | 0 | IC CIrcuit | Relay, |
| | | Grommet | | 2-wire | | 12 V | | M9BWV | M9BW | • | ٠ | • | 0 | 0 | - | PLC |
| state | Water-resistant | | | 3-wire (NPN) | | 5 V.12 V | | M9NAV*1 | M9NA*1 | 0 | 0 | • | 0 | 0 | | |
| ğ | | | | 3-wire (PNP) | | J V, 12 V | | M9PAV*1 | M9PA*1 | 0 | 0 | • | 0 | 0 | IC circuit | |
| Solid | (2-color indicator) | | | 2-wire | | 12 V | | M9BAV*1 | M9BA*1 | 0 | 0 | • | 0 | 0 | | |
| | Magnetic field resistant (2-color indicator) | | | 2-wire (Non-polar) | | _ | | | P3DWA** | • | - | • | • | 0 | - | |
| auto tch | Gromme | _ Grommet | Yes | 3-wire (NPN equivalent) | - | 5 V | - | A96V | A96 | • | - | • | - | — | IC circuit | - |
| sed. | | | | 2-wire | 0414 | 12 V | 100 V | A93V*2 | A93 | • | ۲ | • | • | - | - | Relay, |
| å " | | | | Z-wire | wire 24 V | 12 V | 100 V or less | A90V | A90 | • | - | • | - | - | IC circuit | PLĊ |

*1 Water-resistant type auto switch can be mounted to the models with the above mentioned part numbers, but this does not guarantee the water resistance of the cylinder. A water-resistant type cylinder is recommended for use in an environment which requires water resistance. *21 m type lead wire is only applicable to D-A93.

| * Lead wire length symbols: | 0.5 m | Nil | (Example) M9NW |
|-----------------------------|-------|-----|-----------------|
| | 1 m | М | (Example) M9NWM |

3 m L (Example) M9NWM

 \ast Solid state auto switches marked with "O" are produced upon receipt of order.

** Bore sizes ø32 to ø63 are available for the D-P3DWA□.

* Since there are other applicable auto switches than listed, refer to page 641 for details.

* For details about auto switches with pre-wired connector, refer to pages 1358 and 1359

* Auto switches are shipped together, (but not assembled).

⁵ m Z (Example) M9NWZ

Compact Guide Cylinder/Wide Type **MGPW** Series







Refer to pages 640 to 642 for cylinders with auto switches.

- · Auto switch proper mounting position
- (detection at stroke end) and its mounting height
- · Minimum stroke for auto switch mounting
- · Auto switch mounting brackets/Part no.

| Made to | Made to Order: Individual Specifications |
|---------|--|
| Order | (For details, refer to page 643.) |
| | |

| Symbol | Description |
|--------|-------------------|
| -X867 | Side porting type |
| | |

Made to Order Click here for details

| Symbol | Description |
|--------|----------------------|
| -XC56 | With knock pin holes |

Specifications

| Bore size (mm) | 20 | 25 | 32 | 40 | 50 | 63 | | | | |
|-------------------------------|--------------------|----|-------------|---------------|-----|----|--|--|--|--|
| Action | | | Double | e acting | | | | | | |
| Fluid | | | A | \ir | | | | | | |
| Proof pressure | | | 1.5 | MPa | | | | | | |
| Maximum operating pressure | | | 1.0 | MPa | | | | | | |
| Minimum operating pressure | | | 0.1 | MPa | | | | | | |
| Ambient and fluid temperature | | - | -10 to 60°C | (No freezing |) | | | | | |
| Piston speed Note) | | | 50 to 50 | 00 mm/s | | | | | | |
| Cushion | | Ru | bber bumpe | er on both en | ıds | | | | | |
| Lubrication | | | Not require | d (Non-lube) | | | | | | |
| Stroke length tolerance | ^{+1.5} mm | | | | | | | | | |

Note) Speed with no load

Standard Strokes

| Bore size (mm) | Standard stroke (mm) |
|----------------|-------------------------------------|
| 20 to 63 | 25, 50, 75, 100, 125, 150, 175, 200 |

Manufacture of Intermediate Strokes

| Description | Spacer installation Spacers are installed in the standa • ø20 to ø32: Available in 1 mm str • ø40 to ø63: Available in 5 mm str | oke increments. | | | | |
|------------------------|--|-----------------|--|--|--|--|
| Part no. | Refer to "How to Order" for the standard model numbers. | | | | | |
| Applicable stroke (mm) | ø20 to ø32 | 1 to 199 | | | | |
| Applicable slibke (mm) | ø40 to ø63 | 5 to 195 | | | | |
| Example | Part no.:MGPWM20-49 A spacer 1 mm in width is installed in a MGPWM20-50. C dimension (Body length): 84 mm | | | | | |

OUT

_

IN

Theoretical Output

| | | | | | | | | | - L | - | <u>}</u> | (N) | | |
|-----------|----------|-----------|--------------------|-----|--------------------------|------|------|------|------|------|----------|------|--|--|
| Bore size | Rod size | Operating | Piston area | | Operating pressure (MPa) | | | | | | | | | |
| (mm) | (mm) | direction | (mm ²) | 0.2 | 0.3 | 0.4 | 0.5 | 0.6 | 0.7 | 0.8 | 0.9 | 1.0 | | |
| 20 | 10 | OUT | 314 | 63 | 94 | 126 | 157 | 188 | 220 | 251 | 283 | 314 | | |
| 20 | 10 | IN | 236 | 47 | 71 | 94 | 118 | 141 | 165 | 188 | 212 | 236 | | |
| 25 | 10 | OUT | 491 | 98 | 147 | 196 | 245 | 295 | 344 | 393 | 442 | 491 | | |
| 25 | | IN | 412 | 82 | 124 | 165 | 206 | 247 | 289 | 330 | 371 | 412 | | |
| 32 | 14 | OUT | 804 | 161 | 241 | 322 | 402 | 483 | 563 | 643 | 724 | 804 | | |
| 32 | 14 | IN | 650 | 130 | 195 | 260 | 325 | 390 | 455 | 520 | 585 | 650 | | |
| 40 | 14 | OUT | 1257 | 251 | 377 | 503 | 628 | 754 | 880 | 1005 | 1131 | 1257 | | |
| 40 | 14 | IN | 1103 | 221 | 331 | 441 | 551 | 662 | 772 | 882 | 992 | 1103 | | |
| 50 | 18 | OUT | 1963 | 393 | 589 | 785 | 982 | 1178 | 1374 | 1571 | 1767 | 1963 | | |
| 50 | 10 | IN | 1709 | 342 | 513 | 684 | 855 | 1025 | 1196 | 1367 | 1538 | 1709 | | |
| 63 | 18 | OUT | 3117 | 623 | 935 | 1247 | 1559 | 1870 | 2182 | 2494 | 2806 | 3117 | | |
| 03 | 10 | IN | 2863 | 573 | 859 | 1145 | 1431 | 1718 | 2004 | 2290 | 2576 | 2863 | | |

Note) Theoretical output (N) = Pressure (MPa) x Piston area (mm²)



Weight

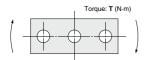
Slide Bearing: MGPWM

| Silue Dearing | | | | | | | | | | | | | |
|---------------|----------------------|------|------|------|---------|------|------|------|--|--|--|--|--|
| Bore size | Standard stroke (mm) | | | | | | | | | | | | |
| (mm) | 25 | 50 | 75 | 100 | 100 125 | | 175 | 200 | | | | | |
| 20 | 0.63 | 0.86 | 1.11 | 1.33 | 1.54 | 1.76 | 1.98 | 2.20 | | | | | |
| 25 | 0.84 | 1.11 | 1.47 | 1.74 | 2.01 | 2.28 | 2.55 | 2.82 | | | | | |
| 32 | 1.31 | 1.71 | 2.22 | 2.61 | 3.00 | 3.38 | 3.77 | 4.15 | | | | | |
| 40 | 1.53 | 1.98 | 2.54 | 2.97 | 3.40 | 3.83 | 4.26 | 4.69 | | | | | |
| 50 | 2.45 | 3.12 | 4.01 | 4.66 | 5.31 | 5.96 | 6.61 | 7.26 | | | | | |
| 63 | 3.25 | 4.07 | 5.12 | 5.91 | 6.71 | 7.51 | 8.31 | 9.11 | | | | | |

Ball Bushing: MGPWL/High Precision Ball Bushing: MGPWA

| Ball Bushing | Ball Bushing: MGPWL/High Precision Ball Bushing: MGPWA (kg) | | | | | | | | | | | | |
|--------------|---|----------------------|------|------|------|------|------|------|--|--|--|--|--|
| Bore size | | Standard stroke (mm) | | | | | | | | | | | |
| (mm) | 25 | 50 | 75 | 100 | 125 | 150 | 175 | 200 | | | | | |
| 20 | 0.65 | 0.92 | 1.15 | 1.37 | 1.61 | 1.83 | 2.05 | 2.28 | | | | | |
| 25 | 0.89 | 1.23 | 1.52 | 1.81 | 2.11 | 2.40 | 2.68 | 2.97 | | | | | |
| 32 | 1.36 | 1.76 | 2.22 | 2.61 | 3.03 | 3.41 | 3.80 | 4.18 | | | | | |
| 40 | 1.58 | 2.02 | 2.53 | 2.96 | 3.43 | 3.86 | 4.29 | 4.72 | | | | | |
| 50 | 2.51 | 3.19 | 3.94 | 4.59 | 5.26 | 5.91 | 6.55 | 7.20 | | | | | |
| 63 | 3.32 | 4.14 | 5.04 | 5.84 | 6.66 | 7.46 | 8.26 | 9.06 | | | | | |

Allowable Rotational Torque of Plate



| | | | | | | | | | I (IN-III) |
|-----------|--------------|-------|-------|-------|--------|--------|-------|-------|------------|
| Bore size | Bearing type | | | | Stroke | e (mm) | | | |
| (mm) | Bearing type | 25 | 50 | 75 | 100 | 125 | 150 | 175 | 200 |
| 20 | MGPWM | 2.10 | 1.63 | 1.74 | 1.51 | 1.34 | 1.20 | 1.08 | 0.99 |
| 20 | MGPWL/A | 3.97 | 4.36 | 3.46 | 2.87 | 3.93 | 3.45 | 3.07 | 2.76 |
| 25 | MGPWM | 3.53 | 2.74 | 3.28 | 2.90 | 2.59 | 2.34 | 2.14 | 1.97 |
| 25 | MGPWL/A | 6.88 | 6.78 | 5.43 | 4.51 | 6.27 | 5.51 | 4.90 | 4.40 |
| 32 | MGPWM | 7.98 | 6.39 | 7.00 | 6.19 | 5.54 | 5.02 | 4.59 | 4.22 |
| 52 | MGPWL/A | 11.13 | 8.48 | 11.14 | 9.36 | 12.46 | 11.00 | 9.83 | 8.87 |
| 40 | MGPWM | 8.80 | 7.04 | 7.72 | 6.82 | 6.11 | 5.54 | 5.06 | 4.66 |
| 40 | MGPWL/A | 12.26 | 9.34 | 12.27 | 10.31 | 13.73 | 12.12 | 10.83 | 9.77 |
| 50 | MGPWM | 17.57 | 14.28 | 16.17 | 14.44 | 13.04 | 11.89 | 10.93 | 10.11 |
| 50 | MGPWL/A | 17.08 | 13.20 | 19.64 | 16.62 | 20.45 | 18.10 | 16.19 | 14.61 |
| 63 | MGPWM | 19.80 | 16.09 | 18.23 | 16.28 | 14.70 | 13.41 | 12.32 | 11.40 |
| 03 | MGPWL/A | 19.18 | 14.81 | 22.07 | 18.66 | 22.98 | 20.33 | 18.18 | 16.39 |

T (N.m)

Non-rotating Accuracy of Plate

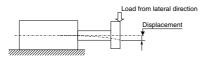


Non-rotating accuracy θ when the plate is retracted and when no load is applied is not more than the values shown in the table as a guide line.

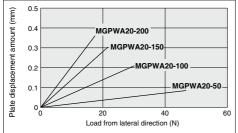
| Bore size | N | Non-rotating accuracy θ | | | | | | | | | |
|-----------|--------|-------------------------|--------|--|--|--|--|--|--|--|--|
| (mm) | MGPWM | MGPWL | MGPWA | | | | | | | | |
| 20 | ±0.05° | | | | | | | | | | |
| 25 | | | | | | | | | | | |
| 32 | ±0.04° | ±0.03° | ±0.01° | | | | | | | | |
| 40 | | ±0.03 | ±0.01 | | | | | | | | |
| 50 | ±0.03° | | | | | | | | | | |
| 63 | ±0.03 | | | | | | | | | | |
| | | | | | | | | | | | |

Compact Guide Cylinder/Wide Type **MGPW** Series

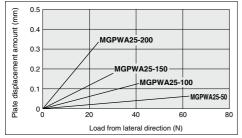
High Precision Ball Bushing/MGPWA Plate Displacement Amount (Reference Values)

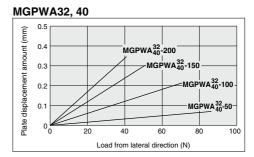


MGPWA20

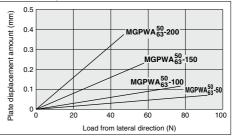


MGPWA25





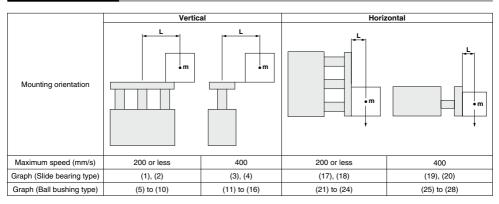
MGPWA50, 63



Note 1) The guide rod and self-weight for the plate are not included in the above displacement values. Note 2) Allowable rotating torque, and operating range when used as a lifter, are the same as MGPWL series.

MGPW Series **Model Selection**

Selection Conditions

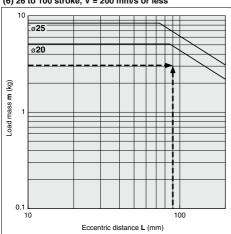


Selection Example 1 (Vertical Mounting)

Selection conditions

Mounting: Vertical Bearing type: Ball bushing Stroke: 50 stroke Maximum speed: 200 mm/s Load mass: 3 kg Eccentric distance: 90 mm

Find the point of intersection for the load mass of 3 kg and the eccentric distance of 90 mm on graph (6), based on vertical mounting, ball bushing, 50 stroke, and the speed of 200 mm/s. → MGPWL20-50 is selected.



(6) 26 to 100 stroke, V = 200 mm/s or less

Selection Example 2 (Horizontal Mounting)

Selection conditions

Mounting: Horizontal

Bearing type: Slide bearing

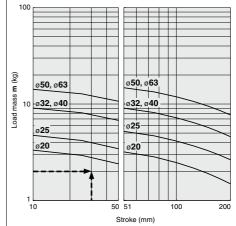
Distance between plate and load center of gravity: 50 mm Maximum speed: 200 mm/s

- Load mass: 2 kg
- Stroke: 30 stroke

Find the point of intersection for the load mass of 2 kg and 30 stroke on graph (17), based on horizontal mounting, slide bearing, the distance of 50 mm between the plate and load center of gravity, and the speed of 200 mm/s.

→ MGPWM20-30 is selected.

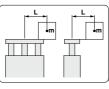
(17) L = 50 mm, V = 200 mm/s or less



· When the maximum speed exceeds 200 mm/s, the allowable load mass is determined by multiplying the value shown in the graph at 400 mm/s by the coefficient listed in the table below.

| Max. speed | Up to 300 mm/s | Up to 400 mm/s | Up to 500 mm/s |
|-------------|----------------|----------------|----------------|
| Coefficient | 1.7 | 1 | 0.6 |

Model Selection MGPW Series

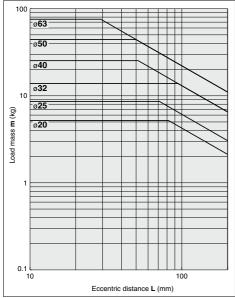


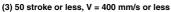
Vertical Mounting Slide bearing

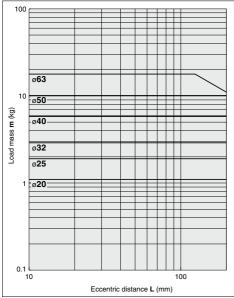
Operating pressure 0.5 MPa

MGPWM20 to 63

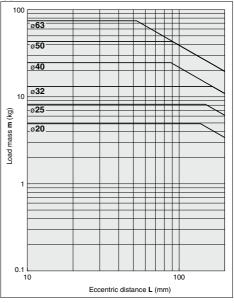
(1) 50 stroke or less, V = 200 mm/s or less



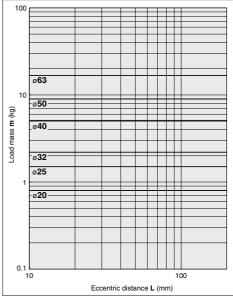


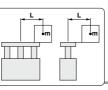


(2) Over 50 stroke, V = 200 mm/s or less





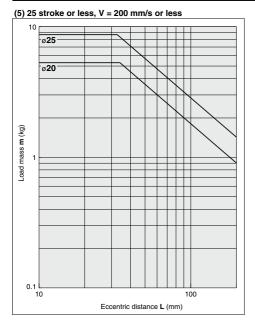




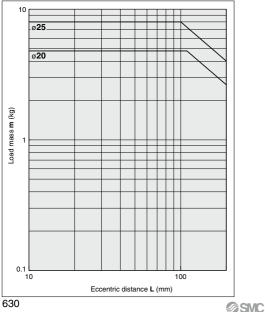
Vertical Mounting Ball bushing

Operating pressure 0.5 MPa

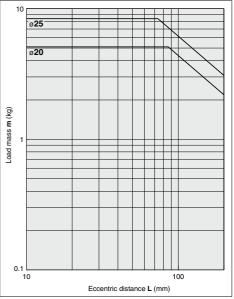
MGPWL20 to 25, MGPWA20 to 25

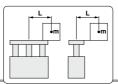


(7) Over 101 stroke, 200 stroke or less, V = 200 mm/s or less



(6) Over 26 stroke, 100 stroke or less, V = 200 mm/s or less



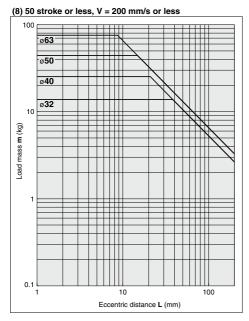


Model Selection **MGPW Series**

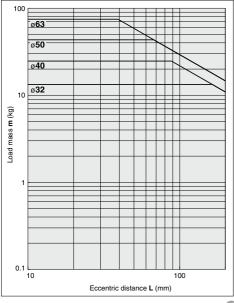
- Operating pressure 0.5 MPa

Vertical Mounting Ball bushing

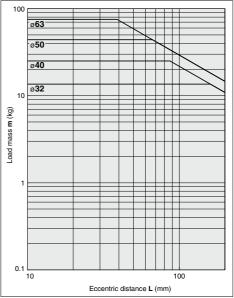
MGPWL32 to 63, MGPWA32 to 63

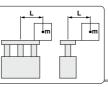


(10) Over 101 stroke, 200 stroke or less, V = 200 mm/s or less



(9) Over 51 stroke, 100 stroke or less, V = 200 mm/s or less

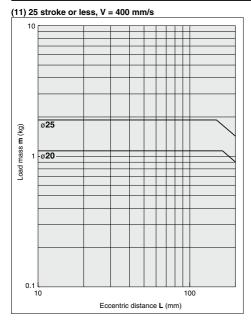




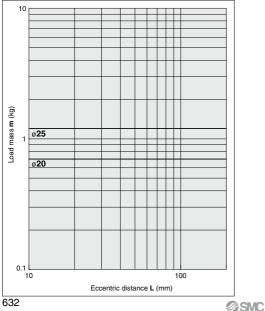
Vertical Mounting Ball bushing

Operating pressure 0.5 MPa

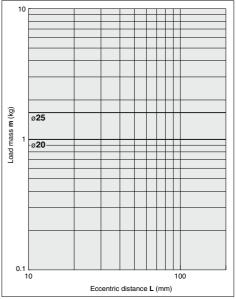
MGPWL20 to 25, MGPWA20 to 25

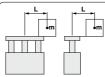


(13) Over 101 stroke, 200 stroke or less, V = 400 mm/s



(12) Over 26 stroke, 100 stroke or less, V = 400 mm/s

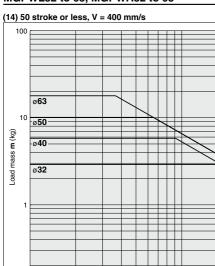




Model Selection **MGPW Series**

Operating pressure 0.5 MPa

Vertical Mounting Ball bushing MGPWL32 to 63, MGPWA32 to 63

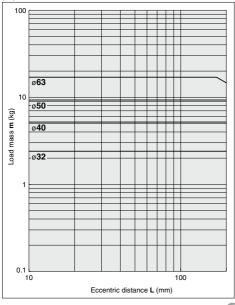




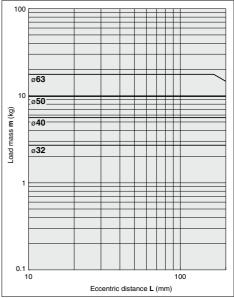
Eccentric distance L (mm)

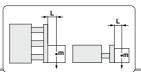
100

0.1 10



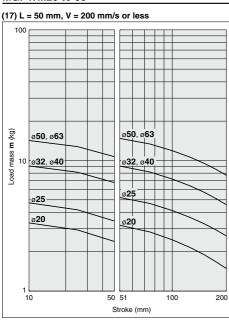
(15) Over 51 stroke, 100 stroke or less, V = 400 mm/s



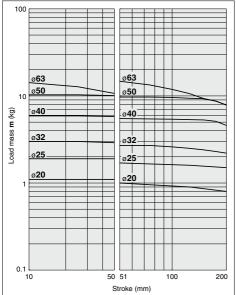


Horizontal Mounting Slide bearing

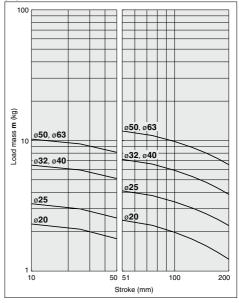
MGPWM20 to 63

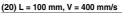


(19) L = 50 mm, V = 400 mm/s

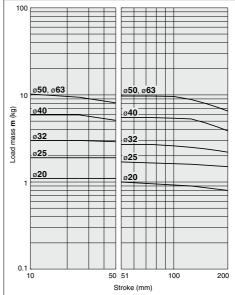


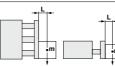
(18) L = 100 mm, V = 200 mm/s or less





SMC



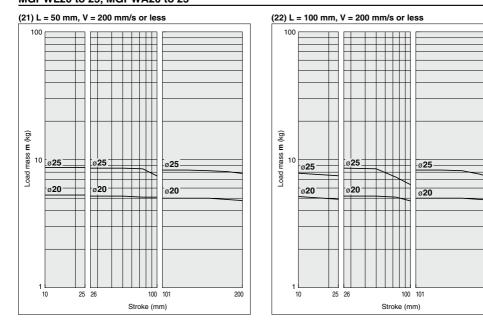


Model Selection **MGPW Series**

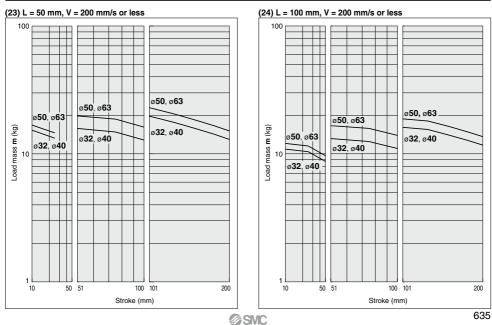
200

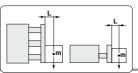
MGPWL20 to 25, MGPWA20 to 25

Horizontal Mounting Ball bushing



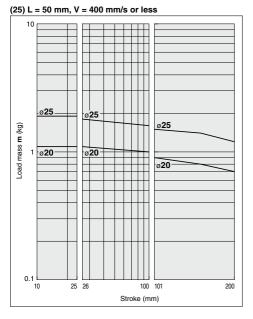
MGPWL32 to 63, MGPWA32 to 63



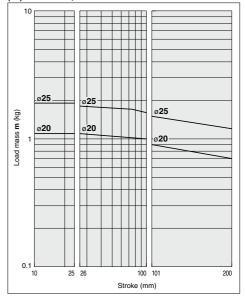


Horizontal Mounting Ball bushing

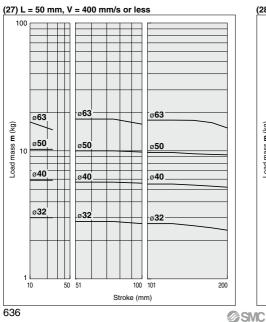
MGPWL20 to 25, MGPWA20 to 25



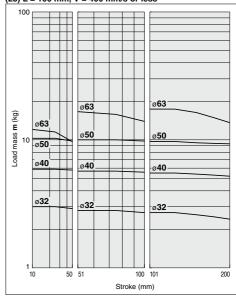
(26) L = 100 mm, V = 400 mm/s or less



MGPWL32 to 63, MGPWA32 to 63

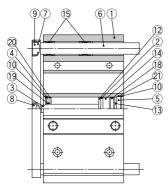


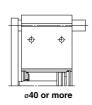
(28) L = 100 mm, V = 400 mm/s or less



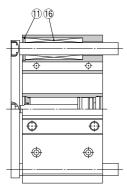
Construction/MGPWM, MGPWL, MGPWA Series

MGPWM20 to 63



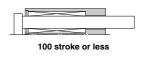


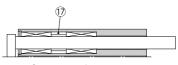
MGPWL20 to 63 MGPWA20 to 63





ø40 or more





Over 100 stroke

Component Parts

| 001 | inponient i unt | , | | |
|-----|---------------------|-------------------|------------|--------------------|
| No. | Description | Material | | Note |
| 1 | Body | Aluminum alloy | Hard | d anodized |
| 2 | Piston | Aluminum alloy | Cł | nromated |
| 3 | Piston rod | Stainless steel | ø20 to ø25 | |
| 3 | FISIONTOU | Carbon steel | ø32 to ø63 | Hard chrome plated |
| 4 | Collar | Aluminum alloy | Cł | nromated |
| 5 | Head cover | Aluminum alloy | Cł | nromated |
| 6 | Guide rod | Carbon steel | Hard c | hrome plated |
| 7 | Plate | Aluminum alloy | A | nodized |
| 8 | Plate mounting bolt | Carbon steel | Nic | kel plated |
| 9 | Guide bolt | Carbon steel | Nic | kel plated |
| 10 | Retaining ring | Carbon tool steel | Phosp | hate coated |
| 11 | Retaining ring | Carbon tool steel | Phosp | hate coated |
| 12 | Bumper A | Urethane | | |
| 13 | Bumper B | Urethane | | |
| 14 | Magnet | _ | | |
| 15 | Slide bearing | Babbitt | | |

Component Parts

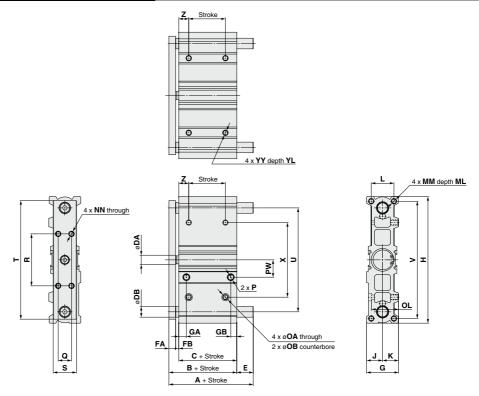
| No. | Description | Material | Note |
|-----|--------------|----------------|------|
| 16 | Ball bushing | | |
| 17 | Spacer | Aluminum alloy | |
| 18* | Piston seal | NBR | |
| 19* | Rod seal | NBR | |
| 20* | Gasket A | NBR | |
| 21* | Gasket B | NBR | |

Replacement Parts/Seal Kit

| Bore size (mm) | Kit no. | Contents | Bore size (mm) | Kit no. | Contents |
|-------------------|------------|------------------|-------------------|------------|--------------------|
| 20 | MGP20-Z-PS | Set of nos. | 40 | MGP40-Z-PS | Set of nos. |
| 25 | MGP25-Z-PS | above 18, 19, | 50 | MGP50-Z-PS | above (18, (19, |
| 32 | MGP32-Z-PS | 20, 21 | 63 | MGP63-Z-PS | 20, 21 |

Seal kit includes (3) to (2). Order the seal kit, based on each bore size.
 Since the seal kit does not include a grease pack, order it separately.
 Grease pack part no.: GR-S-010 (10 g)

Ø20 to Ø63/мдрим



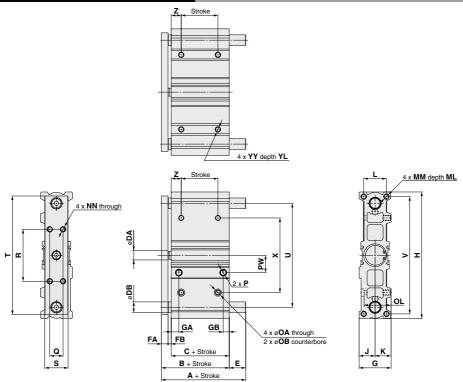
* For intermediate strokes other than standard strokes, refer to "Manufacture of Intermediate Strokes" on page 625.

MGPWM Common Dimensions

| MGPV | VM Cor | nmo | n Dime | nsio | ns | | | | | | | | | | | | | | | | | (mm) |
|-------------------|-----------|---------|-----------|----------------|------|-----------------|------|-----|--------|------|------------------|------|--------------|------|-----|------|-------|--------|-------|---------|----|------|
| Bore size (mm) | Standa | rd stro | ke (mm) | 50 s or les | | /er 50 troke | в | с | DA | DB | 50 st or less | | er 50 oke | FA | FB | G | GA | GB | н | J | к | L |
| 20 | | | | 62 | | 92 | 44.5 | 34 | 10 | 10 | 17.5 | 47 | 7.5 | 7.5 | 3 | 36 | 9.9 | 7.5 | 137 | 18 | 18 | 24 |
| 25 | | | | 63. | 5 1 | 13.5 | 47 | 35 | 10 | 12 | 16.5 | 66 | 6.5 | 9 | 3 | 42 | 10.3 | 8.7 | 157 | 21 | 21 | 30 |
| 32 | | | 76. | 5 1 | 16.5 | 52 | 37 | 14 | 16 | 24.5 | 64 | 1.5 | 10 | 5 | 48 | 11.4 | 9 | 190 | 24 | 24 | 34 | |
| 40 | 125, 1 | 50, 17 | 75, 200 | 76. | 5 1 | 16.5 | 56 | 41 | 14 | 16 | 20.5 | 60 | 0.5 | 10 | 5 | 54 | 13.5 | 10.5 | 206 | 27 | 27 | 40 |
| 50 | | 85 | 1 | 35 | 60.5 | 42 | 18 | 20 | 24.5 | 74 | 1.5 | 12.5 | 6 | 64 | 14 | 11.1 | 258 | 32 | 32 | 46 | | |
| 63 | 63 | | 85 | 1 | 35 | 67.5 | 49 | 18 | 20 | 17.5 | 67 | 7.5 | 12.5 | 6 | 78 | 15.5 | 13.5 | 286 | 39 | 39 | 58 | |
| Bore size | мм | ML | NN | OA | ов | OL | | | Ρ | | PW | Q | R | s | т | U | v | x | | YY | YL | z |
| (mm) | | | | UA | ОВ | | Nil | | TN | TF | FVV | Q | n | 13 | 1 | 0 | v | ^ | | 11 | 1 | 2 |
| 20 | M5 x 0.8 | 13 | M5 x 0.8 | 5.4 | 9.5 | 30.5 | Rc1/ | 8 N | IPT1/8 | G1/8 | 17 | 14 | 64 | 24 | 123 | 108 | 3 126 | 6 70 | 6 M6 | x 1 | 9 | 20 |
| 25 | M6 x 1 | 15 | M6 x 1 | 5.4 | 9.5 | 36.5 | Rc1/ | 8 N | IPT1/8 | G1/8 | 18 | 16 | 68 | 26 | 146 | 128 | 3 146 | 3 92 | 2 M6 | x 1 | 9 | 20 |
| 32 | M8 x 1.25 | 20 | M8 x 1.25 | 6.7 | 11 | 40.5 | Rc1/ | 8 N | IPT1/8 | G1/8 | 26 | 20 | 78 | 35 | 178 | 156 | 6 176 | 5 11: | 2 M8 | x 1.25 | 12 | 20 |
| | M8 x 1.25 | 20 | M8 x 1.25 | 6.7 | 11 | 46.5 | Rc1/ | 8 N | IPT1/8 | G1/8 | 27 | 20 | 92 | 35 | 193 | 172 | 2 192 | 2 12 | 8 M8 | x 1.25 | 12 | 23 |
| | M10 x 1.5 | 22 | M10 x 1.5 | 8.6 | 14 | 54.5 | Rc1/ | 4 N | IPT1/4 | G1/4 | 28.5 | 26 | 132 | . 44 | 247 | 220 | 240 |) 16 | B M10 |) x 1.5 | 15 | 25 |
| 63 | M10 x 1.5 | 22 | M10 x 1.5 | 8.6 | 14 | 68.5 | Rc1/ | 4 N | IPT1/4 | G1/4 | 30 | 30 | 160 | 48 | 274 | 248 | 3 266 | 6 19 | 6 M10 |) x 1.5 | 15 | 27 |

Compact Guide Cylinder/Wide Type **MGPW Series**

Ø20 to Ø63/MGPWL, MGPWA



* For intermediate strokes other than standard strokes, refer to "Manufacture of Intermediate Strokes" on page 625.

MGPWL. MGPWA Common Dimensions

| MGPWL, MGPWA Common Dimensions (mm) | | | | | | | | | | | | (mm) | | | | | | | |
|-------------------------------------|----------------------|---------|-------|------|-------|--------|------|------|----|------|------|------|-----|-----|-----|-------|--------------|------|----|
| Bore size (mm) | Standard stroke (mm) | | | в | С | DA | DB | FA | FB | G | GA | GB | н | J | к | L | м | м | ML |
| 20 | _ | | | 44.5 | 34 | 10 | 10 | 7.5 | 3 | 36 | 9.9 | 7.5 | 137 | 18 | 18 | 24 | M5 x | 0.8 | 13 |
| 25 | | | 47 | 35 | 10 | 13 | 9 | 3 | 42 | 10.3 | 8.7 | 157 | 21 | 21 | 30 | M6 x | 1 | 15 | |
| 32 | | | 52 | 37 | 14 | 16 | 10 | 5 | 48 | 11.4 | 9 | 190 | 24 | 24 | 34 | M8 x | 1.25 | 20 | |
| 40 | 125, 1 | 50, 175 | , 200 | 56 | 41 | 14 | 16 | 10 | 5 | 54 | 13.5 | 10.5 | 206 | 27 | 27 | 40 | M8 x | 1.25 | 20 |
| 50 | 50 | | 60.5 | 42 | 18 | 20 | 12.5 | 6 | 64 | 14 | 11.1 | 258 | 32 | 32 | 46 | M10 x | (1.5 | 22 | |
| 63 | | | 67.5 | 49 | 18 | 20 | 12.5 | 6 | 78 | 15.5 | 13.5 | 286 | 39 | 39 | 58 | M10 x | (1.5 | 22 | |
| Bore size | | ~ | | | | Р | | - | - | | | - | | | ~ | | | | - |
| (mm) | NN | OA | OB | OL | Nil | TN | TF | PW | Q | R | s | Т | U | V | X | ין | /Y | YL | z |
| 20 | M5 x 0.8 | 5.4 | 9.5 | 30.5 | Rc1/8 | NPT1/8 | G1/8 | 17 | 14 | 64 | 24 | 123 | 108 | 126 | 76 | M6 > | (1 | 9 | 20 |
| 25 | M6 x 1 | 5.4 | 9.5 | 36.5 | Rc1/8 | NPT1/8 | G1/8 | 18 | 16 | 68 | 26 | 146 | 128 | 146 | 92 | M6 > | (1 | 9 | 20 |
| 32 | M8 x 1.25 | 6.7 | 11 | 40.5 | Rc1/8 | NPT1/8 | G1/8 | 26 | 20 | 78 | 35 | 178 | 156 | 176 | 112 | M8 > | (1.25 | 12 | 20 |
| 40 | M8 x 1.25 | 6.7 | 11 | 46.5 | Rc1/8 | NPT1/8 | G1/8 | 27 | 20 | 92 | 35 | 193 | 172 | 192 | 128 | M8 > | (1.25 | 12 | 23 |
| 50 | M10 x 1.5 | 8.6 | 14 | 54.5 | Rc1/4 | NPT1/4 | G1/4 | 28.5 | 26 | 132 | 44 | 247 | 220 | 240 | 168 | M10 | x 1.5 | 15 | 25 |
| 63 | M10 x 1.5 | 8.6 | 14 | 68.5 | Rc1/4 | NPT1/4 | G1/4 | 30 | 30 | 160 | 48 | 274 | 248 | 266 | 196 | M10 | x 1.5 | 15 | 27 |

MGPWL, MGPWA Ø20, Ø25/A, E Dimensions (mm) MGPWL, MGPWA Ø32 to Ø63/A, E Dimensions (mm)

| | Bore size | | Α | | | Е | | Bore size | Α | | | |
|---|-----------|------------------|------------------------------|----------------|------------------|------------------------------|----------------|-----------|------------------|------------------------------|----------------|--|
| | (mm) | 25 st or less | Over 25 st 100 st or less | Over 100 st | 25 st or less | Over 25 st 100 st or less | Over 100 st | (mm) | 50 st or less | Over 50 st 100 st or less | Over 100 st | |
| | 20 | 53.5 | 70.5 | 94.5 | 9 | 26 | 50 | 32 | 72.5 | 89.5 | 109.5 | |
| 1 | 25 | 61.5 | 77.5 | 96.5 | 14.5 | 30.5 | 49.5 | 40 | 72.5 | 89.5 | 109.5 | |
| | | | | | | | | 50 | 82 | 103 | 123 | |

63

82

103

123

Over 100 st

57.5

53.5

62.5

Е

Over 50 st 00 st or les

37.5

33.5

42.5

35.5

50 st

or less

20.5

16.5

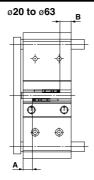
21.5

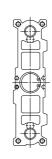
14.5

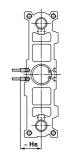
MGPW Series Auto Switch Mounting

Auto Switch Proper Mounting Position (Detection at Stroke End) and Its Mounting Height

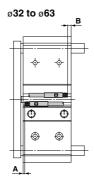
D-M9 D-M9 V D-M9 W D-M9 WV D-M9 A D-M9 AV D-A9 D-A9 V

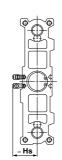












(mm)

| Auto | D-M9□ | | |
|--------|---------|--------|-------|
| switch | D-M9⊡V | | |
| model | | D-A9□ | D-P3D |
| | D-M9□WV | D-A9⊟V | 0-F30 |

Auto Switch Proper Mounting Position

| Bore size | D-M9□WV D-M9□A D-M9□AV | | | D-A9⊡ D-A9⊡V | | D-P3DWA | |
|-----------|------------------------------|------|------|-----------------|-----|---------|--|
| (mm) | Α | В | Α | В | Α | В | |
| 20 | 11 | 11 | 7 | 7 | _ | Ι | |
| 25 | 10.5 | 12.5 | 6.5 | 8.5 | 6 | 8 | |
| 32 | 12 | 13 | 8 | 9 | 7.5 | 8.5 | |
| 40 | 14 | 15 | 10 | 11 | 9.5 | 10.5 | |
| 50 | 13.5 | 16 | 9.5 | 12 | 9 | 11.5 | |
| 63 | 16.5 | 20 | 12.5 | 16 | 12 | 15.5 | |

Note) Adjust the auto switch after confirming the operating conditions in the actual setting.

Auto Switch Mounting Height

| Auto switch model Bore size | D-M9⊡V D-M9⊡WV D-M9⊡AV | D-A9⊡V | D-P3DWA | | | |
|--------------------------------------|------------------------------|--------|---------|--|--|--|
| (mm) | Hs | Hs | Hs | | | |
| 20 | 24.5 | 22 | - | | | |
| 25 | 26 | 24 | 32.5 | | | |
| 32 | 29 | 26.5 | 35.5 | | | |
| 40 | 33 | 30.5 | 39 | | | |
| 50 | 38.5 | 36 | 44.5 | | | |
| 63 | 45.5 | 43 | 51.5 | | | |

(mm)

| | | | | | | | (mm) |
|-------------------|------------------------------|-------------|-------------|-------------|-------------|-------------|-------------|
| Auto switch model | No. of auto switches mounted | ø 20 | ø 25 | ø 32 | ø 40 | ø 50 | ø 63 |
| D-M9□ | 1 pc. | 5 No | le 1) | | | 5 | |
| | 2 pcs. | | | 1 | 0 | | |
| D-M9⊟W | 1 pc. | | 5 Note 2) | | | | |
| | 2 pcs. | 10 | | | | | |
| D-M9□WV | 1 pc. | 5 Note 2) | | | | | |
| D-M9□AV | 2 pcs. | 10 | | | | | |
| D-M9□A | 1 pc. | 5 Note 2) | | | | | |
| D-INI9 | 2 pcs. | 10 Note 2) | | | | | |
| D-M9⊡V | 1 pc. | 5 | | | | | |
| | 2 pcs. | 5 | | | | | |
| D-A9⊡V | 1 pc. | 5 | | | | | |
| D-A3 | 2 pcs. | 10 | | | | | |
| D-A9□ | 1 pc. | 5 | | | | | |
| D-A3 | 2 pcs. | 10 | | | | | |
| D-P3DWA | 1 pc. | - | - | | 1 | 5 | |
| D-F3DWA | 2 pcs. | _ | - | | 1 | 5 | |

Minimum Stroke for Auto Switch Mounting

Note 1) Confirm that it is possible to secure the minimum bending radius of 10 mm of the auto switch lead wire before use. Note 2) Confirm that it is possible to securely set the auto switch(es) within the range of indicator green light ON range before use.

For in-line entry type, please also consider Note 1) shown above. Note 3) The D-P3DWA can be mounted on bore sizes ø32 to ø63.

| Туре | Model | Electrical entry | Features | |
|--------------------|--------|-------------------|--|--|
| Solid state switch | D-P4DW | Grommet (In-line) | Diagnostic indication (2-color indicator) Bore size: ø32 to ø63 | |

Auto Switch Mounting Brackets/Part No.

Applicable Cylinder Series: MGPWM, MGPWL, MGPWA

| Applicable auto switches | D-M9⊡/M9⊡V D-M9⊡W/M9⊡W/ D-M9⊡A/M9⊡AV D-A9⊡/A9⊡V | 1 | D-P3DWA |
|---|--|--|--|
| Bore size (mm) | ø20 to ø63 | | ø32 to ø63 |
| Auto switch mounting bracket part no. | | | - |
| Auto switch mounting bracket fitting parts lineup/Weight | _ | | _ |
| | Surfaces with auto switch mo | unting slot | Surfaces with auto switch mounting slot |
| Auto switch mounting surfaces | | | |
| Mounting of auto switch | When tightening the auto switch moves watchmakers' screwdriver with a hardiameter. Tightening Torque for Auto Switch Mo Auto switch model D-M9=U(V) D-M9=W(V) D-A93 D-M9=A(V) | ndle 5 to 6 mm in unting Screw (N·m) Tightening torque 0.05 to 0.15 0.05 to 0.10 | Insert the mounting bracket into the mating groove of the cylinder tube. Check the detecting position of the auto switch and fix the auto switch firmly with the hexagon socket head cap screw (M2.5 x 12 L).* If the detecting position is changed, go back to step ①. Note 1) Ensure that the auto switch is covered with the mating groove to protect the auto switch. Note 2) The tightening torque for the hexagon socket head cap screw (M2.5 x 12 L) is 0.2 to 0.3 N·m. |
| | D-M9□A(V) D-A9□(V) (Excludes the D-A93) | 0.05 to 0.10 0.10 to 0.20 | |
| | D-ABL(V) (Excludes the D-A93) | 0.10100.20 | |

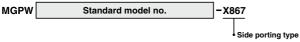
Note) Auto switch mounting brackets and auto switches are enclosed with the cylinder for shipment. For an environment that needs the water-resistant auto switch, select the D-M9□A(V) type.

MGPW Series Made to Order: Individual Specifications

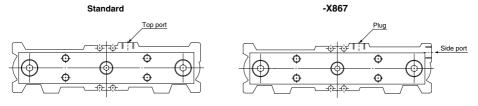
Please contact SMC for detailed dimensions, specifications and lead times.

1 Side Porting Type

How to Order

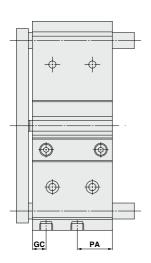


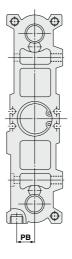
Port positions



Specifications: Same as standard type

Dimensions (Dimensions other than below are the same as standard type.)





| | | | (mm) |
|-------------------|------|------|------|
| Bore size (mm) | GC | РА | РВ |
| 20 | 9.9 | 23.5 | 10.5 |
| 25 | 10.3 | 25 | 13.5 |
| 32 | 11.4 | 31 | 16 |
| 40 | 13.5 | 31 | 18 |
| 50 | 14 | 35 | 21.5 |
| 63 | 15.5 | 36 | 28 |

Made to Order

Symbol

-X867





MGPW Series Specific Product Precautions 1

Be sure to read this before handling the products.

Refer to page 8 for safety instructions and pages 9 to 18 for actuator and auto switch precautions.

Mounting

MWarning

1. Never place your hands or fingers between the plate and the body.

Be very careful to prevent your hands or fingers from getting caught in the gap between the cylinder body and the plate when air is applied.



▲Caution

1. Use cylinders within the piston speed range.

An orifice is set for this cylinder, but the piston speed may exceed the operating range if the speed controller is not used. If the cylinder is used outside the operating speed range, it may cause damage to the cylinder and shorten the service life. Adjust the speed by installing the speed controller and use the cylinder within the limited range.

2. Pay attention to the operating speed when the product is mounted vertically.

When using the product in the vertical direction, if the load factor is large, the operating speed can be faster than the control speed of the speed controller (i.e. quick extension). In such cases, it is recommended to use a dual speed controller.

 When used near the lower limit of the operating piston speed, stick-slip may occur depending on the operating conditions. To counter this, it is recommended to use an operating pressure with margin.

4. Do not use the product if an air leaks occurs.

If an air leak does occurs, this may result in the speed being increased beyond the speed controller's adjustment capability, which may further lead to the products speed becoming impossible to control. If the speed is increased excessively, internal components and guide sections may be damaged.

5. Do not scratch or gouge the sliding portion of the piston rod and the guide rod.

Damaged seals, etc. will result in leakage or malfunction.

6. Do not dent or scratch the mounting surface of a body and a plate.

The flatness of the mounting surface may not be maintained, which would cause an increase in sliding resistance.

7. Make sure that the cylinder mounting surface has a flatness of 0.05 mm or less.

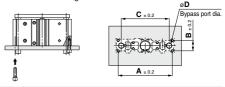
Insufficient flatness of a workpiece or bracket mounted on the mounting surface or plate of the cylinder and other parts can cause defective operation and an increase in the sliding resistance.

8. Be sure that the piston rods are retracted when mounting workpieces on the plate.

If workpieces are mounted on the plate when the piston rods are extended, it can lead to distortion of the guide unit, resulting in a malfunction.

9. Bottom of cylinder

The guide rods protrude from the bottom of the cylinder at the end of the retracting stroke, and therefore, in cases where the cylinder is to be bottom mounted, it is necessary to provide bypass ports in the mounting surface for the guide rods, as well as holes for the hexagon socket head cap screws which are used for mounting.

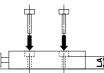


| Bore size | Α | В | С | D (mm) | | Hexagon socket |
|-----------|------|------|------|---------------|---------|----------------|
| (mm) | (mm) | (mm) | (mm) | MGPWM | MGPWL/A | head cap screw |
| 20 | 126 | 24 | 108 | 12 | 12 | M5 x 0.8 |
| 25 | 146 | 30 | 128 | 14 | 15 | M6 x 1.0 |
| 32 | 176 | 34 | 156 | 18 | 18 | M8 x 1.25 |
| 40 | 192 | 40 | 172 | 18 | 18 | M8 x 1.25 |
| 50 | 240 | 46 | 220 | 22 | 22 | M10 x 1.5 |
| 63 | 266 | 58 | 248 | 22 | 22 | M10 x 1.5 |
| | | | | | | |

Mounting

≜Caution

10. Tighten the screws to the correct tightening torques specified in the table below when mounting parts on top of the cylinder.



| Bore size (mm) | Hexagon socket head cap screw | Tightening torque (N·m) | LA dimension (mm) |
|-------------------|----------------------------------|----------------------------|----------------------|
| 20 | M5 | 3.0 to 4.0 | 30.5 |
| 25 | CIVI | 3.0 10 4.0 | 36.5 |
| 32 | M6 | 5.2 to 6.4 | 40.5 |
| 40 | IVIO | 5.2 10 0.4 | 46.5 |
| 50 | M8 | 12.5 to 15.5 | 54.5 |
| 63 | IVIO | 12.5 10 15.5 | 68.5 |



MGPW Series Specific Product Precautions 2

Be sure to read this before handling the products.

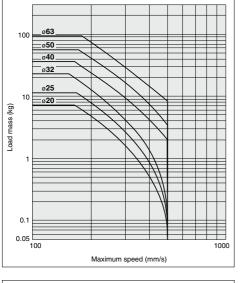
Refer to page 8 for safety instructions and pages 9 to 18 for actuator and auto switch precautions.

Allowable Kinetic Energy

▲Caution

Load mass and a maximum speed must be within the ranges shown in the graph below.

MGPW with Rubber Bumper



Other

≜Caution

Do not use this cylinder as a stopper.