Clamp Cylinder Slim Type

C(L)KG/C(L)KP-X2095 Series

Ø**25,** Ø**32,** Ø**40**

The smallest class of clamp cylinder in the world

■Ø**25** is available

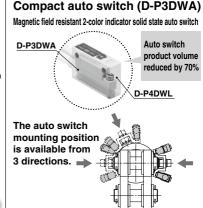
Weight 380 g Length 186.7 mm (o25, 50 stroke without speed controller or auto switch.)

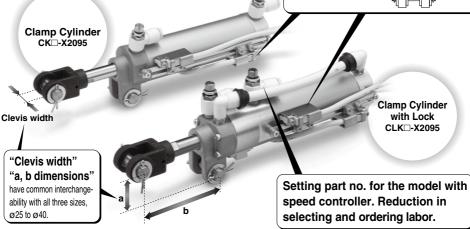
■Comparison with current model

Weight reduced by up to 48%, total length reduced by 18% Length (mm)

Clamp Cylinder CKG-X2095	0.67 (1.31)	146.7 + Stroke (192 + Stroke)
Clamp Cylinder with Lock CLKP-F-X2095	0.97 (1.70)	182.2 + Stroke (236 + Stroke)

Comparison with ø40, 50 stroke with double knuckle joint and speed controller. The values in the () are for current model.





Variations

Model	Туре	e	Series	Bore size (mm)	Stroke (mm)	Clevis width	End bracket	Option																				
Clamp Cylinder	Built-in standard magnet type	D-P3DWA D-P4DW	СКС																									
	Built-in strong magnet type	D-P7	CKP	25, 32, 40	50, 75, 100	A: 9 mm	Double knuckle	Speed controllers with One-touch fittings																				
Clamp Cylinder with Lock	Built-in standard magnet type	D-P3DWA D-P4DW	CLKG		23, 32, 40	25, 52, 40	20, 02, 40	25, 52, 40	-,-,-	-,-,-	23, 32, 40	25, 32, 40	23, 32, 40	25, 32, 40	25, 32, 40	25, 32, 40	25, 32, 40	25, 32, 40	25, 32, 40	25, 32, 40	25, 32, 40	25, 32, 40	25, 32, 40	-, - , -	-, - , -	125, 150	B: 12 mm	joint
WILLI LOCK	Built-in strong magnet type	D-P7	CLKP																									

Clamp Cylinder Slim Type

CKG/CKP-X2095 Series

ø25, ø32, ø40

Built-in standard magnet type with AC magnetic field resistant auto switch

Built-in strong magnet type with magnetic field resistant auto switch

CKGB 32-50 YS-P3DWASC

How to Order

CKP B 32 - 50 Y S - P79WSE X2095

Clevis width •

Α	9 mm
В	12 mm

* Clevis width symbol

For A: Clevis width B (12 mm) plus two 1.6 mm washers, making the clevis width 9 mm.

Accessories in the form of pins/flat washers (4 pcs.)/cotter pins (2 pcs.) are included (but not assembled) For B: Accessories in the form of pins/flat washers (2 pcs.)/cotter pins (2 pcs.) are included (but not assembled)

Bore size

25	25 mm
32	32 mm
40	40 mm

Cylinder stroke Standard stroke Bore size ø**25 to** ø**40** 50, 75, 100, 125, 150

End bracket

Double knuckle joint

* Clevis width symbol

For A: Clevis width B (12 mm) plus two 1.6 mm washers, making the clevis width 9 mm. Accessories in the form of pins/flat washers (4 pcs.)/cotter pins (2 pcs.) are

included (but not assembled). For B: Accessories in the form of pins/flat washers (2 pcs.)/cotter pins (2 pcs.) are included (but not assembled).

	Option
Nil	None
S	With speed controller

* Speed controllers (2 pcs.) are shipped together (but not assembled).

Number of auto switches

Nil	2 pcs.
S	1 pc.
n	"n" pcs. (n = 3, 4, 5···n)

Slim Type

Auto switch

For applicable auto switch model, refer to the Table 1.

Without auto switch (built-in magnet Without switch mounting rail		
Without auto switch (built-in magnet) With switch mounting rail		

- * Auto switch rails are shinned assembled
- * Auto switches are shipped together (but not assembled).
- * Auto switch rails are shipped with mounting locations attached on the right side, as you look from the rod end.

Built-in Standard (Strong) Magnet Cylinder Part No.

1) Built-in standard (strong) magnet type without auto switch and switch mounting rail Symbol for the auto switch type is "Nil" as shown below

CKG: (Example) CKGA32-50Y-X2095 CKP: (Example) CKPA32-50Y-X2095

2) Built-in standard (strong) magnet type without auto switch, with switch mounting rail Symbol for the auto switch type is "P" as shown below.

CKG: (Example) CKGA32-50Y-P-X2095 CKP: (Example) CKPA32-50Y-P-X2095

Applicable Magnetic Field Resistant Auto Switches/Refer to pages 1341 to 1435 for detailed auto switch specifications.

Applicable cylinder series	Туре	Auto switch model	Applicable magnetic field	Electrical entry	Indicator light	Wiring (Pin no. in use)	Load voltage	Lead wire length	Applicable load
		P3DWASC		Pre-wired connector		2-wire (3-4)		0.3 m	
		P3DWASE		i re-wired connector		2-wire (1-4)		0.3 111	
		P3DWA						0.5 m	
	P3DWAL	AC magnetic field	Grommet		2-wire	į l	3 m		
CKG series	Solid state auto switch	P3DWAZ	BDWAZ (Single-phase AC welding		2-color indicator		24 VDC	5 m	
	P4DWSC	magnetic field)		2-wire (3	2-wire (3-4)		0.3 m		
	P4DWSE	magnotto nota)			2-wire (1-4)			Relay,	
	P4DWL				O suine		3 m	PLC Note 1)	
		P4DWZ		Grommet		∠-wire		5 m	140.0 1)
		P79WSE			2-color indicator	2-wire (1-4)		0.3 m	
	Reed auto	P74-376	DC/AC	Pre-wired connector	1-color indicator	2-wire (3-4)	24 VDC	0.5 m	
CKP series	switch	P74GSC				2-wire (3-4)		0.3 m	
	SWILCII	P74L	magnetic lielu	Grommet		0	24 VDC	3 m	
		P74Z	1	Gioilinet		2-wire	100 VAC	5 m]

Note 1) PLC: Programmable Logic Controller

Table 1

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Note 2) There are other applicable auto switches other than the listed above. For details, refer to page 505.

Note 3) Refer to page 506 and 507 when ordering the auto switch mounting bracket assembly or switch mounting rail assembly.



Symbol



Standard Stroke

Bore size (mm)	Standard stroke (mm)
25, 32, 40	50, 75, 100, 125, 150

Refer to pages 505 to 507 for cylinders with auto switches.

- Auto Switch Proper Mounting Position (Detection at Stroke End) and Its Mounting Height
- Minimum Stroke for Auto Switch Mounting
- Operating Range
- How to Mount and Move the Auto Switch
- · Auto Switch Rail Assembly Part No.

Specifications

Bore size (mm)	25	32	40	
Fluid	Air			
Proof pressure		1.5 MPa		
Maximum operating pressure		1.0 MPa		
Minimum operating pressure	0.05 MPa			
Ambient and fluid temperature	-10°C to 60°C			
Piston speed	50 to 500 mm/s			
Cushion	Rubber bumper			
Lubrication	Non-lube			
Stroke length tolerance Note 1)	+1.0 0			
Mounting Note 2)	Double clevis			

Refer to the CK1 series on pages 435 to 460 for "Safety Instructions" and "Specific Product Precautions". Note 1) Stroke length tolerance does not include the amount of bumper change. Note 2) Clevis pin, cotter pin, flat washer are equipped as a standard.

ſ	Clavia width	9 mm ^{Note)}	CKGA/CKPA
Clevis width	12 mm	CKGB/CKPB	

Note) 1.6 mm thick washer attached to 12 mm.

Option

Symbol	Description	Part no.
s	Flame resistant speed controllers with One-touch fittings	AS2201F-01-06W2 Port size: R1/8 Applicable tubing O.D. mm: ø6 Control method: Meter-out type

Theoretical Output

Unit: N

Bore size	Rod size	Operating	Piston area	Operating pressure (MPa)						
(mm)	(mm)	direction (mm²)		0.3	0.4	0.5	0.6			
25	10	OUT	491	147	196	246	295			
	12	IN	378	113	151	189	227			
32	12	OUT	804	241	322	402	482			
		IN	691	207	276	346	415			
40	12	OUT	1260	378	504	630	756			
		IN	1147	344	459	574	688			

Weight (Basic weight includes the double knuckle joint and auto switch rail at 0 stroke.)

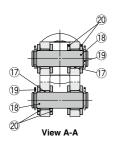
				Unit: kg
Е	25	32	40	
CKG□ series	Basic weight (0 mm stroke)	0.30	0.37	0.51
CRGL Selles	Additional weight per 25 mm stroke	0.04	0.05	0.06
CKP□ series	Basic weight (0 mm stroke)	0.31	0.38	0.53
CRF Selles	Additional weight per 25 mm stroke	0.04	0.05	0.06
Speed controller	0.04	0.04	0.04	

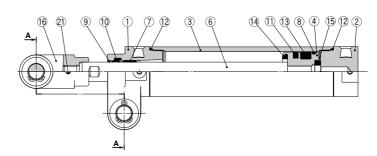
0.37 + 0.05 x 100/25 + 0.04 = 0.61 kg

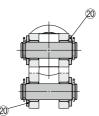


CKG/CKP-X2095 Series

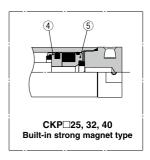
Construction: CKG□/CKP□25, 32, 40







Clevis width symbol: B



_			_
-	mno	nont	Parts

iiponent i arts			
Description	Material	Qty.	Note
Rod cover	Aluminum alloy	1	Trivalent chromated
Head cover	Aluminum alloy	1	Hard anodized
Cylinder tube	Aluminum alloy	1	Hard anodized
Piston	Aluminum alloy		Trivalent chromated: CKG□
PistonA	Aluminum alloy	ľ	Trivalent chromated: CKP□
PistonB	Aluminum alloy	1	Trivalent chromated: CKP□
Dieten ved	Stainless steel		Hard chrome plated: ø25
Piston rod	Structural steel		Hard chrome plated: ø32, ø40
Bushing	Oil-impregnated sintered alloy	1	
Wear ring	Resin	1	
Coil scraper	Bronze	1	
Rod seal	NBR	1	
Piston seal	NBR	1	
Tube gasket	NBR	2	
	Description Rod cover Head cover Cylinder tube Piston PistonA PistonB Bushing Wear ring Coil scraper Rod seal Piston seal	Description Material Rod cover Aluminum alloy Head cover Aluminum alloy Cylinder tube Aluminum alloy Piston Aluminum alloy PistonA Aluminum alloy PistonB Aluminum alloy Stainless steel Structural steel Bushing Ol-impregnated sintered alloy Wear ring Resin Coil scraper Bronze Rod seal NBR Piston seal NBR	Description Material Qty.

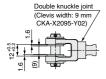
No.	Description	Material	Qty.	Note
13	Magnet	_	1	
14	Bumper	Urethane rubber	1	Rod end
15	Bumper	Urethane rubber	1	Head end
16	Double knuckle joint	Cast iron	1	Manganese phosphate coating
17	Clevis bushing	Steel strip + PTFE	4	
18	Clevis pin/Knuckle pin	Structural steel	2	
19	Cotter pin	Steel wire	4	Zinc trivalent chromated
20	Flat washer	Cto al atria	8	Nickel plated: Clevis width symbol A
20	riat washer	Steel strip	4	Nickel plated: Clevis width symbol B
21	Spring pin	Tool steel	1	

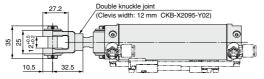
Replacement Parts/Seal Kit

Bore size (mm)	Order no.	Note			
25	CKA25-X2095-PS	Set of nos. above (10, 11), 12			
32	CKA32-X2095-PS				
40	CKA40-X2095-PS				

Dimensions

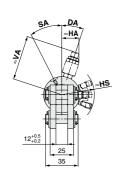
CKG□/CKP□25, 32, 40

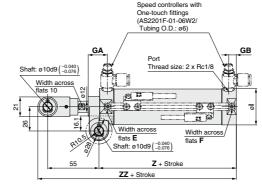


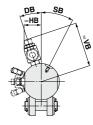


CK□A25, 32, 40 (Clevis width symbol: A)

CK□B25, 32, 40 (Clevis width symbol: B)

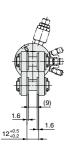




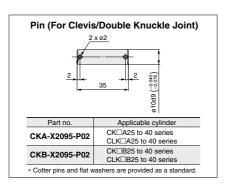


CK□B25, 32, 40 (Clevis width symbol: B)

CK□B25, 32, 40 (Clevis width symbol: B)



CK□A25, 32, 40 (Clevis width symbol: A)





CK□A25, 32, 40 (Clevis width symbol: A)

																				(mm)
Symbol		DB	F	_		GB	Н	Α	Н	В	нѕ	1	SA	SB	V	Ά	V	В	7	ZZ
Bore size	DA	סט	=	_	GA	GB	MAX.	MIN.	MAX.	MIN.	пэ	øl	SA	30	MAX.	MIN.	MAX.	MIN.		
25	14°	14°	29.5	28.5	20.5	7.5	15.6	14.9	15.6	14.9	31.9	32	25°	25°	49.3	44.3	49.3	44.3	71.2	136.7
32	18°	18°	36	35	20.5	8.2	19.5	18.3	19.5	18.3	35.7	39	27°	27°	52.8	47.8	52.8	47.8	72.2	137.7
40	21°	21°	44.5	43.5	20.5	11	24	22.2	24	22.2	39.6	48	22°	22°	57.3	52.3	57.3	52.3	81.2	146.7

Clamp Cylinder with Lock [Slim Type]

CLKG/CLKP-X2095 Series

ø25, ø32, ø40

Unlock-port separate piping type is available. Refer to page 508.

How to Order

Built-in standard magnet type with AC magnetic field resistant auto switch

Built-in strong magnet type

with magnetic field resistant auto switch

CLKGB 32-50 YS-B-P3DWASC

Bore size

25 mm

32 mm

40 mm

CLKPB 32 - 50 Y S - B - P79WSE X2095

Clevis width

A	9 mm
В	12 mm

* Clevis width symbol

Table 1

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For A: Clevis width B (12 mm) plus two 1.6 mm washers, making the clevis width 9 mm. Accessories in the form of pins/flat washers (4 pcs.)/cotter

pins (2 pcs.) are included (but not assembled) For B: Accessories in the form of pins/flat washers (2 pcs.)/cotter pins (2 pcs.) are included (but not assembled)

Cylinder stroke

Bore size	Standard stroke
ø25 to ø40	50, 75, 100, 125, 150

25

32

40

End bracket

Double knuckle joint

Clevis width symbol

For A: Clevis width B (12 mm) plus two 1.6 mm washers, making the clevis width 9 mm. Accessories in the form of pins/flat washers (4 pcs.)/

cotter pins (2 pcs.) are included (but not assembled). For B: Accessories in the form of pins/flat washers (2 pcs.)/ cotter pins (2 pcs.) are included (but not assembled)

Option •

NII None											
S	With speed controller										

* Speed controllers (2 pcs.) are shipped together (but not assembled).

Locking direction

B Retraction locking Extension locking

Number of auto switches Nil 2 pcs 1 pc

"n" pcs. (n = 3, 4, 5...n)

Slim Type

Auto switch

For applicable auto switch model, refer to the Table 1.

Without auto switch (built-in magnet) Without switch mounting rail
Without auto switch (built-in magnet)

- Auto switch rails are shipped assembled.
- Auto switches are shipped together (but not assembled).
- * Auto switch rails are shipped with mounting locations attached on the right side, as you look from the rod end.

Built-in Standard (Strong) Magnet Cylinder Part No.

1) Built-in standard (strong) magnet type without auto switch and switch mounting rail

Symbol for the auto switch type is "Nil" as shown below CLKG: (Example) CLKGA32-50Y-B-X2095

CLKP: (Example) CLKPA32-50Y-B-X2095

2) Built-in standard (strong) magnet type without auto switch, with switch mounting rail Symbol for the auto switch type is "P" as shown

helow CLKG: (Example) CLKGA32-50Y-B-P-X2095

CLKP: (Example) CLKPA32-50Y-B-P-X2095

Applicable Magnetic Field Resistant Auto Switches/Refer to pages 1341 to 1435 for detailed auto switch specifications

Applicable cylinder series	Туре	Auto switch model	Applicable magnetic field	Electrical entry	Indicator light	Wiring (Pin no. in use)	Load voltage	Lead wire length	Applicable load	
		P3DWASC		Pre-wired connector		2-wire (3-4)		0.3 m		
		P3DWASE		The wired confidence		2-wire (1-4)		0.5 111		
		P3DWA						0.5 m		
CLKG series	Solid state	P3DWAL	AC magnetic field (Single-phase AC welding magnetic field)	AC magnetic field	Grommet	2-color	2-wire		3 m	
	auto switch	P3DWAZ			indicator		24 VDC	5 m		
	auto switch	P4DWSC		Pre-wired connector	indicator	2-wire (3-4)		0.3 m		
		P4DWSE				2-wire (1-4)		0.3 111	Relay,	
		P4DWL		Grommet		2-wire		3 m	PLC Note 1)	
		P4DWZ				2-wire		5 m	,	
		P79WSE			2-color indicator	2-wire (1-4)		0.3 m		
	Reed auto	P74-376	DC/AC magnetic field	Pre-wired connector		2-wire (3-4)	24 VDC	0.5 m		
CLKP series	switch	P74GSC			1-color	2-wire (3-4)		0.3 m		
	3	P74L	magnetic lielu	Grommet	indicator	2-wire	24 VDC	3 m		
		P74Z					100 VAC	5 m		

Note 1) PLC: Programmable Logic Controller

Note 2) There are other applicable auto switches other than the listed above. For details, refer to page 505.

Note 3) Refer to page 506 and 507 when ordering the auto switch mounting bracket assembly or switch mounting rail assembly.



Retraction locking type Extension locking type

Standard Stroke

Bore size (mm)	Standard stroke (mm)
25, 32, 40	50, 75, 100, 125, 150

Refer to pages 505 to 507 for cylinders with auto switches

- · Auto Switch Proper Mounting Position (Detection at Stroke End) and Its Mounting
- . Minimum Stroke for Auto Switch Mounting
- Operating Range
- . How to Mount and Move the Auto Switch
- · Auto Switch Rail Assembly Part No.

Manually Unlocking

.⚠Warning

1) Never remove the protective cover under any circumstances.



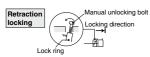
②After confirming safety, operate the manual release following the steps shown below.

Carefully confirm that no one is inside the load movement range, etc., and that there is no danger even if the load moves suddenly.

Manually unlocking (ø25 to ø40)



1) For ø25, remove the dust cover. For ø32 and ø40, remove the plug. 2) Screw a manual unlocking bolt (a current bolt of M3 x 0.5 x 15L) into the lock ring threads as shown above, and lightly push the bolt in the direction of the arrow (head side) to unlock.



1) For ø25, remove the dust cover. For ø32 and ø40, remove the plug 2) Screw a manual unlocking bolt (a current bolt of M3 x 0.5 x 15L) into the lock ring threads as shown above, and lightly push the bolt in the direction of the arrow (rod side) to unlock.

Specifications

Bore size	25 32 40				
Action	Double acting, Single rod				
Fluid	Air				
Proof pressure	1.5 MPa				
Maximum operating pressure		1.0 MPa			
Minimum operating pressure	0.2 MPa				
Locking action	Spring locking				
Locking pressure	0.05 MPa				
Locking direction	One direction (Retraction, Extension)				
Lock holding force N	Equivalent to 0.5 MPa				
(Max. static load)	245 402 629				
Lock application	Drop prevention, Position holding				
Ambient and fluid temperature	-10°C to 60°C				
Lubrication	Non-lube				
Piston speed	50 to 500 mm/s				
Stroke length tolerance Note 1)	+1.0 0				
Cushion		Rubber bumper			
Mounting Note 2)		Double clevis			

* Refer to the CLK2 series on pages 461 to 490 for "Safety Instructions" and "Specific Product Precautions". Note 1) Stroke length tolerance does not include the amount of bumper change. Note 2) Clevis pin, cotter pin, flat washer are equipped as a standard.

Clevis width	9 mm Note)	CLKGA/CLKPA
Clevis width	12 mm	CLKGB/CLKPB

Note) 1.6 mm thick washer attached to 12 mm.

Option

Symb	ol Description	Part no.
s	Flame resistant speed controllers with One-touch fittings	AS2201F-01-06W2 Port size: R1/8 Applicable tubing O.D. mm: ø6 Control method: Meter-out type

Theoretical Output

							Unit: N
Bore size	Rod size	Operating	Piston area	Oper	ating pro	essure (MPa)
(mm)	(mm)	direction	(mm ²)	0.3	0.4	0.5	0.6
25	!5 12	OUT	491	147	196	246	295
25	12	IN	378	113	151	189	227
32	12	OUT	804	241	322	402	482
32	12	IN	691	207	276	346	415
40	10	OUT	1260	378	504	630	756
40	12	IN	1147	344	459	574	688

Weight (Basic weight includes the double knuckle joint and auto switch rail at 0 stroke.)

				Unit: kg
Bor	25	32	40	
Built de la		B: 0.39	B: 0.58	B: 0.76
CLKG□ series	Basic weight (0 mm stroke)	F: 0.40	F: 0.60	F: 0.78
	Additional weight per 25 mm stroke	0.04	0.05	0.06
	B	B: 0.39	B: 0.59	B: 0.78
CLKP□ series	Basic weight (0 mm stroke)	F: 0.40	F: 0.62	F: 0.81
	Additional weight per 25 mm stroke	0.04	0.05	0.06
Speed controller		0.04	0.04	0.04

Note) The above values do not include the weight of the auto switch and auto switch mounting bracket.

Calculation Example) CLKG 32-100YS-B-P-X2095 • Basic weight • Basic weight • O.58 (Ø32)

Speed controller------0.04 (S)

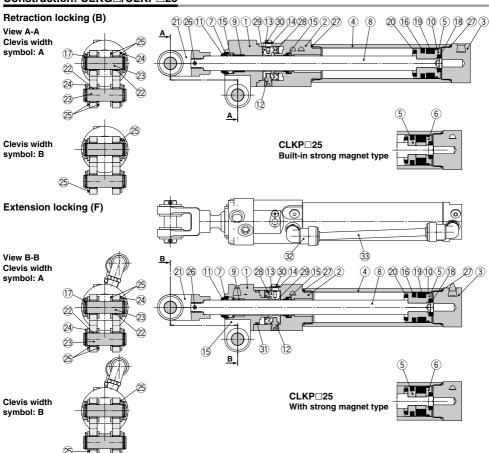
Cylinder stroke ------100 stroke

 $0.58 + 0.05 \times 100/25 + 0.04 = 0.82 \text{ kg}$



CLKG/CLKP-X2095 Series

Construction: CLKG□/CLKP□25

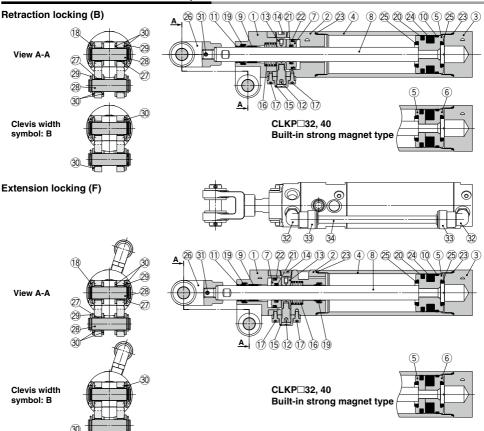


Coi	np	on	en	t P	ar	ts

No.	Description	Material	Qty.	Note
1	Rod cover	Aluminum alloy	1	Trivalent chromated
2	Lock body	Aluminum alloy	1	Trivalent chromated
3	Head cover	Aluminum alloy	1	Hard anodized
4	Cylinder tube	Aluminum alloy	1	Hard anodized
5	Piston	Aluminum alloy	1	Trivalent chromated: CLKG□
5	PistonA	Aluminum alloy	Ľ	Trivalent chromated: CLKP□
6	PistonB	Aluminum alloy	1	Trivalent chromated: CLKP□
7	Holder	Brass	1	_
8	Piston rod	Stainless steel	1	Hard chrome plated
9	Bushing	Oil-impregnated sintered alloy	1	_
10	Wear ring	Resin	1	_
11	Coil scraper	Bronze	1	_
12	Pivot	Structural steel	1	Electroless nickel plated
13	Lock ring	Structural steel	1	Zinc trivalent chromated
14	Dust cover	Stainless steel	1	_
15	Rod seal	NBR	2	_
16	Piston seal	NBR	1	_

No.	Description	Material	Qty.	Note
17	Hexagon socket head cap screw	Structural steel	4	Nickel plated
18	Bumper	Urethane rubber	1	_
19	Magnet	-	1	_
20	Bumper	Urethane rubber	1	_
21	Double knuckle joint	Cast iron	1	Manganese phosphate coating
22	Clevis bushing	Resin	4	_
23	Clevis pin/Knuckle pin	Structural steel	2	_
24	Cotter pin	Steel wire	4	Zinc trivalent chromated
			8	Nickel plated:
25	25 Flat washer	Steel strip	Ŭ	Clevis width symbol A
	l lut washer		4	Nickel plated:
				Clevis width symbol B
26	Spring pin	Tool steel	1	_
27	Tube gasket	NBR	2	_
28	Lock ring seal	NBR	1	_
29	Brake spring	Steel wire	2	_
30	Cross recessed round head screw	Structural steel	1	Nickel plated
31	O-ring	NBR	1	_
32	FR One-touch fitting	-	2	Extension locking only
33	FR double layer tube	_	1	Extension locking only

Construction: CLKG□/CLKP□32, 40



Component Parts		

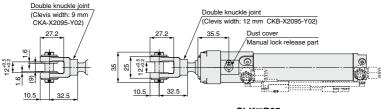
Description	Material	Qty.	Note
Cover	Aluminum alloy	1	Trivalent chromated
Rod cover	Aluminum alloy	1	Hard anodized
Head cover	Aluminum alloy	1	Hard anodized
Cylinder tube	Aluminum alloy	1	Hard anodized
Piston	Aluminum alloy		Trivalent chromated: CLKG□
PistonA	Aluminum alloy		Trivalent chromated: CLKP□
PistonB	Aluminum alloy	1	Trivalent chromated: CLKP□
Release piston	Aluminum alloy	1	Trivalent chromated
Piston rod	Special purpose steel	1	Quenched Hard chrome plated
Bushing	Oil-impregnated sintered alloy	1	
Wear ring	Resin	1	
Coil scraper	Bronze	1	
Pivot	Structural steel	1	Electroless nickel plated
Lock ring	Structural steel	1	Zinc trivalent chromated
Plug	Structural steel	1	Nickel plated
Protective cover	Aluminum alloy	1	Hard anodized
Brake spring	Steel wire	1	Zinc trivalent chromated
Hexagon socket head cap screw	Structural steel	2	Nickel plated
	Cover Rod cover Head cover Cylinder tube Piston PistonA PistonB Release piston Piston rod Bushing Wear ring Coll scraper Pivot Lock ring Plug Protective cover Brake spring	Cover Aluminum alloy Rod cover Aluminum alloy Head cover Aluminum alloy Cylinder tube Aluminum alloy Piston Aluminum alloy PistonB Aluminum alloy PistonB Aluminum alloy Release piston Aluminum alloy Piston Aluminum alloy Release piston Aluminum alloy Piston rod Special purpose steel Bushing Oli-impregnated sintered alloy Wear ring Resin Coil scraper Bronze Pivot Structural steel Lock ring Structural steel Lock ring Structural steel Plug Structural steel Protective cover Aluminum alloy Brake spring Steel wire	Cover Aluminum alloy 1 Rod cover Aluminum alloy 1 Head cover Aluminum alloy 1 Cylinder tube Aluminum alloy 1 Piston Aluminum alloy 1 PistonB Aluminum alloy 1 PistonB Aluminum alloy 1 Release piston Aluminum alloy 1 Piston Olimpregnated sintered alloy 1 Bushing Olimpregnated sintered alloy 1 Wear ring Resin 1 Coil scraper Bronze 1 Lock ring Structural steel 1 Lock ring Structural steel 1 Plug Structural steel 1 Protective cover Aluminum alloy 1 Brake spring Steel wire 1

No.	Description	Material	Qty.	Note
18	Hexagon socket head cap screw	Structual steel	4	Nickel plated
19	Rod seal	NBR	1	Retraction locking
19	Rou seai	INDIN	2	Extension locking
20	Piston seal	NBR	1	
21	Release piston seal A	NBR	1	
22	Release piston seal B	NBR	1	
23	Tube gasket	NBR	2	
24	Magnet	_	1	
25	Bumper	Urethane rubber	2	
26	Double knuckle joint	Cast iron	1	Manganese phosphate coating
27	Clevis bushing	Steel strip + PTFE	4	
28	Clevis pin/Knuckle pin	Structural steel	2	
29	Cotter pin	Steel wire	4	Zinc trivalent chromated
			8	Nickel plated:
30	Flat washer	041 -4	0	Clevis width symbol A
30	riat washer	Steel strip	4	Nickel plated:
			4	Clevis width symbol B
31	Spring pin	Tool steel	1	
32	FR One-touch fitting	_	2	Extension locking only
33	Spatter cover	_	2	Extension locking only
34	FR double layer tube	_	1	Extension locking only

CLKG/CLKP-X2095 Series

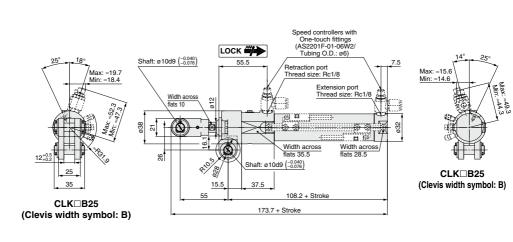
Dimensions

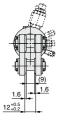
CLKG□/CLKP□25 Extension locking (B)



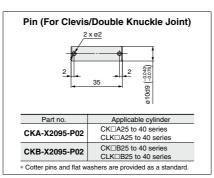
CLK□A25 (Clevis width symbol: A)

CLK□B25 (Clevis width symbol: B)





CLK□A25 (Clevis width symbol: A)

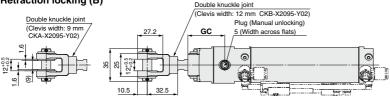




CLK□A25 (Clevis width symbol: A)

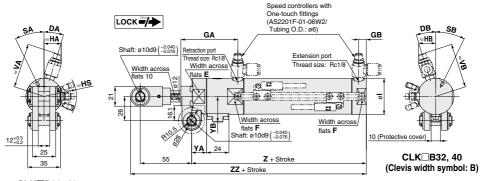




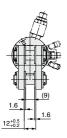


CLK□A32, 40 (Clevis width symbol: A)

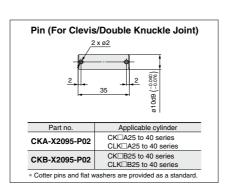
CLK□B32, 40 (Clevis width symbol: B)



CLK□B32, 40 (Clevis width symbol: B)



CLK□A32, 40 (Clevis width symbol: A)





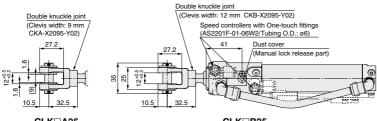
CLK□A32, 40 (Clevis width symbol: A)

																							(mm)
Symbol	DA	np	_	_	GA	GB	GC	Н	Α	Н	В	нѕ	-1	SA	e D	٧	Α	٧	В	YΑ	ΥВ	7	ZZ
Bore size	DA	υв	_	-	GA	GB	GC	MAX.	MIN.	MAX.	MIN.	пэ	ØI	SA	ЭБ	MAX.	MIN.	MAX.	MIN.	IA	10		22
32	18°	18°	36	35	61	8.2	39.5	19.5	18.3	19.5	18.3	35.7	39	27°	27°	52.8	47.8	52.8	47.8	16	27.5	112.2	177.7
40	21°	21°	44.5	43.5	58.5	11	44.5	24	22.2	24	22.2	39.6	48	22°	22°	57.3	52.3	57.3	52.3	21	29	116.7	182.2

CLKG/CLKP-X2095 Series

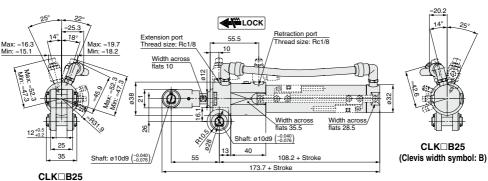
Dimensions

CLKG□/CLKP□25 Extension locking (F)

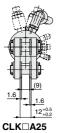


CLK□A25 (Clevis width symbol: A)

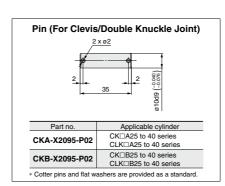
CLK□B25 (Clevis width symbol: B)



(Clevis width symbol: B)



CLK□A25 (Clevis width symbol: A)

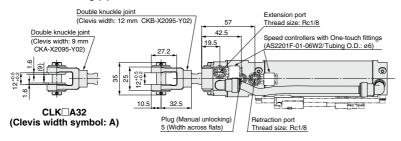




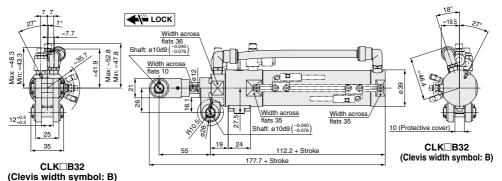
CLK□A25 (Clevis width symbol: A)

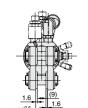
Dimensions

CLKG□/CLKP□32 Extension locking (F)

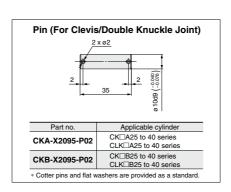


CLK□B32 (Clevis width symbol: B)





CLK□A32 (Clevis width symbol: A)



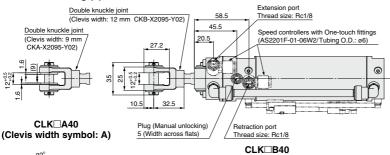


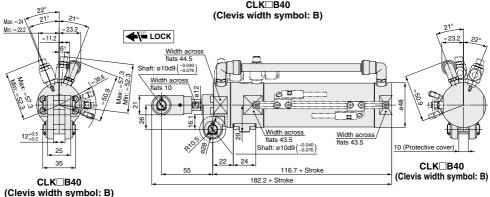
CLK□A32 (Clevis width symbol: A)

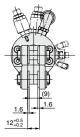
CLKG/CLKP-X2095 Series

Dimensions

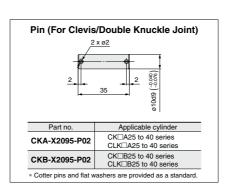
CLKG□/CLKP□40 Extension locking (F)

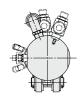






CLK□A40 (Clevis width symbol: A)





CLK□A40 (Clevis width symbol: A)

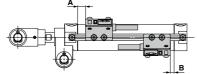
C(L)KG/C(L)KP-X2095 Series Auto Switch Mounting

Auto Switch Proper Mounting Position (Detection at Stroke End) and Its Mounting Height

D-P3DWA

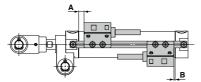
D-P4DW□□





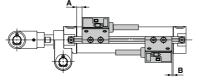
D-P79W





D-P7□□□□





Auto Switch Mounting Position and Its Height Unit: mi

Applicable	Symbol	Auto switch set value and its height						
auto switch	Syllibol	ø25	ø32	ø40				
	Α	10.5	10.5	11.5				
D-P3DWA□□	В	8	9	11				
	Hs	30.5	34	39.5				
	Α	8	8	9				
D-P4DW□□	В	5.5	6.5	8.5				
	Hs	37.1	40.7	45.4				
	Α	6	5	6				
D-P79W	В	2	4	5.5				
	Hs	37.7	40.8	45.1				
	Α	6	5	6				
D-P7 □□□□	В	2	4	5.5				
	Hs	37.3	40.2	45.1				

- Note 1) The mounting position should be referred for reference only for the auto switch mounting position at the stroke end detection. Adjust the auto switch after confirming the operation to set actually.
- Note 2) A/B dimensions are the distance from the standard position (above drawing) to the end surface of the auto switch.
- Note 3) The auto switch mounting position is temporarily set at the time of shipping from our factory. Change it to the desired position in accordance to your facility.
- Note 4) Adjust the auto switch after confirming the operating conditions in the actual setting.

Minimum Stroke for Auto Switch Mounting

Operating Range

Unit: mm

Applicable auto switch	1 pc.	2 pcs.
D-P3DWA□□	50	50
D-P4DW□□	50	50
D-P7□□□□	50	50

Applicable auto switch

D-P3DWA□□ 6 5.5 5.5

D-P4DW□□ 5 5 5

D-P7□□□□ 8 7.5 8.5

Other than the applicable auto switches listed in "How to Order," the following auto switches are mountable.

*For magnetic field resistant 2-color indicator solid state auto switches, auto switches with pre-wired connector (D-P4DW□DPC type) are also available.

Please order the auto switch and mounting brackets detailed below separately from the cylinder.

Auto switch part no.	Auto switch mounting bracket part no.				
Auto switch part no.	ø25	ø32, ø40			
D-M9□/D-M9□V D-M9□W/D-M9□WV	Note 2) ①BQ-1 ②BQ2-012				
D-A9□/D-A9□V	_	Note 2) ①BQ-1 ②BQ2-012			

Note 1) Only suitable for CKG□ types.

Note 2) Two types of auto switch mounting brackets are used as a set. The screws (M2.5 x 4 L) built into the auto switch are

Note 3) ø25 is available through a special order of D-A9□/D-A9□V.

Unit: mm

C(L)KG/C(L)KP-X2095 Series

How to Mount and Move the Auto Switch

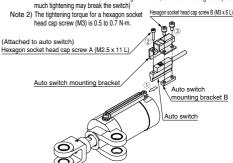
■D-P3DWA□□

- ① Remove either of two hexagon socket head cap screws that secure the auto switch mounting rail. Since the spacer is installed between the cylinder body and auto switch mounting rail, be careful not to drop the spacer.
- ② Insert the auto switch mounting bracket B (nut) into the groove on the auto switch mounting rail.
 ③ Tighten the hexagon socket head cap screw you have removed in step ① and fix
- (3) Tighten the hexagon socket head cap screw you have removed in step (1) and fix the auto switch mounting rail.
- 4 Remove the hexagon socket head cap screw A (M2.5) attached to the auto switch. Mount the auto switch mounting bracket (pressed stainless steel bracket) on the auto switch and tighten the hexagon socket head cap screw A (M2.5) you have removed 3 to 4 turns to temporarily mount the bracket.
- ⑤ Put the hexagon socket head cap screws B (M3) through the holes in the flange (round holes at 2 locations) of the auto switch mounting bracket (pressed stainless steel bracket) and screw them into the M3 tapped parts of the auto switch mounting bracket B (nut), and tighten them 3 to 4 turns to temporarily mount the auto switch.
- ⑥ After checking the detection position, tighten the hexagon socket head cap screws A and B in order. Tighten the hexagon socket head cap screw B evenly.

Auto Switch Mounting Bracket Part No. for C(L)KG - X2095 series (Including bracket, screw)

tate officer incurring Diagnost at the rest of 2/1000 72000 (including Diagnost, or on)							
A U la la U d	Applicable bore size						
Applicable cylinder	24	32	40				
CKG□-X2095		BK5-025S					
CLKG□-X2095	BK5-0255						

⑦ Modification of the detection position should be made in the condition of ⑤. Note 1) The tightening torque for a hexagon socket head cap screw (M2.5) is 0.2 to 0.3 N·m. Hold the shorter side of a hexagon wrench, and turn it to tighten. (Too



Hexagon socket head cap screw

■D-P4DW□□

- ① Attach the auto switch to the auto switch mounting bracket C, using a hexagon socket head cap screw (M3 x 12 L).
 - (The tightening torque is 0.5 to 0.8 N·m.)
- ② Fix the auto switch mounting bracket B and the auto switch mounting bracket C temporarily by tightening the hexagon socket head cap screw (M3 x 6 L).
- ③ Insert the temporarily tightened auto switch mounting bracket B into the mating groove of the auto switch rail, and slide the auto switch onto the auto switch rail through the groove.
- 4 Check the detecting position of the auto switch and fix the auto switch firmly with the hexagon socket head cap screw (M3 x 6 L, M3 x 12 L). (The tightening torque is 0.5 to 0.8 N·m.)
- (5) If the detecting position is changed, go back to step (3).

Applicable auto switch: D-P4DWL/Z, D-P4DWSC, D-P4DWSE

Bore size	Auto switch mounting bracket part no.	Contents			
٥-		Auto switch mounting bracket B	1		
ø25 ø32	BK4-025	Auto switch mounting bracket C			
ø 40	DN4-025	Hexagon socket head cap screw (M3 x 6 L, with SW + PW)	2		
Ø 40		Hexagon socket head cap screw (M3 x 12 L)	2		

(M3 x 6 L, with SW + PW) Hexagon socket head can screw Auto switch (M3 x 12 I) mounting bracket C Auto switch mounting Hexagon socket head cap screw (ø25: M3 x 9 L, with SW + PW) bracket B (ø32: M3 x 10 L, with SW + PW) (4) Auto switch rail (ø40: M3 x 10 L, with SW + PW) Spacer (ø25: t = 3.5 mm)(ø32: t = 4.4 mm) (ø40: t = 4.4 mm)

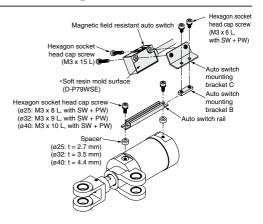
Magnetic field resistant auto switch

■D-P7□, D-P79WSE

- Attach the auto switch to the auto switch mounting bracket C, using a hexagon socket head cap screw (M3 x 15 L).
 - (The tightening torque is 0.5 to 0.8 N·m.)
- ② Fix the auto switch mounting bracket B and the auto switch mounting bracket C temporarily by tightening the hexagon socket head cap screw (M3 x 6 L).
- ③ Insert the temporarily tightened auto switch mounting bracket B into the mating groove of the auto switch rail, and slide the auto switch onto the auto switch rail through the groove.
- (4) Check the detecting position of the auto switch and fix the auto switch firmly with the hexagon socket head cap screw (M3 x 6 L, M3 x 15 L). (The tightening torque is 0.5 to 0.8 N·m.)
- (5) If the detecting position is changed, go back to step ③.
- *Be aware that D-P79WSE should be installed in the specified direction shown when installed to the auto switch mounting bracket C. Be sure to mount it so that the soft resin mold surface is in contact with the auto switch mounting bracket C.

Applicable auto switch: D-P74, D-P74-376, D-P74GSC, D-P79WSE

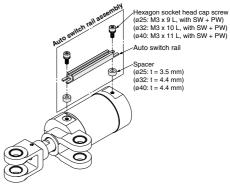
Bore size	Auto switch mounting bracket part no.	Contents	Qty.
ø25 ø32 ø40		Auto switch mounting bracket B	1
	BK2-025	Auto switch mounting bracket C	1
	DN2-025	Hexagon socket head cap screw (M3 x 6 L, with SW + PW)	2
940		Hexagon socket head cap screw (M3 x 15 L)	2



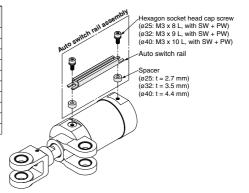
Auto Switch Mounting C(L)KG/C(L)KP-X2095 Series

Auto Switch Rail Assembly Part No.

Applicable cylinder series	Bore size	Applicable stroke	Auto switch rail assembly part no.					
		50	CKG25-X2095-R050					
		75	CKG25-X2095-R075					
	ø 25	100	CKG25-X2095-R100					
		125						
CKG		150	part no. CKG25-X2095-R050 CKG25-X2095-R075 CKG25-X2095-R100					
CLKG		50	CKG32-X2095-R050					
		75	75 CKG32-X2095-R075 100 CKG32-X2095-R100					
	ø 32	100						
		150	CKG32-X2095-R150					
		50	CKG40-X2095-R050					
CKG		75	CKG40-X2095-R075					
CKP CLKG	ø 40	100	125 CKG25-X2095-R125 150 CKG25-X2095-R150 50 CKG32-X2095-R050 75 CKG32-X2095-R075 100 CKG32-X2095-R100 125 CKG32-X2095-R125 150 CKG32-X2095-R150 50 CKG40-X2095-R050 75 CKG40-X2095-R050 100 CKG40-X2095-R100 125 CKG40-X2095-R100					
CLKP		125	CKG40-X2095-R125					
		150	CKG40-X2095-R150					



Applicable cylinder series	Bore size	Applicable stroke	Auto switch rail assembly part no.
		50	CKP25-X2095-R050
		75	CKP25-X2095-R075
	ø 25	100	CKP25-X2095-R100
		125	CKP25-X2095-R125
CKP		150	CKP25-X2095-R150
CLKP		50	CKP32-X2095-R050
		75	CKP32-X2095-R075
	ø 32	100	CKP32-X2095-R100
		125	CKP32-X2095-R125
		150	CKP32-X2095-R150



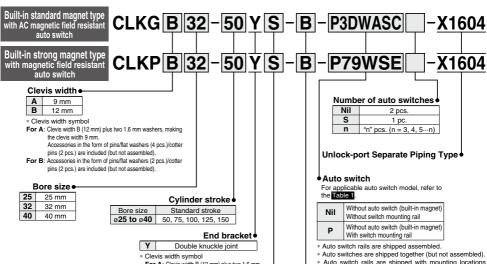
CLKG/CLKP Series

Made to Order Specifications

contact SMC for detailed dimensions, specifications and lead times.



1 Unlock-port Separate Piping Type



For A: Clevis width B (12 mm) plus two 1.6 mm washers, making the clevis width 9 mm. Accessories in the form of pins/flat washers (4 pcs.)/cotter pins (2 pcs.) are included (but not assembled).

For B: Accessories in the form of pins/flat washers (2 pcs.)/cotter pins (2 pcs.) are included (but not assembled).

	Option
Nil	None
S	With speed controller
	With Speed Controller

* Speed controllers (2 pcs.) are shipped together (but not assembled).

Locking direction B Retraction locking Extension locking

Built-in Standard (Strong) Magnet Cylinder Part No.

attached on the right side, as you look from the rod end.

1) Built-in standard (strong) magnet type without auto switch and switch mounting rail

Symbol for the auto switch type is "Nil" as shown below CLKG: (Example) CLKGA32-50Y-B-X1604

CLKP: (Example) CLKPA32-50Y-B-X1604 2) Built-in standard (strong) magnet type without

auto switch, with switch mounting rail Symbol for the auto switch type is "P" as shown helow

CLKG: (Example) CLKGA32-50Y-B-P-X1604 CLKP: (Example) CLKPA32-50Y-B-P-X1604

Applicable Magnetic Field Resistant Auto Switches/Refer to pages 1341 to 1435 for detailed auto switch specifications.

Applicable cylinder series	Туре	Auto switch model	Applicable magnetic field	Electrical entry	Indicator light	Wiring (Pin no. in use)	Load voltage	Lead wire length	Applicable load
		P3DWASC		Pre-wired connector		2-wire (3–4)		0.3 m	
		P3DWASE			-	2-wire (1-4)		0.5	
		P3DWA	AC magnetic field					0.5 m	
0.140	Solid state	P3DWAL	(Single-phase	Grommet	2-color indicator	2-wire		3 m	
CLKG series	auto switch	P3DWAZ	AC welding			24 VDC	5 m		
		P4DWSC	inagrieuc neid) Pre-wired connector	2-wire (3-4)		0.3 m	Deleu		
		P4DWSE]	2-wire (1-4)	vire (1-4)		Relay, PLC
		P4DWL		Grommet		2-wire	3 m	Note 1)	
		P4DWZ		Grommet		Z-WIIG		5 m	,
		P79WSE			2-color indicator	2-wire (1-4)		0.3 m	
	Reed auto	P74-376	P74-376 Pre-wired connector	2-wire (3-4)	24 VDC	0.5 m			
CLKP series	switch	P74GSC	magnetic field		1-color 2-wire (3-4)	2-wire (3-4)		0.3 m	
	Switch	P74L	magnetic lielu	Grommet	indicator	2-wire	24 VDC	3 m	
		P74Z		Gronniet		z-wire	100 VAC	5 m	

Note 1) PLC: Programmable Logic Controller

Note 2) There are other applicable auto switches other than the listed above. For details, refer to page 505

Note 3) Refer to page 506 and 507 when ordering the auto switch mounting bracket assembly or switch mounting rail assembly.

Table 1

Made to Order Specifications CLKG/CLKP Series

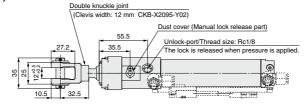
Symbol

-X1604

Dimensions

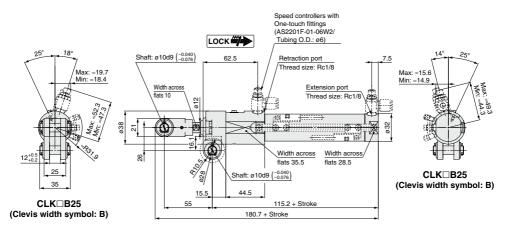
CLKG□/CLKP□25 Extension locking (B)

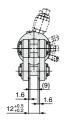




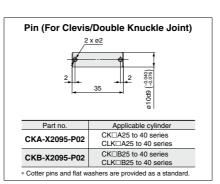
CLK□A25 (Clevis width symbol: A)

CLK□B25 (Clevis width symbol: B)





CLK□A25 (Clevis width symbol: A)





CLK□A25 (Clevis width symbol: A)

CLKG/CLKP Series

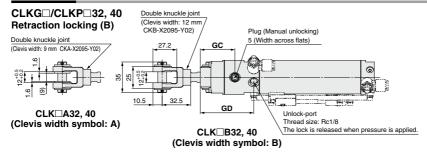
Made to Order Specifications

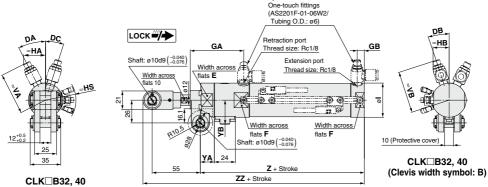
Please contact SMC for detailed dimensions, specifications and lead times.



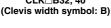
1 Unlock-port Separate Piping Type

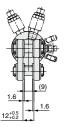
Dimensions





Speed controllers with





CLK□A32, 40 (Clevis width symbol: A)

•	#/Double Knuckle Joint)				
Part no.	Applicable cylinder				
CKA-X2095-P02	CK□A25 to 40 series CLK□A25 to 40 series				
CKB-X2095-P02	CKB-X2095-P02				
* Cotter pins and flat w	* Cotter pins and flat washers are provided as a standard.				



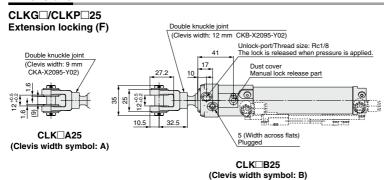
CLK□A32, 40 (Clevis width symbol: A)

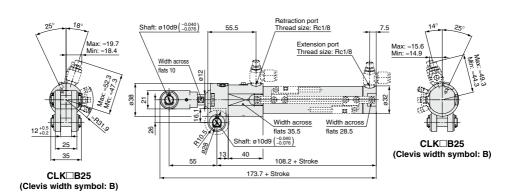
	(m															(mm)							
Symbol	Δ,	DB	DC	E	F	GA	GB	GC	GD	HA		НВ		нѕ	øl	VA		VB		YΑ	ΥВ	7	ZZ
Bore size	DA									MAX.	MIN.	MAX.	MIN.	пэ	ØI	MAX.	MIN.	MAX.	MIN.	ı A	ID		
32	27°	18°	18°	36	35	61	8.2	39.5	61	27.2	24.9	19.5	18.3	35.7	39	52.8	47.8	52.8	47.8	16	27.5	112.2	177.7
40	22°	21°	21°	44.5	43.5	58	11	44.5	58.5	24.9	23	24	22.2	39.6	48	57.3	52.3	57.3	52.3	21	29	116.7	182.2

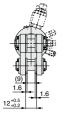
Made to Order Specifications CLKG/CLKP Series

Symbol

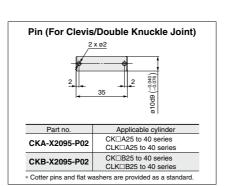
-X1604







CLK□A25 (Clevis width symbol: A)





CLK□A25 (Clevis width symbol: A)

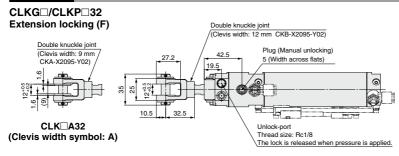
CLKG/CLKP Series

Made to Order Specifications

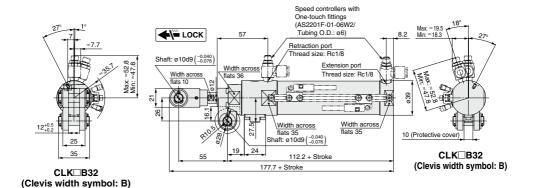
Please contact SMC for detailed dimensions, specifications and lead times.

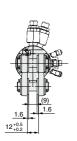


1 Unlock-port Separate Piping Type

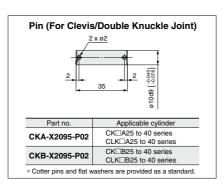


CLK□B32 (Clevis width symbol: B)





CLK□32 (Clevis width symbol: A)



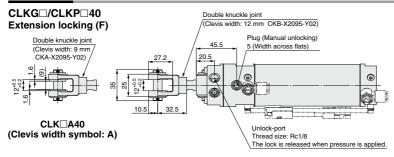


CLK□A32 (Clevis width symbol: A)

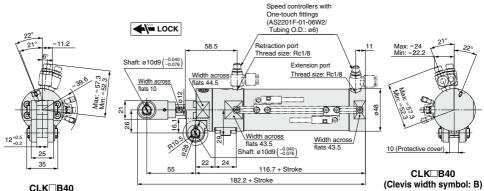
Made to Order Specifications CLKG/CLKP Series

Symbol

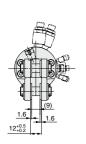
-X1604



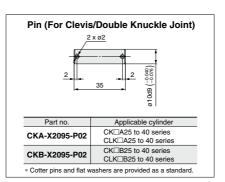
CLK□B40 (Clevis width symbol: B)



(Clevis width symbol: B)



CLK□40 (Clevis width symbol: A)





CLK□A40 (Clevis width symbol: A)

