



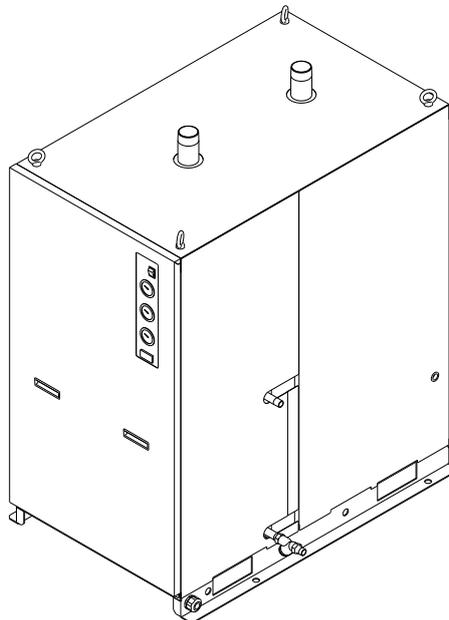
Operation Manual

PRODUCT NAME

Refrigerated Air Dryer

MODEL

**IDF100F-30-□W□, IDF125F-30-□W□
IDF150F-30-□W□**



This manual is intended to explain the installation and operation of the product. Only people who understand the basic operation of the product, or have basic knowledge and ability to handle industrial machinery, are allowed to work on the product.

Keep this manual available whenever necessary.

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SMC Corporation

Foreword

Thank you for purchasing SMC's refrigerant type air dryer (hereinafter referred to as the "product").

For safety and long life of the product, be sure to read this Operation Manual (hereinafter referred to as the "manual") and clearly understand the contents.

- The instructions described in this manual must be followed in addition to ISO 4414*1) and JIS B 8370*2) and other safety regulations.
 - *1) ISO4414: Pneumatic fluid power – Recommendations for the application of equipment to transmission and control systems.
 - *2) JIS B 8370: General rules for pneumatic equipment.
- This manual is intended to explain the installation and operation of the product. Only people who understand the basic operation of the product through this manual, or who install and operate industrial machinery and have basic knowledge and ability to handle such equipment, are allowed to work on the product.
- This manual and other documents attached to the product do not constitute a contract, and will not affect any existing agreements or commitments.
- It is strictly prohibited to copy this manual entirely or partially for use by a third party without prior permission from SMC.

Note: This manual is subject to change without prior notice.

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Safety Instructions



Before using the product be sure to read and understand all the important actions highlighted in this manual.

i.1 Warning: Before using this product

This chapter is intended to specifically describe the safety related issues for handling the product. Read this before handling the product.

- The product is designed to dehumidify compressed air. SMC does not take any responsibility for any problems that may arise from using the product for other purposes.
- The product is operated at high voltage and contains components which become hot and rotate. If a component needs to be replaced or repaired, contact a specialized vendor for parts and service. All personnel who work with or around the product should read and understand the safety related information in this manual carefully before starting work.
- This manual is not a comprehensive manual covering safety and health related issues. This should be handled by a person in charge of safety training.
- All personnel who work with or around the product should have sufficient knowledge about the dangers inherent to the product and be trained in safety measures.
- The safety manager is responsible for strictly observing safety standards, but responsibility in respect to safety standards during daily work resides with each individual operator and maintenance personnel.
- The operator and maintenance personnel should consider work places and environments for each task with due consideration of safety issues.
- It is necessary to undergo appropriate general safety training before being trained about this product. Training without having sufficient knowledge about safety is very dangerous. Training must not be conducted without consideration to safety.
- This manual must be kept available to the operator whenever necessary.
- If the product is subjected to a short power outage (including voltage sag), it may take a long time to start operating normally or be unable to restart normally due to the protective equipment triggered after the power is recovered. In that case, turn off the switch with lamp on the body once, and reset the protective equipment circuit referring to "5.2 Reset of protective equipment". Sudden restart of the product is possible after the recovery of power, so be sure to turn off the switch with lamp when removing the cover panel of the product.

i.1.1 Danger, Warning and Caution

The instructions given in this manual aim to assure the safe and correct operation of the product, and to prevent injury of operators or damage to the product. These instructions are grouped into three categories, "Danger", "Warning" and "Caution", which indicate the level of hazard, damage and also the degree of emergency. All safety critical information should be carefully observed at all times.

DANGER, WARNING and CAUTION signs are in order according to severity (DANGER> WARNING> CAUTION). The signs are explained on the following page.



Danger

"Danger" indicates a hazard with a high level of risk which will result in death or serious injury if an operator performs incorrect handling during the operation and maintenance of the product or does not follow the instructions necessary to avoid it.



Warning

“Warning” indicates a hazard with a medium level of risk which will result in death or serious injury if an operator does not follow the specified procedures during the operation or maintenance of the product or does not follow the instructions necessary to avoid it.



Caution

“Caution” indicates a hazard of a low level of risk which will result in minor and moderate injury or damage to product and equipment if an operator does not follow the specified procedures during the operation and maintenance of the product or does not follow the instructions to avoid it.

i.2 Hazard classification and locations of hazard labels

The product has various potential hazards and they are marked with warning labels. Read this section before starting any work on the product.



Warning

- Only trained personnel should handle the product.
- Only people who have sufficient knowledge and experience about the product and its accessories are allowed to carry out transportation, installation and maintenance work.
- Only maintenance personnel or people who have sufficient knowledge and experience are allowed to open the cover panels of the product.



Warning

If any error occurs, take measures as instructed in this manual.



Warning

- If any error occurs, do not start operating the product.
- If any error occurs, immediately stop the product, and call for the maintenance personnel or a person who has sufficient knowledge and experience about the product and its accessories.

i.2.1 Hazards

The hazards inherent to the product are as follows.

Warning related to electricity

The product is operated at a high voltage and can cause electrical shock internally. This risk is indicated with the mark  in addition to “Danger”, “Warning” and “Caution” on the product or in this manual.

Warning related to heat

The product has surfaces that can reach high temperatures during operation, which may cause burns. This risk is indicated with the mark  in addition to “Danger”, “Warning” and “Caution” on the product or in this manual.

Warning related to rotating objects

The product has parts that will rotate during operation, which may cause fingers to get caught and injured. This risk is indicated with the mark  in addition to “Danger”, “Warning” and “Caution” on the product or in this manual.

i.2.2 Warning related to electricity

The product is operated at a high voltage and contains the power supply isolated by the cover panel.

Do not operate the product without cover panels fitted.

Only people who have sufficient knowledge and experience are allowed to perform work and inspections in locations with the power supplied.

**Warning**

- Fully read and understand the contents of the hazard labels.
- Do not peel or rub off the hazard labels.
- Carefully confirm where the hazard labels are affixed.

i.2.3 Warning related to high temperature**Warning**

The product has surfaces that can reach high temperatures during operation, and cause burns by contact. Even after the power is turned off, there can still be residual heat in the product, which may cause burns. Do not start work until the temperature of the surfaces has fallen below 50°C.

i.2.4 Warning related to rotating objects**Warning**

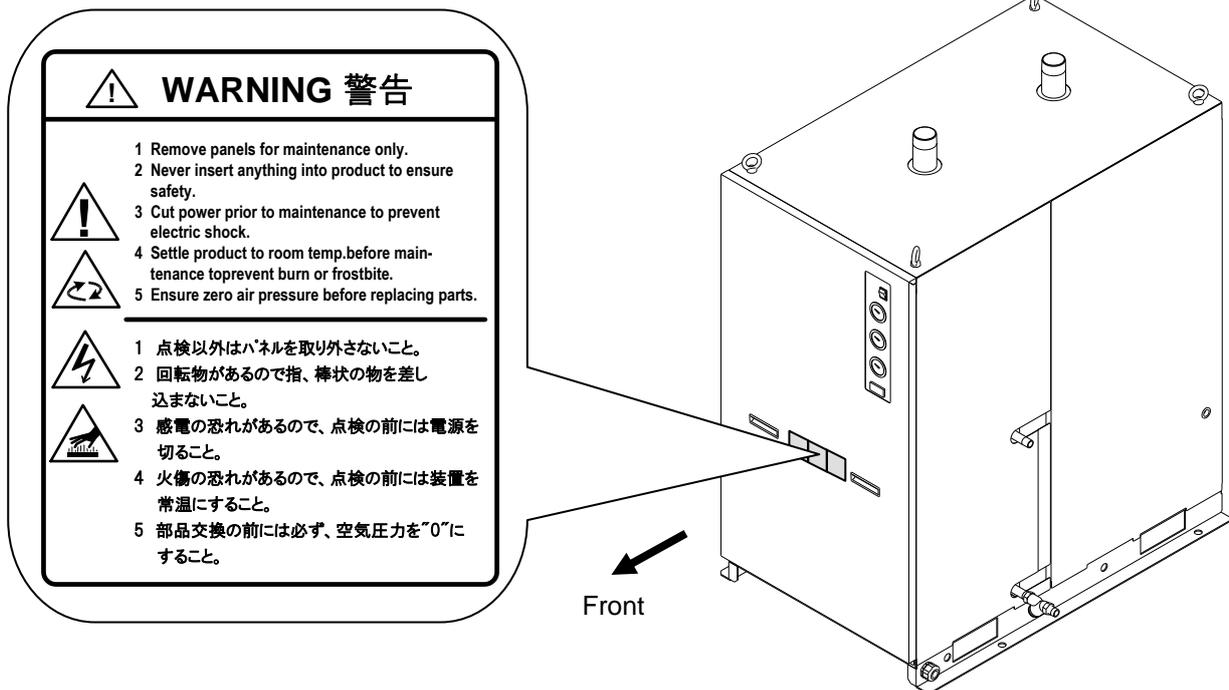
The product has parts that can rotate during operation, and cause injury by contact. Also, the rotating parts might stop rotating temporarily and restart during operation. Do not perform work during operation.

i.2.5 Warning related to pneumatic circuit**Warning**

Be sure to release compressed air from the product and ensure the internal pressure is zero before replacing or cleaning the parts of the product. If the compressed air is left in the product, when some part is loosened, it may cause sudden lurching or other unexpected accidents.

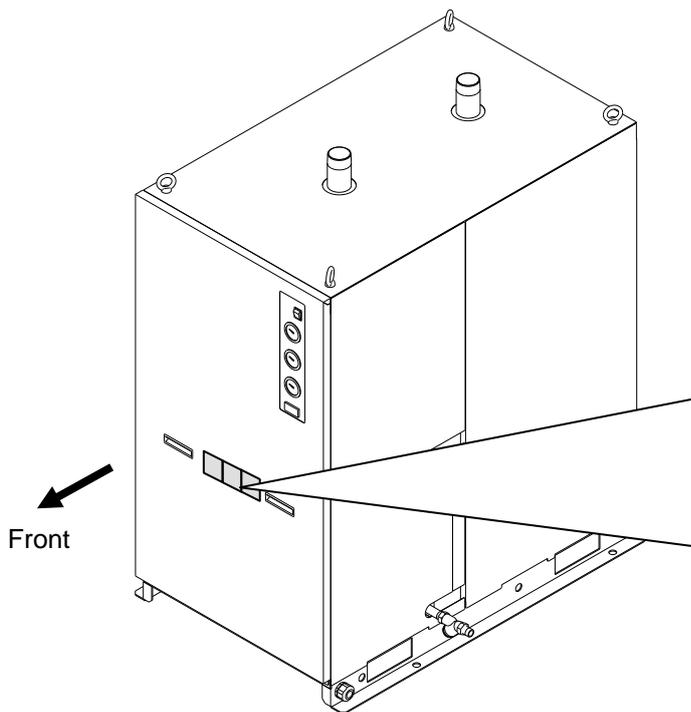
i.2.6 Location of hazard label**Warning**

- Fully read and understand the contents of the hazard labels.
- Do not peel or rub off the hazard labels.
- Carefully confirm where the hazard labels are affixed.



i.2.7 Caution related to refrigerant**Caution**

- The product uses hydro-fluorocarbon type refrigerant (HFC).
- The product is specified by “Class 1 Fluorocarbon Collection and Destruction Law in Japan.”
The release of refrigerant into the atmosphere is banned by law. When the product is serviced, the refrigerant must be recovered using “refrigerant recovery equipment” and disposed of by a specialist disposal company. Only people who have sufficient knowledge and experience about the product and its accessories are allowed to recover the refrigerant.
- Only maintenance personnel or people who have sufficient knowledge and experience are allowed to open the cover panels of the product.
- The type and necessary amount of HFC can be found on the specification label explained on page 6 of Section i.



Act for Rationalized Use and Proper Management of Fluorocarbons
フロン排出抑制法 第一種特定製品

- This product uses Fluorocarbon (HFC) as a refrigerant.
- 1 It is prohibited to release fluorocarbons without permission.
 - 2 For the disposal of the product, fluorocarbons must first be collected.
 - 3 The number and quantity of the refrigerant of the fluorocarbon used for this product is shown on the product label.
 - 4 GWP values of the calculated leakage of fluorocarbons to be reported are as in the table below.

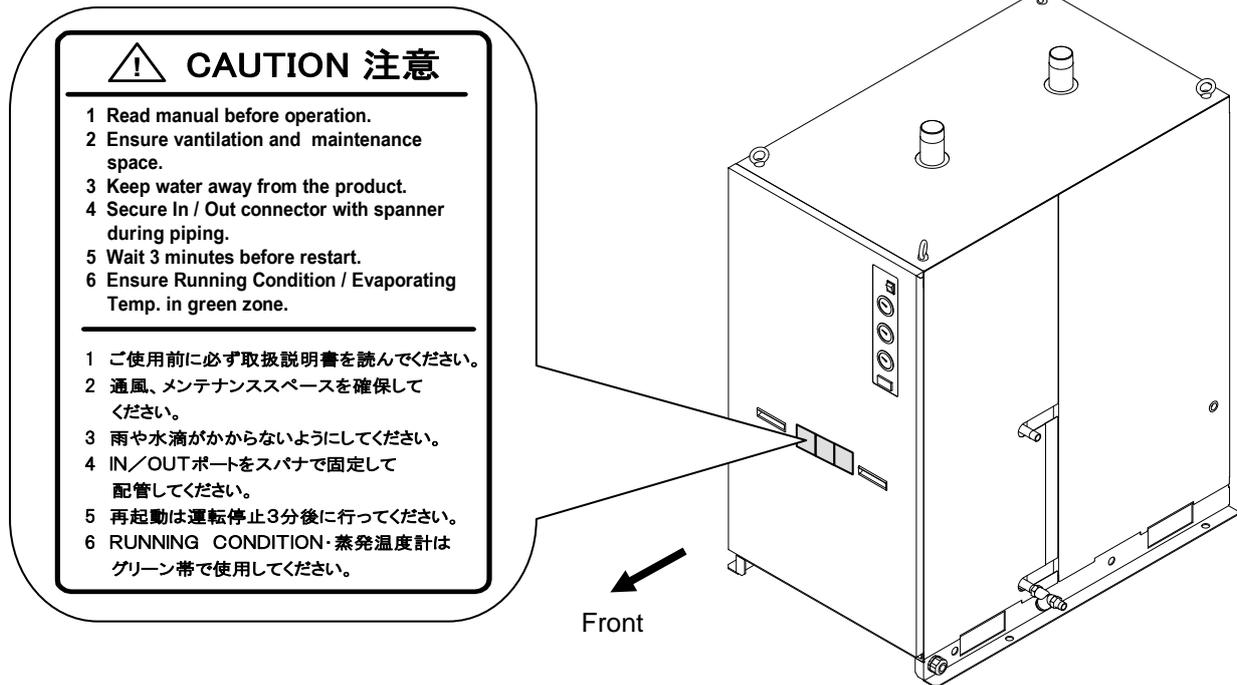
この製品には冷媒として、フロン類 (HFC) が使用されています。

- 1 フロン類をみだりに大気中に放出することは禁じられています。
- 2 この製品を廃棄する場合には、フロン類の回収が必要です。
- 3 本製品に使用している、フロン類の冷媒番号、量は、型式銘板に記載されています。
- 4 算定漏えい量の報告に使用する、フロン類の GWP 値は以下になります。

Refrigerant No.	R134a	R407C	R410A	R404A
GWP values	1430	1770	2090	3920

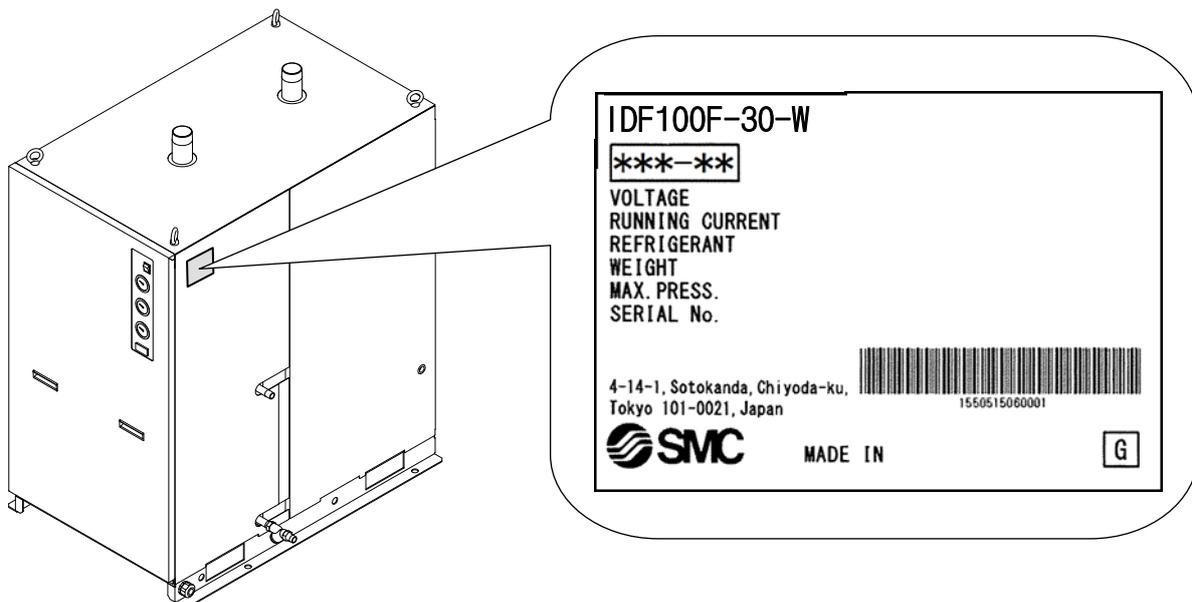
i.2.8 Caution related to handling

 <h2 style="margin: 0;">Warning</h2>
<ul style="list-style-type: none"> - Fully read and understand the contents of the hazard labels. - Do not peel or rub off the hazard labels. - Carefully confirm where the hazard labels are affixed.



i.2.9 Other labels

Confirm the model and specifications described in the label.



i.3 Waste disposal

When disposing of the product, recover the refrigerant and compressor oil contained in the refrigerant circuit.



Caution

- The product uses hydro-fluorocarbon type refrigerant (HFC).
- The product is specified by “Class 1 Fluorocarbon Collection and Destruction Law in Japan.”
- The release of refrigerant into the atmosphere is banned by law. When the product is serviced, the refrigerant must be recovered using “refrigerant recovery equipment” and disposed of by a specialist disposal company.
- Only people who have sufficient knowledge and experience about the product and its accessories are allowed to recover the refrigerant.
- Only maintenance personnel or people who have sufficient knowledge and experience are allowed to open the cover panels of the product.
- The type and necessary amount of HFC can be found on the specification label.



Caution

- The disposal of the compressor oil must be in compliance with the bylaws or rules of the local municipality.
- Do not mix the compressor oil with domestic waste for disposal. Also, the disposal of the waste must only be conducted by specific facilities that are permitted for that purpose.
- Only people who have sufficient knowledge and experience about the product and its accessories are allowed to recover the compressor oil.
- Only maintenance personnel or people who have sufficient knowledge and experience are allowed to open the cover panels of the product. If anything is unclear, contact your local supplier or SMC.

i.4 Limited warranty and Disclaimer / Compliance Requirements

The product used subject to the following “Limited warranty and Disclaimer” and “Compliance Requirements. Read and accept them before using the product.

Limited warranty and Disclaimer

1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered whichever comes first.
Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided.
This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalog for the particular products.

Compliance Requirements

1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or other weapon is strictly prohibited.
2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulation of the countries involved in the transaction. Prior to the shipment of a SMC product of a SMC product to another country, assure that all local rules governing that export are known and followed.

**Caution**

The Product is provided use in manufacturing industries.

The product herein described is basically provided for peaceful use in manufacturing industries.

If considering using the product in other industries, consult SMC beforehand and exchange specifications or a contact if necessary.

If anything is unclear, contact your nearest sales branch.

**Caution**

SMC products are not intended for use as instruments for legal metrology.

Measurement instruments that SMC manufactures or sells have not been qualified by type approval tests relevant to the metrology (measurement) laws of each country. Therefore, SMC products cannot be used for business or certification ordained by the metrology (measurement) laws of each country.

1 Name and Function of Parts

1.1 Part number of product

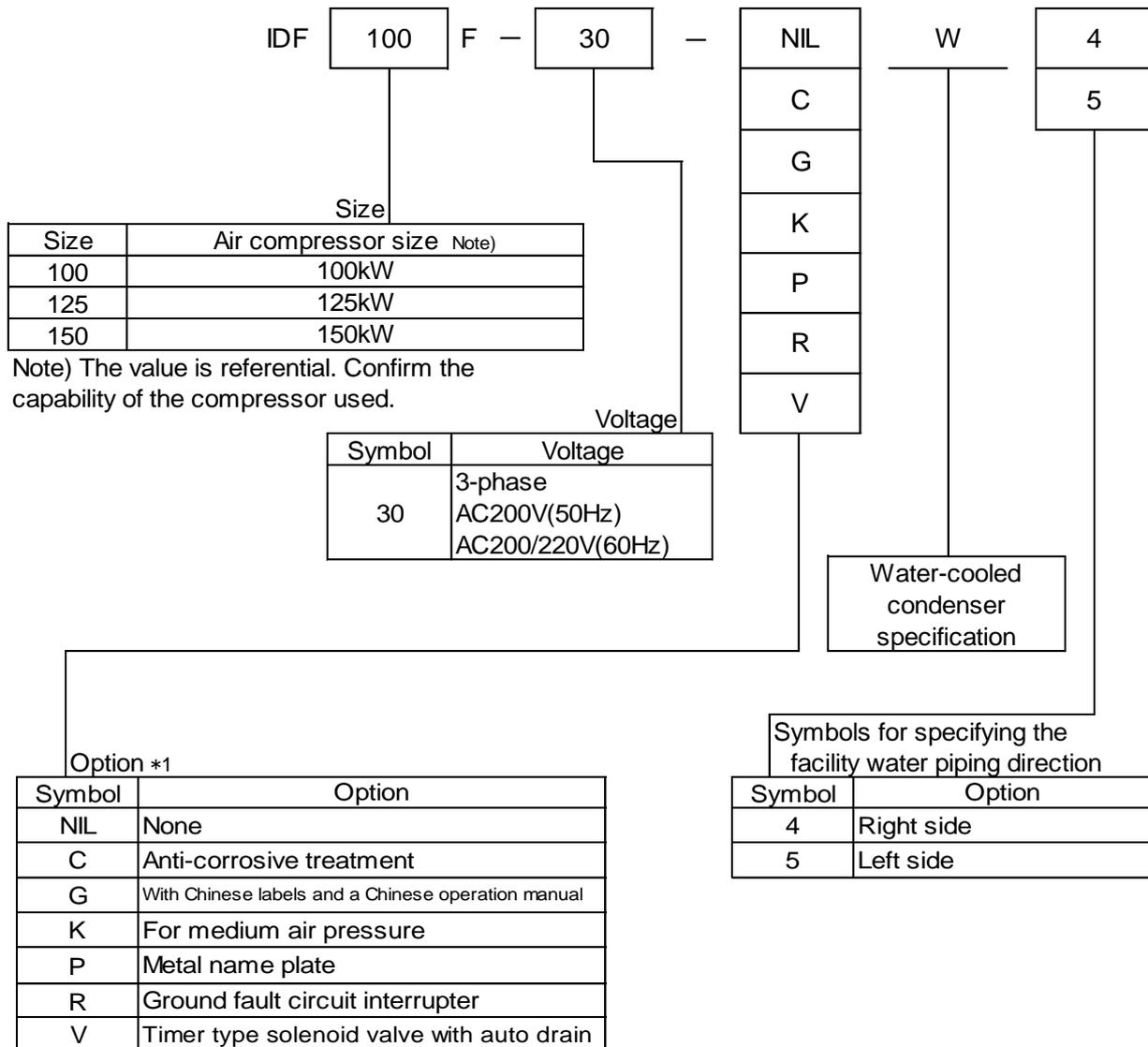
The part number of the product is determined as follows.

The product needs to be handled in different ways depending on the part number. Refer to "i.2.9 Other labels" and check the part number of the product.

*1 Two or more options can be selected together.

*2 When multiple options are selected, state them in alphabetical order.

E.g. When the IDF100F-30 is provided with options C, R and V and specified to have the facility water piping direction on the right side, the part number will be **IDF100F-30-CRVW4**.



1.2 Options of product

1.2.1 Anti-corrosive treated copper tube (option C)

This is the option providing a special epoxy paint on the surface of the copper tube to prevent corrosion. The special epoxy paint is applied to the surface of the copper tube except for the part coated with the thermal insulator.

If the coating on the surface of the copper tube is damaged when the panel is removed for maintenance, the anti-corrosion treatment will lose its effect.

Pay attention not to damage the coating.

1.2.2 With Chinese labels and a Chinese operation manual (option G)

In addition, Chinese labels are put on the external panels.

A Chinese operation manual is also included.

1.2.3 Medium pressure type (option K)

This is the option that extends the maximum operating pressure to 1.6MPa.

The internal piping material of the product is changed from nylon to metal.

1.2.4 Metal name plate (option P)

This is the option that changes the label identifying the model and specifications of the product to a metal plate.

1.2.5 Ground fault circuit interrupter (option R)

This is the option providing a built-in ground fault circuit interrupter. Should the product have over current or ground fault, the power supply will be cut off.

Breaker capacity: 20A

Sensitivity of leak current: 30mA

1.2.6 Timer type solenoid valve with auto drain (option V)

This is the option that controls the solenoid valve for draining with a timer.

It comes with solenoid valve protective strainer and ball valve.

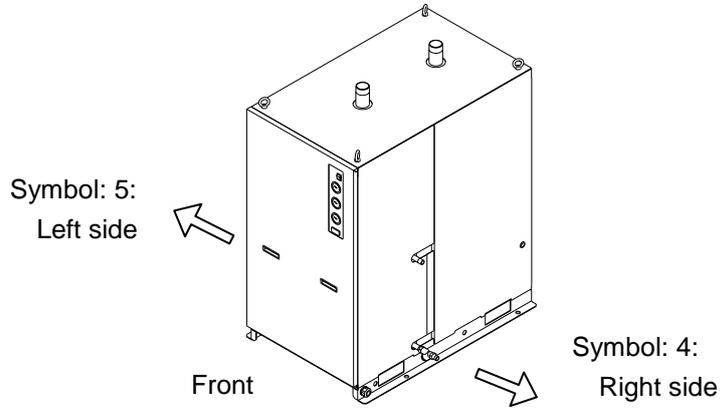
The default setting of the timer is 1.5 seconds for ON and 0.5 minute for OFF.

Do not change the setting of the timer.

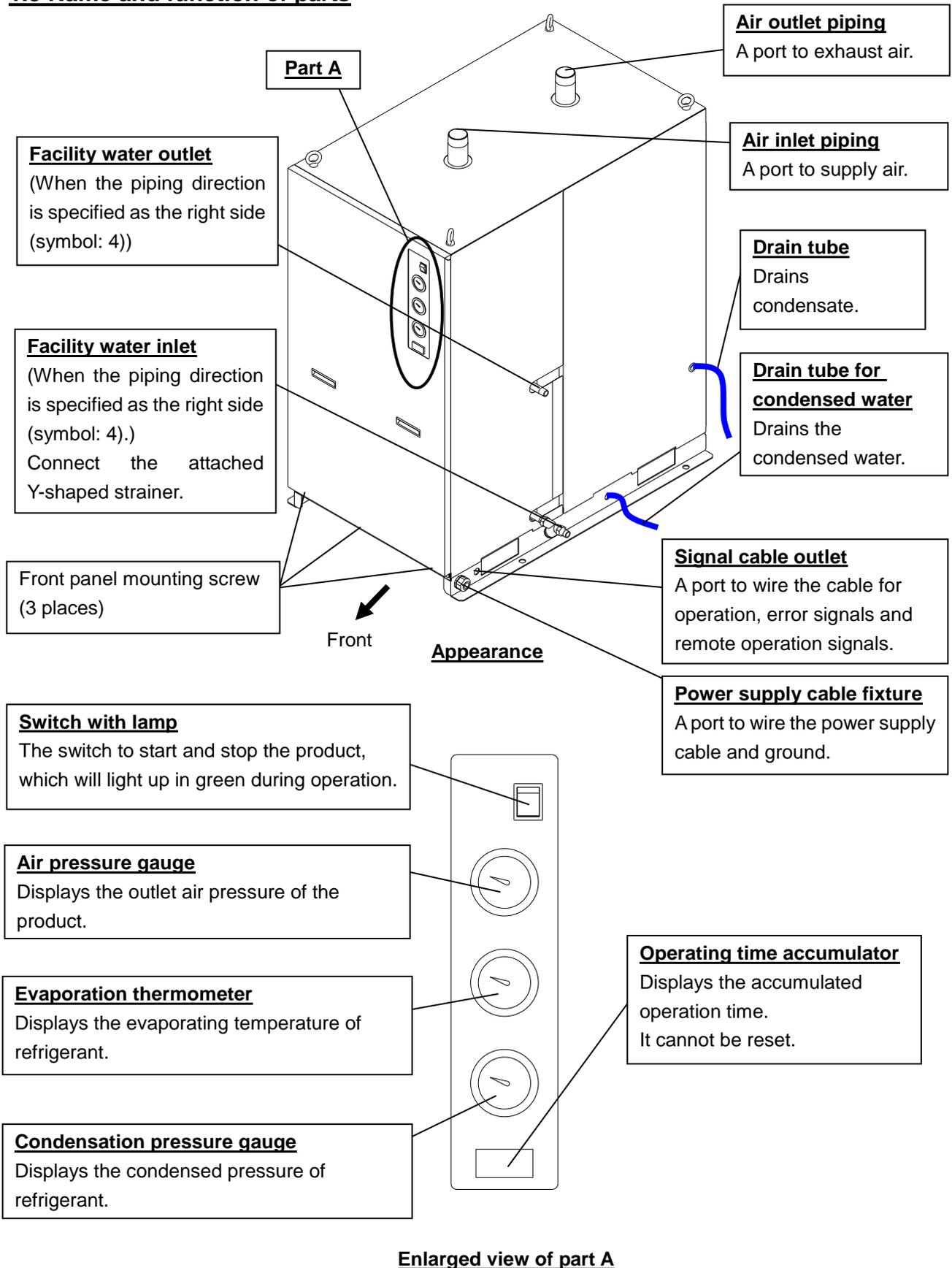
If it is changed, there can be water leakage from the secondary side of the product.

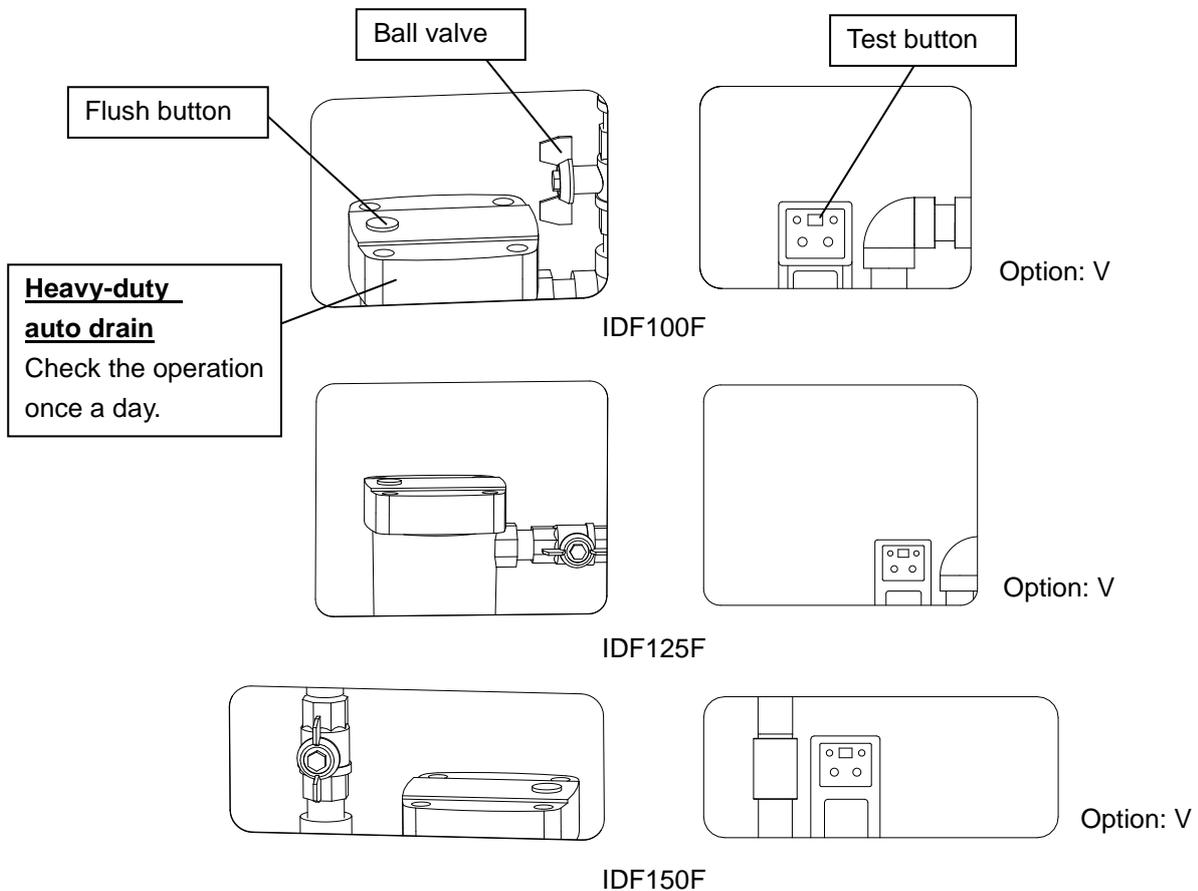
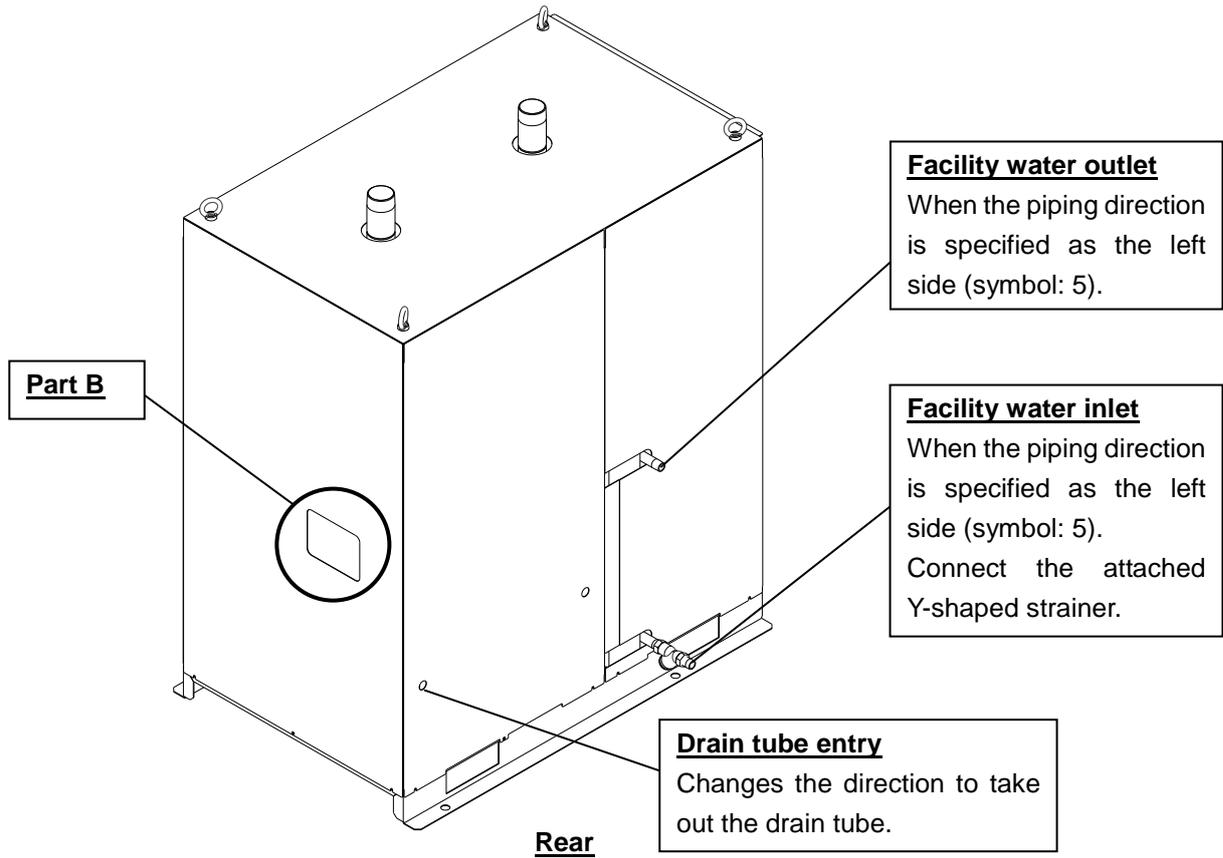
1.2.7 Facility water piping direction

The piping direction of the facility water can be specified.
The surface with the switch with lamp is viewed as the front.

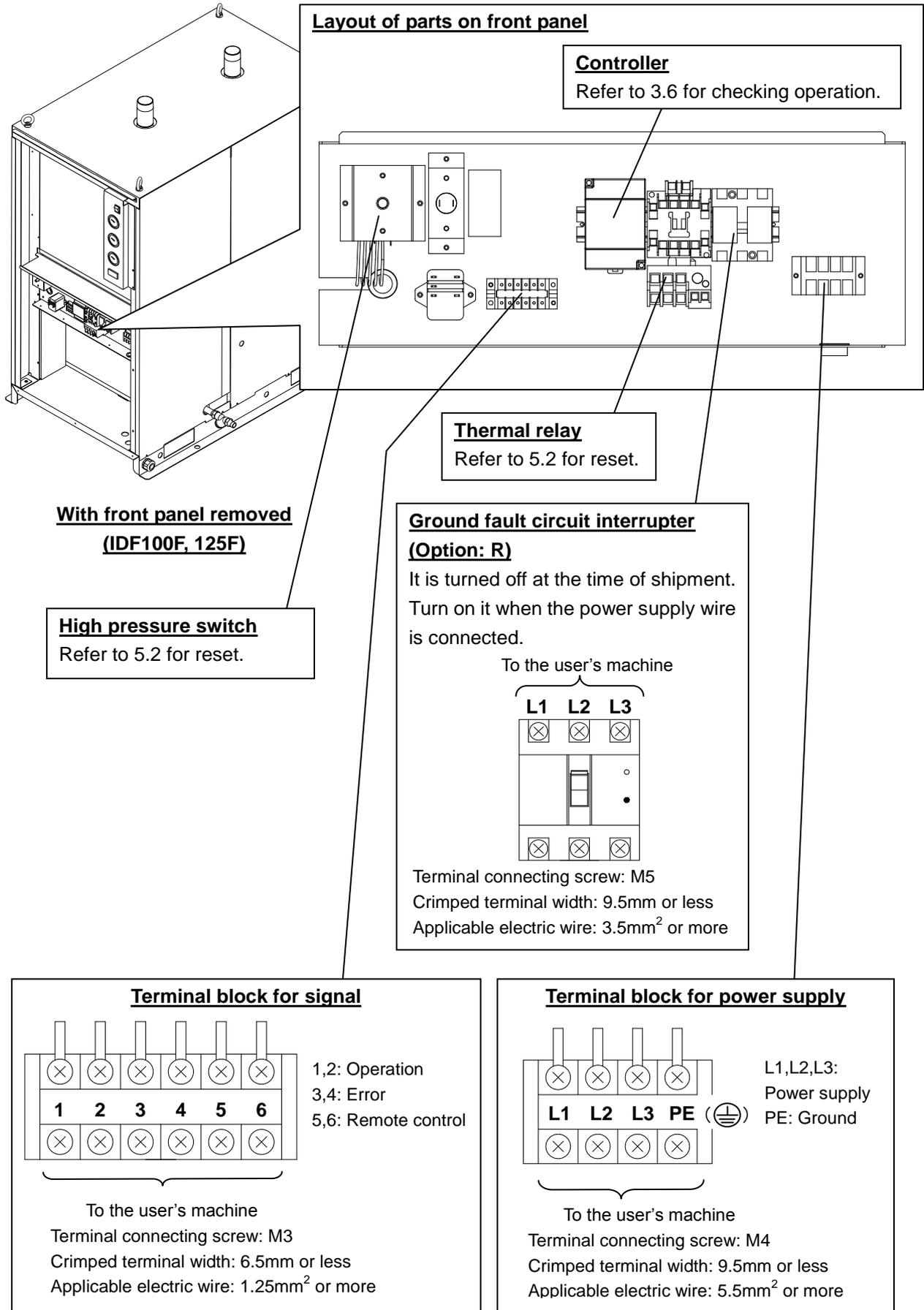


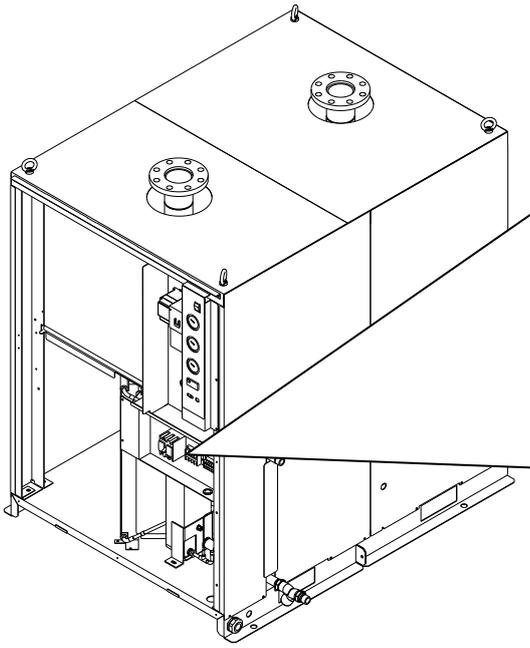
1.3 Name and function of parts



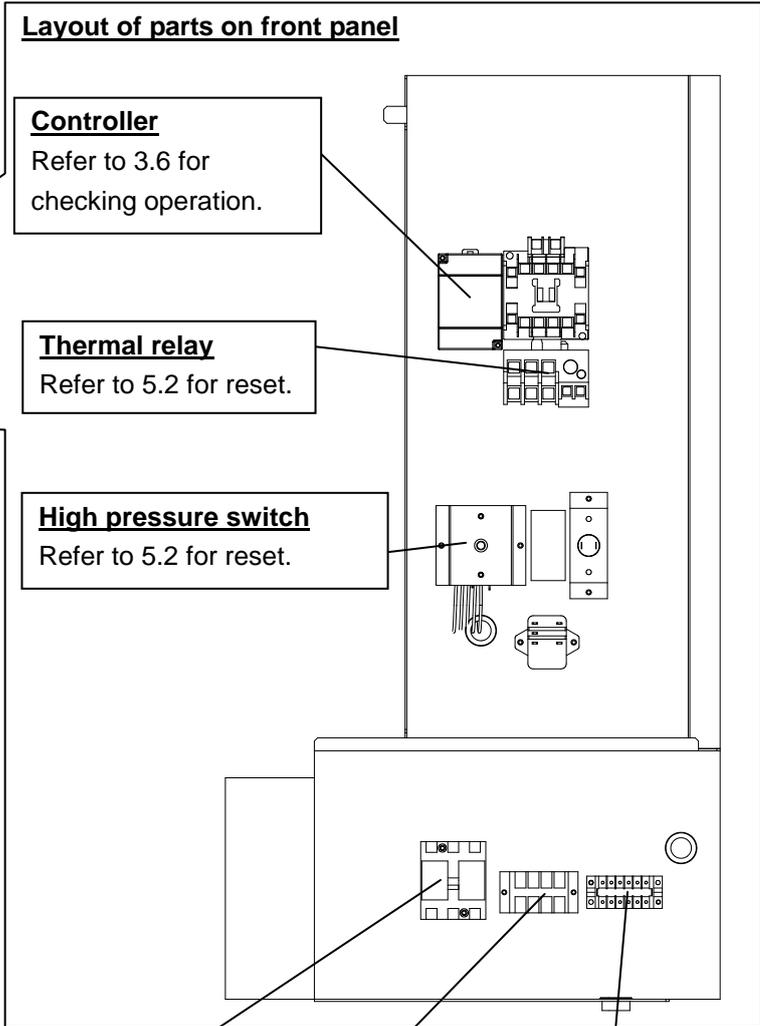


Enlarged view of part B





**With front panel removed
(IDF150F)**



**Ground fault circuit interrupter
(Option: R)**
It is turned off at the time of shipment. Turn on it when the power supply wire is connected.

To the user's machine

Terminal connecting screw: M5
Crimped terminal width: 9.5mm or less
Applicable electric wire: 3.5mm² or more

Terminal block for power supply

L1,L2,L3: Power supply
PE: Ground

To the user's machine
Terminal connecting screw: M4
Crimped terminal width: 9.5mm or less
Applicable electric wire: 5.5mm² or more

Terminal block for signal

1,2: Operation
3,4: Failure
5,6: Remote control

To the user's machine
Terminal connecting screw: M3
Crimped terminal width: 6.5mm or less
Applicable electric wire: 1.25mm² or more

2

Transportation and installation**Warning**

- Use the product in an appropriate manner, and pay attention to safety, particularly physical safety of operators, during the installation, operation, maintenance and checks of the product.
- When the product is used for a critical facility or equipment, prepare a spare product or alternative machine in case of stoppage of the product due to the operation of the protective equipment or the failure of the product itself.

**Caution**

- Only people who have sufficient knowledge and experience about the product and system are allowed to perform the transportation, installation and maintenance of the product, including dangerous work.

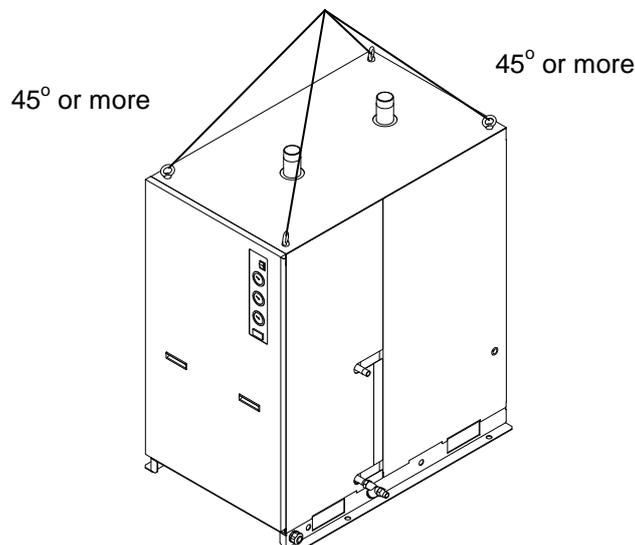
2.1 Transportation

Be sure to follow the instructions below when transporting the product.

- The product is filled with refrigerant. Transport it (by land, sea or air) in accordance with laws and regulations specified.
- When carrying the product, be careful not to let it drop or fall over. Lift it by using a fork lift or rope and lifting hook. The lifting angle should be 45° .
- Do not lift the product by holding the panel, fittings or piping.
- Never lay the product down for transportation. It may lead to damage to the product.

**Warning**

- The product is heavy and has potential dangers in transportation. Be sure to follow the instructions above.
- To transport the product, be sure to use a fork lift or lifting hook.



2.2 Installation

2.2.1 Environment

(1) Do not use or store the product under the following conditions, as these may cause breakage of the product as well as a failure of the product to operate.

- In an environment where the product will come into direct contact with rain, wind and snow or with a lot of moisture (relative humidity 85% or more). (Note)
- In a location with a large quantity of dust.
- In a location containing flammable or explosive gases.
- In a location exposed to corrosive or flammable gases or solvent.

The option C is coated with a special epoxy paint on the surface of the copper tube to improve anti-corrosion resistance to corrosive gases, but cannot prevent rust completely.

Install the product in a location free from corrosive gases as far as possible.

- In a location where the ambient temperature is outside the following ranges.
In operation: 2 to 45°C, In storage: 0 to 50°C (with no condensate in piping)
- In a location that is subjected to abrupt changes in temperature.
- In a location that is subjected to strong electromagnetic noise (intense electric field, intense magnetic field, or surges)
- In a location that is subjected to static electricity, or conditions where static electricity can discharge to the product.
- In a location that is subjected to strong high frequency radiation (microwaves)
- In a location that is subjected to potential lightning strikes.
- In a location with an altitude of 2,000 metres or higher.
- In a location where the product is affected by strong vibrations or impacts.
- Conditions where external force or weight is applied that could deform the product.

Note) In a high humidity environment, if you want to prevent dew condensation on the piping inside the dryer and to prevent it from flowing out to the floor, etc, install a drain receiver below the dew condensation occurrence point and drain it regularly. Alternatively, wind additional insulation around the condensation points.

(2) Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.

- Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
- Installation on equipment in conjunction with atomic energy, railways, air navigation, shipping, vehicles, medical treatment or recreation equipment, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalog.
- An application which could have negative effects on people, property, or animals requiring special safety analysis.
- Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.

2.2.2 Fixing of product

Mount the product on a flat and stable floor with no vibrations.

- Refer to “6.2 Outer dimensions” on page 6-2 for dimensions.

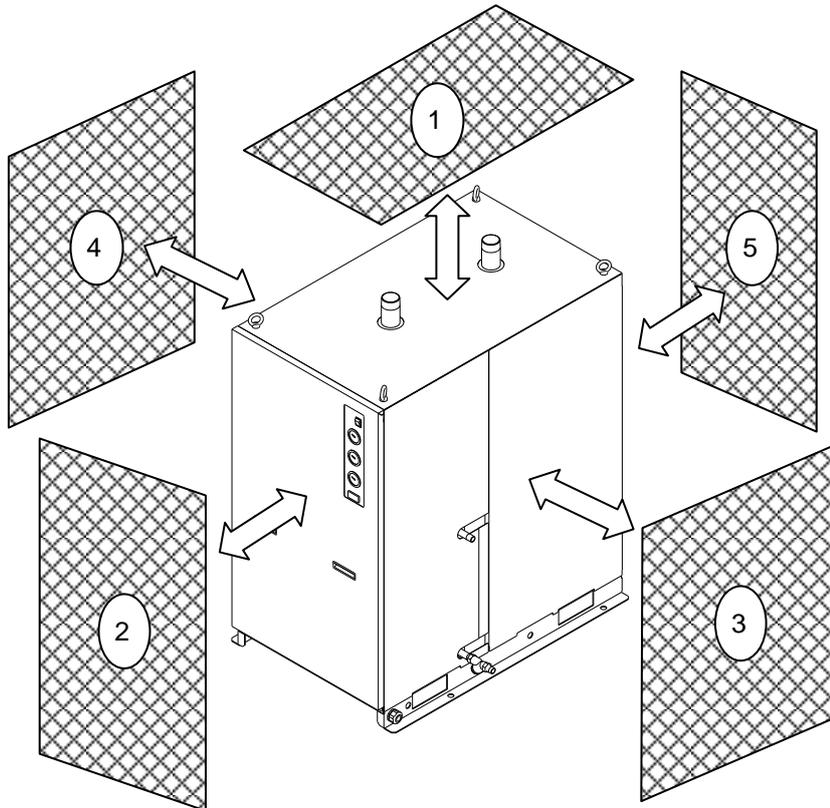
Use the foundation bolts to prevent the product from falling over.

The foundation bolts are available separately as a set.

Part number	Description	Qty.
IDF-AB501	Set of foundation bolts	1 set (4 pcs/set)

* When using this set of foundation bolts, a large flat washer is also necessary.

- If there is not enough space around the ventilation ports of the product, loss of the original performance or failure of the product can result. Follow the conditions shown in the figure below for installation.

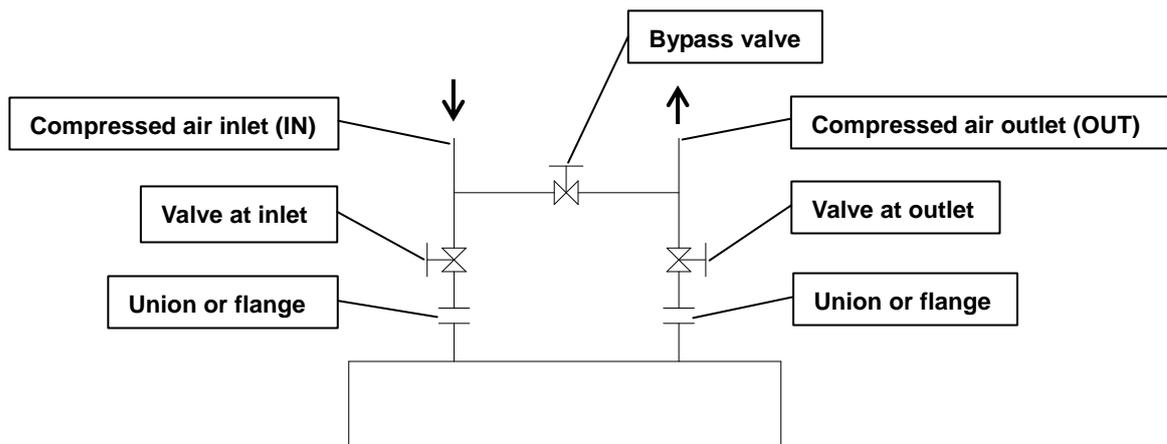


	Necessary maintenance space *1
1. Top	600mm or more
2. Front	600mm or more
3. Right side	600mm or more
4. Left side	600mm or more
5. Rear	600mm or more

*1 The necessary maintenance space is to conduct maintenance and repairs when the product fails. Ensure that sufficient space can be secured for repair.

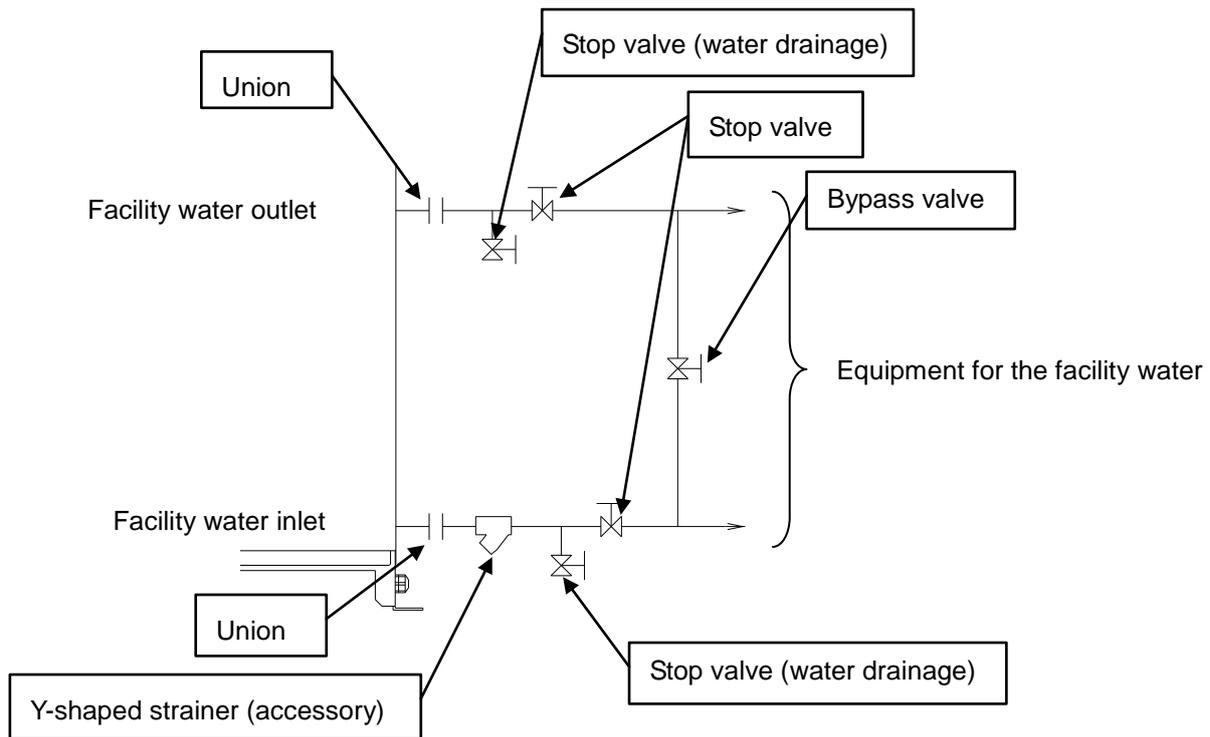
2.2.3 Pneumatic piping

- Piping to the compressed air inlet and outlet should be connected with a union type of fitting so that it can be removed.
 - When a pneumatic fitting is connected with the body of the product, hold the pneumatic piping at the body with a pipe wrench and tighten.
 - Do not apply the weight of pipes and excessive force during piping to the product.
 - Be careful not to transmit vibration resulting from the compressor.
 - When the compressed air inlet temperature exceeds 60°C, install an aftercooler behind the air compressor or decrease the temperature of the area where the air compressor is installed to keep it 60°C or less.
 - To prevent foreign matter such as dust from getting in the supply air to the product, flush the piping before connecting. Dust or oil in the piping can cause cooling failure or other failures of the product. Install a main line filter to the compressed air source to the product.
 - Use a pipe capable of withstanding the specified operating pressure and temperature and connect so that it will not have leakage.
 - Be sure to install a bypass pipe to allow maintenance without stopping the air compressor.
- The bypass piping should be prepared by the user.



2.2.4 How to connect the facility water piping

- Piping to the facility water inlet and outlet should be connected with a union type fitting so that it can be removed.
 - When a facility water fitting is connected with the body of the product, hold the facility water piping at the body with a pipe wrench and tighten.
 - Do not apply the weight of pipes and excessive force during piping to the equipment.
- Connect the piping so that the inlet temperature of the facility water will be lower than 40 °C.
- To prevent foreign matter such as dust from getting in the facility water to the equipment, flush the piping before connecting. Dust or oil in the piping can cause cooling failure or other failures of the equipment. Connect the attached Y-shaped strainer to the facility water inlet.
 - Use a pipe capable of withstanding the specified operating pressure and temperature and connect so that it will not have leakage.
 - Install a water drainage (with a stop valve) for maintenance.



This equipment and facility water piping should be easy to disassemble so that the water-cooled condenser can be cleaned.

2.2.5 Draining piping

- The drain tube is equipped with a polyurethane tube of outside diameter 10mm. Release the draining end of the tube to atmosphere to let condensate flow into a water outlet.
- Condensate will be drained regularly using compressed air pressure. Fix the draining end of the tube firmly to prevent it from vibrating during draining.
- Ensure the drain tube does not rise up.
- Do not bend or crush the drain tube. When installing the product, take care not to place the product on the drain tube.

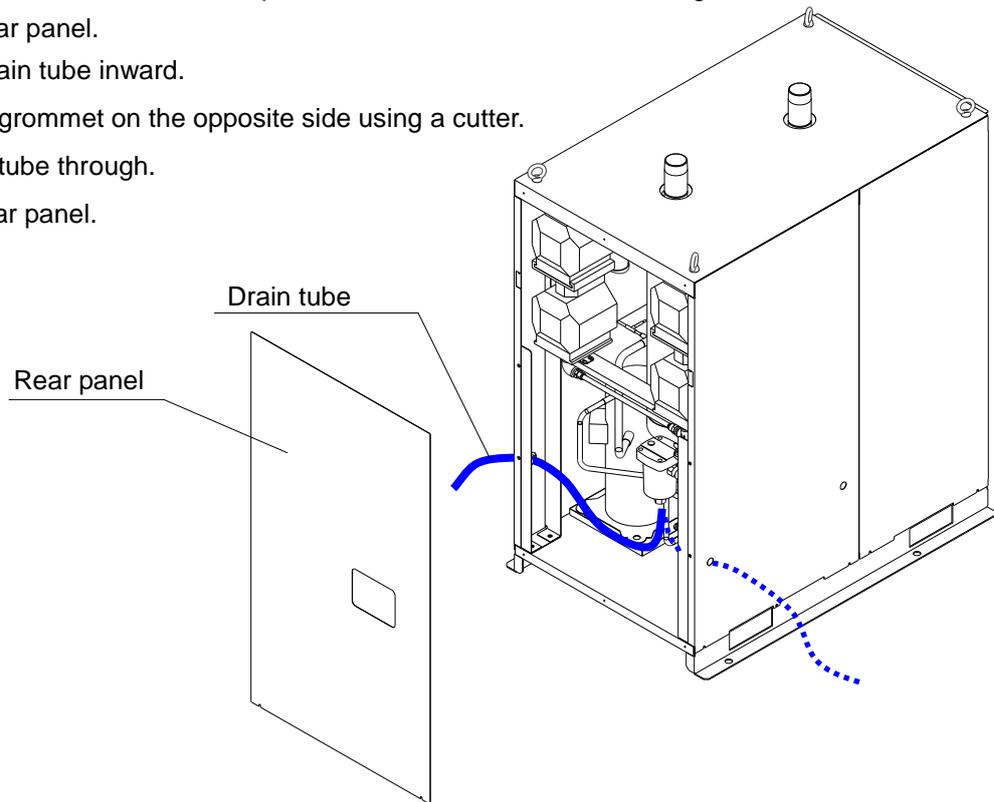


Warning

- **When draining, follow the user's own procedure to keep operators safe. (E.g. Wear protective goggles, apron and gloves to prevent contact with the drained condensate.)**
 - **When oils can enter the drained condensate, waste water treatment is necessary.**
- Follow the bylaws or rules of the local municipality.**

- The drain tube is at the left side of the product, but can be taken from the right side.

1. Remove the rear panel.
2. Take out the drain tube inward.
3. Cut the rubber grommet on the opposite side using a cutter.
4. Pass the drain tube through.
5. Replace the rear panel.



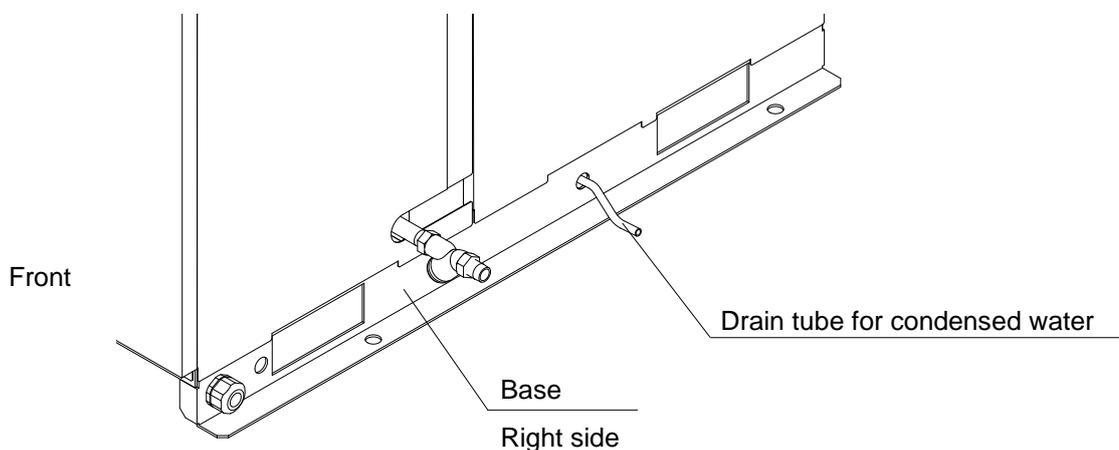
Caution

- When handling the rear panel, be sure to wear protective gloves to prevent injuries from its sharp edge.

2.2.6 Draining piping for condensed water

When the product is used in a environment with high humidity, condensation may be generated internally. The condensed water can be drained from the right side of the base of the product. Let condensate flow into a water outlet or install a drain pan, etc.

This draining piping is only for condensed water.



2.2.7 Electric wiring



Warning

Only qualified persons are allowed to wire the product.

- Before wiring, be sure to shut off the power supply. Never perform wiring work while the product is energized.
- Ensure a stable power supply with no voltage surges.
- Ensure that an ground fault circuit interrupter with appropriate capacity for ground fault and load is used in the power supply of the product to prevent electrical shock and burnout of the compressor motor. See “6-1 Specification table” for details.
Use a power supply suitable for the specifications of the product.
Be sure to connect the ground connection.
- Grounding should never be connected to a water line, gas line or lightning rod.
- Multiple wiring is dangerous because it may lead to heat generation and cause a fire.
- Do not modify the electrical wiring of the power supply.
- For use in Europe, install a breaker compliant with applicable IEC standards to the power supply of the product.

[Wiring of power supply]

- * Be sure to install an ground fault circuit interrupter to the power supply. (To be prepared by the user.)
[Sensitivity of leak current: 30mA or less, Rated current: 20A]

Specifications of power supply cable

Prepare the following power supply cable.

Power supply cable: 3.5mm²(12AWG) or larger, Cable outside diameter Approx. 14 to 18mm, 4 cores (including ground)

Approx. 0.6m is necessary to route the internal wiring of the product.

Power supply cable length

The power supply cable length from the product should be less than 30m.

Terminal block (refer to “1.3 Name and function of parts” for details).

Connect the power supply cable and ground to the terminal block on the right. The connection size is M4.

Be sure to use a round crimped terminal.

Applicable crimped terminal width: 9.5mm or less

- * Option R: The power supply is connected to the inlet side of the ground fault circuit interrupter, not the terminal block.

The ground fault circuit interrupter is located inside the front panel. The connection size is M5.

Applicable crimped terminal width: 9.5mm or less

[Wiring procedure]

1. Remove the front panel of the product.

- * When lifting the front panel, be sure to hold the handle.

2. Pass the power supply cable through by using the cable fixture at the right bottom base of the product, and connect it to the terminal block. (Refer to the label on the terminal block.)

M4 tightening torque: 1.4 to 2.0Nm

- * Option R: M5 tightening torque: 2.6Nm

Fix the cable with a cable tie as shown on page 2-8.

Do not touch equipment other than the terminal block during wiring.

3. If you are not performing wiring for operation, error signal and remote operation, put back the front panel.

[Wiring for operation, error signal and remote operation]

Specifications of signal cable

Prepare the following cable.

Cable: 0.5mm² (20AWG), Cable outside diameter: 17mm or less, 6 cores 0.5mm²

Approx. 0.9m is necessary to route the internal wiring of the product.

Signal cable length

The signal cable length from the product should be less than 30m.

Terminal block (refer to "1.3 Name and function of parts" for details).

Connect the signal cable to the terminal block on the left. The connection size is M3.

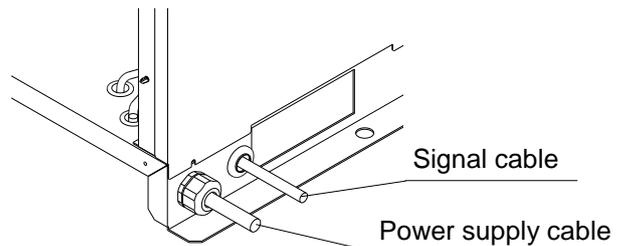
Applicable crimped terminal width: 6.5mm or less

[Wiring procedure]

1. Remove the front panel of the product.
2. Take out the signal cable from the signal cable entry at the right bottom base of the product, fix it to the steel plate at the back with a cable bushing, etc. and connect it to the terminal block.
(Refer to the label on the terminal block.) M3 tightening torque: 0.63 to 1Nm.
Do not touch equipment other than the terminal block during wiring.
3. Put back the front panel.

[Remote operation]

- * Voltage is applied to the terminal block. Be sure to turn off the switch with lamp before wiring.
- 1) Disconnect the wires from no. 5 and 6 of the terminal block and mount the external switch.
 - The external switch used for remote operation should be an alternate type (no voltage dry contact).
 - 2) For remote operation, with the switch with lamp turned on, turn the external switch on and then off.
 - In remote operation, the product cannot be started up from the operation panel.
 - When the product is to be stopped during remote operation, turn off the switch with lamp.

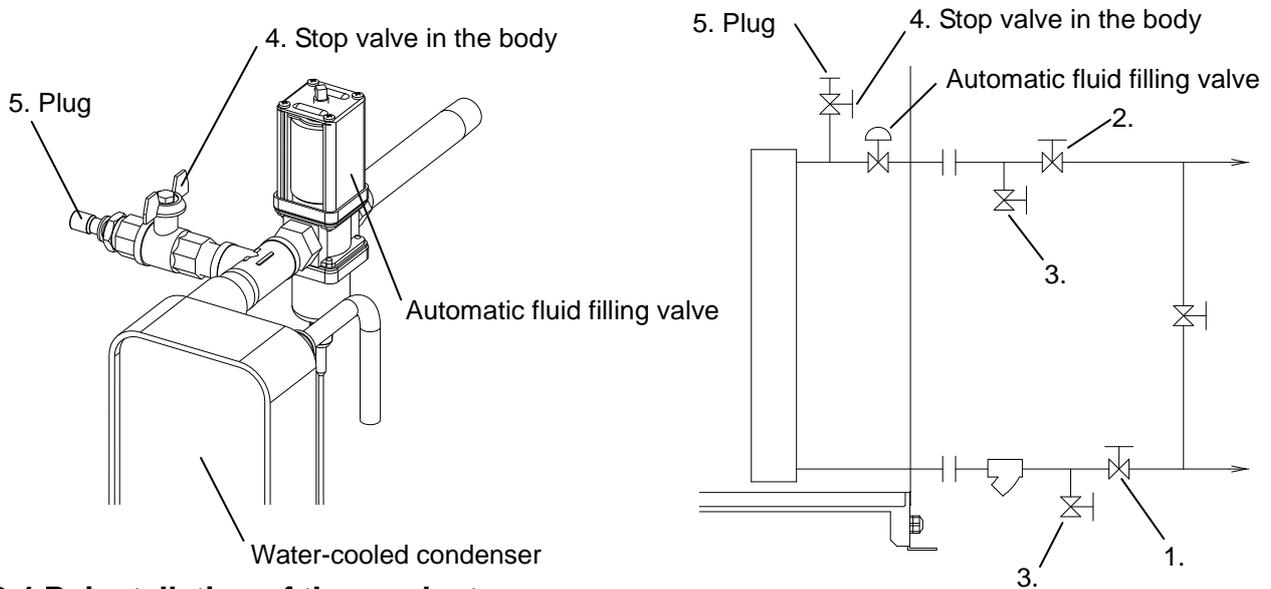


2.3 Prevention of the facility water freezing

Drain all the facility water from the equipment if there is a possibility that the facility water may freeze. It is possible to prevent the equipment from freezing by continuously circulating the facility water in the by-pass piping.

2.3.1 Drainage of the facility water circuit

1. Close the facility water inlet valve 1 and outlet valve 2.
2. Open the two stop valves 3 mounted on the drainage opening.
3. Remove the side panel and the plug 5 in the body, and open the stop valve 4.
4. Be sure to mount the plug 5 after draining the water, and close the stop valve 4 in the body.
5. Return the panel to the original position.



2.4 Reinstallation of the product

⚠ Caution

- Only people who have sufficient knowledge and experience about the product and its accessories are allowed to reinstall the product in a different location. Also, be sure to follow the instructions below.

When moving the product to a different location or reinstalling it after it has been used (including trial run), follow the whole procedure in Chapter 2 beforehand.

- Disconnection of power supply cable

Be sure to cut the facility power supply before disconnecting the power supply cable.

⚠ Warning

- Only people who have sufficient knowledge and experience are allowed to perform wiring.
- Before wiring, be sure to shut off the power supply. Never perform wiring work while the product is energized.

Removal of pneumatic piping



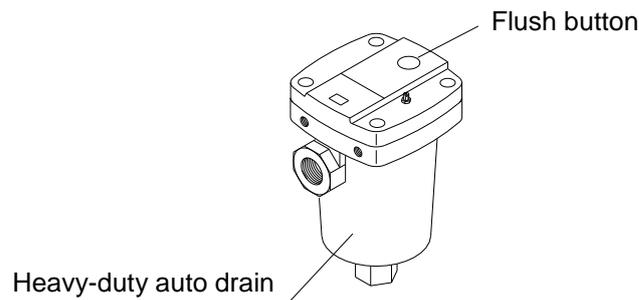
Warning

- Only people who have sufficient knowledge and experience are allowed to perform piping work.
- Before removing piping, be sure to shut off the air supply and the product.
- Do not remove piping with any air pressure remaining internally.

Clean off any sealant debris after the piping is removed. If any sealant debris gets into the product during reinstallation, it may lead to cooling failure or other product failures.

[How to release the compressed air]

1. The bypass valve needs to be opened only if compressed air is necessary while the product is removed.
2. Close the compressed air inlet valve and outlet valves.
3. Check the ball valve of the auto drain is open.
4. Press and hold the flush button at the top of the auto drain to release the internal air pressure from the product. For details, refer to maintenance of the auto drain in Chapter 4 "4.2 Parts requiring regular maintenance".



Removal of facility water piping



Warning

- Only people who have sufficient knowledge and experience are allowed to perform piping work.
- Before removing piping, be sure to shut off the power supply of the facility, which supplies the facility water, and this equipment.
- Do not remove piping with any air pressure remaining internally.

Drain the facility water in accordance with [2.3.1 Drainage of the facility water circuit] and remove the piping.

3**Start and stop****Caution**

Only people who have sufficient knowledge and experience about the product and its accessories are allowed to start and stop the product.

3.1 Before Starting

Check the following items before performing a trial run of the product.

- Installation conditions
Check visually that the product is installed horizontally.
Ensure the product is fixed firmly by the anchor bolts.
Do not place any heavy object on the product, or apply excessive force to the product by the external piping.
- Connection of cables
Check the power supply and signal cables and ground are correctly connected.
- Drain tube
Check proper connection of the drain tube.
- Pneumatic piping
Check proper connection of pneumatic piping. Ensure the valves at the inlet and outlet and bypass of the product are completely closed.
- Ball valve
Check the ball valve of the auto drain is open.
- Check the ground fault circuit interrupter built into the product is turned on if option R is selected.
- Facility water piping
Check proper connection of pneumatic piping. Make sure that the IN and OUT sides of the equipment are open, and the valve of the by-pass piping is closed.

3.2 Start

Start the product by the following procedure.

- 1) Operate the facility water equipment and open the valve to supply the facility water to this equipment.
- 2) Turn on the main power supply. Then, turn on the switch with lamp.
For remote operation, turn on the external switch as well.
- 3) The lamp will light up and the automatic water supply valve in the equipment will open a while later, and facility water will be supplied. .
- 4) Slowly open the compressed air IN side valve fully. Ensure the bypass valve is completely closed.
Check there is no air leakage.
- 5) After the pneumatic pressure gauge reaches the specified pressure of the air compressor, slowly open the valve at the outlet fully.

- 6) - The refrigerator is operated continuously, and the evaporation thermometer indicates the green area. If the evaporation thermometer exceeds the green area (indicates a higher temperature), refer to "Chapter 5 Troubleshooting".
- 7) A while after the compressed air starts being supplied, the drain tube will drain condensate automatically.
- 8) Keep operation in that condition.



Caution

- Frequently turning on and off the switch can cause failure.
- Since the auto drain of the product is designed in such a way that the valve closes at 0.05MPa or higher (N.C. type), air will blow out from the drain port when the pressure increases. Therefore, if the air compressor has a small air delivery, the pressure may not be sufficient.

3.3 Stop

- 1) Turn off the switch with lamp.
For remote operation, turn off the external switch as well.
- 2) The lamp will go off and operation will stop.

3.4 Precautions for restarting operation

- Allow at least 3 minutes before restarting the product. If the product is restarted within 3 minutes after being stopped, the protection circuit will be activated, operating light will turn off and the dryer will not be activated.
If operation cannot be restarted, refer to "Chapter 5 Troubleshooting" to solve it.

3.5 Check items after starting

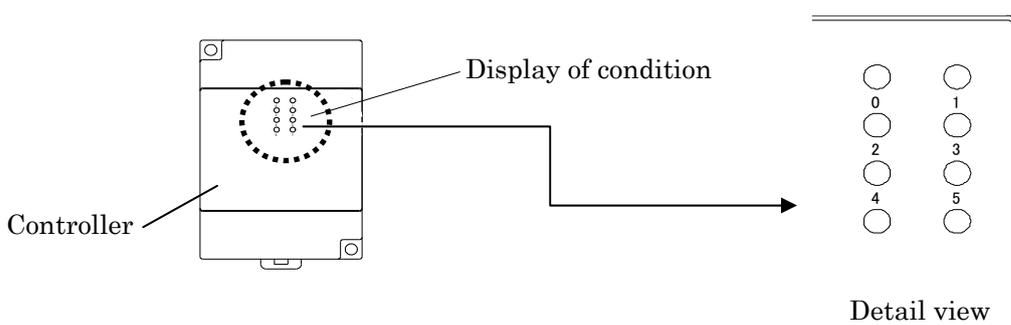
Check the following items when starting the product. Immediately stop the operation in the event of failure. Turn off the switch with lamp and shut off the breaker of the main power supply.

- There is no leakage of compressed air and facility water.
- The pressure, temperature, flow rate and ambient temperature of the compressed air are within the specified range.
- The pressure and temperature of the facility water are within the specified range.
- Condensate is coming out from the drain tube.
- The evaporation temperature meter is in the green area.
- There is no abnormal sound, vibration or odor from the product.

3.6 Display of controller

- Check the controller of the product to find out the condition of the protective equipment.

Caution
<p>*Beware of electrical shock when the front panel of the product is removed.</p> <p>Do not touch the terminals.</p>



Display	Content	Condition		Protective equipment
		On	Off	
0	Phase reverse relay	On	Normal	Automatic reset type
		Off	The power supply is incorrectly connected or interrupted.	
1	Compressor thermal relay	On	Normal	Manual reset type
		Off	Over current is flowing to the compressor.	
3	Refrigerant pressure switch	On	Normal	High pressure/Manual reset type Low pressure/Automatic reset type
		Off	The refrigerant pressure has abnormally increased or decreased.	
4	Remote operation signal	On	The remote operation signal is received.	/
		Off	The remote operation signal is not received.	

When the protective equipment operates, the product will stop operating. In that case, refer to Chapter 5 and eliminate the cause of stopping before restarting.

The automatic reset type protective equipment can be reset by turning off the switch with lamp.

The manual reset type protective equipment can be reset individually by turning off the switch with lamp and in accordance with the procedure shown in 5.2.

Caution
<p>Allow at least 3 minutes before restarting the product. If the product is restarted within 3 minutes, it can fail to start, or it may start and then stop again.</p>

3.7 Signal output

- The operation signal and error signal are output with dry contact.

	Signal output
1. START signal	- At start: Closed - At stop: Open (Including FAULT error): Open
2. FAULT signal	- Protective equipment in operation: Closed - Protective equipment not in operation: Open

* If the product is stopped by the overload relay built into the compressor, the FAULT signal will not be output.

- Contact capacity

Resistance load 2A, Inductive load 80VA, Lamp load 100W

Minimum load: DC5V, 2mA



Checks and inspection

4.1 Daily check

Check the following items daily. Immediately stop the operation in the event of failure, and refer to “Chapter 5 Troubleshooting” to solve it.

- There is no compressed air leakage.
- The START lamp lights up during operation.
- Condensate comes out of the drain tube during operation.
- The evaporation thermometer is in the green area during operation with the compressed air supplied.
- The evaporation thermometer indicates a temperature approx. 3 to 10°C lower than the ambient temperature when operation is stopped and no compressed air supplied.
- There is no abnormal sound or vibration.
- There is no abnormal odor or smoke.
- The running time accumulator display is not flashing or off.

4.2 Parts requiring regular maintenance

4.2.1 Maintenance of the water-cooled condenser

If a water-cooled air dryer is used temporarily, dirt will accumulate on the facility water side of the water-cooled condenser.

Then, the condensation capacity will decrease and the condensation pressure will become extremely high, causing the protective equipment of the air dryer to operate. If the air dryer is operated, read the cautions below carefully and conduct maintenance of the condenser.

(1) Facility water

In general, ground water or tap water/ industrial water is assumed to be used as facility water for the water-cooled condenser. Also, the methods are divided into two categories, transient type and circulating type.

In the transient method, the ground water or tap water/ industrial water is continuously supplied to the water-cooled condenser, and the water whose temperature has risen is discharged outside. This method is used in locations where there is a plentiful supply of water.

In the circulating method, heat is absorbed by the water-cooled condenser, and the water whose temperature has risen is cooled down using a cooling tower or a chiller to recycle it.

A decrease in performance of the water-cooled condenser is mostly attributed to corrosion of the facility water or adhesion of scale etc.

(2) Facility water quality standard

- Water quality standard

If water is used as the facility water, please refer to JRA-GL-02-1994 [water quality guidelines for refrigeration and air-conditioning equipment] prepared by Japan Refrigeration and Air Conditioning Industry Association as a reference for the water quality level to prevent excessive corrosion and scale-related problems. The values are shown in Table 2 on the next page.

Table 2

Item		Facility water system		
		Circulating type		Transient type
		Circulating fluid	Filling of circulating fluid	Transient fluid
Standard items	pH [25°C]	6.5 to 8.2	6.0 to 8.0	6.8 to 8.0
	Electrical conductivity (mS/m) [25°C]	80 or less	30 or less	40 or less
	Chloride ions (mg/L)	200 or less	50 or less	50 or less
	Sulfuric acid ions (mg/L)	200 or less	50 or less	50 or less
	Acid consumption [pH4.8](mgCaCO ₃ /L)	100 or less	50 or less	50 or less
	Total hardness (mgCaCO ₃ /L)	200 or less	70 or less	70 or less
	Calcium hardness (mgCaCO ₃ /L)	150 or less	50 or less	50 or less
	Ionic state silica (mgSiO ₂ /L)	50 or less	30 or less	30 or less
Reference items	Iron (mg/L)	1.0 or less	0.3 or less	1.0 or less
	Copper (mg/L)	0.3 or less	0.1 or less	1.0 or less
	Sulfide ions (mg/L)	Shall not be detected.	Shall not be detected.	Shall not be detected.
	Ammonium ions (mg/L)	1.0 or less	0.1 or less	1.0 or less
	Residual chloride (mg/L)	0.3 or less	0.3 or less	0.3 or less
	Free carbon dioxide (mg/L)	4.0 or less	4.0 or less	4.0 or less
	Stability index	6.0 to 7.0 or less	—	—

- Water quality inspection (Once a month)

If tap water or ground water (well water) is used as the facility water for the water-cooled condenser, test the items shown in Table 2 using JIS K 0101 (Test methods for industrial water) or methods based on these methods, and determine the applicability of the water based on the criteria shown in Table 2.

If the values are outside of the criteria, the following measures shall be taken before using it.

- a) Change of the water source (e.g. Change ground water to tap water.)
- b) Consult a water treatment consultant about how to treat the water.
- c) Change the cooling method from transient type to circulating type, and use applicable facility water.

If the facility water in a cooling tower is used, the water quality standard will be satisfied at the initial stage, however, if it is used in an air contaminated environment, sulfurous acid gas in the air may dissolve into the facility water, forming sulfuric acid which may corrode the electro-thermal surface. Therefore, control the water quality regularly by inspecting and replacing the facility water regularly.

(3) Maintenance of the strainer (once a month)**Caution**

If the mesh of the Y-shaped strainer becomes clogged with foreign matter such as algae, the exhaust heat performance will be reduced, which may trigger the safety device, stopping the operation.

**Warning**

Stop the facility water device or shut off the facility water circuit, and release the residual pressure before cleaning the strainer.

Stop supplying the facility water, and conduct maintenance after removing the mesh of the Y-shaped strainer.

If foreign matter is accumulated, clean the mesh with a brush or air gun in order to avoid deforming or damaging it.

[Key point]

Installation of a valve and a pressure gauge is recommended to clean the Y-shaped strainer easily.

If this is done, it will not be necessary to stop the facility water device by mounting a valve and fully closing it when cleaning the Y-shaped strainer.

The pressure of the facility water circuit can be checked and cleaning can be performed easily by mounting a pressure gauge.

(4) Cleaning of the facility water equipment (once every three months)

- Clean the facility water equipment and replace the facility water.
- The supplied facility water should be within the range shown in Table 2.

(5) How to clean the water-cooled condenser

Even if the facility water quality is controlled carefully, the inside of the water-cooled condenser will become dirty with scale, leading to a decrease in performance. If the performance decreases, the temperature difference at the cooling water inlet and outlet will be smaller, and the condensation pressure will be higher than usual (if the inlet conditions of the compressed air are the same). The procedure for cleaning the water-cooled condenser is as follows.

- Chemical cleaning

Chemical cleaning is divided into two methods, static method and circulating method. The latter is more effective. When performing chemical cleaning, beware of hazardous gases being generated and corrosion by the cleaning liquid.



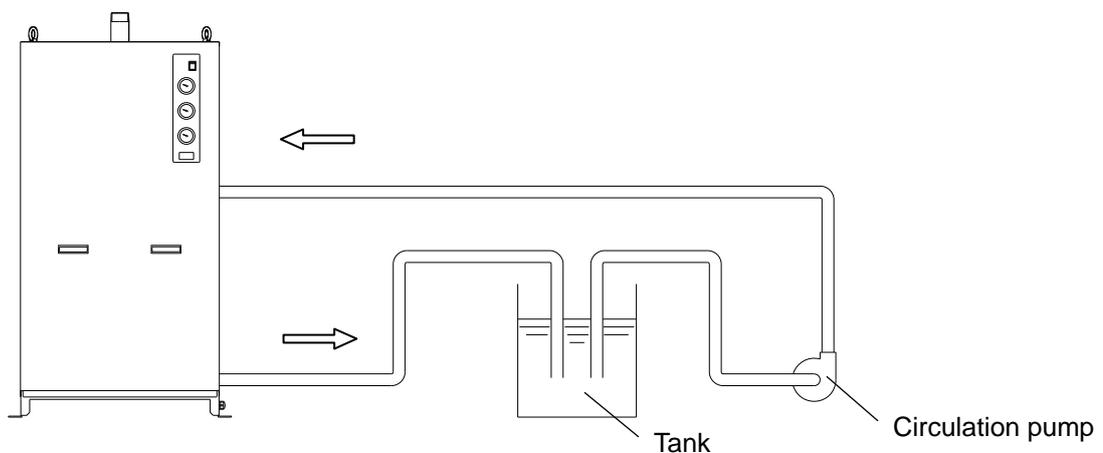
Caution

- 1) Follow the user's own procedure to keep operators safe. (E.g. Wear protective goggles, apron and gloves to prevent contact with the drained condensate.)
- 2) When the circulating method is selected, check leakage and pump pressure carefully before cleaning to prevent leakage of the cleaning liquid.
- 3) When chemical cleaning is performed, the amount, time and treatment vary depending on the type of cleaning liquid. Therefore, follow the operation manual of each type of cleaning liquid when cleaning. Pay careful attention to the drainage.
- 4) Confirm the cleaning effect by the following methods.
 - How much scale comes off.
 - Confirm change (reduction) in the pressure drop of the facility water system with discharge pressure of the pump.

a) Operation procedure of the circulating method

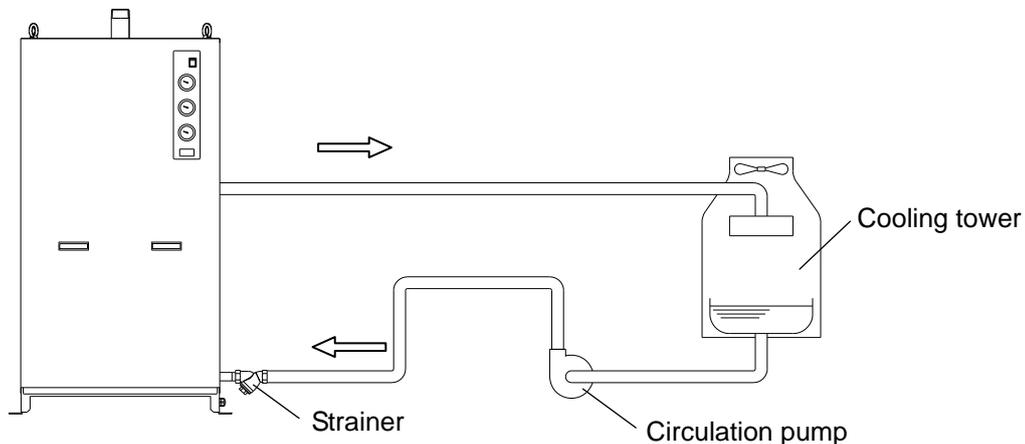
1. Connect the cleaning circulation pump (if necessary, use an acid resistant pump) to the cooling water inlet and outlet of this equipment with a hose.

It will be more effective if the cleaning liquid flows in the opposite direction to the normal flow. If possible, make the flow rate at least 1.5 times higher than normal.
2. Start the dryer. At this time, do not supply the compressed air.
3. Supply the cleaning liquid to the tank, and circulate it for a certain amount of time.
4. Discharge the cleaning liquid, and wash through with water to completely remove the cleaning liquid.
5. Stop the dryer, and connect the piping to the original position.



b) Operation procedure when a cooling tower is used

1. If a cooling tower is used, supply the cleaning liquid and circulate it for a certain amount of time.
2. Exhaust the cleaning liquid, and wash through with water to completely remove the liquid.
3. Clean the strainer.



4.2.2 Maintenance of auto drain

 Danger
<ul style="list-style-type: none"> - Do not remove the auto drain with the air pressure remaining internally. If the compressed air is left in the product, when some part is loosened, it may cause sudden lurching or other unexpected accidents. - When removing the panel, wear protective gloves to prevent injuries.

 Danger
Do not remove the auto drain while operating the product. There are parts that get hot and the power supply is at a high voltage during operation. Burns by heat and electrical shock by high voltage can result.

 Danger
There is still a danger of burns due to residual heat of internal parts even after the product is stopped. Do not perform replacement until the temperature of parts falls below 50°C. As a guide, this takes approx. 10 to 15 minutes.

 Danger
There is a risk of touching drained waste liquid during replacement. When draining, follow the user's own procedure to keep operators safe. (E.g. Wear protective goggles, apron and gloves to prevent contact with the drained condensate.)

 Danger
Use an aqueous solution of neutral detergent for cleaning. Do not use solvents like thinner.

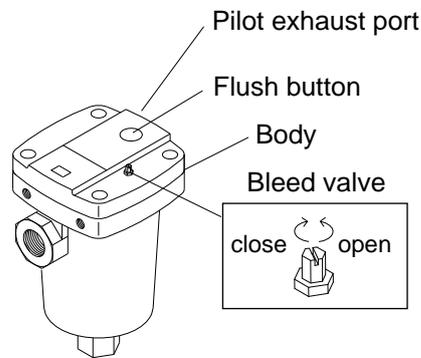
 Warning
When oils can enter the drained condensate, waste water treatment is necessary. Follow the bylaws or rules of the local municipality for disposal.

 Warning
Be sure to check air pressure is zero before replacing the element or performing the maintenance of the auto drain.

As a preventive maintenance, press the flush button of the heavy-duty auto drain regularly to clean the discharge valve (for flushing).

If operation failure occurs due to heavy dirt after the flushing, disassemble the auto drain and clean inside. Also, shorten the time to the next flushing timing.

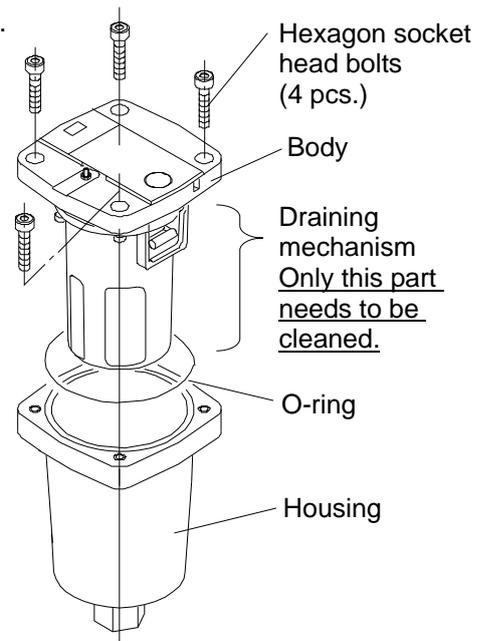
The pilot exhaust of the heavy-duty auto drain is at the position shown in the figure. **Do not close the exhaust port.** Also, clean the exhaust port to prevent it from getting blocked by dust.



[Disassembly and cleaning of auto drain]

- Turn off the switch with lamp.
 - Fully open the valve for pneumatic piping. The bypass valve needs to be opened during this work when the compressed air is necessary.
1. Remove the rear panel and check the ball valve is closed.
 2. Press the flush button and release the internal air pressure of the auto drain.
 3. Remove the 4 hexagon socket head bolts using a hexagon wrench key with nominal size 5, and lift up the body. The whole draining mechanism can be taken out.
 4. Hold the body and immerse the lower part from the body (draining mechanism) into water or tepid water solution of neutral detergent, and remove dirt.

Caution Do not use liquids other than neutral detergent for cleaning.
Also, never disassemble the draining mechanism.
In the worst case, it will be impossible to reuse it.



When the main valve (drain port) is damaged or too dirty to be cleaned, the whole draining part needs to be replaced.

5. Wipe the internal surface of the housing with a cloth.
 If there is dust stuck to the inside of the housing, leakage can occur after reassembly.
 - * If the O ring gets dirty, wipe its surface with a soft cloth, and check there are no flaws and deformation. If any flaw or deformation is found, they can cause leakage after reassembly, and so the O-ring should be replaced.
6. Mount the O-ring in the groove on the top of the housing. Take care not to let the O-ring protrude.
7. Hold the body with the draining mechanism at the bottom, and mount it to the housing in the direction where the flush button comes to the opposite side of the inlet of condensate. (If there is a gap of approx. 3mm between the body and housing when this is done, the drain mechanism may not be inserted fully. Turn it to the right and left slightly.)
8. In the condition of step 7, tighten the 4 hexagon socket head bolts.

Appropriate tightening torque: 5Nm

Caution Tighten the bolts without a gap between the body and housing.
If they are forcibly tightened with the gap remaining, the parts can be damaged.

9. After reassembly is completed, open the valve at the inlet of condensate slowly, and check there is no leakage before using.
 - * If operation failure occurs even after disassembly and cleaning, replace the whole draining mechanism. And, shorten the time to the next cleaning.

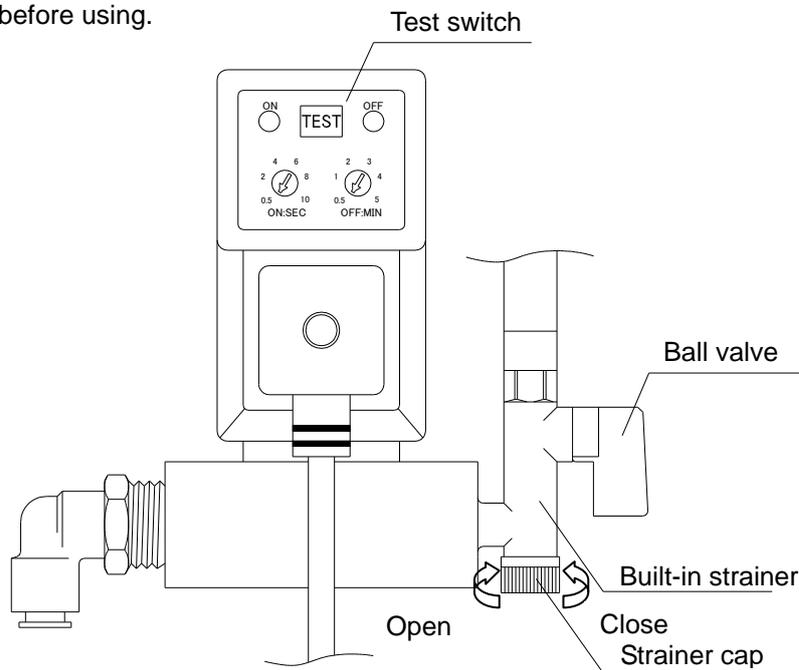
Part number	Description	Qty.
ADH-E400	Draining mechanism replacement kit	1

4.2.3 Maintenance of timer type solenoid valve with auto drain (Option V)

As a preventive maintenance, clean the built-in strainer regularly.

[Cleaning of built-in strainer]

- Do not turn off the switch with lamp. (Electricity is used.)
 - Fully open the valve for pneumatic piping.
 - The bypass valve needs to be opened during this work when the compressed air is necessary.
1. Remove the rear panel and check the ball valve is closed.
 2. Press the flush button and then the test switch to release the internal air pressure of the auto drain.
 3. Remove the strainer cap and take out the built-in strainer and clean.
 4. Put back the built-in strainer and its cap and open the valve at the inlet of condensate, and check there is no leakage before using.



4.2.4 Maintenance of operating time accumulator

The operating time accumulator uses a lithium battery. The referential life of the battery is 7 years (at 25°C). This life is not guaranteed.

If the display is flashing or off, the battery has reached the end of its life, and needs to be replaced.

Please purchase a commercially available button battery Y92S-36/OMRON or CR2477/Panasonic.

The replacement of the battery will reset the display to zero. It is useful to record the time displayed before the replacement.

[MEMO]

Date	Running time display (h)	Accumulated time (h)



Warning

The product uses a lithium battery.

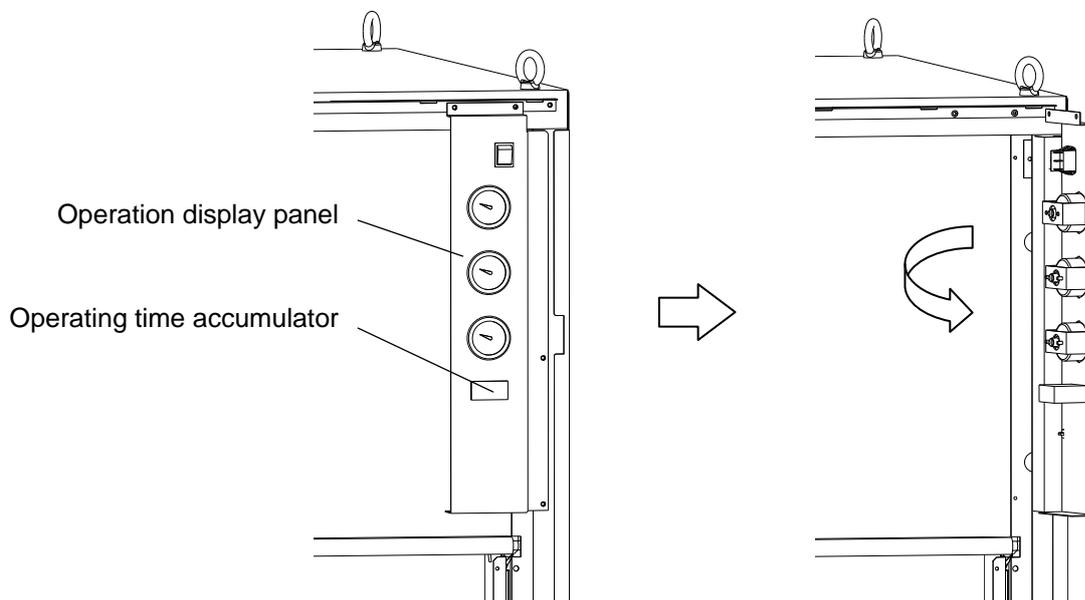
Do not short-circuit the positive and negative sides of the battery, charge, disassemble, press and deform or throw the battery into a fire.

The battery can burst or cause a fire or liquid leakage.

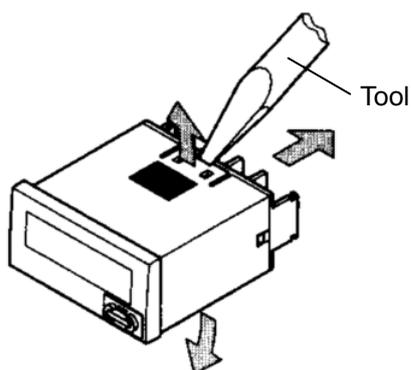
[Battery replacement procedure]

1. Turn off the power supply.
2. Remove the front panel.

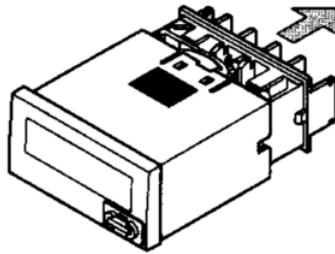
Remove and turn over the operation display panel.



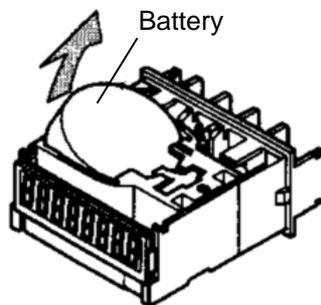
3. Disengage the hooks on the top and bottom of the case with a tool.



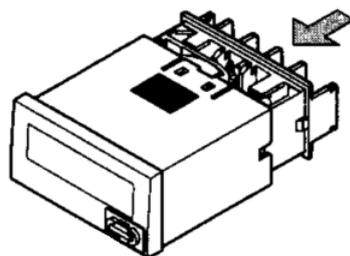
4. Pull out the body from the case.



5. Lift up the end of the battery and remove.
When removing the battery, do not touch the display and parts.



6. Before inserting the battery, wipe its surface to clean it.
7. Connect the positive and negative sides of the battery correctly.
8. After the replacement of the battery, put the body back into the case.
Check the hook of the case is engaged correctly.



9. Short the terminals 3 and 4 before using and check the display shows zero.
10. Put them back as they were.

5

Troubleshooting

5.1 Troubleshooting

If any error is found in the product, investigate the following points. If the error cannot be solved, turn off the power supply and contact your local supplier or SMC sales representative.

Trouble	Possible cause	Remedy
Although the switch with lamp is turned on, the lamp does not light up and the product does not start operating.	The power supply cable has been loosened or disconnected.	- Reconnect it firmly.
	The ground fault circuit interrupter is not turned on.	Check the capacity of the ground fault circuit interrupter. - Check the product was not restarted within 3 minutes after being stopped. - Turn on the ground fault circuit interrupter and try to operate. If the ground fault circuit interrupter turns back off, the insulation failure of the product is suspected. Turn off the power supply and contact SMC. [Ground fault circuit interrupter (Option R)] - The ground fault circuit interrupter is turned off at the time of shipment. Turn on it before starting operation. - Operation cannot be recovered automatically by turning on the ground fault circuit interrupter. Be sure to eliminate the cause before turning it on. Restarting without solving the cause can cause a serious accident.
	The 3-phase power supply is connected incorrectly.	- Swap over the connection of 2 of the 3 wires (R and T phases).
	The external switch for remote operation is not turned on.	- Turn on the external switch.
	The wiring for remote operation has been loosened or disconnected.	- Reconnect it firmly.
The lamp goes off and the compressor for refrigeration stops.	Water-cooled condenser is dirty.	- Clean the water-cooled condenser. - Refer to "5.2 Reset of protective equipment" and reset the protective circuit.
	Foreign matter has accumulated on the strainer, and the facility water flow rate has decreased.	- Conduct maintenance of the strainer once a month, and clean the foreign matter that has accumulated. - Refer to "5.2 Reset of protective equipment" and reset the protective circuit.
	The facility water temperature is high.	- Increase the cooling capacity of the facility water facility, and decrease the cooling water temperature. - Refer to "5.2 Reset of protective equipment" and reset the protective circuit.
	The compressed air temperature is too high.	- Improve the ventilation in the location where the air compressor is installed, or decrease the ambient temperature to allow the discharge air temperature of the air compressor to go down. - Install an aftercooler after the air compressor to reduce the temperature. - Refer to "5.2 Reset of protective equipment" and reset the protective circuit.

Trouble	Possible cause	Remedy
The lamp goes off and the compressor for refrigeration stops.	The fluctuation of the power supply voltage is too large.	<ul style="list-style-type: none"> - Install a power supply transformer or use a different power supply to provide appropriate voltage. - The fluctuation of the power supply voltage should be kept within +/-10% of the rated voltage. - Refer to "5.2 Reset of protective equipment" and reset the protective circuit.
(When the facility water is not flowing, the compressor for refrigeration has stopped with the lamp lit up.)	Water-cooled condenser is dirty.	- Clean the water-cooled condenser.
	Foreign matter has accumulated on the strainer, and the facility water flow rate has decreased.	- Conduct maintenance of the strainer once a month, and clean the foreign matter that has accumulated.
	The fluctuation of the power supply voltage is too large.	<ul style="list-style-type: none"> - Install a power supply transformer or use a different power supply to provide appropriate voltage. - The fluctuation of the power supply voltage should be kept within +/-10% of the rated voltage.
	The built-in overload relay of the compressor for refrigeration has started.	- Check the product was not restarted within 3 minutes after being stopped.
(When the facility water is flowing, and the compressor for refrigeration has stopped with the lamp lit up.)	Water-cooled condenser is dirty.	- Clean the water-cooled condenser.
	The facility water temperature is high.	- Reduce the facility water temperature as much as possible.(Reconsider the cooling tower.)
	Foreign matter has accumulated on the strainer, and the facility water flow rate has decreased.	- Conduct maintenance of the strainer once a month, and clean the foreign matter that has accumulated.
	The compressed air temperature is too high.	<ul style="list-style-type: none"> - Improve the ventilation in the location where the air compressor is installed, or decrease the ambient temperature to allow the discharge air temperature of the air compressor to go down. - Install an aftercooler after the air compressor to reduce the temperature.
Moisture is generated at the downstream of the compressed air line.	The bypass valve is open.	- Be sure to fully close the bypass valve.
	Condensate is not drained from the auto drain.	<ul style="list-style-type: none"> - Check the draining piping is not used in an upward direction nor bent. - Check the auto drain. - Check the ball valve is open.
	The piping of a different system without an air dryer joins the piping after the product.	<ul style="list-style-type: none"> - Install another air dryer (this product) in that system. - Keep the two systems separate.
The compressed air pressure is too large.	The valves at the inlet and outlet of the piping of the product are not fully opened.	- Be sure to fully open the valves at the inlet and outlet of the product.
	The air filter, etc. installed in the compressed air piping has got clogged.	- Replace the element of the air filter. (Follow the Operation Manual of the equipment.)
The operating time accumulator display is not flashing or off.	The built-in battery has reached the end of its life.	- Refer to "4.2.4 Maintenance of operating time accumulator" and replace the battery.

5.2 Reset of protective equipment

While the product is stopped, the protective equipment in the refrigerating circuit is operating, and needs to be reset manually. Refer to page 1.3 for the positions of protective equipment.

Refer to "5.1 Troubleshooting" and eliminate the cause that triggered the protective equipment.

[Controller]

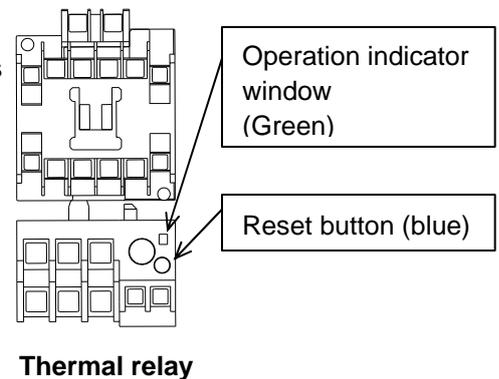
The controller can be used to find out which protective equipment has been triggered.

Remove the front panel with the switch with lamp on, and check the controller.

(Refer to "3.6 Display of controller" for details.)

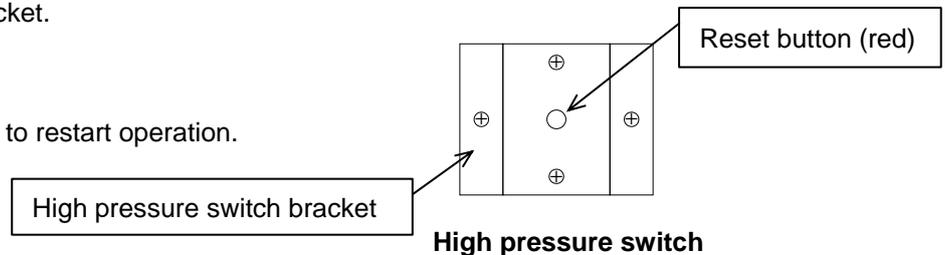
Reset of thermal relay

1. Turn off the switch with lamp.
2. Remove the front panel. The terminal block for the power supply has the thermal relay as shown in the figure on the right.
3. Check the operation indicator window of the thermal relay does not show green.
4. Press the reset button (blue). Check the operation indicator window is showing green.
5. Put back the front panel.
6. Turn on the switch with lamp to restart operation.



Reset of high pressure switch

1. Turn off the switch with lamp of the product.
2. Remove the front panel. The high pressure switch is located on the left of the electric control bracket.
3. Press the red reset button.
4. Put back the front panel.
5. Turn on the switch with lamp to restart operation.



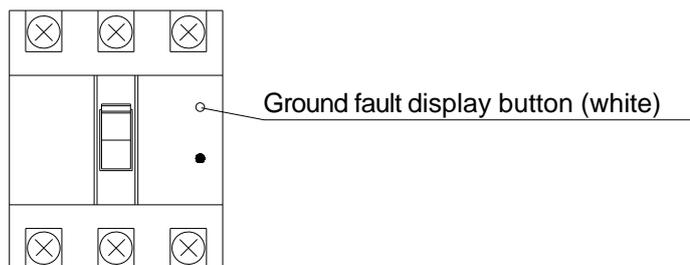
5.3 Reset of ground fault circuit interrupter (Option R)

When the ground fault circuit interrupter is triggered, all lamps will go off.

Eliminate the cause that triggered the ground fault circuit interrupter (ground fault, over current, etc.).

The ground fault display button (white) has popped up → Ground fault

The ground fault display button (white) remains pressed → Over current



1. Turn off the switch with lamp of the product.
2. Remove the front panel.
3. Bring the lever of the ground fault circuit interrupter down to the OFF position.
4. Lift up the lever from the OFF position to the ON position.
5. Put back the front panel.
6. Turn on the switch with lamp to restart operation.

6

Reference

6.1 Specification table

Item		Model	IDF100F-30 -□W□	IDF125F-30 -□W□	IDF150F-30 -□W□	
Operating range	Fluid	Compressed air				
	Inlet air temperature	°C	5 to 60			
	Inlet air pressure	MPa	0.25 to 1.0 / 0.15 to 1.6 for option K			
	Ambient temperature (humidity)	°C	2 to 45 (Relative humidity 85% or less)			
	Facility water pressure	MPa	0.2 to 0.98			
	Facility water inlet temperature	°C	5 to 40			
Rated (Note 3)	Air flow capacity m ³ /min	Standard conditions (ANR) ^{Note 1)}	50Hz	16	20.1	25
			60Hz	18.8	23.7	30
		Air compressor suction condition ^{Note 2)}	50Hz	16.7	20.9	26
			60Hz	19.6	24.7	31.2
	Inlet air pressure	MPa	0.7			
	Inlet air temperature	°C	40			
	Ambient temperature	°C	32			
	Outlet dew point	°C	10			
	Amount of facility water (50/60Hz) ^{Note 5)}	m ³ /h	1.29 / 1.56	1.74 / 1.98	2.16 / 2.53	
	Facility water inlet temperature	°C	32			
Facility water pressure drop (50/60Hz) ^{Note 6)}	MPa	0.07 to 0.1				
Cooling tower capacity ^{Note 7)}	kW (RT)	9 (2)	11.5 (2.5)	14.5 (3.2)		
Electric specifications	Power supply voltage (frequency)	3 phase AC200V (50Hz) / AC200,220V (60Hz)				
	Power consumption (50/60Hz)	kW	2.4 / 2.8		2.8 / 3.3	
	Operating current (50/60Hz)	A	8.5 / 9.0		10.2 / 11.5	
Applicable ground fault circuit interrupter capacity ^{Note 4)}	A	20		30		
Refrigerant	R407C (HFC)					
Auto drain	Float type (N.O) Timer controlled auto drain for option V					
Port size	R2	JIS Flange 65A 10K	JIS Flange 80A 10K			
		(For Option K : 16K)				
Weight	kg	226	250	322		
Coating color	Panel: Urban white 1 / Base: Urban gray 2					
Applicable air compressor (screw type) output (referential)	kW	100	125	150		

Note 1) Air flow capacity under the standard condition (ANR) [20°C atmospheric pressure and 65% relative humidity].

Note 2) Air flow capacity calculated for atmospheric condition [32°C, atmospheric pressure]

Note 3) For specifications other than the rated specifications, select the model referring to the selection method.

Note 4) Ground fault circuit interrupter is not mounted in product other than option "R".

Option R has a built in ground fault circuit interrupter.

Note 5) The flow rate of facility water that satisfies the conditions in which the facility water inlet temperature is 32°C and the outlet temperature is 37°C ($\Delta t = 5^\circ\text{C}$) when the rated load is applied.

Note 6) Facility water flow rate when the rated load is applied: 1.29 / 1.56m³/h (50/60Hz)

Facility water inlet pressure: At a pressure of 0.2MPa.

Note 7) 1RT=4.535kW

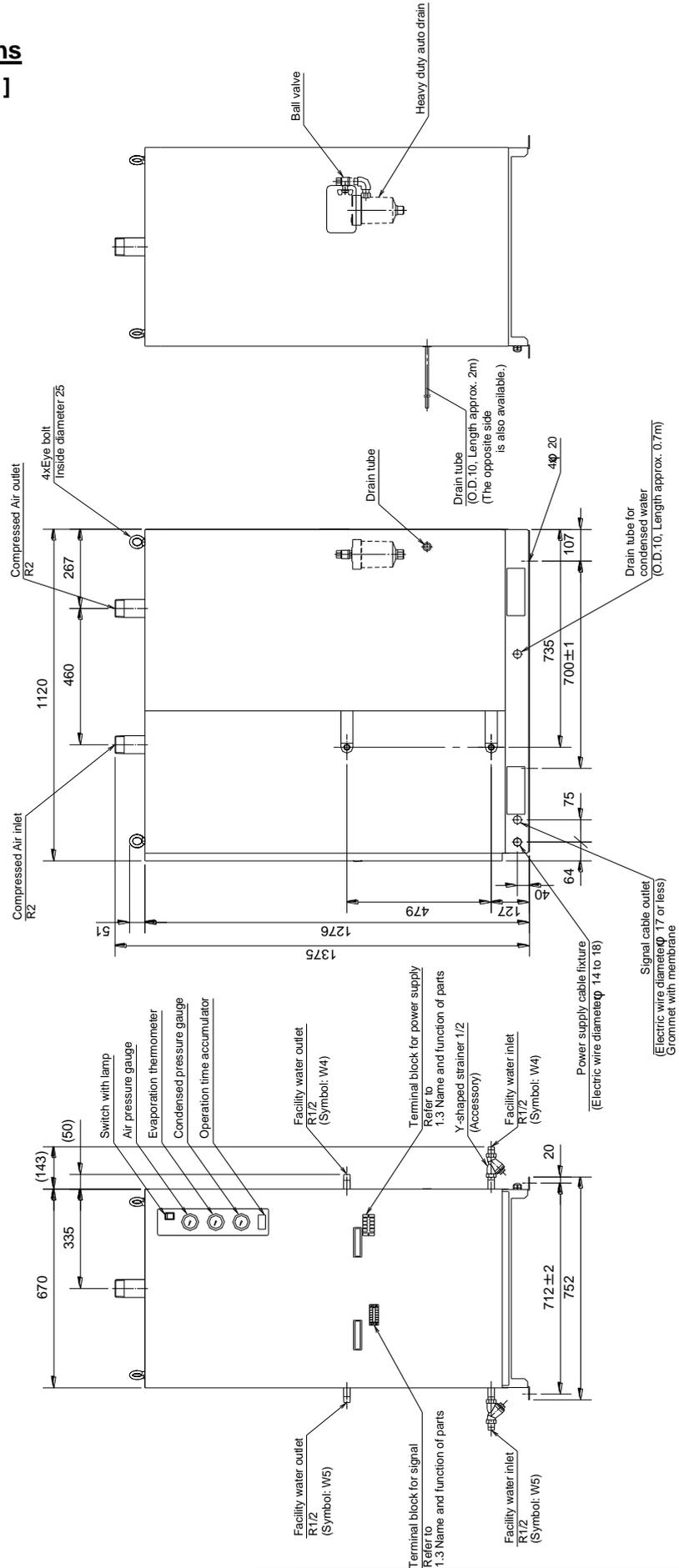
6.2 Refrigerant with GWP reference

Refrigerant	Global Warming Potential (GWP)	
	Regulation (EU) No 517/2014 (Based on the IPCC AR4)	Revised Fluorocarbons Recovery and Destruction Law (Japanese law)
R134a	1,430	1,430
R404A	3,922	3,920
R407C	1,774	1,770
R410A	2,088	2,090

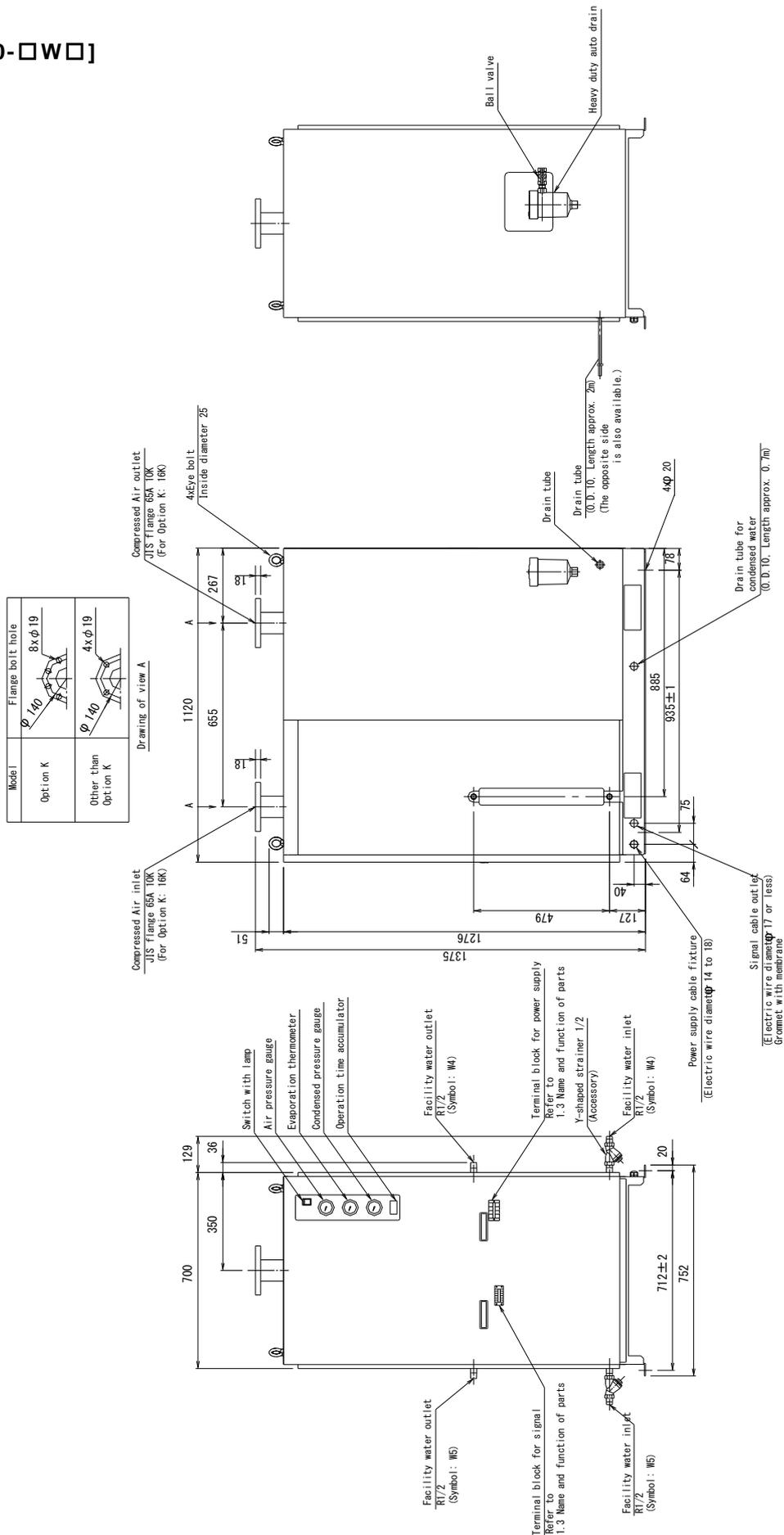
Note1: This product is hermetically sealed and contains fluorinated greenhouse gases.

Note2: See specification table for refrigerant used in the product.

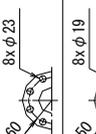
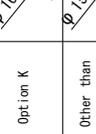
6.3 Outer dimensions
[IDF100F-30-□W□]



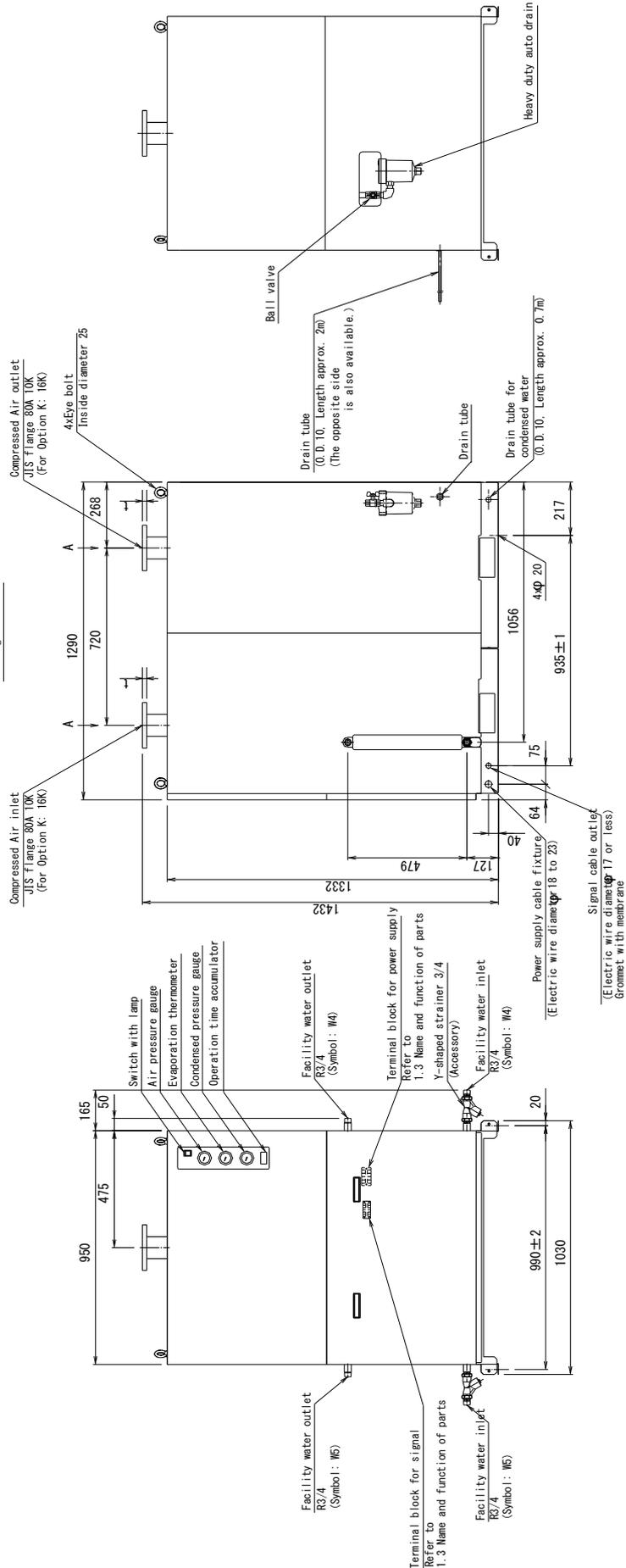
[IDF125F-30-□W□]

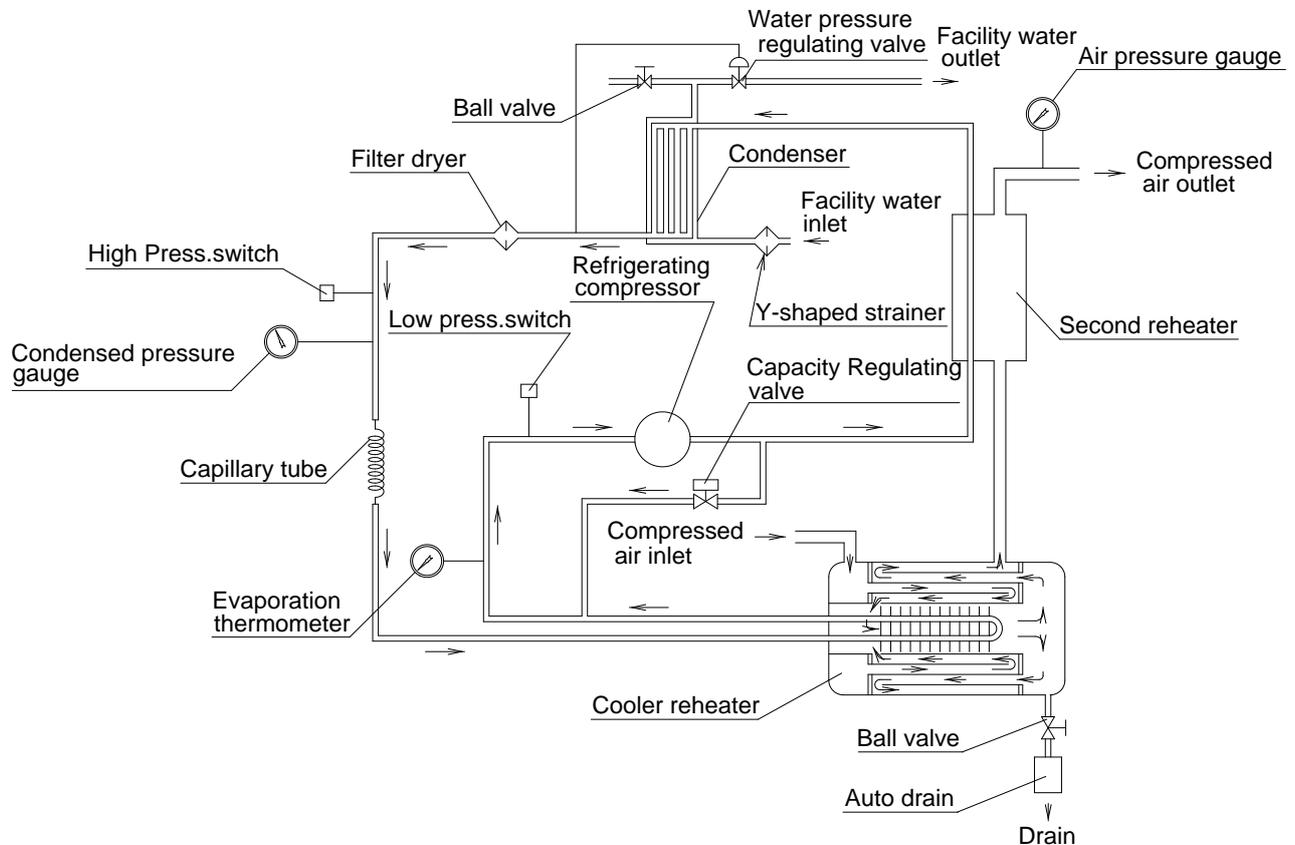


[IDF150F-30-□W□]

Model	F flange bolt hole	t
Option K	 8xφ23	20
Other than Option K	 8xφ19	18

Drawing of view A



6.5 Pneumatic and refrigerant circuits and their functions**Pneumatic circuit**

The humid hot air that enters the air dryer first goes into the reheat, and exchanges its heat with dehumidified cold air to pre-cool it. Then, the air enters the evaporator, where it releases its heat to a cold HFC, and is dehumidified and cooled further to let moisture separate. After that, the air exchanges its heat with hot air that enters the air dryer at the reheat, and is heated and its temperature increases. Finally, the air is further heated at the reheat and its temperature increases higher, and it leaves the air dryer as warm, dry air.

Refrigerant circuit

The HFC gas contained in the refrigerant circuit is compressed by the compressor, and cooled and liquefied by the condenser. When passing through the capillary tube, the HFC gas is regulated and its temperature decreases. While passing through the cooler part, it evaporates rapidly, taking the heat from the compressed air, and is sucked in by the compressor. The capacity regulating valve opens when the compressed air has been cooled sufficiently, and prevents condensed water from being frozen by excessive cooling.

6.6 Consumable parts and regular maintenance parts

- Consumable parts (condition to be checked regularly and replaced)

Check the following parts regularly, and replace based on the referential timing.

Part number	Description	Qty./pc (Note1).	Frequency	Referential timing
ADH-E400	Draining mechanism replacement kit (excluding option V)	1	Every month	When it is damaged. When dirt cannot be cleaned off.
-(Note2)	Replacement battery for operating time accumulator	1	Every month	When the display is flashing or off.

Note1): "Qty./pc." is the quantity used per product.

Note2): Please purchase a commercially available button battery Y92S-36/OMRON or CR2477/Panasonic.

- Regular maintenance parts (major parts requiring replacement depending on operating conditions)

Check the following parts regularly, and replace based on the referential timing.

Description	Qty./pc.	Replacement method	Standard replacement period*
Refrigerating compressor	1	B	20,000 hours (6 years)
Plate type heat exchanger	1	B	20,000 hours (6 years)
Water regulating valve	1	B	20,000 hours (6 years)
High pressure switch	1	B	20,000 hours (6 years)
Low pressure switch	1	A	20,000 hours (6 years)
Magnetic contactor	1	A	20,000 hours (6 years)
Programmable controllers	1	A	20,000 hours (6 years)
Switch with lamp	1	A	20,000 hours (6 years)

* The operating time (hours/ years) stated above depends on the operating conditions (ambient temperature, installation environment, etc.), and is not guaranteed.

The number of years stated is a reference value for a running rate of 12 hours per day (JEMA) x 300 days. Also, the replacement period is the time over which the probability of the failure of the product will increase. Replacement will not necessarily be required, but should be done if any error is found or as a preventive maintenance measure.

- Replacement procedure

A: Only people who have knowledge and experience of piping and electricity are allowed to replace parts.
(If there is no such person, contact SMC or a specialized vendor.)

B: Before replacement, the recovery of refrigerant is necessary. Also, since replacement requires expertise, contact SMC or a specialized vendor.

	<h1>Service Record</h1>
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7.1 Service Record

It is recommended to keep a maintenance/service record.

Parts No.	Description	Maintenance/Service Work Description	Date

Revision
Rev C : September,2021

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Note: Specifications are subject to change without prior notice and any obligation on the part of the manufacturer.
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