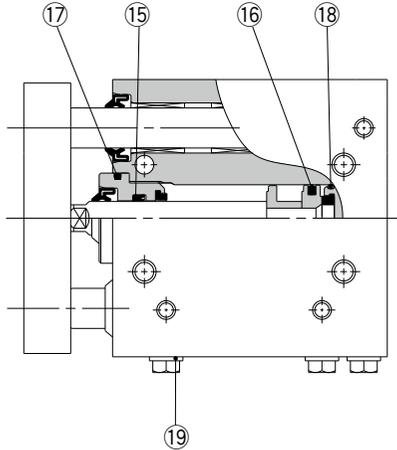


## Construction



\* The numbers correspond with those in the "Construction" of the HYG series in the **Web Catalog**.

### Seal Kit List

No.	Description	Material	Note
15	Rod seal	NBR	(FKM can be selected.)
16	Piston seal	NBR	
17	O-ring (Rod end)	NBR	(FKM can be selected.)
18	O-ring (Head end)	NBR	
19	Seal washer	Stainless steel + NBR	(FKM can be selected.)

**18 is a non-replaceable part, so it is not included in the seal kit.**

### Replacement Parts: Seal Kit

Bore size (mm)	Part no.	Contents
20	HYG20□-PS	Set of nos. 15, 16, 17, 19
25	HYG25□-PS	
32	HYG32□-PS	

Place the seal material symbol in □.

Symbol	Material
R	NBR
H	External FKM*

\* External seal: Rod seal, O-ring (Rod side) and seal washer are made from FKM.

\* The seal kit includes 15, 16, 17 and 19. Order the seal kit based on each bore size.

\* Since the seal kit does not include a grease pack, it should be ordered separately.

**Grease for food part no.: GR-H-010 (10 g)**

**Standard grease part no.: GR-S-010 (10 g)**

### ⚠ Caution

**Please contact SMC to repair or replace seals of cylinder bore size 40 mm and above.**

Please contact SMC when the cylinder has to be disassembled for the purpose of replacing seals, etc.