Vacuum System Peripherals: Made to Order



1 Vacuum Release Valve with Throttle Valve: SY5A2R

- · Line for vacuum adsorption transfer
- Built-in throttle valve in the vacuum release valve
- Can be mounted on the SS5Y5-20-type (Individual wiring type) and SS5Y5-20P-type (Flat ribbon cable type) Manifold
- Valve effective area

B port	Effective area: mm²		
Port size Note 1)	EA→B Note 2)	B→EB	
C6	4.4	6.8	
C8	4.5	7.0	

Note 1) Refer to the part numbers for the port size Note 2) When the built-in throttle valve is fully open.

Symbol Sol.b (X) (Vac.)

Specifications

Valve type		External pilot type, Dual 2 port solenoid valve	
Type of actuation		Normally closed (N.C. valve)	
Fluid		Air	
Operating pressure range	P (External pilot pressure)	0.15 to 0.7 MPa	
	EA (Vacuum release pressure)	0 to 0.7 MPa	
	EB (Vacuum)	-100 kPa to 0 MPa	
Pilot valve exhaust method		Pilot valve individual exhaust	
Ambient and fluid temperature		-10 to 50°C (No condensation)	

Effective Area/Weight

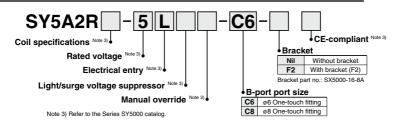
B port	Effective area: mm²		Weight (g)
Port size Note 1)	EA→B Note 2)	B→EB	vveignt (g)
C6	4.4	6.8	94
C8	4.5	7.0	88

Note 1) Refer to the part numbers for the port size. Note 2) When the built-in throttle valve is fully open

How to Order

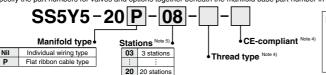
P

Single unit: External pilot type dual 2 port solenoid valve



Manifold: Body ported bar stock (20/20P type)

* Specify the part numbers for valves and options together beneath the manifold base part number in order starting from the first station.



Note 4) Refer to the Series SY5000 catalog. Note 5) 20P (Flat ribbon cable type): Max. 12 stations Example SS5Y5-20-05 1 set *SY5A2R-5LOU-C6 ··· 5 sets

- The asterisk denotes the symbol for assembly. Prefix it to the part nos. of the solenoid valve, etc.



SP

ZCUK

AMJ

AMV

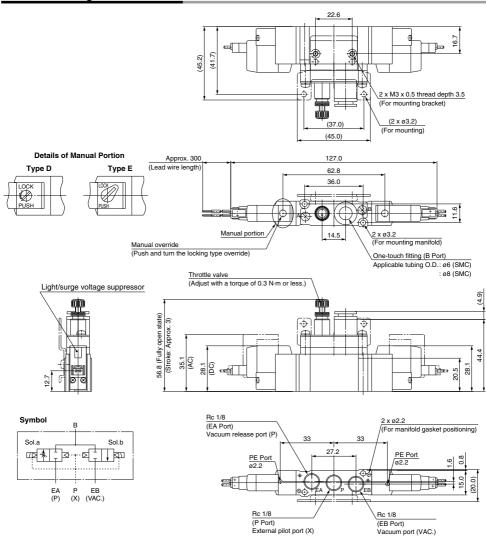
ZH -X185

Related

Made to Order/Vacuum System Peripherals

1 Vacuum Release Valve with Restrictor/SY5A2R

Dimensions/Single Unit: SY5A2R



[Remarks for valves]



Note 1) Refer to Best Pneumatics No. 1 Series SY for the details of electrical entry and electrical circuit with a light/surge voltage suppressor. Note 2) Diagrams above are compatible with SY528FRILLIDEDCID-(F2). Note 3) When nounted with brackets, the product is mounted in a place specified with one dot chain lines.

Note 4) Applicable pilot valves are SY114/SY115-

Made to Order/Vacuum System Peripherals

Station 5

Station 1 {

1417

Dimensions/Manitold: SS5Y5-20P-Stations - □ □ - □ L₁ L_2 5 (Pitch) 70.9 (3.2)One-touch fitting (B Port) Applicable tubing O.D. 33. ø6(SMC) 0000 90 90 90 90 Si. ဗ္တ 21 62.7 93.8 Ē 4 x ø4.5 16 (For mounting) (Non-locking) Rc 1/4 (n station) Throttle valve (P. EA. EB Port) (1 station) (Adjust with a torque of 0.3 N·m or less.) PE Port Light/surge voltage suppressor 83.3 Max. 54.6 56 Polarity indication 28.5 7.3 Applicable connector: 26 pins, MIL type With strain relief (Conforming to MIL-C-83503) **Pneumatic Circuit** SOL.b SOL.b SOL.b SOL.b SOL.b Ņ M À À M M M M Ŕ Й SP EB (VAC) ZCUK Triangle mark indication position Schematic of Connector (Example: For this figure) (Light/surge voltage suppressor is not included.) **AMJ** AMV ZH -X185 L: Dimensions: mm n: Stations 3 4 5 6 7 8 9 10 12 Related 77 94.5 112 129.5 147 164.5 182 199.5 217 234.5 L2 67 84.5 102 119.5 137 154.5 172 189.5 207 224.5 Solenoid b Solenoid a Solenoid b Unused terminal Unused terminal Solenoid Solenoid Solenoid Solenoid Solenoid 03 04 05 06 07 08 09 10 11 12 Applicable blanking plate assembly part no.:

SMC

SS5Y5-20-DD: SY5000-26-20A (with screws and gaskets)

SS5Y5-20P-II: SY5000-26-21A (with screws, gaskets and dust cap) * The product cannot be mounted with standard products Series SY5000/500 on a manifold.



Series SS5Y5-20□-□-□ Specific Product Precautions

Be sure to read before handling. Refer to front matter 35 for Safety Instructions.

How to Use Manifold

△ Caution

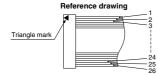
<20/20P Type>

A piping port is different from that for the standard product. When not connected properly, the product will not operate properly.

[P port: External pilot port, EA port: Vacuum release pressure port, EB port: Vacuum suction port]

<20P Type>

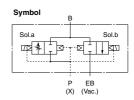
- If a large amount of drainage is included in the supply air, it may cause electrical trouble since a wiring unit is located in the place where exhaust from the PE port directly goes through. Be sure to control the supply air.
- For more than 10 stations, both poles of the common should be wired.
- When replacing a solenoid valve, etc., be sure to mount it by placing the solenoid a side on the connector (MIL type) side.
- 4. Terminal no. is not indicated on the connector.
- 5. The terminal no. indicated in the connection schematic of connector, as shown in the reference, means a correlation of 1, 2, 3...26 from the triangle mark side on the flat ribbon cable of connector. (Refer to the reference drawing.)



Made to Order/Vacuum System Peripherals

2 Vacuum Release Valve with Throttle Valve: SV1A4R-X8

- For vacuum adsorption transfer
- With a throttle valve that can control the flow rate of release air (Slotted type is used to ensure safety.)
- Possible to block release air and vacuum at the same time (3 position function)
- Compatible with manifold Series SV1000

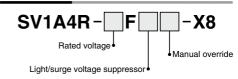


Specifications

Common specifications				
Type of actuation		Internal pilot type 3 position, 3 port solenoid valve		
Valve type		Normally closed (N.C.)		
Fluid		Air		
Operating pressure range	P (Vacuum release pressure)	0.15 to 0.7 MPa		
	EB (Vacuum pressure)	-100 kPa to 0 MPa (Atmospheric pressure)		
Ambient and fluid temperature		−10 to 50°C		
Allowable voltage fluctuation		-10 to +10%		
Electrical entry		Plug-in type		
Weight		73 g		

Note) Specifications other than the above are the same as Series SV1000 (Standard).

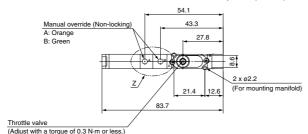
How to Order Refer to How to Order Series SV1000 (Standard).

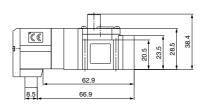


Note) Please contact SMC when the product is mounted with a standard 5 port solenoid valve on a manifold.

Dimensions

Dimensions other than the throttle valve for vacuum release are the same as the standard product (SV1000).





Note) Use the manifold that the product is mounted on after mounting a plug to the A port.

♠ For safe operation, be sure to read the Safety Instructions on front matter 53 before handling.



AMV ZH -X185



