36 (32)

* The numbers correspond with those in the "Construction" of the CVS1K series in the Best Pneumatics catalog.

Seal Kit List

Ocal Title Ellot						
No.	Description	Material	Note			
27)	Piston seal					
28	Rod seal					
29	Cushion seal					
30	Cylinder tube gasket		29, 32, 34 and 35 are			
31)	Cushion valve seal	NBR	non-replaceable parts, so			
32	Piston gasket	INDI	they are not included in			
33	Pipe gasket		the seal kit.			
34	Speed adjustment valve seal					
35	Gasket					
36	Valve port gasket					

Disassembly/Replacement

1. Please consult with SMC when the rod seal is to be replaced.

When the rod seal is to be replaced, make sure that the seal's width across flats matches that of the non-rotating guide.

A rod seal may allow air leakage depending on the position where it is installed. Therefore, please consult with SMC when a rod seal is

2. Do not replace the non-rotating guide.

Since the non-rotating guide is press fitted, the entire cover assembly needs be replaced instead of a single part.

Replacement Parts: Seal Kit

	Bore size (mm)	Part no.	Contents	
	40	CVS1K40-PS	Set of nos.	
-	50	CVS1K50-PS	27, 28, 30, 31, 33, 36	
	63	CVS1K63-PS	20, 20, 30, 50, 30, 30	

- * The seal kit includes ②, ②, ③, ③, ③, ③. Order the seal kit based on each bore size.
- * The seal kit includes a grease pack (ø40, ø50: 10 g, ø63 or more: 20 g). Order with one of the following part numbers when only the grease pack

Grease pack part no.: GR-S-010 (10 g), GR-S-020 (20 g)